

Fig.2(1:1)

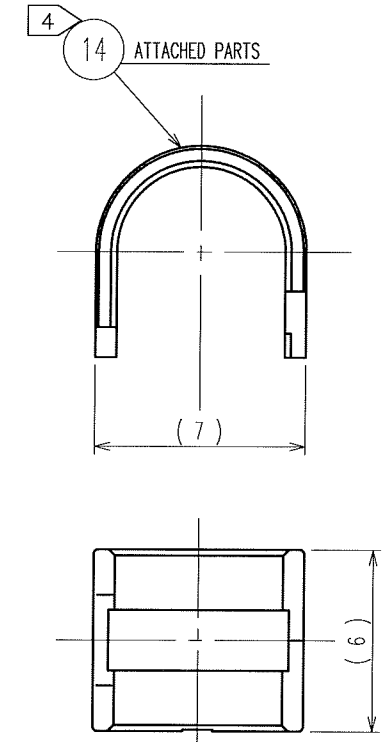
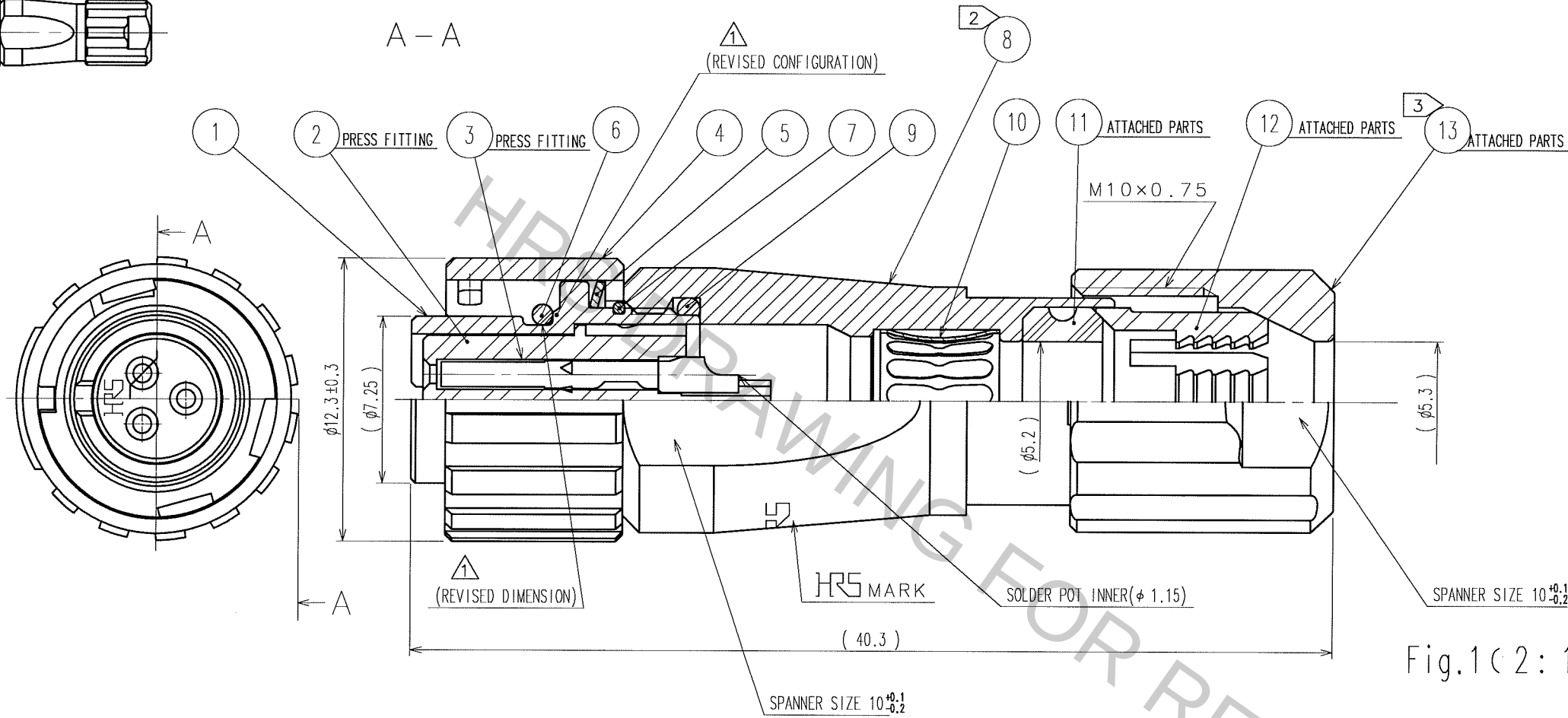
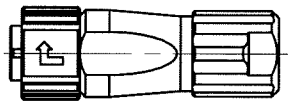
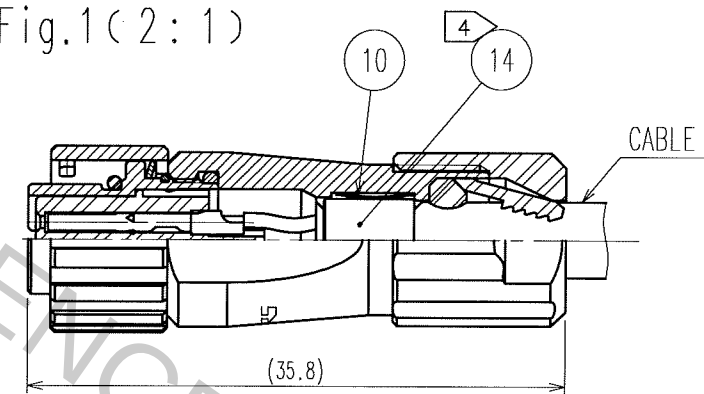


Fig.1(2:1)



- NOTES
- 1 PLATING(REF.NO. 3)
CONTACT AREA : GOLD 0.2 μ m min
OTHERS : GOLD AND NICKEL
UNDER PLATING : NICKEL 2 μ m min
 - 2 THE RECOMMENDED CLAMP TORQUE OF REF.NO. 8 TO BE 1 TO 1.5N·m.
THREAD LOCKER TO THE THREADED PORTION OF REF.NO. 1 IS RECOMMENDED TO PREVENT REF.NO. 8 FROM LOOSING.
RECOMMENDED THREAD LOCKER:LOCTITE 271, HENKEL JAPAN LTD.
 - 3 THE RECOMMENDED CLAMP TORQUE OF REF.NO. 13 TO BE 0.8 TO 1N·m.
THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M10×0.75 OF REF.NO. 8 IS RECOMMENDED TO PREVENT REF.NO. 13 FROM LOOSING.
RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 271, LOCK PRIMER 7649, HENKEL JAPAN LTD.
 - 4 FASTEN REF.NO. 14 TO THE CABLE WITH THE CABLE CRIMPING TOOL.
AND MAKE REF.NO. 14 CONTACT WITH REF.NO. 10 (REFER TO Fig.1).
REFER TO THE TECHNICAL SPECIFICATION ATAD-C0099 FOR DETAILS.
APPLICABLE CABLE CRIMPING TOOL : HR10A-TC-02(CL150-0041-2)(THE HOLE DIAMETER FOR CRIMPING:$\phi 5.3$)
 - 5 Fig.2 SHOWS THE APPEARANCE AFTER ASSEMBLY.
 - 6 APPLICABLE CABLE ASSEMBLY FIXTURE : LF07BP-T01(CL150-0232-0)
CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT
AND THE PART No. 1 OF AN ASSEMBLY.
 - 7 ROTATION EXAMPLES OF No. 4, 8 AND 13 TO 1 ARE SHOWN.

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
2	RE-C-04066	H.ZEMBA	M.S	05.03.07					
6	DIS-C-000083	H.Z	K.E	06.06.16					

7	STAINLESS STEEL		14	BRASS	NICKEL PLATING
6	CHLOROPRENE RUBBER (BLACK)		13	PPS	(NATURAL, BROWN) UL94V-0
5	STAINLESS STEEL		12	POLYAMIDE	(NATURAL, MILKY WHITE) UL94V-0
4	ZINC ALLOY	NICKEL PLATING	11	CHLOROPRENE RUBBER (BLACK)	
3	COPPER ALLOY	1	10	PHOSPHOR BRONZE	NICKEL PLATING
2	PPS	(BLACK) UL94V-0	9	CHLOROPRENE RUBBER (BLACK)	
1	ZINC ALLOY	NICKEL PLATING	8	ZINC ALLOY	NICKEL PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
CODE NO.(OLD) CL			DRAWN K.ABE	DESIGNED H.ZEMBA	CHECKED M.SATO
			041025	041025	041026
			041025	041025	
DRAWING NO. EDC3-114146			PART NO. LF07WBP-3S		
SCALE 4 : 1			CODE NO. CL136-0003-7		
UNITS mm			1 1		