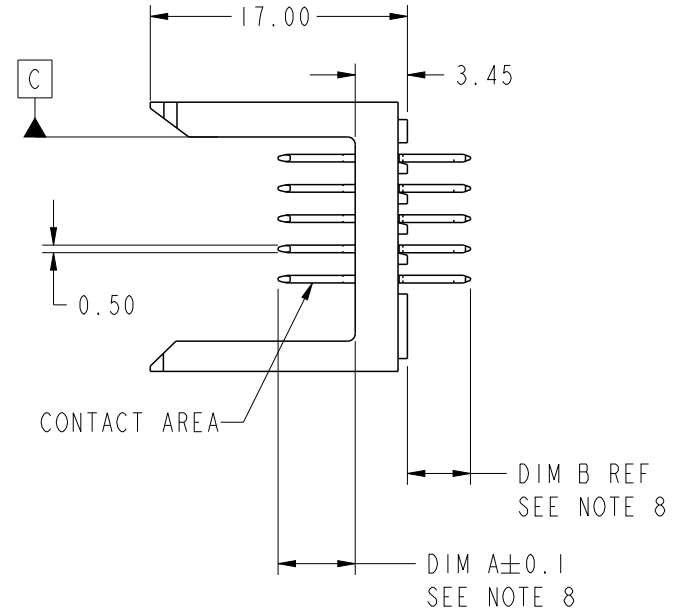
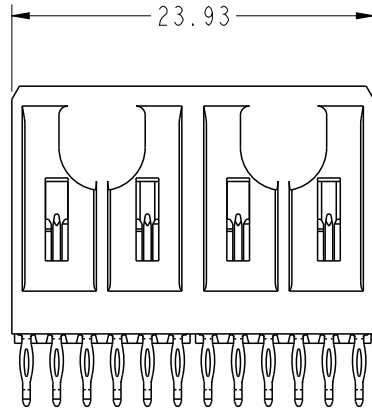
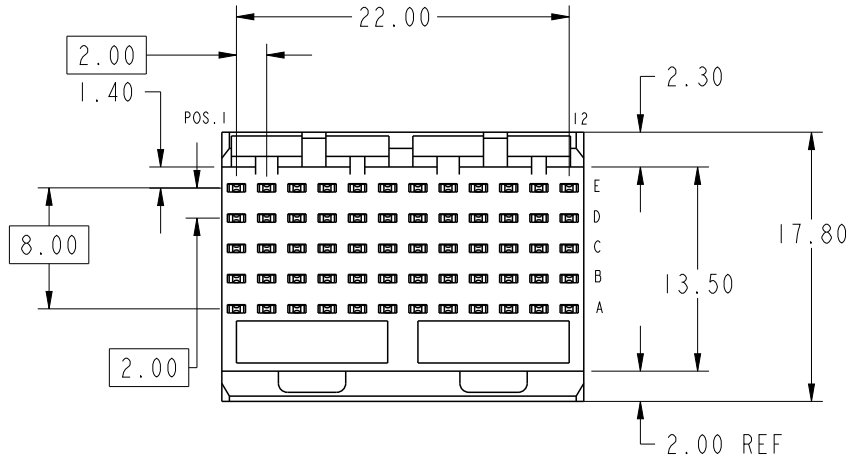
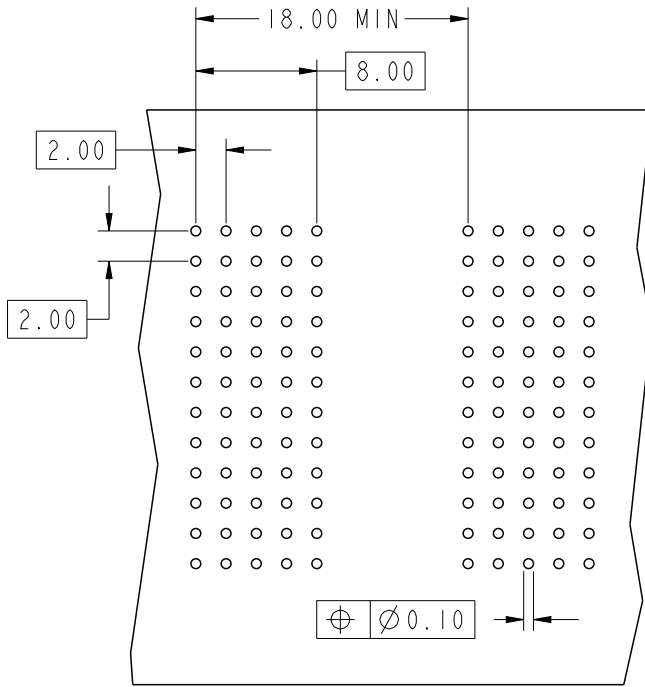


PRODUCT NUMBER  
89007-XYLFF



spec ref		dr <b>Terran Huang</b>		2010/07/09		projection		size A4		scale 2:1			
tolerance std		eng <b>B T Varghese</b>		2017/09/11				mm		ecn no <b>ELX-I-27913-1</b>			
ISO 406 ISO 1101		chr -		-				← →		rel level <b>Released</b>			
TOLERANCES UNLESS OTHERWISE SPECIFIED		appr <b>K-Paul Bijju</b>		2017/09/13		product family <b>METRAL</b>							
surface		linear		<b>Amphenol FCi</b>		title <b>METRAL SIGNAL HEADER</b> 2 MOD, 5 ROW PRESS-FIT		dwg no <b>89007</b>		rev <b>AH</b>			
ISO 1302		0.X						±0.3		Product - Customer Drw		sheet 1 of 13	
		0.XX						±0.13					
		0.XXX		±0.050									
		angular		0°		±2°							



REQUIRED PC BOARD LAYOUT  
COMPONENT SIDE  
SEE PRINT 58351 FOR  
ADDITIONAL PCB INFORMATION

KEY (SIGNAL PF)		
CODE	DIMENSIONS	
	DIM "A" MATE	DIM "B" TAIL
1	5.00	4.30
2	5.75	4.30
3	6.50	4.30
4	7.25	4.30
5	5.00	13.60
6	5.75	13.60
7	6.50	13.60
8	7.25	13.60
9	5.00	17.00
10	5.75	17.00
11	6.50	17.00
12	7.25	17.00
13	8.25	4.30
14	8.25	13.60
15	8.25	17.00
16	7.00	4.30
17	7.00	13.60
18	7.00	17.00
19	8.00	4.30
20	8.00	13.60
21	8.00	17.00

spec ref *		dr Terran Huang		2010/07/09		projection		size A4		scale 2:1	
tolerance std		eng B T Varghese		2017/09/11				mm		ecn no ELX-I-27913-1	
ISO 406 ISO 1101		chr -		-				← →		rel level Released	
TOLERANCES UNLESS OTHERWISE SPECIFIED		appr K-Paul Biju		2017/09/13		product family METRAL		rev		dwg no 89007	
surface		linear		Amphenol FCi		title METRAL SIGNAL HEADER		cat. no. -		Product - Customer Drw	
ISO 1302		angular		2		2 MOD, 5 ROW PRESS-FIT		sheet 2 of 13		AH	
		0.X ±0.3									
		0.XX ±0.13									
		0.XXX ±0.050									
		0° ±2°									

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X10LF	E	1	1	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X14LF	E	4	4	4	4	4	4	4	4	4	4	4	4
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X19LF	E	4	4	4	4	4	4	4	4	4	4	4	4
	D	4	4	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X11LF	E	3	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X15LF	E	1	1	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X20LF	E	5	5	5	5	5	5	5	5	5	5	5	5
	D	5	5	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X12LF	E	4	4	4	4	4	4	4	4	4	4	4	4
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X16LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X21LF	E	7	7	7	7	7	7	7	7	7	7	7	7
	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X13LF	E	4	4	4	4	4	4	4	4	4	4	4	4
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X17LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	19	19	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X22LF	E	8	8	8	8	8	8	8	8	8	8	8	8
	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	5	5	5	5	5	5	5	5	5	5	5	5
	A	5	5	5	5	5	5	5	5	5	5	5	5

spec ref	*	dr	Terran Huang	2010/07/09	projection	mm	size	A4	scale	1:1		
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	B T Varghese	2017/09/11			ecn no	ELX-I-27913-1				
ISO 406		chr	-	-				rel level	Released			
ISO 1101		appr	K-Paul Biju	2017/09/13	product family	METRAL						
surface	linear	<b>Amphenol FCI</b>			METRAL SIGNAL HEADER		dwg no		89007		rev	AH
											0.X	±0.3
											0.XX	±0.13
		0.XXX	±0.050									
ISO 1302	angular	0°	±2°	cat. no.	-	Product - Customer Drw			sheet 3 of 13			

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X23LF	E	8	8	8	8	8	8	8	8	8	8	8	8
	D	20	20	20	20	20	20	20	20	20	20	20	20
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X27LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	20	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X32LF	E	12	12	12	12	12	12	12	12	12	12	12	12
	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11	11	11	11	11
	B	9	9	9	9	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X24LF	E	8	8	8	8	8	8	8	8	8	8	8	8
	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X29LF	E	8	8	8	8	8	8	8	8	8	8	8	8
	D	8	8	8	8	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8	8	8
	A	8	8	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X33LF	E	12	12	12	12	12	12	12	12	12	12	12	12
	D	21	21	21	21	21	21	21	21	21	21	21	21
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X25LF	E	5	5	5	5	5	5	5	5	5	5	5	5
	D	5	5	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5	5
	A	7	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X30LF	E	9	9	9	9	9	9	9	9	9	9	9	9
	D	9	9	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9	9	9
	A	9	9	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X34LF	E	12	12	12	12	12	12	12	12	12	12	12	12
	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X26LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X31LF	E	11	11	11	11	11	11	11	11	11	11	11	11
	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X35LF	E	9	9	9	9	9	9	9	9	9	9	9	9
	D	9	9	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9	9	9
	A	11	11	11	11	11	11	11	11	11	11	11	11

spec ref		dr <b>Terran Huang</b>		2010/07/09		projection		size		scale							
tolerance std		eng <b>B T Varghese</b>		2017/09/11				mm		A4							
ISO 406 ISO 1101		chr -		-				←→		ecn no		ELX-I-27913-1					
surface		appr <b>K-Paul Biju</b>		2017/09/13		product family		METRAL		rel level		Released					
ISO 1302		linear		0.X ±0.3		<b>Amphenol FCI</b> METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT		dwg no		89007		rev		AH			
				0.XX ±0.13													
		angular		0° ±2°													
				cat. no.		*		Product - Customer Drw		sheet 4 of 13							

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X36LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X41LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	1	1	1	1	1	1	1	1	1	1	1	1
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X45LF	E	1	1	1	1	1	1	1	1	1	1	1	1
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	1	1	1	1	1	1	1	1	1	1	1	1
	B	19	19	19	19	19	19	19	19	19	19	19	19
	A	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X37LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	21	21	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X42LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	4	4	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X46LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X39LF	E	12	12	12	12	12	12	12	12	12	12	12	12
	D	12	12	12	12	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12	12	12
	A	12	12	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X43LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X47LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X40LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X44LF	E	1	1	1	1	1	1	1	1	1	1	1	1
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	1	1	1	1	1	1	1	1	1	1	1	1

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X48LF	E	19	19	19	19	19	19	19	19	19	19	19	19
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	19	19	19	19	19	19	19	19	19	19	19	19
	B	19	19	19	19	19	19	19	19	19	19	19	19
	A	19	19	19	19	19	19	19	19	19	19	19	19

spec ref	dr	Terran Huang	2010/07/09	projection 	mm 	size A4	scale 1:1
tolerance std ISO 406 ISO 1101	eng	B T Varghese	2017/09/11				
	chr	-	-				
surface ISO 1302	appr	K-Paul Biju	2017/09/13	product family METRAL	rel level Released	ecn no ELX-I-27913-1	
	linear	0.X	±0.3				
		0.XX	±0.13	Amphenol FCI	METRAL SIGNAL HEADER	89007	rev AH
		0.XXX	±0.050				
	angular	0°	±2°	cat. no.	*	Product - Customer Drw	sheet 5 of 13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X49LF	E	4	4	4	4	4	4	4	4	4	4	4	4
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	19	19	19	19	19	19	19	19	19	19	19	19

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X53LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	8	8	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X57LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X50LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	8	8	8	8	8	8	8	8	8	8	8	8
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X54LF	E	5	5	5	5	5	5	5	5	5	5	5	5
	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	7	7	7	7	7	7	7	7	7	7	7	7
	A	5	5	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X58LF	E	20	20	20	20	20	20	20	20	20	20	20	20
	D	20	20	20	20	20	20	20	20	20	20	20	20
	C	20	20	20	20	20	20	20	20	20	20	20	20
	B	20	20	20	20	20	20	20	20	20	20	20	20
	A	20	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X51LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	5	5	5	5	5	5	5	5	5	5	5	5
	C	6	6	6	6	6	6	6	6	6	6	6	6
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	7	7	7	7	7	7	7	7	7	7	7	7

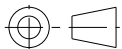

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X55LF	E	5	5	5	5	5	5	5	5	5	5	5	5
	D	20	20	20	20	20	20	20	20	20	20	20	20
	C	5	5	5	5	5	5	5	5	5	5	5	5
	B	20	20	20	20	20	20	20	20	20	20	20	20
	A	5	5	5	5	5	5	5	5	5	5	5	5

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X59LF	E	8	8	8	8	8	8	8	8	8	8	8	8
	D	7	7	7	7	7	7	7	7	7	7	7	7
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	7	7	7	7	7	7	7	7	7	7	7	7
	A	20	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X52LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	8	8	8	8	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	7	7	7	7	7	7	7	7	7	7	7	7
	A	8	8	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X56LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X60LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	12	12	12	12	12	12	12	12	12	12	12	12
	A	10	10	10	10	10	10	10	10	10	10	10	10

spec ref		dr	Terran Huang	2010/07/09	projection 	mm 	size	A4	scale	1:1
tolerance std		eng	B T Varghese	2017/09/11			ecn no	ELX-I-27913-1		
ISO 406 ISO 1101		chr	-	-			rel level	Released		
surface		appr	K-Paul Biju	2017/09/13	product family		METRAL		rev	
ISO 1302	linear	0.X	±0.3		Amphenol FCI	METRAL SIGNAL HEADER	dwg no	89007	cat. no.	*
		0.XX	±0.13							
		0.XXX	±0.050							
	angular	0°	±2°		Product - Customer Drw		sheet 6 of 13		AH	

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X61LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	9	9	9	9	9	9	9	9	9	9	9	9
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X65LF	E	9	9	9	9	9	9	9	9	9	9	9	9
	D	21	21	21	21	21	21	21	21	21	21	21	21
	C	9	9	9	9	9	9	9	9	9	9	9	9
	B	21	21	21	21	21	21	21	21	21	21	21	21
	A	9	9	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X69LF	E	12	12	12	12	12	12	12	12	12	12	12	12
	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	11	11	11	11	11	11	11	11	11	11	11	11
	B	11	11	11	11	11	11	11	11	11	11	11	11
	A	21	21	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X62LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	12	12	12	12	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	11	11	11	11	11	11	11	11	11	11	11	11
	A	12	12	12	12	12	12	12	12	12	12	12	12

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X66LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X70LF	E	2	2	2	2	2	2	2	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X63LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10	10
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	12	12	12	12	12	12	12	12	12	12	12	12

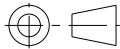
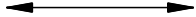
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X67LF	E	10	10	10	10	10	10	10	10	10	10	10	10
	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10	10	10	10	10
	B	10	10	10	10	10	10	10	10	10	10	10	10
	A	11	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X71LF	E	3	3	3	3	3	3	3	3	3	3	3	3
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	19	19	19	19	19	19	19	19	19	19	19	19
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X64LF	E	9	9	9	9	9	9	9	9	9	9	9	9
	D	11	11	11	11	11	11	11	11	11	11	11	11
	C	12	12	12	12	12	12	12	12	12	12	12	12
	B	11	11	11	11	11	11	11	11	11	11	11	11
	A	9	9	9	9	9	9	9	9	9	9	9	9

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X68LF	E	21	21	21	21	21	21	21	21	21	21	21	21
	D	21	21	21	21	21	21	21	21	21	21	21	21
	C	21	21	21	21	21	21	21	21	21	21	21	21
	B	21	21	21	21	21	21	21	21	21	21	21	21
	A	21	21	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X72LF	E	19	19	19	19	19	19	19	19	19	19	19	19
	D	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	19	19	19	19	19	19	19	19	19	19	19	19

spec ref		dr	Terran Huang	2010/07/09	projection 	mm 	size	A4	scale	1:1
tolerance std		eng	B T Varghese	2017/09/11			ecn no	ELX-I-27913-1		
ISO 406 ISO 1101		chr	-	-			rel level	Released		
surface		appr	K-Paul Biju	2017/09/13	product family		METRAL		rev	
ISO 1302	linear	0.X		±0.3	Amphenol FCi	METRAL SIGNAL HEADER		dwg no	89007	AH
		0.XX		±0.13		2 MOD, 5 ROW PRESS-FIT				
		0.XXX		±0.050		cat. no. *				
angular		0°		±2°	Product - Customer Drw			sheet 7 of 13		

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X73LF	E	4	4	4	4	4	4	4	4	4	4	4	4
	D	4	4	4	4	4	4	4	4	4	4	4	4
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	13	13	13	13	13	13	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X77LF	E	3	3	3	3	3	3	3	3	3	3	3	3
	D	19	19	19	19	19	19	19	19	19	19	19	19
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X81LF	E	7	7	7	7	7	7	7	7	7	7	7	7
	D	20	20	20	20	20	20	20	20	20	20	20	20
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	20	20	20	20	20	20	20	20	20	20	20	20
	A	7	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X74LF	E	13	13	13	13	13	13	13	13	13	13	13	13
	D	4	4	4	4	4	4	4	4	4	4	4	4
	C	3	3	3	3	3	3	3	3	3	3	3	3
	B	4	4	4	4	4	4	4	4	4	4	4	4
	A	13	13	13	13	13	13	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X78LF	E	13	13	13	13	13	13	13	13	13	13	13	13
	D	16	16	16	16	16	16	16	16	16	16	16	16
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	16	16	16	16	16	16	16	16	16	16	16	16
	A	13	13	13	13	13	13	13	13	13	13	13	13

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X82LF	E	20	20	20	20	20	20	20	20	20	20	20	20
	D	5	5	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5	5
	A	20	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X75LF	E	3	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	3	3	3	3	3	3	3	3	3	3	3	3
	A	3	3	3	3	3	3	3	3	3	3	3	3

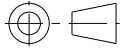
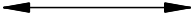
METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X79LF	E	3	3	3	3	3	3	3	3	3	3	3	3
	D	3	3	3	3	3	3	3	3	3	3	3	3
	C	4	4	4	4	4	4	4	4	4	4	4	4
	B	19	19	19	19	19	19	19	19	19	19	19	19
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X83LF	E	8	8	8	8	8	8	8	8	8	8	8	8
	D	8	8	8	8	8	8	8	8	8	8	8	8
	C	8	8	8	8	8	8	8	8	8	8	8	8
	B	8	8	8	8	8	8	8	8	8	8	8	8
	A	14	14	14	14	14	14	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X76LF	E	1	1	1	1	1	1	1	1	1	1	1	1
	D	1	1	1	1	1	1	1	1	1	1	1	1
	C	1	1	1	1	1	1	1	1	1	1	1	1
	B	1	1	1	1	1	1	1	1	1	1	1	1
	A	4	4	4	4	4	4	4	4	4	4	4	4

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X80LF	E	6	6	6	6	6	6	6	6	6	6	6	6
	D	6	6	6	6	6	6	6	6	6	6	6	6
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	6	6	6	6	6	6	6	6	6	6	6	6
	A	6	6	6	6	6	6	6	6	6	6	6	6

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2						
		1	2	3	4	5	6	7	8	9	10	11	12
89007-X84LF	E	14	14	14	14	14	14	14	14	14	14	14	14
	D	8	8	8	8	8	8	8	8	8	8	8	8
	C	7	7	7	7	7	7	7	7	7	7	7	7
	B	8	8	8	8	8	8	8	8	8	8	8	8
	A	14	14	14	14	14	14	14	14	14	14	14	14

spec ref		dr	Terran Huang	2010/07/09	projection 	mm 	size	A4	scale	1:1
tolerance std		eng	B T Varghese	2017/09/11			ecn no	ELX-I-27913-1		
ISO 406 ISO 1101		chr	-	-			rel level	Released		
surface		TOLERANCES UNLESS OTHERWISE SPECIFIED		appr	K-Paul Biju	2017/09/13	product family	METRAL		rev
ISO 1302	linear	0.X	±0.3	<b>Amphenol FCI</b>	METRAL SIGNAL HEADER			dwg no	89007	AH
		0.XX	±0.13		2 MOD, 5 ROW PRESS-FIT					
		0.XXX	±0.050		cat. no.	*	Product - Customer Drw			
	angular	0°	±2°							



METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X85LF	E	7	7	7	7	7	7	7	7	7	7	7
	D	7	7	7	7	7	7	7	7	7	7	7
	C	6	6	6	6	6	6	6	6	6	6	6
	B	7	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X89LF	E	7	7	7	7	7	7	7	7	7	7	7
	D	7	7	7	7	7	7	7	7	7	7	7
	C	8	8	8	8	8	8	8	8	8	8	8
	B	17	17	17	17	17	17	17	17	17	17	17
	A	20	20	20	20	20	20	20	20	20	20	20

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X93LF	E	12	12	12	12	12	12	12	12	12	12	12
	D	12	12	12	12	12	12	12	12	12	12	12
	C	12	12	12	12	12	12	12	12	12	12	12
	B	12	12	12	12	12	12	12	12	12	12	12
	A	15	15	15	15	15	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X86LF	E	5	5	5	5	5	5	5	5	5	5	5
	D	5	5	5	5	5	5	5	5	5	5	5
	C	5	5	5	5	5	5	5	5	5	5	5
	B	5	5	5	5	5	5	5	5	5	5	5
	A	8	8	8	8	8	8	8	8	8	8	8

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X90LF	E	10	10	10	10	10	10	10	10	10	10	10
	D	10	10	10	10	10	10	10	10	10	10	10
	C	11	11	11	11	11	11	11	11	11	11	11
	B	10	10	10	10	10	10	10	10	10	10	10
	A	10	10	10	10	10	10	10	10	10	10	10

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X94LF	E	15	15	15	15	15	15	15	15	15	15	15
	D	12	12	12	12	12	12	12	12	12	12	12
	C	11	11	11	11	11	11	11	11	11	11	11
	B	12	12	12	12	12	12	12	12	12	12	12
	A	15	15	15	15	15	15	15	15	15	15	15

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X87LF	E	7	7	7	7	7	7	7	7	7	7	7
	D	20	20	20	20	20	20	20	20	20	20	20
	C	8	8	8	8	8	8	8	8	8	8	8
	B	7	7	7	7	7	7	7	7	7	7	7
	A	7	7	7	7	7	7	7	7	7	7	7

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X91LF	E	11	11	11	11	11	11	11	11	11	11	11
	D	21	21	21	21	21	21	21	21	21	21	21
	C	11	11	11	11	11	11	11	11	11	11	11
	B	21	21	21	21	21	21	21	21	21	21	21
	A	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X95LF	E	11	11	11	11	11	11	11	11	11	11	11
	D	11	11	11	11	11	11	11	11	11	11	11
	C	10	10	10	10	10	10	10	10	10	10	10
	B	11	11	11	11	11	11	11	11	11	11	11
	A	11	11	11	11	11	11	11	11	11	11	11

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X88LF	E	14	14	14	14	14	14	14	14	14	14	14
	D	17	17	17	17	17	17	17	17	17	17	17
	C	6	6	6	6	6	6	6	6	6	6	6
	B	17	17	17	17	17	17	17	17	17	17	17
	A	14	14	14	14	14	14	14	14	14	14	14

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X92LF	E	21	21	21	21	21	21	21	21	21	21	21
	D	9	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9	9
	A	21	21	21	21	21	21	21	21	21	21	21

METRAL P/N	ROW	CONTACT CODE MOD. 1					MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11
89007-X96LF	E	9	9	9	9	9	9	9	9	9	9	9
	D	9	9	9	9	9	9	9	9	9	9	9
	C	9	9	9	9	9	9	9	9	9	9	9
	B	9	9	9	9	9	9	9	9	9	9	9
	A	12	12	12	12	12	12	12	12	12	12	12

spec ref	*	dr	Terran Huang	2010/07/09	projection		size	A4	scale	1:1	
tolerance std	ISO 406 ISO 1101	eng	B T Varghese	2017/09/11			mm	ecn no	ELX-I-27913-1		
TOLERANCES UNLESS OTHERWISE SPECIFIED		chr	-	-					rel level	Released	
surface	linear ✓ angular	0.X	±0.3		product family METRAL	dwg no 89007	rev AH	2017/09/13			
		0.XX	±0.13					METRAL SIGNAL HEADER 2 MOD, 5 ROW PRESS-FIT		Product - Customer Drw	
		0.XXX	±0.050					cat. no. -		sheet 9 of 13	
		0°	±2°								





METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-XI29LF	E	2	2	2	2	2	2	1	2	2	2	2	2
	D	2	2	2	2	2	2	2	2	2	2	2	2
	C	2	2	2	2	2	2	2	2	2	2	2	2
	B	2	2	2	2	2	2	2	2	2	2	2	2
	A	2	2	2	2	2	2	2	2	2	2	2	2

METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-XI30LF	E	2	2	1	2	2	1	2	2	2	2	2	3
	D	2	1	2	2	2	2	2	2	2	2	2	3
	C	2	2	1	2	2	2	2	2	2	2	2	3
	B	2	2	2	2	2	2	2	2	2	2	2	3
	A	3	2	2	2	2	2	2	2	2	2	2	3


METRAL P/N	ROW	CONTACT CODE MOD. 1						MOD. 2					
		1	2	3	4	5	6	7	8	9	10	11	12
89007-XI31LF	E	3	3	3	3	3	19	3	19	3	4	3	19
	D	3	3	3	3	3	19	3	19	3	4	3	19
	C	3	3	3	3	3	19	3	19	3	4	3	19
	B	3	3	4	4	4	19	3	19	3	4	3	19
	A	3	3	2	2	2	2	3	19	3	4	3	19

spec ref	*	dr	Terran Huang	2010/07/09	projection 	mm 	size	A4	scale	1:1
tolerance std	TOLERANCES UNLESS OTHERWISE SPECIFIED	eng	B T Varghese	2017/09/11			ecn no	ELX-I-27913-1		
ISO 406 ISO 1101		chr	-	-			rel level	Released		
surface	linear	appr	K-Paul Biju	2017/09/13	product family	METRAL	dwg no	89007	rev	AH
	angular									
ISO 1302	0.X ±0.3 0.XX ±0.13 0.XXX ±0.050 0° ±2°	cat. no.	-	Product - Customer Drw	sheet 12 of 13					

PRODUCT NUMBER

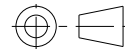

89007-XYLFF

NOTES:

1. FOR DIM A AND B SEE SHEET 2 AND UP.
2. BODY MATERIAL: LIQUID CRYSTAL  
POLYMER 30 % GLASS FILLED.  
FLAME RETARDANT ACC. UL 94-V0.
3. PIN MATERIAL:  
PHOSPHOR BRONZE.
4. PLATING ON PRESS-FIT TAIL:  
89007-XYLFF IS SN (LEAD FREE)  
PLATING ON CONTACT AREA CONFORMS TO PERFORMANCE  
LEVEL SHOWN IN TABLE.
5. PRODUCT MARKING:  
PART NUMBER DESIGNATION & BATCH I.D.
6. ALL PRODUCTS WITH PART NUMBERS SHOWN IN  
SUBSEQUENT TABLES WILL BE PACKAGED IN TUBES.  
IF TRAY PACKAGING IS REQUIRED, A SUFFIX "P"  
WILL BE ADDED TO THE END OF THE PART NUMBER.  
EXAMPLE: XXXXX-XXXPLF
7. PRODUCT SPECIFICATION GS-12-180  
APPLICATION SPECIFICATION BUS-20-073
8. AFTER INSERTION INTO CIRCUIT BOARD WITH  
QUALIFIED TOOL.
9. THE PRODUCTS WHERE THE PART NUMBER ENDS IN LF MEET THE  
EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS  
AS DESCRIBED IN GS-47-0004.  
  
ALL PRODUCTS EXCEPT THOSE WITH PART NUMBERS CONTAINING  
(DRAWING NO.)-N1--- OR (DRAWING NO.)-N5---WILL WITHSTAND EXPOSURE  
TO 260°C FOR 60 SECONDS IN A CONVECTION, INFRA-RED OR  
VAPOR PHASE REFLOW OVEN. PART NUMBERS (DRAWING NO.)-N1---  
AND (DRAWINGS NO.)-N5---WILL NOT WITHSTAND REFLOW AND Au CONTACT  
SURFACE OF THE CONTACTS SHALL BE EXPOSED TO A MAXIMUM 140°C FOR  
NO LONGER THAN 15 SECONDS IN A WAVE SOLDER APPLICATION.
10. REFER TO 85832 FOR OTHER LOAD VARIATIONS.
11. PLATING SPEC REFER TO THE DRAWING 10110324.
12. A  SYMBOL WILL BE NEXT TO ANY DIMENSION,  
VIEW, OR NOTE WHICH HAS BEEN MODIFIED  
WITH THE CURRENT DRAWING REVISION.

PLATING IN CONTACT AREA

DASH NUMBER	PERFORMANCE LEVEL	NOTES
-N1YLF	TELCORDIA CO (NXT) IEC CLASS I	SEE NOTE 9
-N5YLF	TELCORDIA UE (NXT)	SEE NOTE 9
-1YLF	TELCORDIA CO IEC CLASS I	SEE NOTE 9
-2YLF	TELECOM CLASS	SEE NOTE 9
-5YLF	TELCORDIA UE	SEE NOTE 9

spec ref *		dr	Terran Huang	2010/07/09	projection 	mm 	size	A4	scale	1:1	
tolerance std		eng	B T Varghese	2017/09/11			ecn no	ELX-I-27913-1			
ISO 406 ISO 1101		chr	-	-			rel level	Released			
surface		Amphenol FCI	product family		METRAL		rev		89007		
ISO 1302	linear		METRAL SIGNAL HEADER		dwg no		AH		2 MOD, 5 ROW PRESS-FIT		
	angular		cat. no.		Product - Customer Drw		sheet 13 of 13				