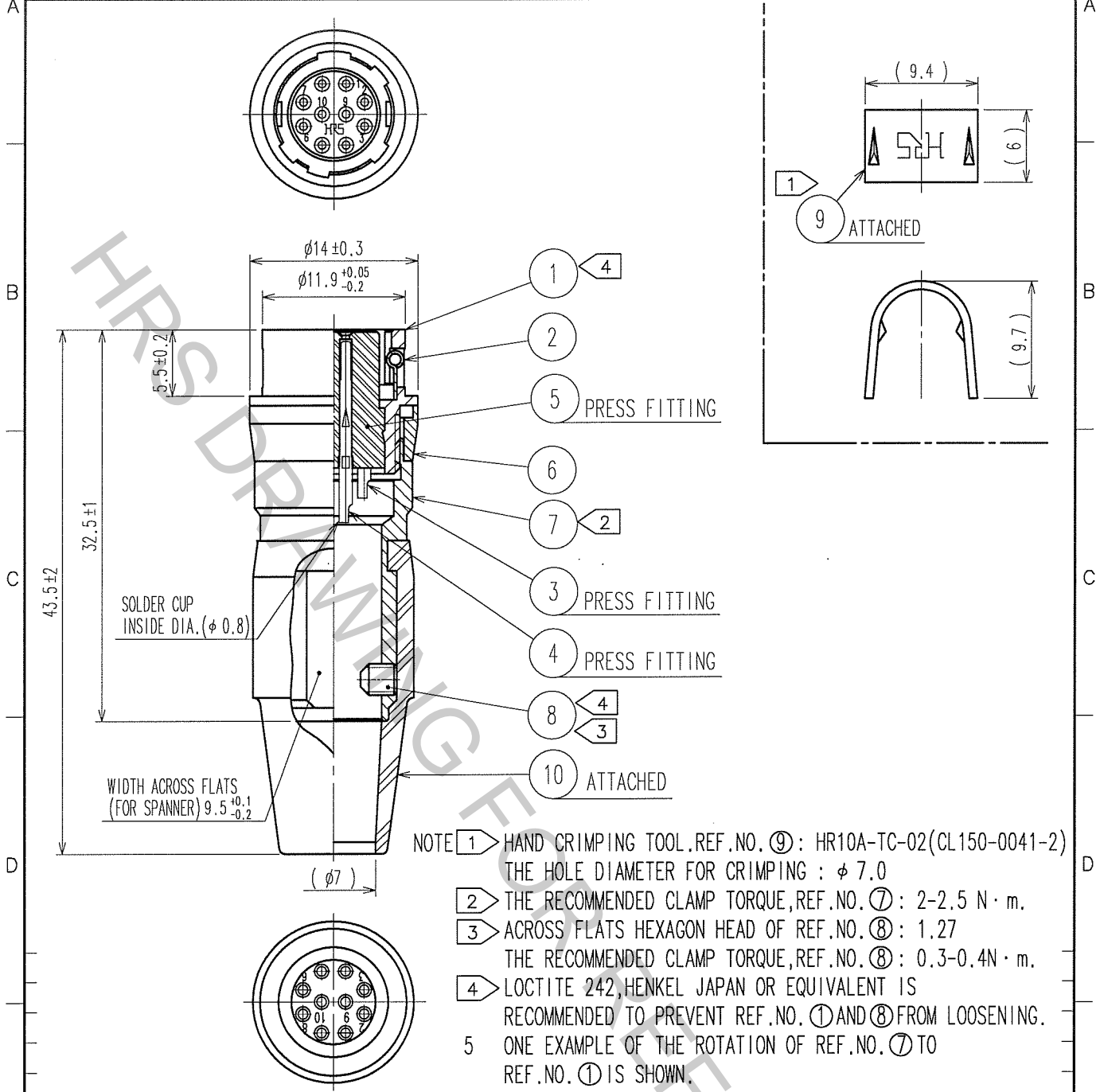


Sep.1.2018 Copyright 2018 HIROSE ELECTRIC CO., LTD. All Rights Reserved.  
 In case that the application demands a high level of reliability, such as automotive,  
 please contact a company representative for further information.

1					2					3					4				
COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE				
△								△											
△								△											
△								△											



- NOTE ① HAND CRIMPING TOOL, REF. NO. ⑨: HR10A-TC-02 (CL150-0041-2)  
 THE HOLE DIAMETER FOR CRIMPING :  $\phi 7.0$   
 ② THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦: 2-2.5 N · m.  
 ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑧: 1.27  
 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑧: 0.3-0.4 N · m.  
 ④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑧ FROM LOOSENING.  
 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑦ TO REF. NO. ① IS SHOWN.

5	POLYAMIDE	(BLACK) UL94V-0	10	CR	(BLACK)
4	PHOSPHOR BRONZE	SILVER PLATING 2 $\mu$ m min.	9	BRASS	
3	PHOSPHOR BRONZE		8	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6×0.45×3
2	STAINLESS STEEL		7	BRASS	MATTE FINISH NICKEL PLATED
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	MATTE FINISH NICKEL PLATED
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL		DRAWN D. Matsume '05.10.01	DESIGNED D. Matsume '05.10.01	CHECKED E. Kunii '05.10.03	APPROVED M. Sato 05.10.14	RELEASED
DRAWING NO. EDC4-021370-73		PART NO. HR10A-10J-10S(73)				
SACLE 2 : 1		CODE NO. CL110-0411-0-73				1/1
UNITS mm		HRS HIROSE ELECTRIC CO., LTD.				

TO  
 R