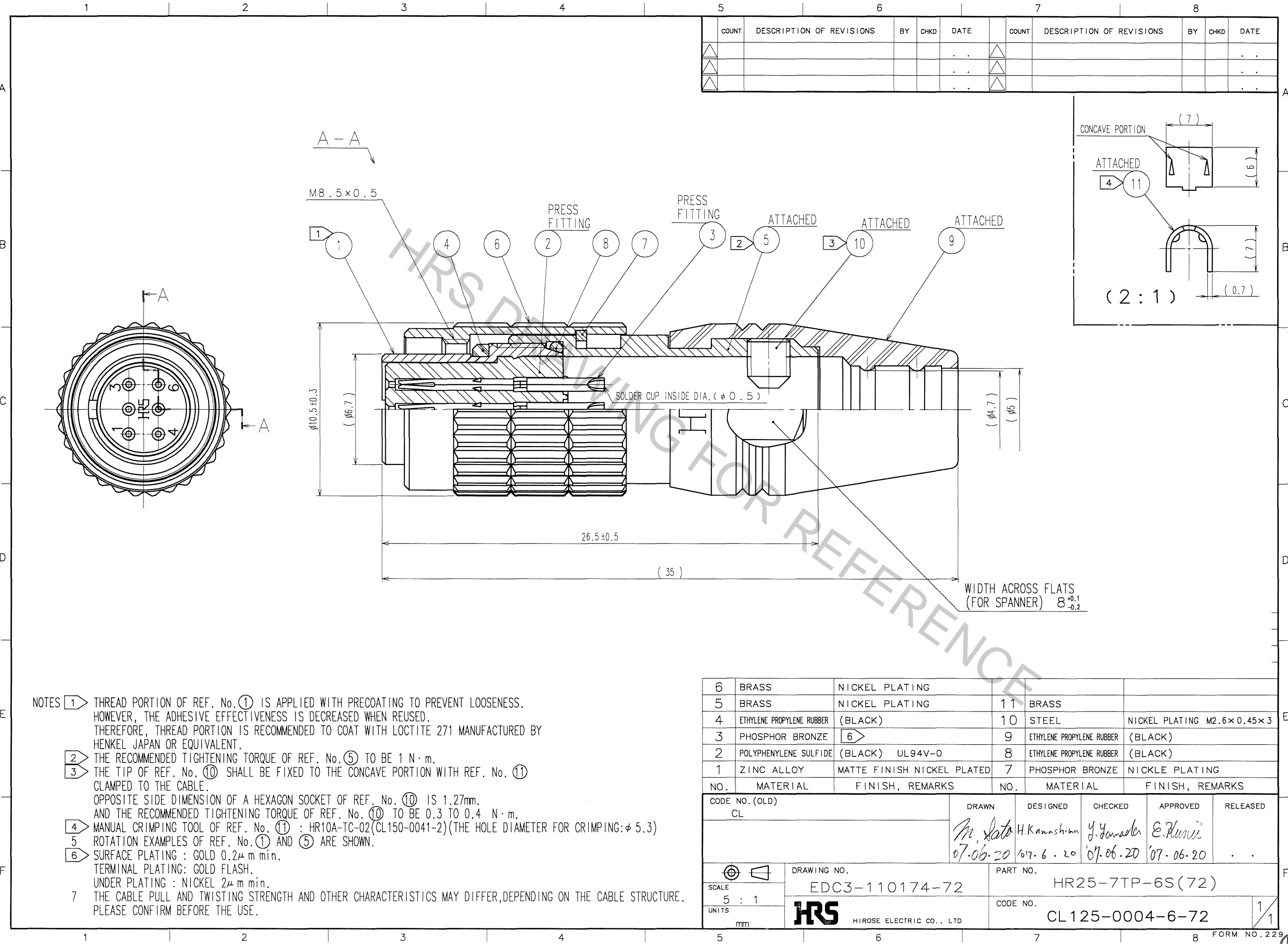


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In case that the application demands a high level of reliability, such as automotive,
please contact a company representative for further information.



- NOTES
- 1 THREAD PORTION OF REF. No. ① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS. HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED. THEREFORE, THREAD PORTION IS RECOMMENDED TO COAT WITH LOCTITE 271 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
 - 2 THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑤ TO BE 1 N·m.
 - 3 THE TIP OF REF. No. ⑩ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. No. ⑪ CLAMPED TO THE CABLE.
 - OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. No. ⑩ IS 1.27mm.
 - AND THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑩ TO BE 0.3 TO 0.4 N·m.
 - 4 MANUAL CRIMPING TOOL OF REF. No. ⑪ : HR10A-TC-02 (CL150-0041-2) (THE HOLE DIAMETER FOR CRIMPING: φ 5.3)
 - 5 ROTATION EXAMPLES OF REF. No. ① AND ⑤ ARE SHOWN.
 - 6 SURFACE PLATING : GOLD 0.2μm min.
TERMINAL PLATING: GOLD FLASH.
UNDER PLATING : NICKEL 2μm min.
 - 7 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

6	BRASS	NICKEL PLATING			
5	BRASS	NICKEL PLATING	11	BRASS	
4	ETHYLENE PROPYLENE RUBBER	(BLACK)	10	STEEL	NICKEL PLATING M2.6×0.45×3
3	PHOSPHOR BRONZE	6	9	ETHYLENE PROPYLENE RUBBER	(BLACK)
2	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	8	ETHYLENE PROPYLENE RUBBER	(BLACK)
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	7	PHOSPHOR BRONZE	NICKLE PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
CODE NO. (OLD)		DRAWN	DESIGNED	CHECKED	APPROVED
CL		M. Sato	H. Kanashima	Y. Yamada	E. Kuni
		07.06.20	07.06.20	07.06.20	07.06.20
DRAWING NO.		PART NO.			
EDC3-110174-72		HR25-7TP-6S(72)			
SCALE		CODE NO.			
5 : 1		CL125-0004-6-72			
UNITS					
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