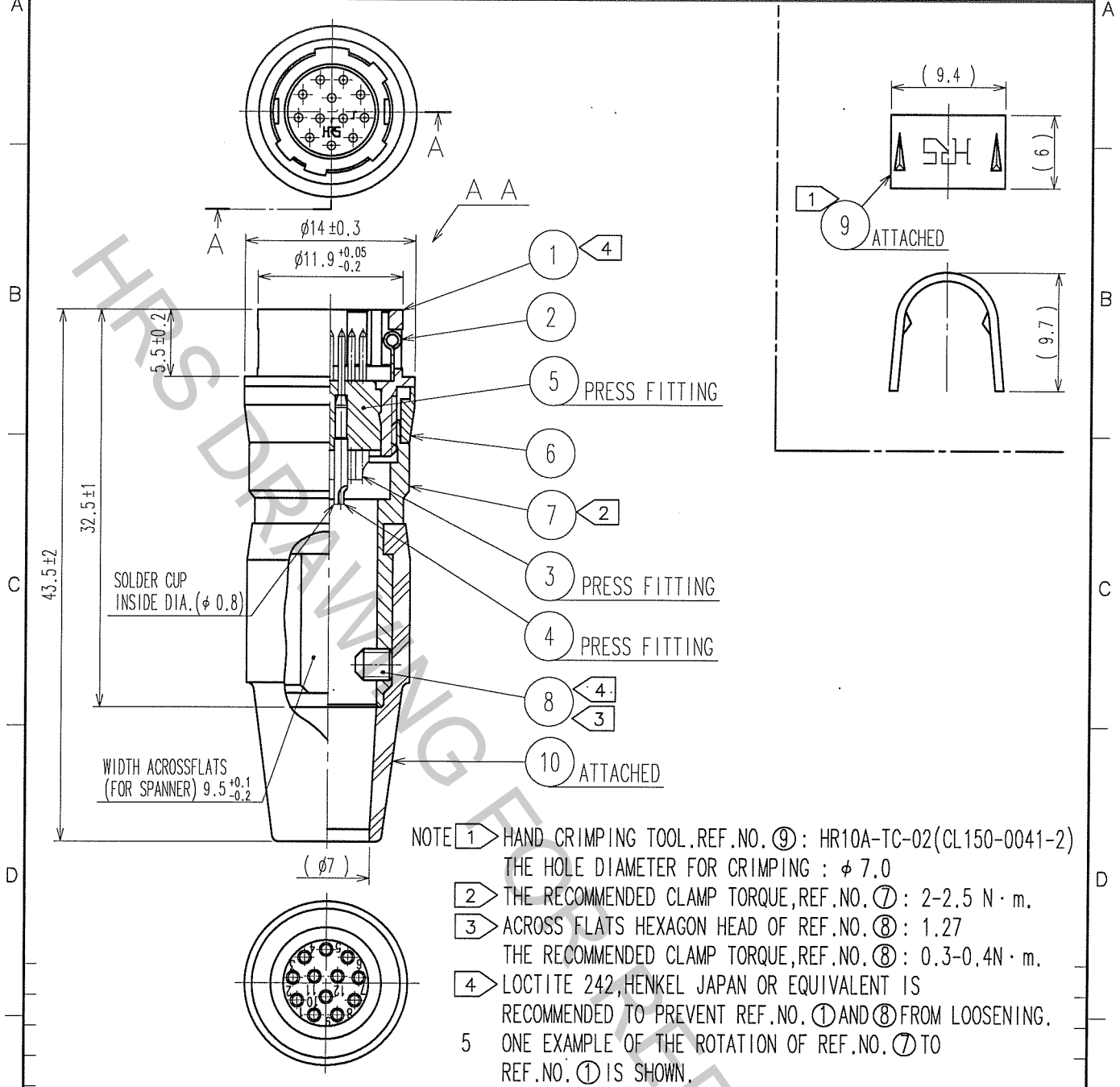


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 In case that the application demands a high level of reliability, such as automotive,  
 please contact a company representative for further information.

| 1     |                          |    | 2    |      |       | 3                        |    |      | 4    |       |                          |    |      |      |
|-------|--------------------------|----|------|------|-------|--------------------------|----|------|------|-------|--------------------------|----|------|------|
| COUNT | DESCRIPTION OF REVISIONS | BY | CHKD | DATE | COUNT | DESCRIPTION OF REVISIONS | BY | CHKD | DATE | COUNT | DESCRIPTION OF REVISIONS | BY | CHKD | DATE |
| △     |                          |    |      |      | △     |                          |    |      |      | △     |                          |    |      |      |
| △     |                          |    |      |      | △     |                          |    |      |      | △     |                          |    |      |      |
| △     |                          |    |      |      | △     |                          |    |      |      | △     |                          |    |      |      |



NOTE ① HAND CRIMPING TOOL, REF. NO. ⑨: HR10A-TC-02 (CL150-0041-2)  
 THE HOLE DIAMETER FOR CRIMPING:  $\phi 7.0$   
 ② THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦: 2-2.5 N·m.  
 ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑧: 1.27  
 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑧: 0.3-0.4 N·m.  
 ④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑧ FROM LOOSENING.  
 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑦ TO REF. NO. ① IS SHOWN.

| 5   | POLYAMIDE       | (BLACK) UL94V-0               | 10  | CR       | (BLACK)  |
|-----|-----------------|-------------------------------|-----|----------|--|
| 4   | BRASS           | SILVER PLATING 2 $\mu$ m min. | 9   | BRASS    |  |
| 3   | BRASS           |                               | 8   | STEEL    | NICKEL PLATING<br>HEXAGON SOCKET SET SCREW M2.6×0.45×3 |
| 2   | STAINLESS STEEL |                               | 7   | BRASS    | MATTE FINISH NICKEL PLATED                             |
| 1   | ZINC ALLOY      | MATTE FINISH NICKEL PLATED    | 6   | BRASS    | MATTE FINISH NICKEL PLATED                             |
| NO. | MATERIAL        | FINISH, REMARKS               | NO. | MATERIAL | FINISH, REMARKS  |

|                               |  |                                 |                                    |                                 |                                 |          |
|-------------------------------|--|---------------------------------|------------------------------------|---------------------------------|---------------------------------|----------|
| CODE NO. (OLD)<br>CL          |  | DRAWN<br>D. Matsume<br>05.10.01 | DESIGNED<br>D. Matsume<br>05.10.01 | CHECKED<br>E. Kanii<br>05.10.03 | APPROVED<br>M. Sato<br>05.10.14 | RELEASED |
| DRAWING NO.<br>EDC4-020554-73 |  | PART NO.<br>HR10A-10J-12P(73)   |                                    |                                 |                                 |          |
| UNITS<br>mm                   |  | CODE NO.<br>CL110-0406-0-73     |                                    |                                 |                                 | 1/1      |

TO  
R