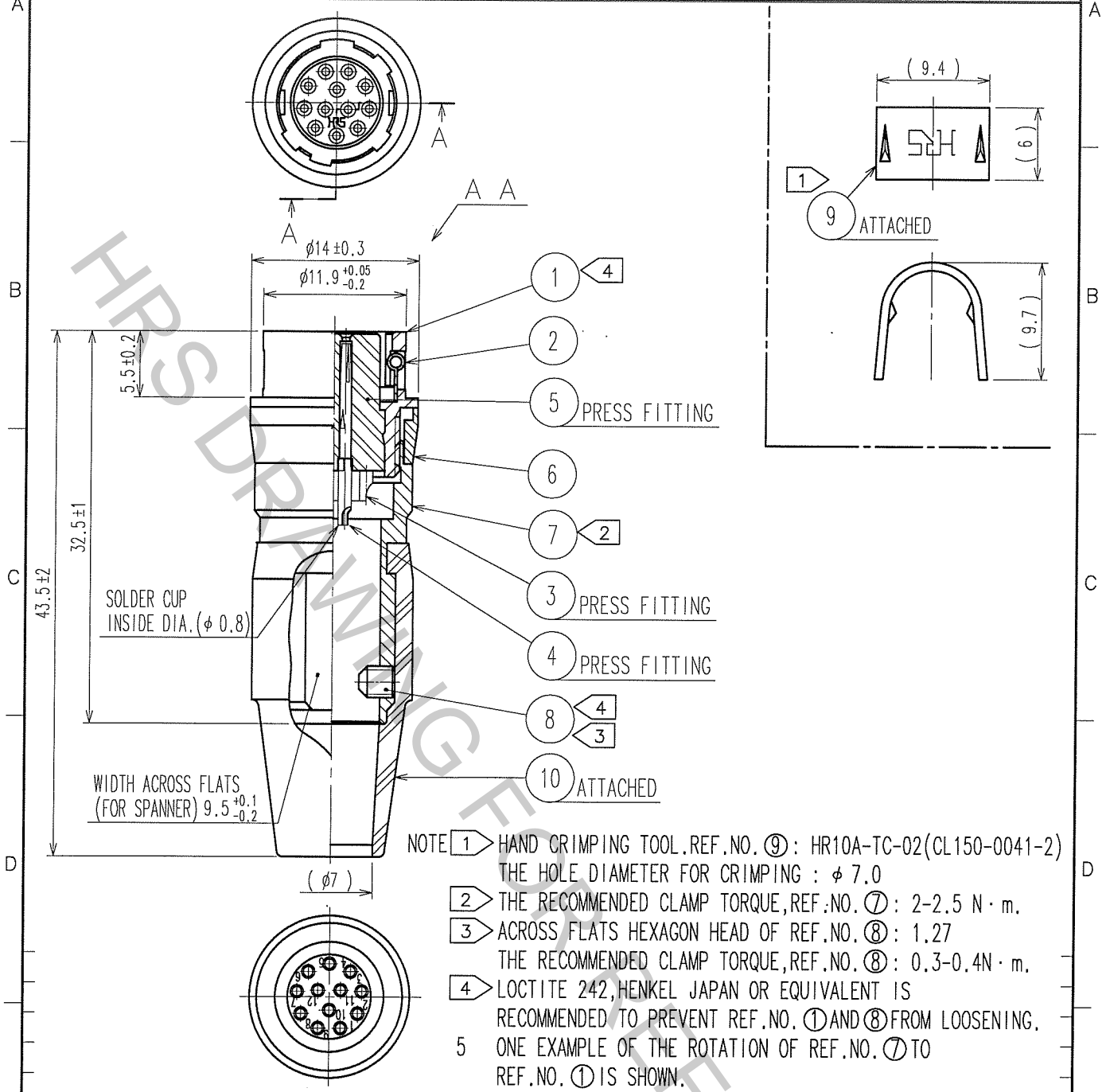


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 In case that the application demands a high level of reliability, such as automotive,
 please contact a company representative for further information.

1					2					3					4				
COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE				
△								△											
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△								△											



- NOTE ① HAND CRIMPING TOOL, REF. NO. ⑨: HR10A-TC-02 (CL150-0041-2)
 THE HOLE DIAMETER FOR CRIMPING: $\phi 7.0$
 ② THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦: 2-2.5 N·m.
 ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑧: 1.27
 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑧: 0.3-0.4 N·m.
 ④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑧ FROM LOOSENING.
 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑦ TO REF. NO. ① IS SHOWN.

5	POLYAMIDE	(BLACK) UL94V-0	10	CR	(BLACK)
4	PHOSPHOR BRONZE	SILVER PLATING 2μm min.	9	BRASS	
3	PHOSPHOR BRONZE		8	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6×0.45×3
2	STAINLESS STEEL		7	BRASS	MATTE FINISH NICKEL PLATED
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	MATTE FINISH NICKEL PLATED
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL		DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		<i>D. Motome</i>	<i>D. Motome</i>	<i>E. Kurii</i>	<i>M. Sato</i>	
		05.10.01	05.10.01	05.10.03	05.10.14	
DRAWING NO. EDC4-020555-73			PART NO. HR10A-10J-12S(73)			
UNITS mm			CODE NO. CL110-0405-8-73			
1			2			

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