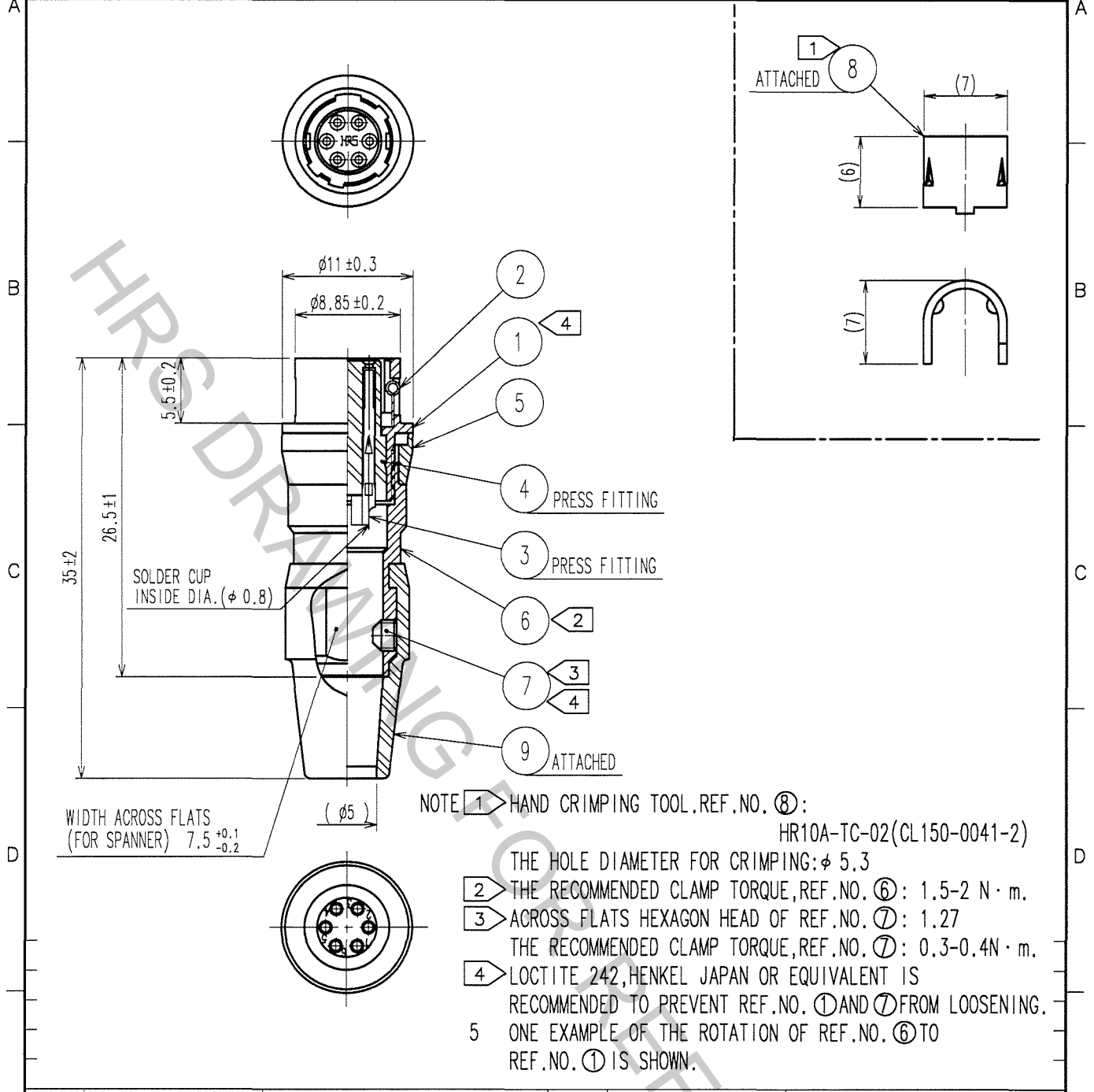


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 In case that the application demands a high level of reliability, such as automotive,  
 please contact a company representative for further information.

1		2			3			4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	
△					△					
△					△					
△					△					



- NOTE ① HAND CRIMPING TOOL. REF. NO. ⑧:  
 HR10A-TC-02(CL150-0041-2)
- ② THE HOLE DIAMETER FOR CRIMPING:  $\phi 5.3$
  - ③ THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥: 1.5-2 N·m.
  - ④ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦: 1.27
  - ⑤ THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦: 0.3-0.4N·m.
  - ⑥ THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦: 0.3-0.4N·m.
  - ⑦ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑦ FROM LOOSENING.
  - ⑧ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.

4	POLYAMIDE	(BLACK) UL94V-0	9	CR	(BLACK)
3	PHOSPHOR BRONZE	SILVER PLATING 2 $\mu$ m min.	8	BRASS	
2	STAINLESS STEEL		7	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6×0.45×2
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	MATTE FINISH NICKEL PLATED
			5	BRASS	MATTE FINISH NICKEL PLATED
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL		DRAWN <i>D. Matsume</i> 05.11.15	DESIGNED <i>D. Matsume</i> 05.11.15	CHECKED <i>E. Kunii</i> 05.11.16	APPROVED <i>M. Sato</i> 05.11.16	RELEASED
DRAWING NO. EDC4-020544-73		PART NO. HR10A-7J-6S(73)				
SACLE 2 : 1		CODE NO. CL110-0311-6-73				1 1
UNITS mm		HIROSE ELECTRIC CO., LTD.				

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