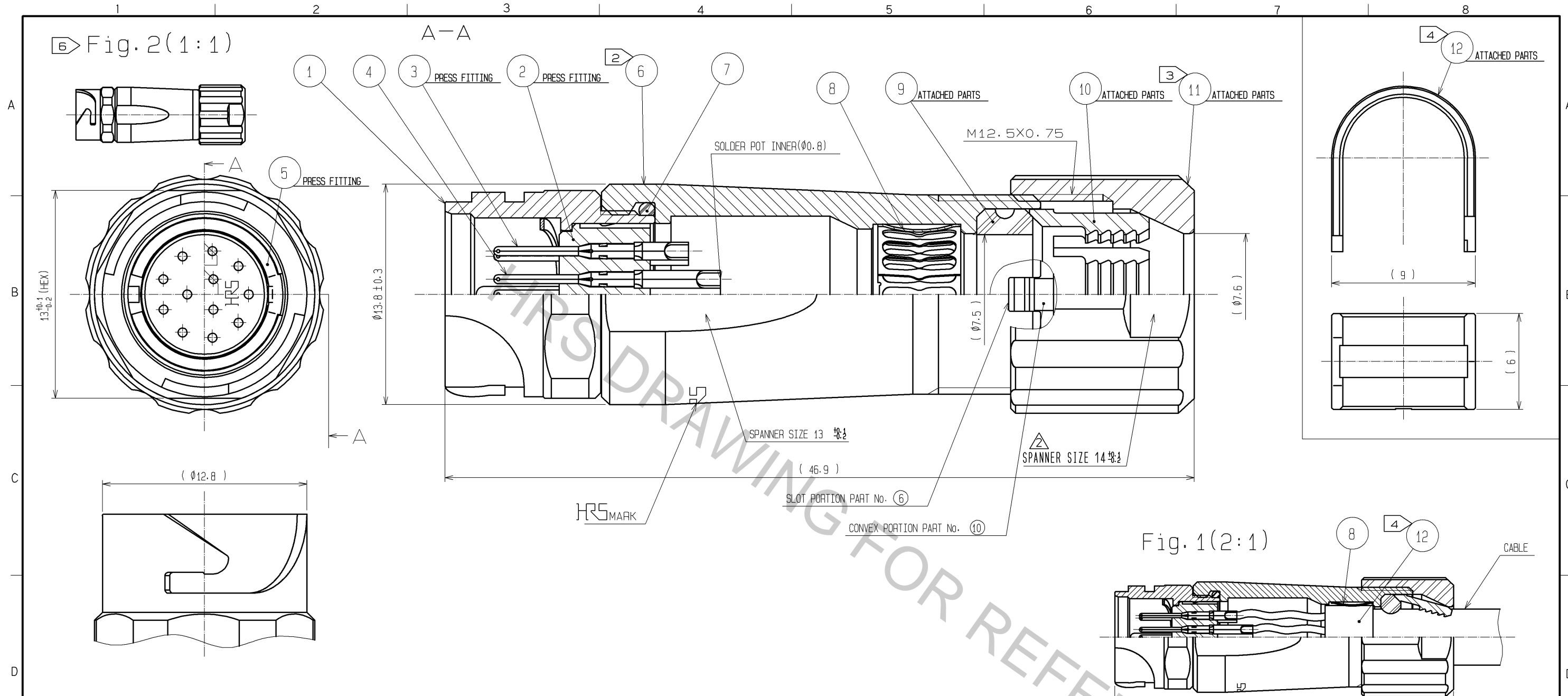
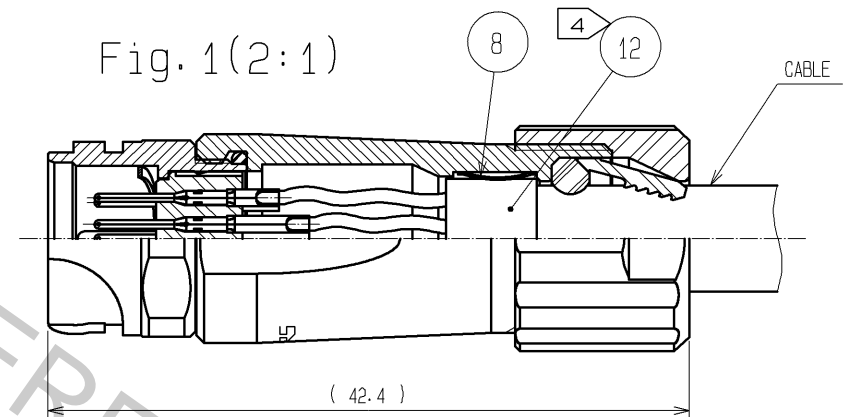


Fig.2(1:1)



- NOTES
- ① PLATING(REF. NO. ③, ④)
 CONTACT AREA : GOLD 0.2μm min
 OTHERS : GOLD AND NICKEL
 UNDER PLATING : NICKEL 2μm min
 - ② THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑥ TO BE 1 TO 1.5N·m.
 THREAD LOCKER TO THE THREADED PORTION OF REF. NO. ① IS RECOMMENDED TO PREVENT REF. NO. ⑥ FROM LOOSING.
 RECOMMENDED THREAD LOCKER : LOCTITE 263, HENKEL JAPAN LTD.
 - ③ THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑪ TO BE 0.8 TO 1N·m.
 THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M12.5X0.75 OF REF. NO. ⑥ IS RECOMMENDED
 TO PREVENT REF. NO. ⑪ FROM LOOSING.
 RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 263, LOCK PRIMER 7649, HENKEL JAPAN LTD.
 - ④ FASTEN REF. NO. ⑫ TO THE CABLE WITH THE CABLE CRIMPING TOOL.
 AND MAKE REF. NO. ⑫ CONTACT WITH REF. NO. ⑧ (REFER TO Fig.1).
 REFER TO THE TECHNICAL SPECIFICATION ATAD-C0099 FOR DETAILS.
 APPLICABLE CABLE CRIMPING TOOL : LF-TC-01 (CL150-0234-6)
 - ⑤ APPLICABLE CABLE ASSEMBLY FIXTURE : LF10BJ-T01 (CL150-0236-1)
 CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT AND THE PART NUMBER ① OF AN ASSEMBLY.
 - ⑥ Fig.2 SHOWS THE APPEARANCE AFTER ASSEMBLY.
 - ⑦ ROTATION EXAMPLES OF REF. NOS. ⑥ AND ⑪ TO ① ARE SHOWN.
 - ⑧ CABLE PULL FORCE, TWISTING STRENGTH, WATER TIGHTNESS AND OTHER CHARACTERISTICS MAY DIFFER DEPENDING ON CABLE
 SPECIFICATIONS AND STRUCTURE.
 PLEASE EVALUATE UNDER THE ACTUAL CONDITIONS PRIOR TO USE.

Fig.1(2:1)



NO.	MATERIAL	FINISH	REMARKS	NO.	MATERIAL	FINISH	REMARKS
6	ZINC ALLOY	NICKEL PLATING		12	BRASS	NICKEL PLATING	
5	PHOSPHOR BRONZE	NICKEL PLATING		11	PPS	(NATURAL, BROWN)	UL94V-0
4	COPPER ALLOY	①		10	POLYAMIDE	(NATURAL, MILKY WHITE)	UL94V-0
3	COPPER ALLOY	①		9	CHLOROPRENE RUBBER	(BLACK)	
2	PPS	(BLACK)	UL94V-0	8	PHOSPHOR BRONZE	NICKEL PLATING	
1	ZINC ALLOY	NICKEL PLATING		7	CHLOROPRENE RUBBER	(BLACK)	

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	4 : 1	4	DIS-C-003545	KN. IKEHARA	EJ. KUNII	14.07.18

APPROVED	CHECKED	DESIGNED	DRAWN	DRAWING NO.	PART NO.	CODE NO.
MR. YOSHIDA	MO. SATOH	YH. YAMADA	YH. YAMADA	EDC3-114250-00	LF10WBJ-12P	CL136-2007-9-00