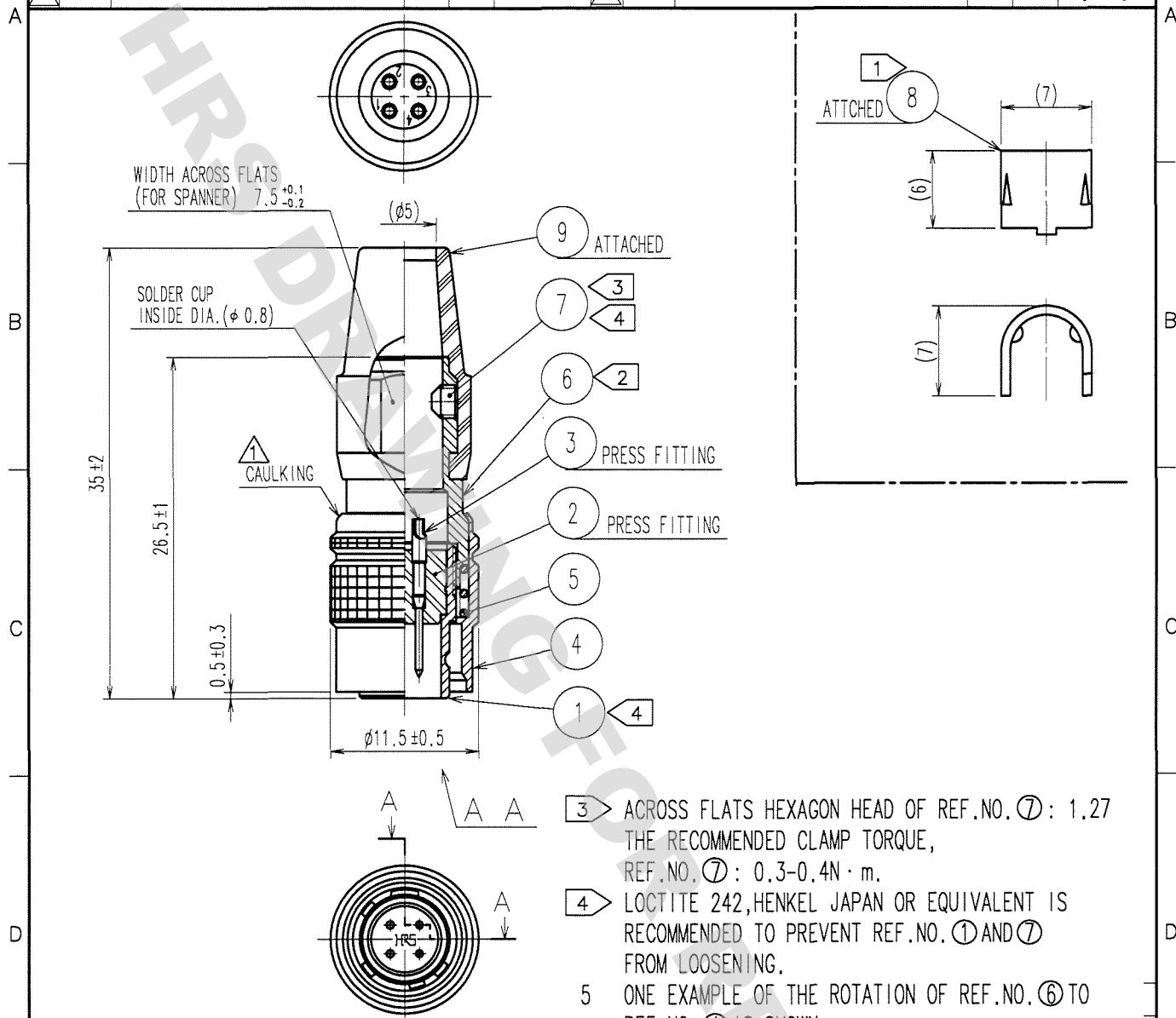


1					2					3					4				
COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE				
▲	1	DIS-C-000409				D.M.H.S		06.12.19	▲										
▲																			
▲																			



NOTE ① HAND CRIMPING TOOL, REF. NO. ⑧:
 HR10A-TC-02 (CL150-0041-2)
 THE HOLE DIAMETER FOR CRIMPING: φ 5.3

② THE RECOMMENDED CLAMP TORQUE,
 REF. NO. ⑥: 1.5-2 N·m.

- ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦: 1.27 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦: 0.3-0.4N·m.
- ④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑦ FROM LOOSENING.
- 5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.
- 6 THE CABLE STRENGTH, ROTATORY STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

5	STEEL	NICKEL PLATING	9	CHLOROPRENE RUBBER (BLACK)	
4	BRASS	MATTE FINISH NICKEL PLATED	8	BRASS	
3	BRASS	GOLD PLATING: 0.2μm min. NICKEL UNDER PLATING: 2μm min.	7	STEEL	
2	POLYAMIDE	(BLACK) UL94V-0	6	BRASS	
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED			
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
CL	M.SATO	D.MATSUNE	E.KUNII	M.SATO	
	060801	060801	060801	060801	

DRAWING NO.	PART NO.
EDC4-020534-74	HR10A-7P-4P(74)
UNITS	CODE NO.
mm	CL110-0301-2-74

DRAWING FOR REFERENCE: This is subject to change without notice 08/11/2012

TO
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