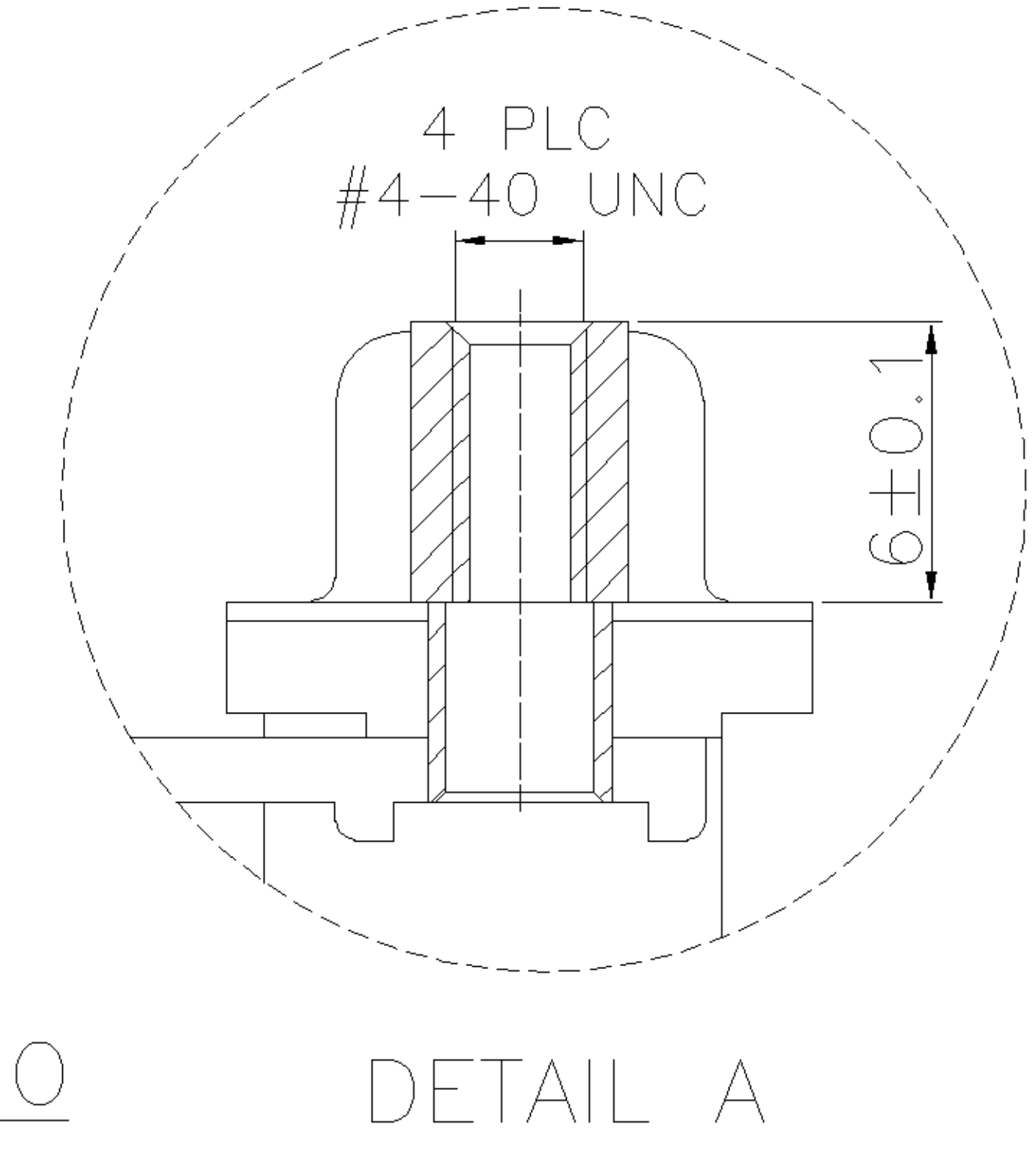
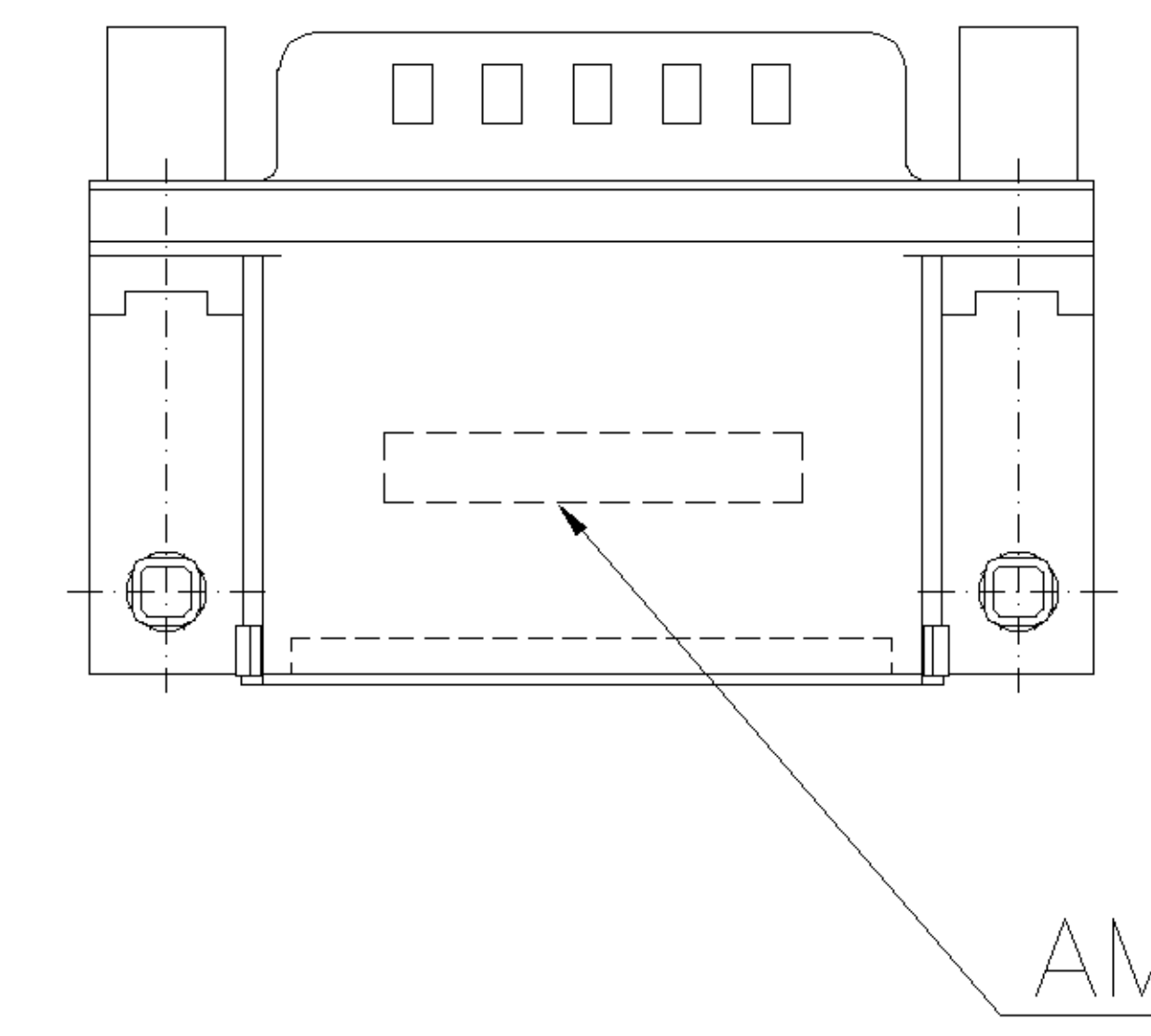
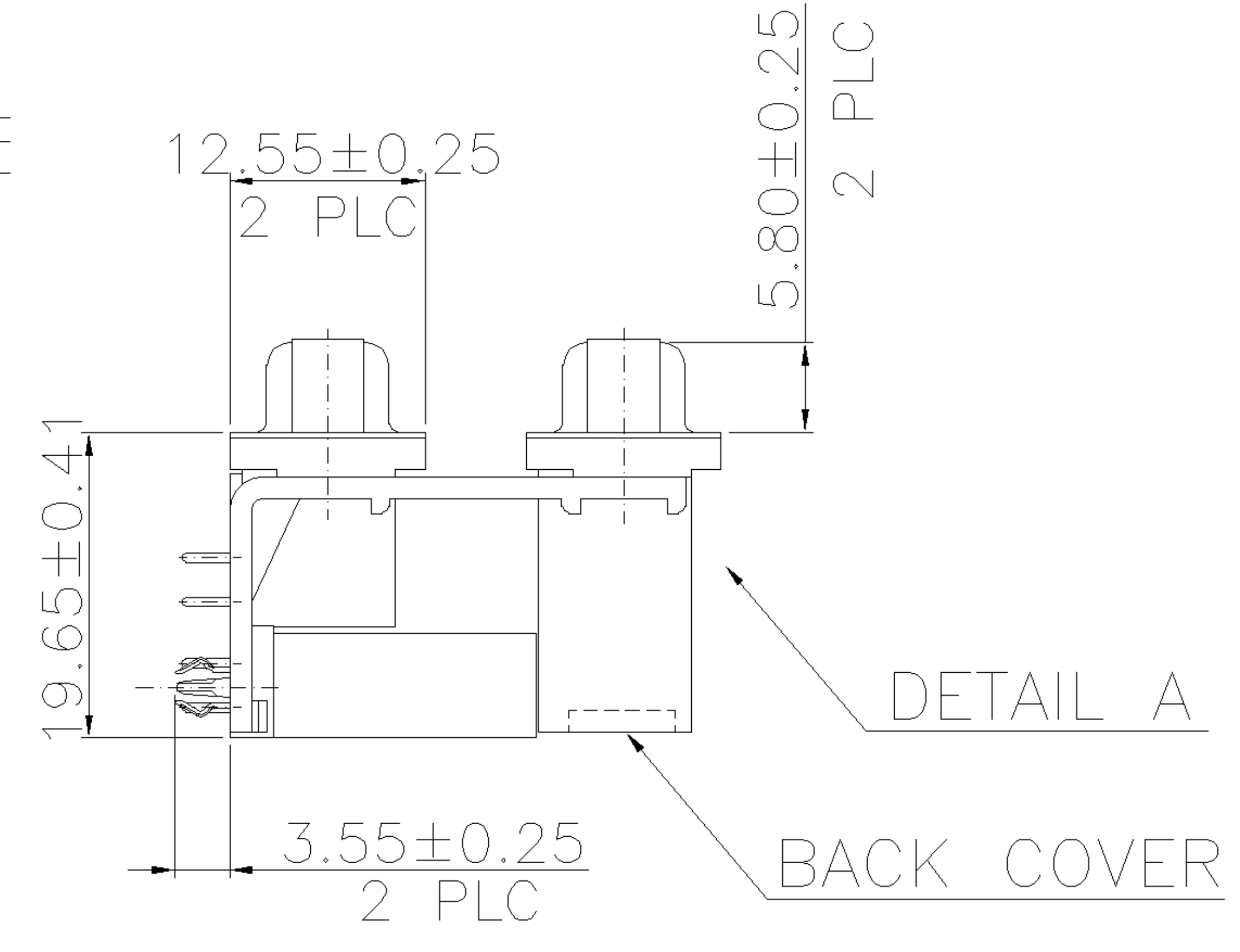
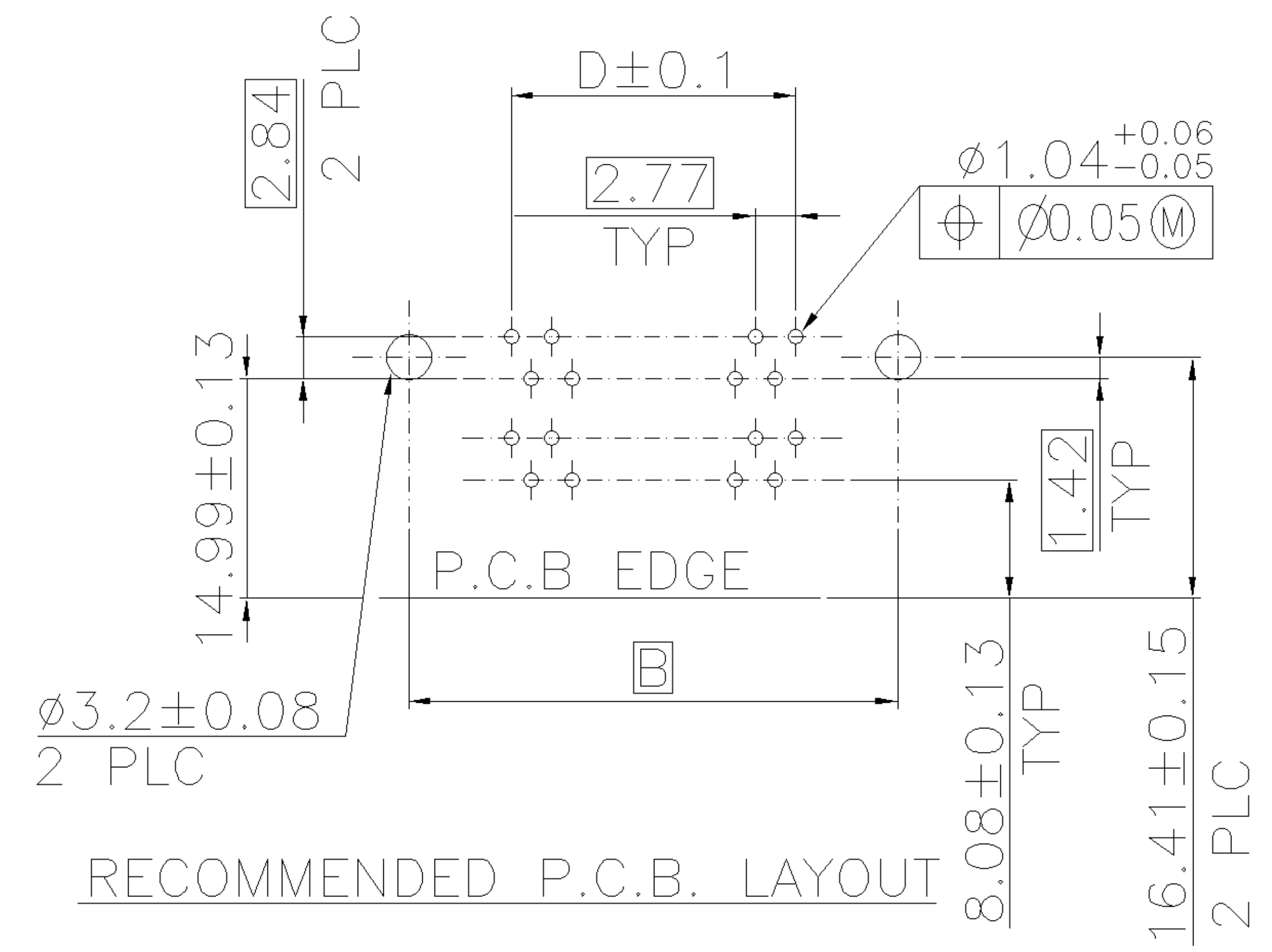
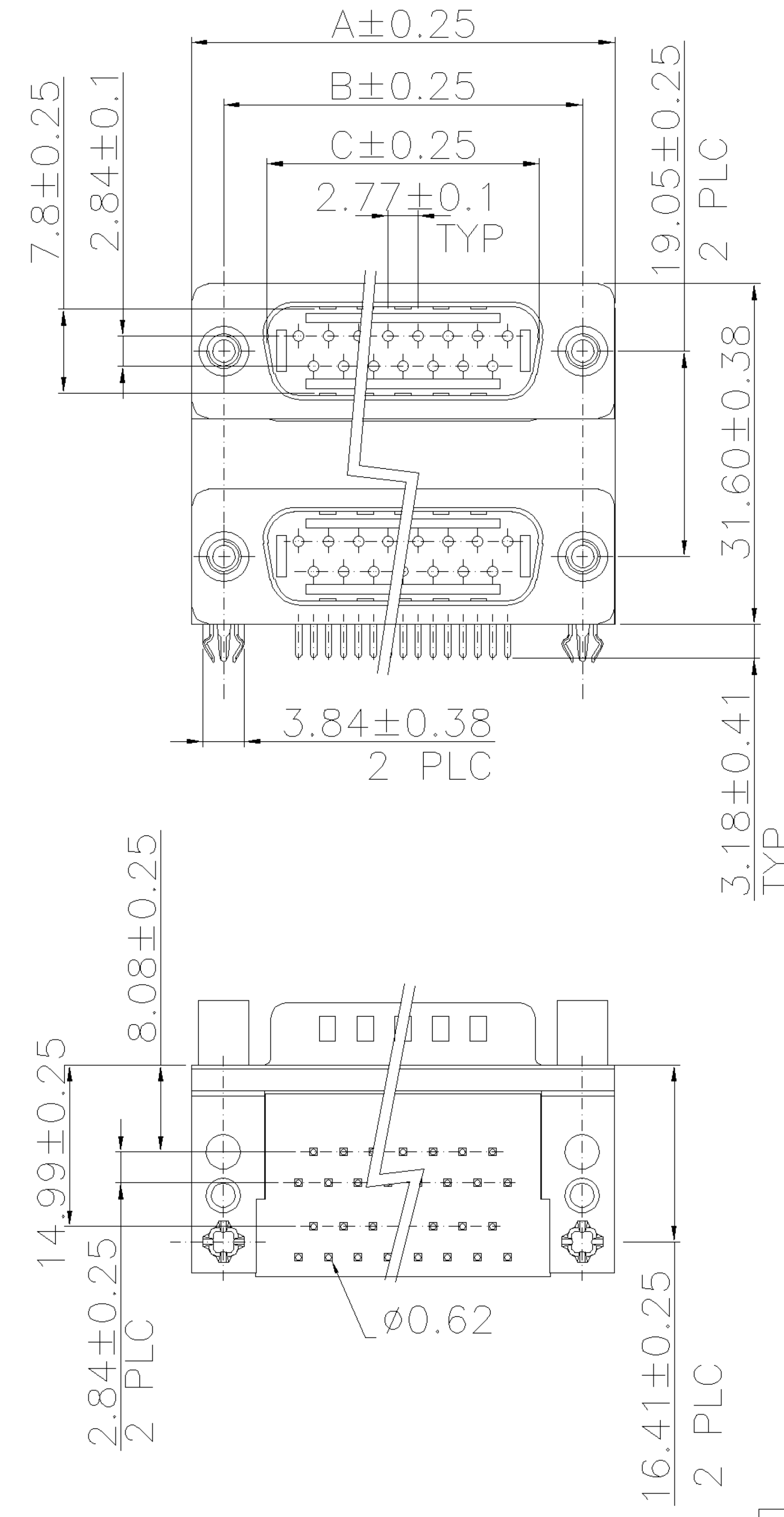


THIS INFORMATION IS CONFIDENTIAL AND IS DISCLOSED TO YOU ON CONDITION THAT NO FURTHER DISCLOSURE IS MADE BY YOU TO OTHER THAN AMP PERSONNEL WITHOUT WRITTEN AUTHORIZATION FROM AMP (TAIWAN) LTD. DIMENSIONS IN MILLIMETERS. DO NOT SCALE PRINT.



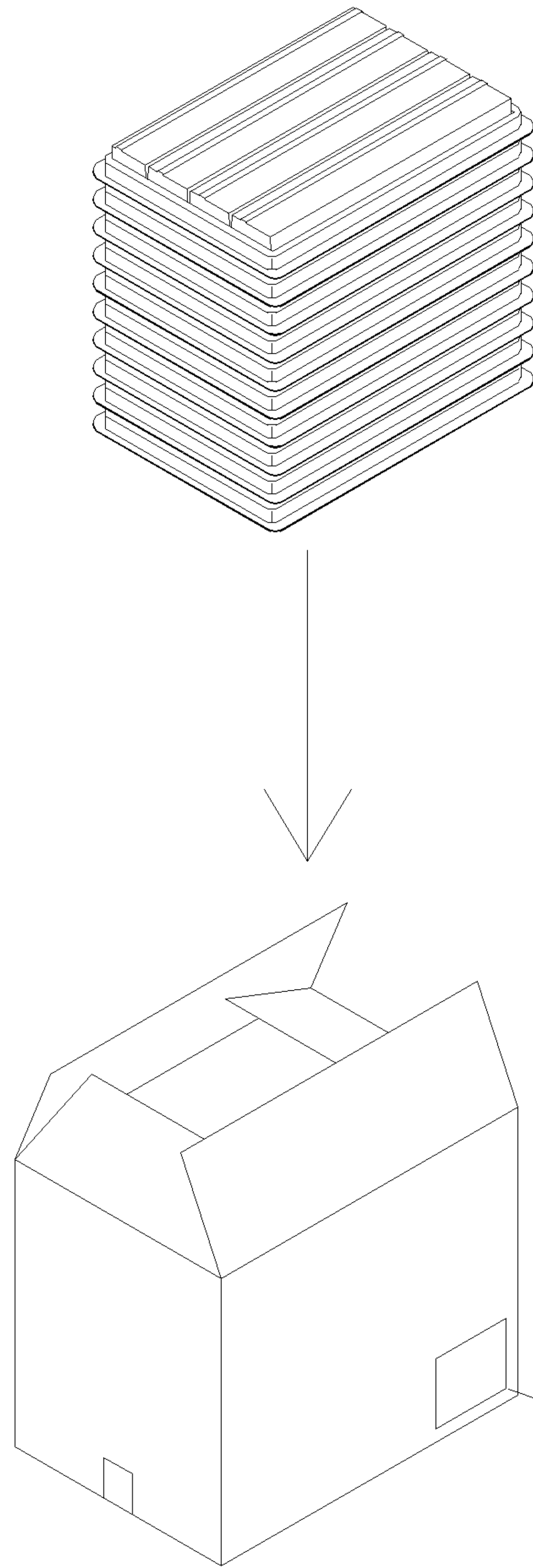
- NOTES:
- MATERIAL:
 - HOUSING/BACK COVER: THERMOPLASTIC(PBT), UL94V-0; COLOR: SEE TABLE.
 - CONTACTS: COPPER ALLOY
 - BOARDLOCK: COPPER ALLOY
 - BRACKET: ZINC ALLOY
 - SHELL: STEEL
 - FINISH:
 - CONTACT: GOLD PLATING (SEE TABLE) ON CONTACT AREA. 100μ " MIN. BRIGHT TIN PLATING ON SOLDER TAIL AREA, 50μ " MIN. NICKEL UNDERPLATING OVERALL.
 - SHELL: 60μ " MIN. BRIGHT TIN PLATING OVERALL.
 - WAVE SOLDER CAPABLE TO 265°C PER TYCO SPEC. 109-202, CONDITION B.

3-1734280-X	37-37	69.34	63.50	55.42	49.86
2-1734280-X	25-25	53.10	47.04	38.96	33.24
1-1734280-X	15-15	39.30	33.30	25.25	19.39
1734280-X	9-9	30.95	24.99	16.92	11.08
PART NO.	PINS	A	B	C	D

X-1734280-6	30 u"	PC99/ACTUAL COLOR	37-37 NOT AVAILABLE
X-1734280-5	10 u"	PC99/ACTUAL COLOR	
X-1734280-4	GOLD FLASH	PC99/ACTUAL COLOR	
X-1734280-3	30 u"	BLACK	
X-1734280-2	10 u"	BLACK	
X-1734280-1	GOLD FLASH	BLACK	
PART NO.	GOLD PLATING	HSG COLOR	

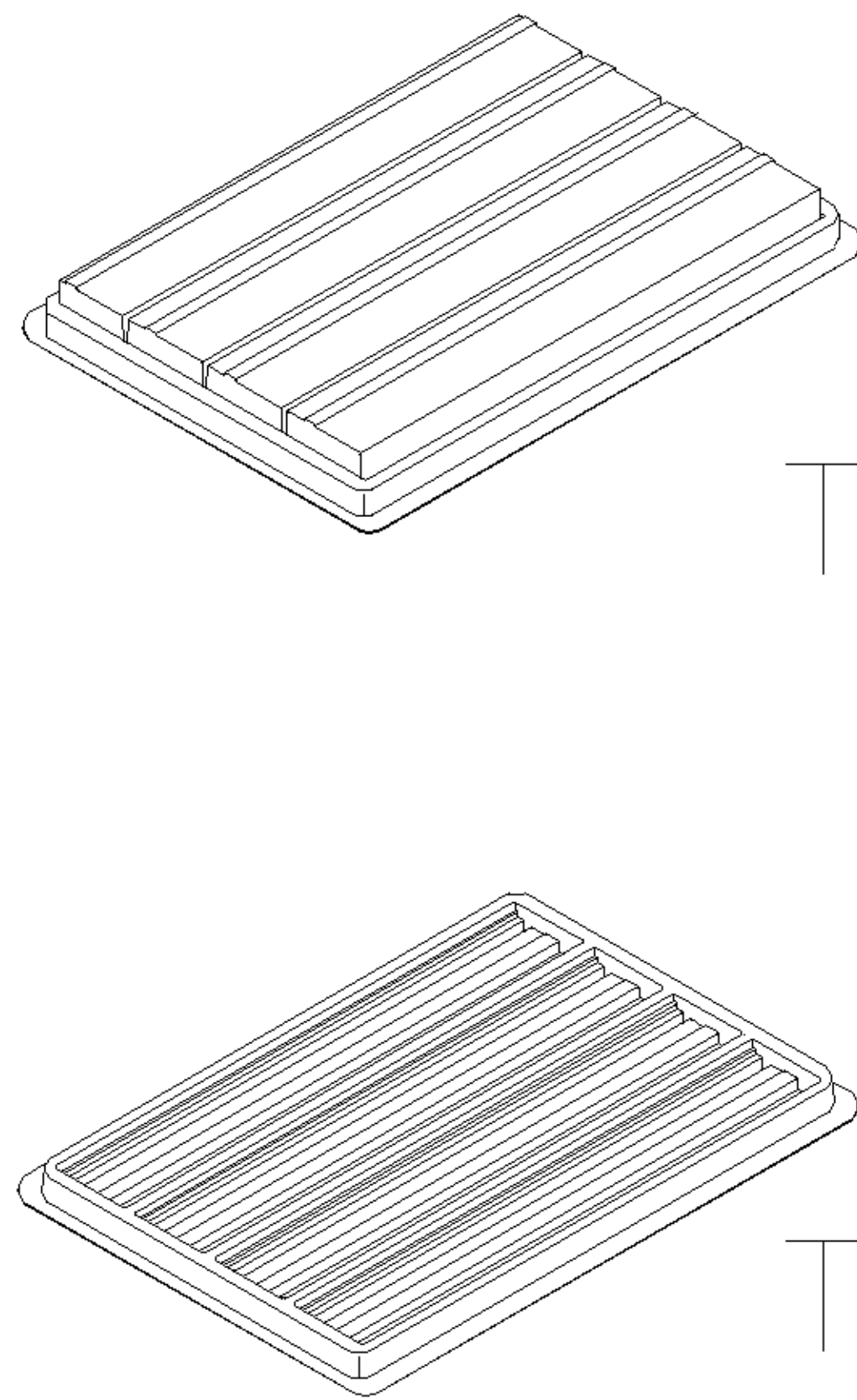
A	FIRST RELEASED	--	JL	17-APR 2006
LTR	REVISION RECORD	ECN	DWN	CHK

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 0.5 1 PLC ± 0.3 2 PLC ± 0.2 3 PLC ± 0.15 ANGLES ± 3°		DWN J. LEE 17-APR-2006		tyco Electronics TYCO HOLDINGS (BERMUDA) VII LTD. TAIWAN BRANCH			
		CHK S. HOU 17-APR-2006					
MATERIAL		APVD W.J. KE 17-APR-2006		D-SUB STACKED PLUG OVER PLUG, R/A TYPE, WITH #4-40 SCREWLOCK.			
SEE NOTE		PRODUCT SPEC 108-57517					
FINISH		QUALIFICATION TEST REPORT 501-57590		LOC DW	SIZE A ₃	DRAWING NO C-1734280	REV A
PR SEE NOTE		WEIGHT SEE SHEET 2		SCALE --		SHEET 1 OF 2	
E							



CARTON

LABEL



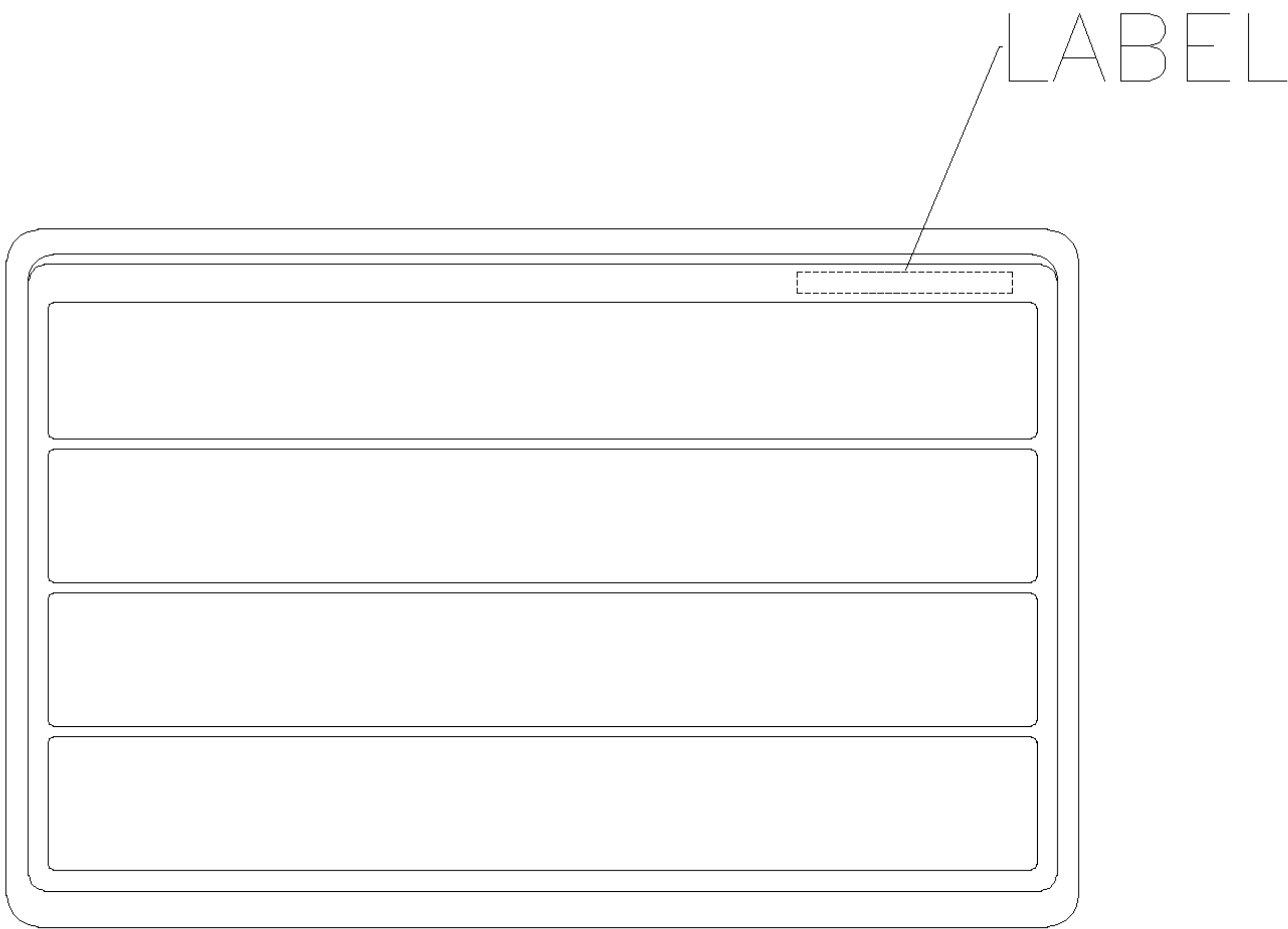
TOP COVER

TRAY

NOTES:

1. DIMENSION:
TRAY: L=310, W=215, H=30
CARTON: L=335, W=230, H=280
2. TRAY: PS or PET
3. QUANTITY:

PIN NO.	9-9	15-15	25-25	37-37
PCS/TRAY	36	28	20	16
TRAY/CARTON	10	10	10	10
PCS/CARTON	360	280	200	160
NET WT.(KG)	10.27	9.95	9.5	10.6
GROSS WT.(KG)	11.72	11.30	10.93	11.7



TRAY LAYOUT

	SEE SHEET 1	--		
LTR	REVISION RECORD	ECN	DWN CHK	DATE

TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 0.5 1 PLC ± 0.3 2 PLC ± 0.2 3 PLC ± 0.15 ANGLES ± 3°		DWN J. LEE 17-APR-2006	tyco Electronics TYCO HOLDINGS (BERMUDA) VII LTD. TAIWAN BRANCH	
MATERIAL SEE NOTE		CHK S. HOU 17-APR-2006		
FINISH SEE NOTE		APVD W.J. KE 17-APR-2006	NAME D-SUB STACKED PLUG OVER PLUG, R/A TYPE, WITH #4-40 SCREWLOCK.	
		PRODUCT SPEC -	LOC DW	SIZE A ₃
		QUALIFICATION TEST REPORT -	DRAWING NO C-1734280	
		WEIGHT	SCALE --	REV A
			SHEET 2 OF 2	