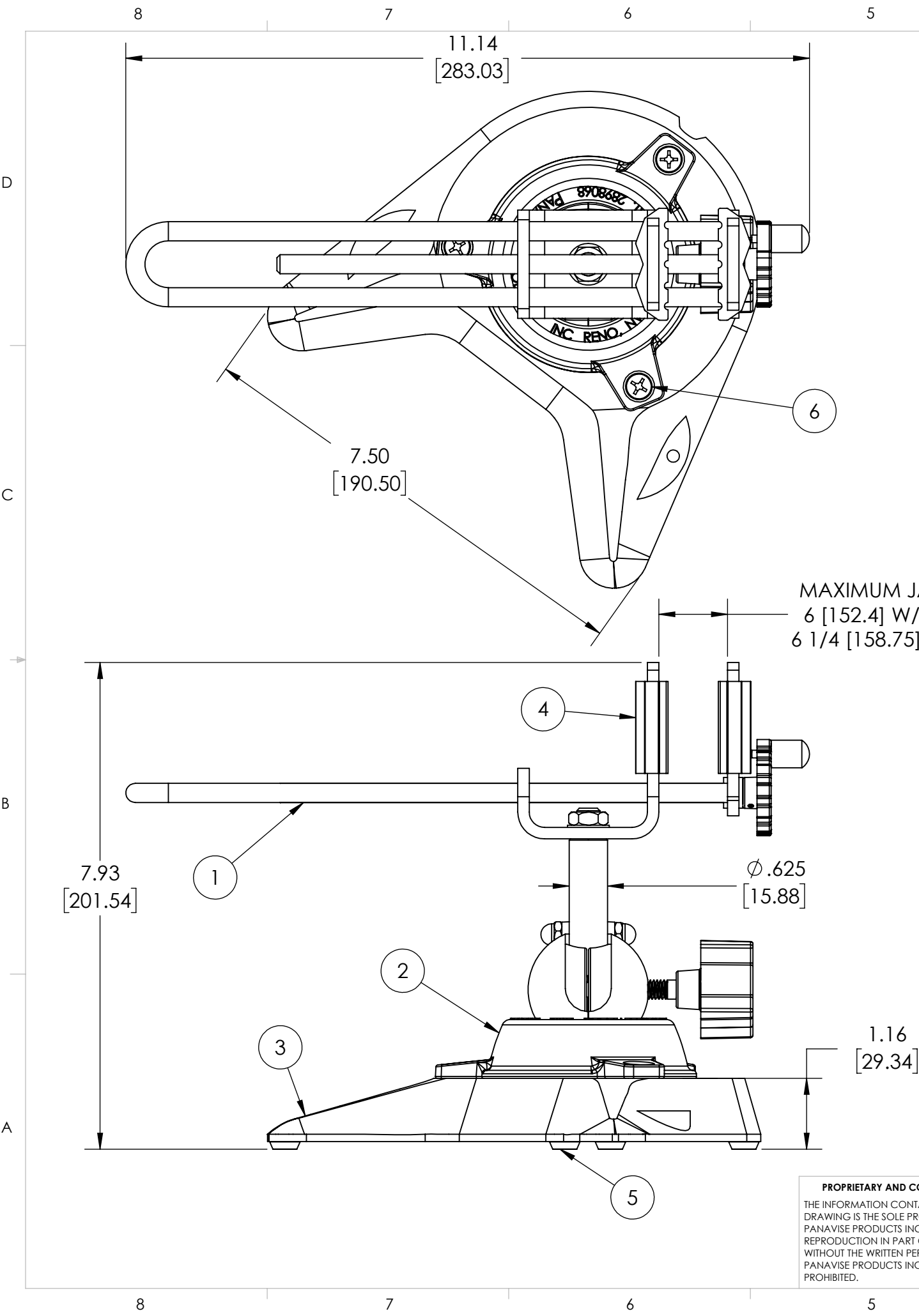




REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASE	JRM 2/11/21	

ALL DIMENSIONS ARE
FOR REFERENCE ONLY
DIMENSIONS ARE IN INCHES [MILLIMETERS]
UNLESS OTEHRWISE NOTED

SPECIFICATIONS

OVERALL HEIGHT..... 7.81 [198.29]
ROTATION..... 360 DEGREES
TURN..... 360 DEGREES
TILT..... 90 DEGREES
SHIPPING WEIGHT..... 8.40 LBS
VISE OPENING W/JAW PADS..... 6 [152.4] MAXIMUM
JAW OPENING W/O JAW PADS..... 6 1/4 [158.75] MAXIMUM
JAW PAD WIDTH..... 1.5 [38.1]
JAW PAD HEIGHT..... 1.875 [47.6]

MATERIAL:

- VISE HEAD ASSY*..... LOW CARBON STEEL, ZINC DIE CASTING
- BASE..... #3 ZINC DIE CAST SILVER PAINT
- WEIGHTED BASE..... CAST IRON, PAINTED BLACK
- JAW PADS..... BLACK NEOPRENE
- BUMPON..... BLACK RUBBER
- SCREW..... 1/4-20 X 1/2 PHILLIPS HEAD, STEEL

*VISE HEAD ASSEMBLY INCLUDES HEAD PLATE, HAIRPIN, ADJUSTING SCREW, STEM AND VISE HEAD.

		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL± 1/64 ANGULAR: MACH±1/2° BEND ± TWO PLACE DECIMAL: ±.01 THREE PLACE DECIMAL: ±.005	DRAWN	NAME	DATE	 7540 Colbert Drive, Reno, Nevada 89511-1225 Phone (775) 850-2900 Fax (775) 850-2929		
			CHECKED					
			ENG APPR.			TITLE: PORTABLE GENERAL PURPOSE VISE		
			MFG APPR.					
			Q.A.					
		INTERPRET GEOMETRIC TOLERANCING PER: ASME 14.5M -2009 MATERIAL	COMMENTS:			SIZE	DWG. NO.	REV
NEXT ASSY	USED ON	FINISH				B	309-SP	A
APPLICATION		DO NOT SCALE DRAWING				SCALE: 1:2 WEIGHT: SHEET 1 OF 1		

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