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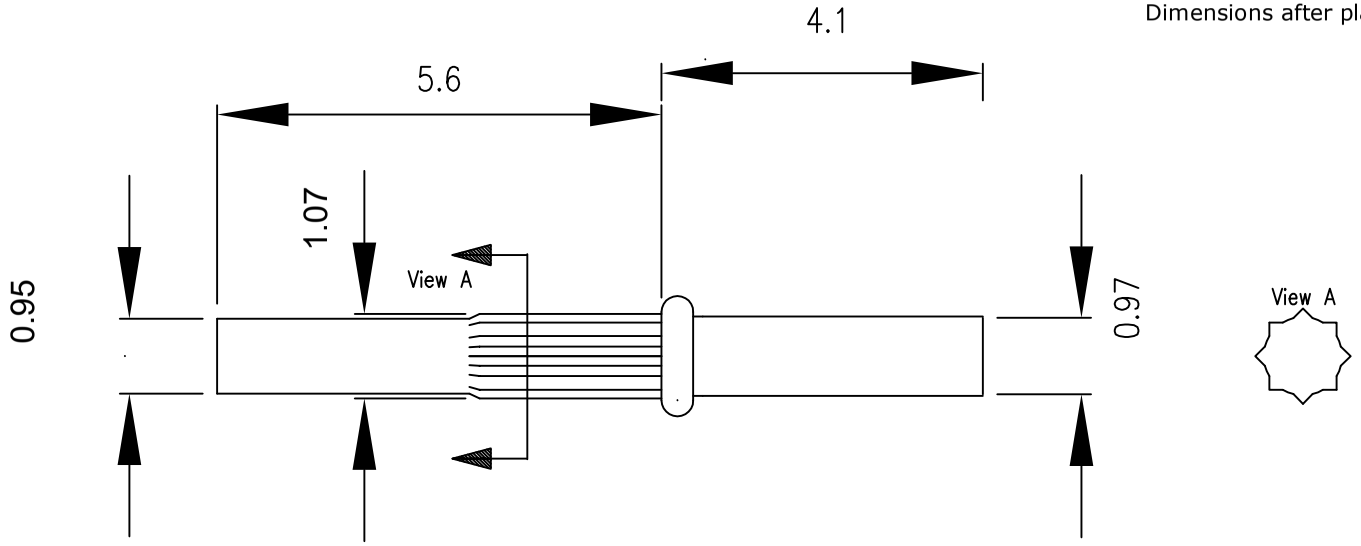
Dimensions after plating



NOTE 1 :- For use in finished board holes measuring 1.02 ±.010 per industry standard

Plating: 5 microns of matte Sn over 2.5 microns Cu to BSEN 1872

Note 2:- Area defined by 4.1 dimension may or may not have spline serations depending on tool settings. Serations or the lack of in this area have no impact on the function of the pin.

E.C.N.	DRG ISSUE	DESCRIPTION	DATE
	1	Redrawn original lost	8/2/15

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B/A

TOLERANCES EXCEPT WHERE OTHERWISE STATED
OVER 1 METRE ± 1mm
0. ± 0.5
0.0 ± 0.3
0.00 ± 0.1
ANGLE ± 1.0
ALL DIMENSIONS IN MILLIMETRES

PROJECTION

TITLE: Shoulder Pin to fit 1.02 dia. hole

MATERIAL: Brass Wire

FINISH: Plating to BS EN 1872 Dull Tin

CHECKED: J.C.M.

DRAWN: D.S.

DRG No: 18-0222 Customer