

REV BK

DO NOT SCALE FROM THIS PRINT

NOTES:

1. PARTS MAY BE CUT TO POSITION.
2. SHEAR TAILS TO DIMENSION SHOWN.
3. MEASURED AT BEND RADIUS, NOT AT END OF PIN.
4. TUBE ONLY -04 THROUGH -50 POSITIONS (SEE TABLE 2).
5. GOLD PLATING TO BE ON POST, TIN PLATING TO BE ON TAIL.
6. (C) REPRESENTS A CRITICAL DIMENSION.
7. MINIMUM PUSHOUT FORCE: 1.0 LB.
8. .003" MAX BURR ALLOWANCE
9. .010 [.25] MAX CUT FLASH
10. NOTE DELETED.
11. NOTE DELETED
12. FILL WITH ALIGNMENT PIN HOLES TO TAIL SIDE.

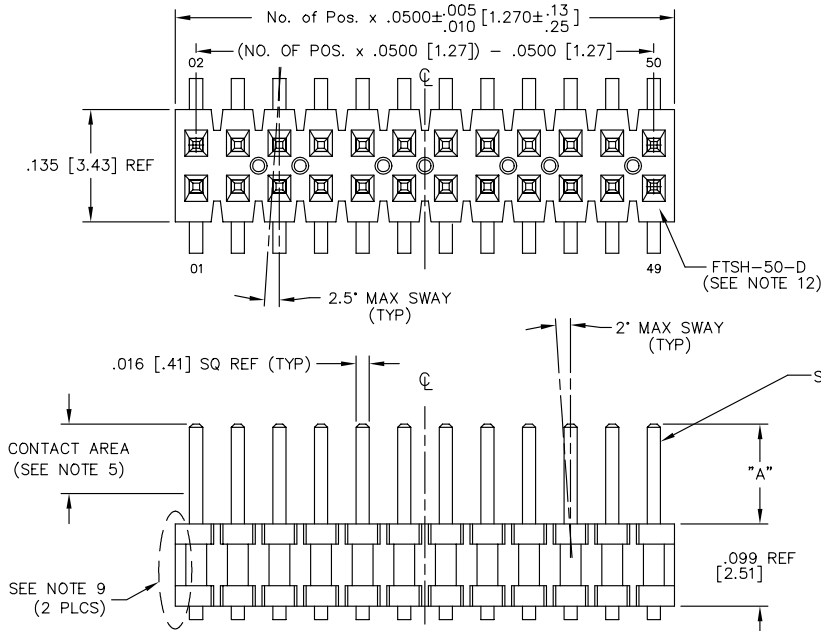


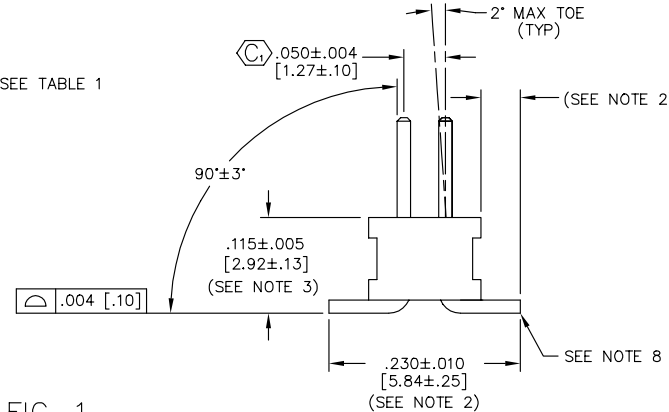
FIG. 1

OPTION(S)	PACKAGING TUBE	TUBE PLUG
NONE, -A (-04 LEAD STYLE)	PT-1-24-04-15	TP-09 (2 REQ'D)
NONE, -A (-01, -02 LEAD STYLES)	PT-1-24-03-43	TP-24 (2 REQ'D)
NONE, -A (-03 LEAD STYLE)	PT-1-24-01-43	TP-24 (2 REQ'D)
-P (-01 LEAD STYLE)	PT-1-24-02-17	TP-09 (2 REQ'D)
-K-A-P, -K-P (-01 LEAD STYLE ONLY)	PT-1-24-03-38	TP-03 (2 REQ'D)
-K-P (-04 LEAD STYLE)	PT-1-24-06-29	TP-07 (2 REQ'D)
-K,-K-A (FOR -01 LEAD STYLE ONLY)	PT-1-24-05-38	TP-09 (2 REQ'D)
-ES (-03, -04 STYLES)	PT-1-24-03-09	TP-03 (2 REQ'D)
-ES-P, -P (-02, -03, -04 STYLES)	PT-1-24-03-09	TP-03 (2 REQ'D)
-EC, -EC-P, -EL-P -ES-A, -ES-A-P -K-A-P	PT-1-24-04-09	TP-03 (2 REQ'D)
-EP, -EP-A, -EP-P, -EP-A-P	PT-1-24-04-09	TP-03 (2 REQ'D)
-EPC, -EPC-D, -EPC-P	PT-1-24-04-09	TP-03 (2 REQ'D)
-EL, -EL-A, -EL-A-P	PT-1-24-04-09	TP-03 (2 REQ'D)
-ES (-02 LEAD STYLE)	PT-1-24-01-55	TP-24 (2 REQ'D)
-A-P (-01, -04 LEAD STYLES)	PT-1-24-04-09	TP-03 (2 REQ'D)
-A-P (-02, -03 LEAD STYLES)	PT-1-24-03-09	TP-03 (2 REQ'D)
-EJ, -EJ-K, -EJ-K-P, -EJ-P, EJ-A-P -EJ-A, -EJ-K-A, -EJ-K-A-P, -EJM, -EJC	PT-FTSH003-DV-EJC-K	TP-03 (2 REQ'D)

PATENT NUMBERS
5713755 / 5961339

DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED	TOLERANCES ARE:	TITLE: .050 [1.27] x .050 [1.27] DOUBLE VERTICAL SMT TERMINAL STRIP	DWG NO: FTSH-1XX-XX-XX-DV-XXX SHEET 1 OF 4
ONE PLACE DECIMALS ± .1[2.54]	THREE PLACE DECIMALS ± .005[.13]	ANGLES ± 1°	FOUR PLACE DECIMALS ± .0010[.025]		

- FTSH-1XX-XX-XX-DV-XXX
- OPTIONS
- P: PICK & PLACE PAD (4 POS MIN) (SEE SHT 2, TABLE 5)
 - TR: TAPE & REEL PACKAGING
 - ES: END SHROUDS (SEE FIG. 2, SHT 2) (MOLDED IN -EN 5 POS MIN; -02 & -03 LEAD STYLE ONLY) (SNAP SHROUDS 9 POS MIN; -02 & -03 LEAD STYLE ONLY)
 - EJ: EJECTOR SHROUDS (SEE FIG. 7, SHT 2) (10 POS MIN; -01 LEAD STYLE ONLY)
 - EJM: EJECTOR SHROUDS WITH MOLDED ALIGNMENT PIN (SEE FIG. 8, SHT 2) (10 POS MIN; -01 LEAD STYLE ONLY) (NOT VALID WITH -A OPTION)
 - EJC: EJECTOR SHROUDS WITH LOCKING CLIP (SEE FIG. 8, SHT 2) (10 POS MIN; -01 LEAD STYLE ONLY) (NOT VALID WITH -A OPTION)
 - EC: LOCKING CLIP (SEE FIG. 4, SHT. 2) (9 POS MIN; -02 & -03 LEAD STYLE ONLY)
 - EP: GUIDE POST (SEE FIG. 9, SHT. 2) (9 POS MIN; -02 & -03 LEAD STYLE ONLY) (USE ONLY WHEN MATING WITH CLP)
 - EL: BOARD LOCK (SEE FIG. 6, SHT 2) (9 POS MIN; -02 & -03 LEAD STYLE ONLY) (USE ONLY WHEN MATING WITH CLP)
 - EPC: GUIDE POST & LOCKING CLIP (SEE FIG. 11, SHT 3) (9 POS MIN; -02 & -03 LEAD STYLE ONLY) (USE ONLY WHEN MATING WITH CLP) (NOT VALID WITH -A OPTION)
 - A: ALIGNMENT PIN (MOLDED OR STAKED) (SEE FIG. 12 & 13, SHT. 3) (MOLDED: 3 POSITION MIN. STAKED: 6 POSITION MIN) (SAMTEC DISCRETION ON WHICH -A PIN USED)
 - K: KEYING OPTION FOR MATING WITH FFSD (SEE TABLE 3, SHEET 3) 05 THRU 25 AVAILABLE AS STANDARD. [POSITION 13, 17, 20 & 25 AVAILABLE WITH ANY END SHROUD OPTION] LEAD STYLE -01 ONLY. SEE FIG. 10, SHT. 3) (ALIGNMENT PIN AVAILABLE WITH -K OPTION BUT MUST BE MOLDED)
 - *-M: METAL PICK & PLACE PAD (5 POS MIN) (USE MPP-22-5) (SEE FIG. 15, SHT 4) (NOT AVAILABLE WITH -K OPTION)
- PLATING
- L: LIGHT SELECTIVE
 - F: FLASH SELECTIVE
 - S: SELECTIVE
 - H: HEAVY GOLD
 - SM: HEAVY SELECTIVE GOLD, MATTE TIN TAIL
 - LM: LIGHT SELECTIVE GOLD, MATTE TIN TAIL
 - FM: FLASH SELECTIVE GOLD, MATTE TIN TAIL
 - LT: LIGHT GOLD, TIN LEAD TAILS
- TAIL OPTION
- DV: DOUBLE VERTICAL (USE FTSH-50-D)
- * = NOT ENGINEERING APPROVED



LEAD STYLE	"A"	AUTOMATED BKT	HAND FILL	MICRO HEADER
-01	.120 [3.05]	T-1S15-03-XXX	T-1S40-03-XX-2	T-1S40-03-XX-2
-02	.075 [1.91]	T-1S15-03-XXX	T-1S15-03-XXX	NOT AVAILABLE
-03	.065 [1.65]	T-1S15-03-XXX	T-1S15-03-XXX	NOT AVAILABLE
-04	.150 [3.81]	T-1S15-03-XXX	T-1S15-03-XXX	NOT AVAILABLE

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MATERIAL:
INSULATOR:
BLACK LIQUID CRYSTAL POLYMER
TERMINAL:
PHOSPHOR BRONZE

samtec

EXISPROD\ASSEMBLY\050
FTSH-DV

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MADE BY:
PURVIS 10-12-95

FTSH-1XX-XX-XX-DV-XXX
SHEET 1 OF 4