

DESIGNED AND DIMENSIONED IN MILLIMETERS[INCHES]  
ALL DIMENSIONS REFERENCE EXCEPT AS SHOWN

ADM6-XXX-XX.X-XXX-4-X-X-XR

No. OF POSITIONS  
-10, -20, -30, -40, -50, -60,  
□\*\*-70, □\*\*-80, □\*\*-90, □\*\*-100  
(PER ROW)

LEAD STYLE  
-01.5: 1.5MM  
-03.5: 3.5MM  
-06.5: 6.5MM  
-08.5: 08.5MM

PACKAGING (SEE NOTES 1, 3 & 4)  
-TR: TAPE & REEL  
-FR: FULL REEL QTY TAPE & REEL

OPTION  
BLANK: NO ALIGNMENT PIN  
-A: ALIGNMENT PIN  
(SEE SHT 3, FIG 3)

SOLDER BALL COMPOSITION  
□ Δ -1: 63.0% TIN/37.0% LEAD  
-2: 96.5% TIN/3.0% SILVER/  
0.5% COPPER

4 ROW

PLATING SPECIFICATION  
-L: 10μ" SELECTIVE GOLD  
IN CONTACT AREA,  
MATTE TIN ON TAIL  
-S: 30μ" SELECTIVE GOLD  
IN CONTACT AREA,  
MATTE TIN ON TAIL  
□ Δ -STL: 30μ" SELECTIVE GOLD  
IN CONTACT AREA,  
TIN/LEAD ON SOLDER TAIL.

(\*\* = NOT RELEASED)  
(□ = ONLY AVAILABLE IN -01.5 LEAD STYLE)  
(Δ = ONLY AVAILABLE FOR -40 POSITION)

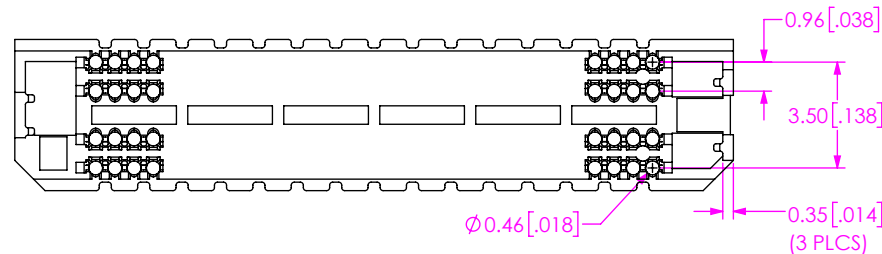
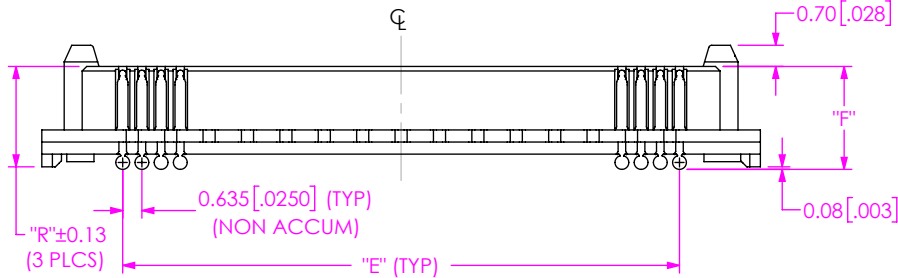
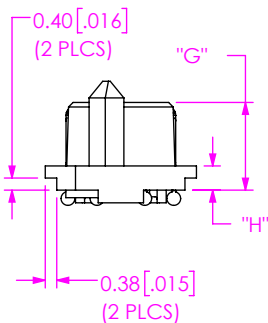
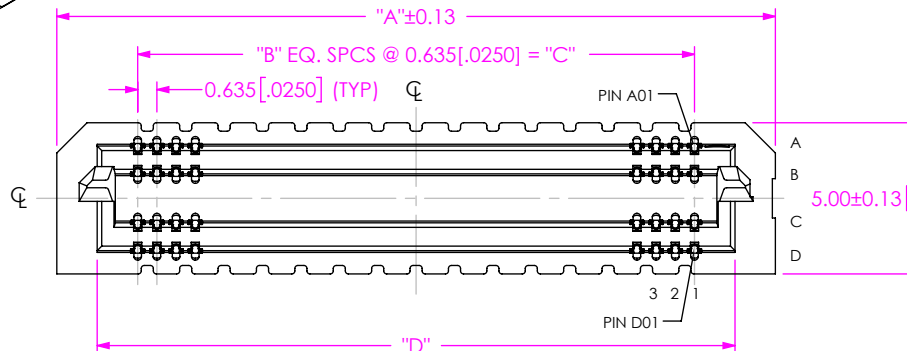


TABLE 3

LEAD STYLE	"F"	"G"	"H"	"R"
-01.5	3.40 [0.134]	2.900 [0.1142]	0.800 [0.0315]	3.32 [0.131]
-03.5	5.40 [0.213]	4.900 [0.1929]	2.800 [0.1102]	5.32 [0.209]
-06.5	8.40 [0.331]	7.900 [0.3110]	5.800 [0.2283]	8.32 [0.328]
-08.5	10.40 [0.409]	9.900 [0.3898]	7.800 [0.3071]	10.32 [0.406]

FIG 1  
ADM6-30-01.5-XXX-4-X-XR SHOWN  
(SOME CENTER FEATURES REMOVED FOR CLARITY)

TABLE 1

STACK HEIGHT

ADF6 LEAD STYLE	ADM6 LEAD STYLE			
	-01.5	-03.5	-06.5	-08.5
-03.5	5.00 [0.197]	7.00 [0.276]	10.00 [0.394]	12.00 [0.472]
-07.5	9.00 [0.354]	11.00 [0.433]	14.00 [0.551]	16.00 [0.630]

TABLE 2

No. OF POS. PER ROW	"A"	"B"	"C"	"D"	"E"
-10	11.07 [0.436]	9	5.715 [0.2250]	8.395 [0.3305]	5.72 [0.225]
-20	17.42 [0.686]	19	12.065 [0.4750]	14.745 [0.5805]	12.07 [0.475]
-30	23.77 [0.936]	29	18.415 [0.7250]	21.095 [0.8305]	18.42 [0.725]
-40	30.12 [1.186]	39	24.765 [0.9750]	27.445 [1.0805]	24.77 [0.975]
-50	36.47 [1.436]	49	31.115 [1.2250]	33.795 [1.3305]	31.12 [1.225]
-60	42.82 [1.686]	59	37.465 [1.4750]	40.145 [1.5805]	37.47 [1.475]
-70	49.17 [1.936]	69	43.815 [1.7250]	46.495 [1.8305]	43.82 [1.725]
-80	55.52 [2.186]	79	50.165 [1.9750]	52.845 [2.0805]	50.17 [1.975]
-90	61.87 [2.436]	89	56.515 [2.2250]	59.195 [2.3305]	56.52 [2.225]
-100	68.22 [2.686]	99	62.865 [2.4750]	65.545 [2.5805]	62.87 [2.475]

## \* PROPRIETARY NOTE \*

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DO NOT SCALE DRAWING

SHEET SCALE: 4:1  
MATERIAL:  
INSULATOR: LCP, COLOR BLACK  
CONTACT: COPPER ALLOY

**samtec**

520 PARK EAST BLVD, NEW ALBANY, IN 47150  
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DESCRIPTION:

ADM6 ASSEMBLY

DWG. NO.

ADM6-XXX-XX.X-XXX-4-X-X-XR

BY: J RUZZI

6/14/2016

SHEET 1 OF 3

1. TAPE & REEL IS STANDARD PACKAGING.
2. NOTE DELETED.
3. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM
4. ATTACH LABEL-4X2 TO EACH REEL.
5. K-DOT PROVIDED AS STANDARD.

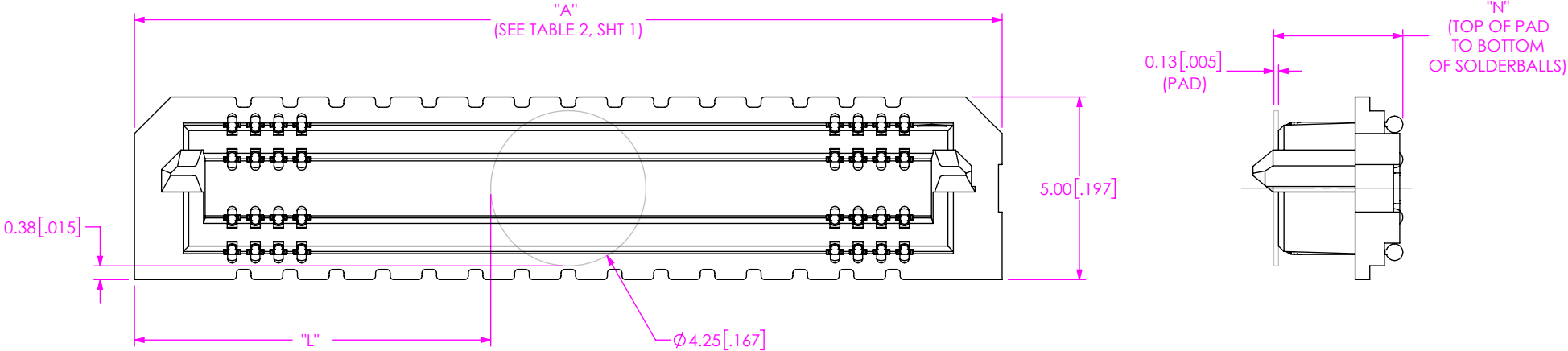


FIG 2  
POLYIMIDE PAD  
ADM6-30-1.5-XXX-4-X-XR SHOWN  
(SOME CENTER FEATURES REMOVED FOR CLARITY)

TABLE 4	
-No. OF POS PER ROW	"L"
-10 POS	3.41 [0.134]
-20 POS	6.58 [0.259]
-30 POS	9.76 [0.384]
-40 POS	12.93 [0.509]
-50 POS	16.11 [0.634]
-60 POS	19.28 [0.759]
-70 POS	22.46 [0.884]
-80 POS	25.63 [1.009]
-90 POS	28.81 [1.134]
-100 POS	31.98 [1.259]

TABLE 5	
LEAD STYLE	"N"
-01.5	3.53 [0.139]
-03.5	5.53 [0.218]
-06.5	8.53 [0.336]
-08.5	10.53 [0.415]

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SHEET SCALE: 6:1

DESCRIPTION:  
**ADM6 ASSEMBLY**

DWG. NO.  
**ADM6-XXX-XX.X-XXX-4-X-X-XR**

BY: J RUZZI 6/14/2016 SHEET 2 OF 3

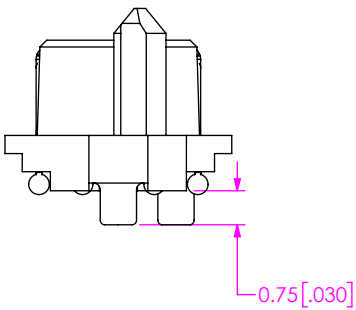
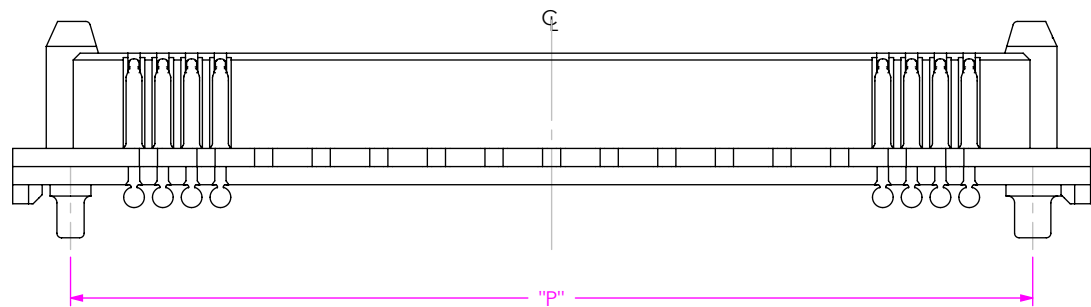


TABLE 6	
No OF POS PER ROW	"P"
-10	8.52 [0.335]
-20	14.87 [0.585]
-30	21.22 [0.835]
-40	27.57 [1.085]
-50	33.92 [1.335]
-60	40.27 [1.585]
-70	46.62 [1.835]
-80	52.97 [2.085]
-90	59.32 [2.335]
-100	65.67 [2.585]

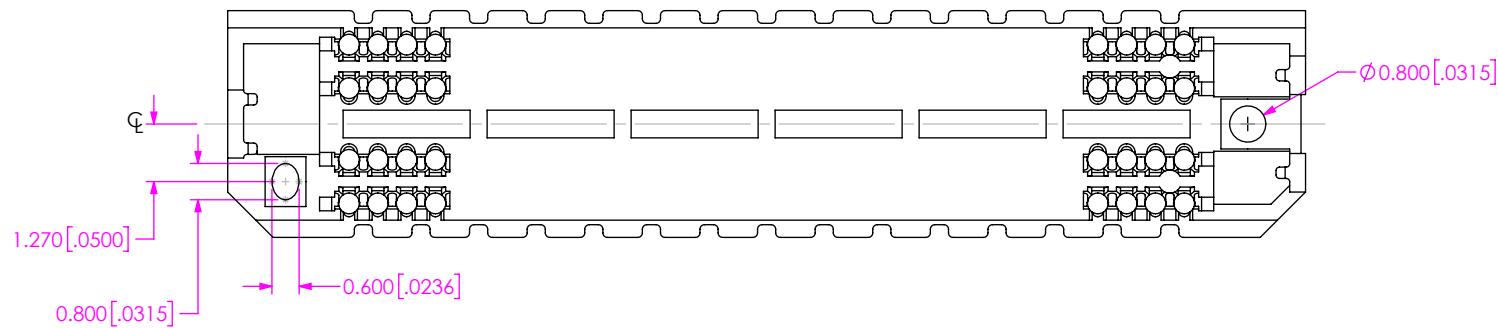


FIG 3  
-A: ALIGNMENT PIN  
ADM6-30-01.5-XXX-4-X-A-XR SHOWN  
(SAME AS FIG 1, EXCEPT AS SHOWN)  
(SOME CENTER FEATURES REMOVED FOR CLARITY)

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<p>DO NOT SCALE DRAWING</p> <p>SHEET SCALE: 4:1</p>	
<p>DESCRIPTION:</p> <p>ADM6 ASSEMBLY</p>	
<p>DWG. NO.</p> <p>ADM6-XXX-XX.X-XXX-4-X-X-XR</p>	
BY: J RUZZI	6/14/2016
SHEET 3 OF 3	