REVISION

J	TN	D MCCARTIN
2/18/2008	ECN-86547	
REDRAWN IN SOLIDWORKS. CHG FFSD-XX-XX-X-N TO FFSD-XX-XX-X-N-XX; ADD -SR UNDER OPTION IN PART CALL OUT; ADD FIG. 2		
K	BR	D MCCARTIN
3/12/2008	ECN-87516	
PACKAGING NOTES, NOTE 1: CHG "...POSITON SAME DIRECTION..." TO "...POSITION OPPOSITE DIRECTION..."		
L	BR	J REID
1/8/2009	ECN-103415	
PART CALLOUT: CHG NOTE "* = NOT RELEASED..." TO "* = POSITIONS 16-25...."; FIG. 2 CHG NOTE "NOT RELEASED..." TO "POSITIONS 16-25..."		
M	TM	J REID
4/23/2009	ECN-109167	
SHT1 - PART CALLOUT: ADDED "X" TO END OF PART NUM SEPARATING POS 2-15 AND 16-25 -SR; SHT1 - MOVED FIG.2 TO SHT 2; SHT2 - ADDED FIG.3 FOR 16-25 POS -SR.		

NOTES:

1. RETENTION FORCE IN BODY TO BE .5[2.2N] LB MIN. (C6) C6-F-SG
2. POLARIZING KEY NOT AVAILABLE ON -02 AND -04 POSITIONS.
3. (C) REPRESENTS A CRITICAL DIMENSION.

FFSD-XX-XX-X-N-XXX [M]

No OF POSITIONS
-02 THRU -25
(PER ROW)

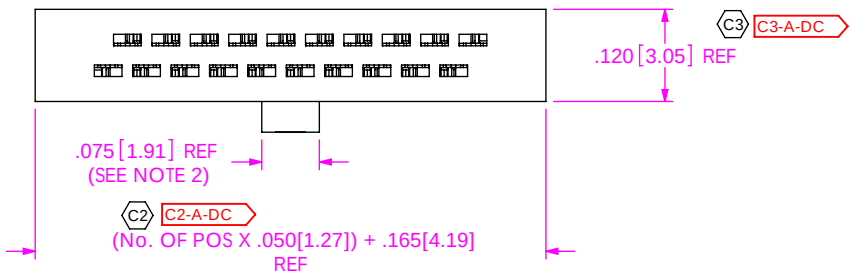
LEAD STYLE
-01: USE C-67-X

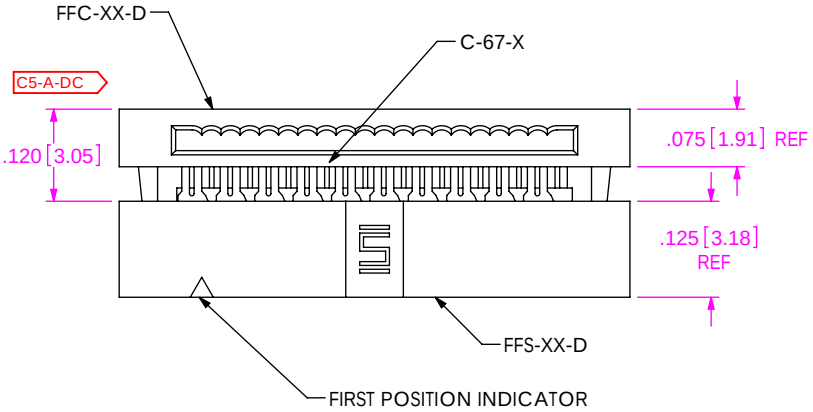
PLATING SPECIFICATION
- LEAVE BLANK FOR STANDARD PLATING AND USE C-67-L
-F: FLASH SLECTIVE GOLD (USE C-67-F)
-S: SELECTIVE (USE C-67-S)

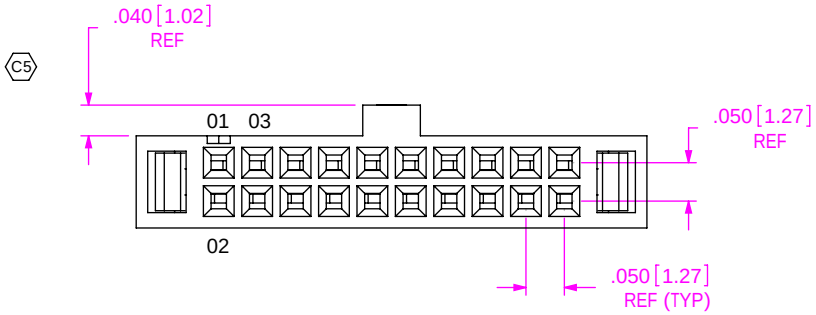
POLARIZATION NOTCH
-N: (SEE NOTE 2)

STRAIN RELIEF
-SR1: FOR POS 2-15 (SEE SHT. 2, FIG. 2)
*-SR2: FOR POS 16-25 (SEE SHT. 2, FIG. 3)
*NOT RELEASED FOR PRODUCTION

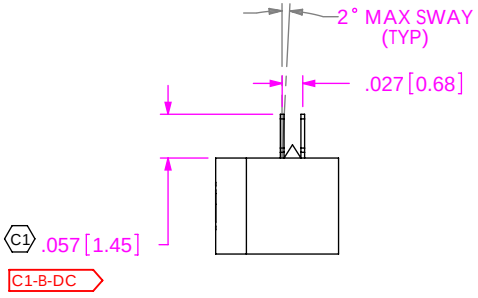
FIG. 1
(FFSD-10-01-X-N SHOWN)



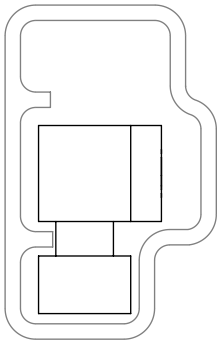




END VIEW SHOWN WITH FFC-XX-D REMOVED



PACKAGE PARTS IN TUBE AS SHOWN



PACKAGING NOTES:
1. PARTS TO BE POSITIONED IN TUBE WITH # 1 POSITION OPPOSITE DIRECTION AS ARROW.
2. USE PT-1-24-01-33 AND (2) TP-03.

CRITICAL DIMENSION INSPECTION INSTRUCTION TABLE		
ASSEMBLY OPERATION	START-UP INSPECTION INSPECT CODE A	IN-PROCESS INSPECTION INSPECT CODE B
FILL C-67-X	C2, C3, C4	C1
INSERT FFC-XX-D	C5	

UNLESS OTHERWISE SPECIFIED, DIMENSIONS ARE IN INCHES.
TOLERANCES ARE:
DECIMALS
.XX: ±.01 [.3]
.XXX: ±.005 [.13]
.XXXX: ±.0020 [.051]
ANGLES
5°

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 4:1
INSULATOR: PBT, COLOR: BLACK
CONTACT: BeCu

DESCRIPTION:
.050 X .050 FEMALE IDC SUB ASSEMBLY

DWG. NO.
FFSD-XX-XX-X-N-XXX

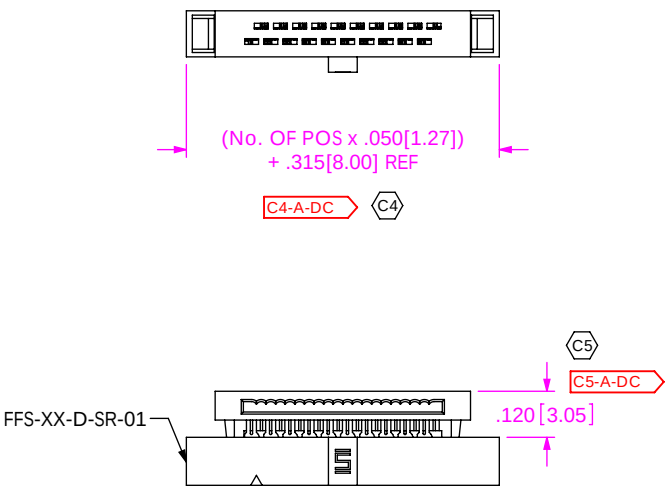
BY: T NEWTON 02/15/2008 SHEET 1 OF 2

F:\DWG\sw\ExisProd\Assembly\Cable\FFSD-XX-XX-X-N-XXX-SUB.SLDDRW

REVISION M

FIG. 2
(FFSD-10-01-X-SR1 SHOWN)
(SAME AS FIG. 1, DIFFERENT AS SHOWN)

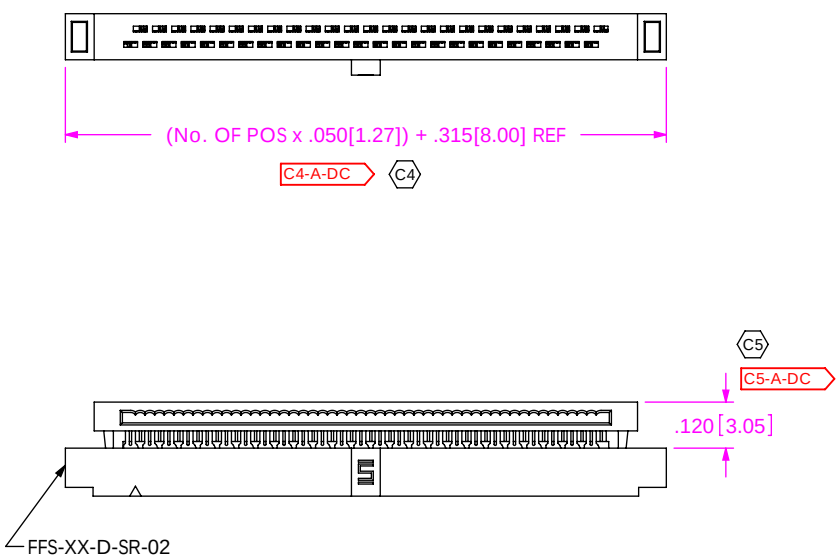
SCALE: 2:1



M FIG. 3
(FFSD-25-01-X-SR2 SHOWN)
(SAME AS FIG. 2, DIFFERENT AS SHOWN)

* NOT RELEASED FOR PRODUCTION

SCALE: 2:1



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DESCRIPTION: .050 X .050 FEMALE IDC SUB ASSEMBLY

DWG. NO. FFSD-XX-XX-X-N-XXX

BY: T NEWTON 02/15/2008 SHEET 2 OF 2

F:\DWG\sw\ExisProd\Assembly\Cable\FFSD-XX-XX-X-N-XXX-SUB.SLDDRW