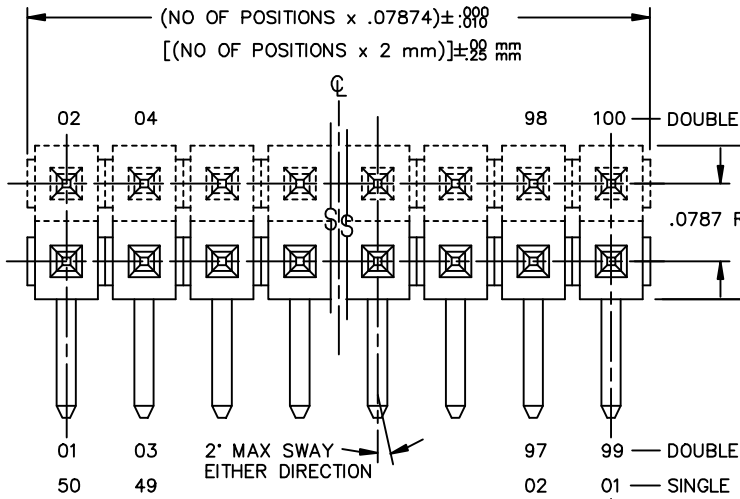


DO NOT SCALE FROM THIS PRINT

UNLESS OTHERWISE NOTED		TOLERANCES ARE:	TITLE: 2mm	DWG NO:
ONE PLACE DECIMALS ±.1 [2.5mm]	THREE PLACE DECIMALS ±.005 [0.13mm]	ANGLES ± 2°	TERMINAL STRIP ASSEMBLY (R/A)	TMM-1XX-XX-XX-X-RA-XXX
TWO PLACE DECIMALS ±.010 [0.25mm]	FOUR PLACE DECIMALS ±.0020 [0.05mm]			SHEET 1 OF 1



TMM-1XX-XX-XX-X-RA-XXX

NO. OF POSITIONS PER ROW
-01 THRU -50

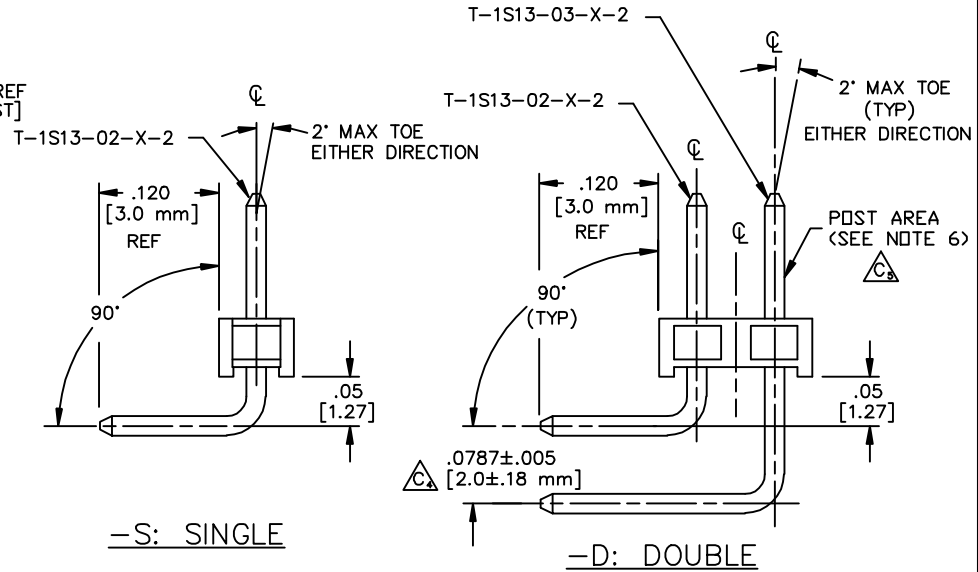
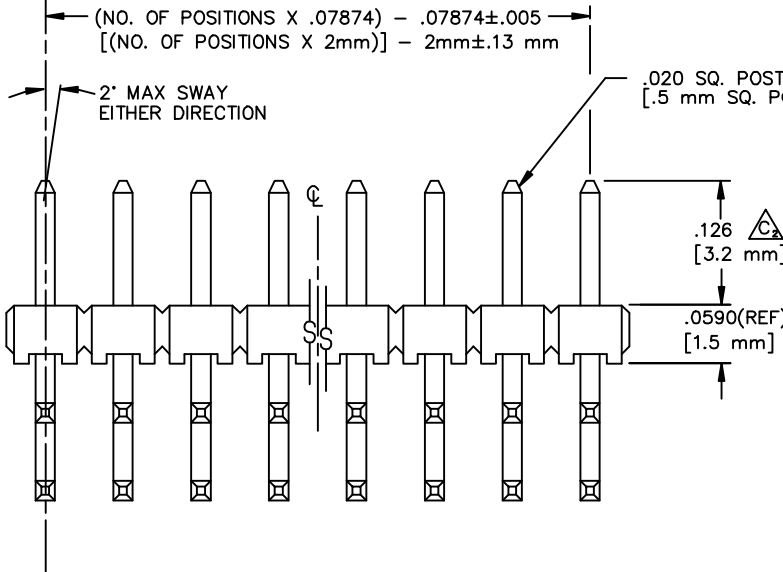
OPTION
POLARIZATION
SPECIFY POS -XXX AS POS TO BE OMITTED

OPTION
-RA: RIGHT ANGLE

BODY SPECIFICATION
-S: SINGLE (TMM-50-S)
-D: DOUBLE (TMM-50-D)

TERMINAL SPEC
-01: USE T-1S13-XX-X-2

PLATING SPECIFICATION
-G: GOLD (SPECIFY -G IN TERMINAL SUFFIX -X)
-T: TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
-S: SELECTIVE GOLD (SPECIFY -S IN TERMINAL SUFFIX -X)
-L: LIGHT SELECTIVE GOLD (SPECIFY -L IN TERMINAL SUFFIX -X)
-F: FLASH SELECTIVE GOLD (SPECIFY -F IN TERMINAL SUFFIX -X)
-H: HEAVY GOLD (SPECIFY -H IN TERMINAL SUFFIX -X)
-TM: MATTE TIN (SPECIFY -T IN TERMINAL SUFFIX -X)
-LM: LIGHT SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -L IN TERMINAL SUFFIX -X)
-FM: FLASH GOLD/MATTE TIN TAIL (SPECIFY -F IN TERMINAL SUFFIX -X)
-SM: SELECTIVE GOLD/MATTE TIN TAIL (SPECIFY -S IN TERMINAL SUFFIX -X)



- NOTES:
1. MAX. ALLOWABLE BOW: .005 IN/IN AFTER ASSEMBLY.
 2. MAX. PIN ROTATION IN BODY: 2°
 3. PUSHOUT FORCE SHALL BE 1 lb MIN.
 4. Ⓢ REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.
 5. ALL DIMENSIONS IN BRACKETS [] TO BE MILLIMETERS.
 6. NO BANDOLIER MARKS ARE ALLOWED IN THE POST AREA.
 7. MAX CUT FLASH: .010 [0.25]

PROPRIETARY NOTE
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EXISPROD\ASSEMBLY\2mm TMM-RA

samtec

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CODE 55322

MADE BY: REIDINGER 5-22-91
CHECKED BY: McCARTIN

ENG. APPROVAL
DEM

TMM-1XX-XX-XX-X-RA-XXX
SHEET 1 OF 1