



Customer Specification

PART NO. M4670

Construction

				Diameters (In)	
1) Component 1		20 X 1 COND			
a) Conductor		20 (7/28) AWG TC			
b) Insulation		0.016" Wall, Nom. PVC		0.070	
(1) Color Code		Alpha Wire Company Color Code D			
Cond	Color	Cond	Color	Cond	Color
1	BLACK	8	YELLOW	15	RED/BLACK
2	RED	9	VIOLET	16	WHITE/BLACK
3	WHITE	10	SLATE	17	WHITE/RED
4	GREEN	11	PINK	18	WHITE/GREEN
5	ORANGE	12	TAN	19	WHITE/YELLOW
6	BLUE	13	RED/GREEN	20	WHITE/BLUE
7	BROWN	14	RED/YELLOW		
2) Cable Assembly		20 Components Cabled			
a) Twists:		2.2 Twists/foot (min)			
b) Core Wrap		Clear Mylar Tape, 25% Overlap, Min.			
3) Shield:		Alum/Mylar Tape, 25% Overlap, Min.			
a) Foil Direction		Foil Facing In			
b) Drain Wire		20 (7/28) AWG TC			
4) Jacket		0.032" Wall, Nom.,PVC		0.437 (0.456 Max.)	
a) Color(s)		SLATE			
b) Ripcord		1 End 810 Denier Nylon			
c) Print		ALPHA WIRE-* P/N M4670 20C 20 AWG EXXXXXX SHIELDED 75C CMG (UL) C(UL) OR AWM 2464 ROHS * = Factory Code			

Applicable Specifications

1) UL	AWM/STYLE 2464	80°C / 300 V _{RMS}
	CMG	75°C
2) CSA International	FT4	
	C(UL) TYPE CMG	75°C
3) CE:	LVD 73/23/EEC Amendment 93/68/EEC	

Environmental

1) EU Directive 2002/95/EC(RoHS):	
	All materials used in the manufacture of this part are in compliance with EU Directive 2002/95/EU regarding the restriction of use of certain hazardous substances in electrical and electronic equipment. Consult Alpha Wire's web site for compliance Date of Manufacture.
2) California Proposition 65:	
	The outer surface materials used in the manufacture of this part meet the requirements of California Proposition 65.

Properties

Physical & Mechanical Properties	
1) Temperature Range	-20 to 80°C
2) Bend Radius	10X Cable Diameter
3) Pull Tension	184 Lbs, Maximum
Electrical Properties (For Engineering purposes only)	
1) Voltage Rating	300 V _{RMS}
2) Capacitance	44 pf/ft @ 1 kHz, Nominal Conductor to Conductor
3) Ground Capacitance	79 pf/ft @ 1 kHz, Nominal
4) Inductance	0.19 µH/ft, Nominal
5) Conductor DCR	10.2 O/1000ft @20°C, Nominal
6) OA Shield DCR	6.9 O/1000ft @20°C, Nominal

Other

1) Packaging	
a) 1000 FT	
b) 500 FT	
c) 100 FT	
d) Bulk(Made-to-order)	

www.alphawire.com

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RoHS CERTIFICATE OF COMPLIANCE

To Whom It May Concern:

Alpha Wire Part Number:M4670

M4670 , RoHS-Compliant Commencing With7/1/2005Production

*This document certifies that the Alpha part numbers cited above are manufactured in accordance with Directive 2002/95/EC of the European Parliament and of the Council of 27 January 2003, better known as the RoHS Directives, with regards to restrictions of the use of certain hazardous substances used in the manufacture of electrical and electronic equipment. The reader is referred to these Directives for the specific definitions and extents of these Directives. **No Exemptions are required for RoHS Compliance on this item.***

Substance	Maximum Control Value
Lead	0.1% by weight (1000 ppm)
Mercury	0.1% by weight (1000 ppm)
Cadmium	0.1% by weight (100 ppm)
Hexavalent Chromium	0.1% by weight (1000 ppm)
Polybrominated Biphenyls (PBB)	0.1% by weight (1000 ppm)
Polybrominated Diphenyl Ethers (PBDE) Including Deca-BDE	0.1% by weight (1000 ppm)

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Authorized Signatory for the Alpha Wire Company:

Dave Watson, Director of Engineering &QA

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