

STICK 2 PIPE WELD PVC CEMENT

Colour	Product Code	Pack Size	Box Qty
CLEAR	PIPE	250ml	12

Product Description

STICK 2 PIPE WELD is a non-drip, thixotropic solvent based pipe cement for use with non-pressure PVC and ABS thermoplastic pipes and conduits. STICK 2 PIPE WELD combines a long open time with a rapid rate of bond strength development. Conforms to BS6209.

Benefits

- Long open time for easy positioning
- Glues both PVC and ABS

Areas For Use

- Bonding uPVC and ABS non-pressure pipes to themselves and each other; ie uPVC soil and ventilating pipes, fittings and accessories conforming to BS4514; uPVC rainwater piping/goods conforming to BS4576; uPVC underground drainpipes and fittings conforming to BS4660; ABS or uPVC waste pipes and fittings conforming to BS5255.
- Bonding uPVC window trim and guttering.

Limitations

Not suitable for pressure pipe applications. Use an adhesive conforming to BS4346 Part 3.

Always apply as directed to both surfaces. Do not dip pipes into this adhesive. Do not mix adhesive with cleaning or any other fluids.

Reseal can immediately after use

Allow at least 10 minutes before handling assemblies and at least 6 hours before putting into service.

Do not use below 5°C.

As the manufacturer cannot know all the uses its products may be put to, it is the users responsibility to determine suitability of use. If in doubt, contact Technical Services Department for advice.

Surface Preparation

All surfaces to be joined must be sound, clean and dry. Cut pipe squarely. Remove all swarf and lightly chamfer the outer edge. Lightly abrade pipe and socket with emery cloth and degrease with proprietary solvent, e.g. STICK 2 CONTACT ADHESIVE THINNER AND CLEANER. Check that the two ends fit correctly together.

Application

Wear suitable protective clothing and gloves before use. Avoid inhalation of vapours during use.

Extinguish all sources of ignition.

Apply a thin layer and even layer of adhesive to both surfaces with brush. Slide the pipes together immediately. DO NOT TWIST. Hold in place for 20-30 seconds then clean off excess adhesive with a clean rag. Allow at least 10 minutes for adhesive to dry before handling and at least 6 hours before putting into service.

Cleaning: All tools should be cleaned immediately after use with STICK 2 CONTACT ADHESIVE THINNER AND CLEANER.

Coverage: Approx. 0.6m² per 250ml can when applied as directed.

Specific Data

Colour	Transparent	
Viscosity @ 20°C	5000 cps (brookfield spindle 5; 5rpm)	
Solids	27.5 +/- 1.5%	
Ash	2%	
Bond Strength (PVC/PVC)	Drying Time (mins)	Strength (daN/cm²)
	20	5
	1440	30
	45000	73

Health & Safety

Consult MSDS for full list of hazards.

Storage

Store in original unopened containers between 5 and 25°C away from sunlight and sources of ignition. Reseal immediately once used.

Shelf Life

Twelve months from date of manufacture when stored at above temperatures in original unopened containers

The technical data contained herein is based on our present knowledge and experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired. Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product. Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions. The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.