

BOSTIK ALL PURPOSE CLEAR ADHESIVE GENERAL PURPOSE SOLVENT-BORNE ADHESIVE

Bostik All Purpose Clear Adhesive is multipurpose solvent-borne adhesive, the dried film of which is virtually colourless and non-staining. It is quick drying, clean to use and provides strong, water-resistant bonds with excellent ageing properties. Before using this Bostik All Purpose Clear Adhesive refer to the relevant Health & Safety Sheet.

Features

- Quick and easy to apply
- Fast drying
- Dries clear

Uses

- Bostik All Purpose Clear Adhesive will bond a wide variety of materials including metals, wood, glass, china, leather, felt, canvas, paper, cardboard, certain fabrics, PVC and some other plastics. It will bond all these materials to themselves or to each other and also to plaster, stone and concrete.
- The adhesive is ideally suitable for many assembly and repair applications in and around the home and other locations. Typical items on which it is used are handbags, luggage, lampshades, picture frames, toys, upholstery, jewellery, books, china and marquetry pieces.
- Bostik All Purpose Clear Adhesive is excellent for bonding vinyl and plasticised PVC without the associated problems of migration that most other of adhesive suffer.

Product Characteristics

Colour	Colourless
Physical form	Mobile liquid
Specific Gravity	0.86
Composition	Nitrile rubber/resin based solution in a mixture of ketone solvents

Product Code/ Packaging	Code	Size	Packaging
	802032	20ml	Boxed
	80207	20ml	Blister
	80208	50ml	Blister

Shelf life/storage 12 months from date of manufacture when stored in the original unopened containers. Store below 25°C in dry conditions, away from sources of ignition.

Setting Times Bond before 10 minutes, fully set in a few hours

Flammability Highly flammable. Flashpoint: 18°C

Typical Performance Data (approx.)

Temp resistance -40 to +80°C

Water resistance Good

Directions for use

IMPORTANT

Before using this Bostik All Purpose Clear Adhesive refer to the relevant Health & Safety Sheet. Available at www.bostik.co.uk named as the code above.

Surface Preparation

1. Make sure that the surfaces to be bonded are clean, dry and free from dust, dirt and grease.
2. Protect nearby polished, cellulose or any other sensitive surfaces as the adhesive may spoil the finish.

Application

1. To bond non-absorbent surfaces such as metal or glass apply a thin film of adhesive to both surfaces. Allow 5 to 10 minutes drying time and then, having correctly positioned the surfaces, press them together firmly.
2. If one or both surfaces are absorbent apply a generous film of adhesive to one surface only and immediately join the two surfaces together under pressure. Using this technique initial bond strengths may be a little lower.

Cleaning

1. Remove surplus adhesive by the use of nail polish remover or acetone.
2. Dry adhesive is not easy to remove, particularly from sensitive surfaces that the solvent in the adhesive may already have damaged. It is advisable to work carefully on protected surfaces to reduce the problem.

Precautions in Use

Bostik All Purpose Clear Adhesive will not bond Polythene (polyethylene), polypropylene or Teflon.

Bostik All Purpose Clear Adhesive unsuitable for use on Polystyrene, Cellulose paint, Rayon and acetate fabrics. This is because the solvent in the adhesive will damage the materials.

Bostik All Purpose Clear Adhesive is unsuitable for repairing pottery handles or other items that may contain hot liquids.



PRODUCT DATA



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Sales & Technical contacts at Bostik	Telephone	Facsimile	Email addresses
Sales	0844 371 1192	01785 241818	customer.service@bostik.com
Technical advice	0844 371 1197	01785 272867	technical.service@bostik.com
Technical Data & COSHH (MSDS) sheets	01785 272625	01785 212962	stafford.gatehouse@bostik.com

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