

Kwik Stepper Step Bits



- Unique split tip design penetrates through steel faster.
- Resists walking or skidding, even on round surfaces.
- Balanced, double-flute construction requires less pressure, does the work for you.
- Designed and manufactured in USA.

Cat. No.	UPC No.	Description
35884	35884	Kwik Stepper® Step Bit Kit
03607	03607	Kwik Stepper® Step Bit Kit

SPECIFICATIONS

Hole Sizes: From 1/8" through 1-17/32" (3.2 - 39 mm)
 Capacity: Cut up through 3/8" (9.5 mm) mild steel, copper, brass, aluminum, wood, plastic and laminates.

Cat. No.	UPC No.	Description	03607	35884
34401	34401	1/2" Multi-Hole Step Bit	•	•
34403	34403	7/8" Multi-Hole Step Bit	•	•
36413	36413	1-1/8" Multi-Hole Step Bit	•	•
35936	35936	Plastic Case	•	•

Single-hole bits are designed to drill one indicated hole size through a series of steps from bit tip to full size. Multi-hole bits allow you to drill a hole in any of the stated diameters.	Single-Hole Step Bits										METRIC		
	1/2" (12.7 mm) Single-Hole Step Bit	1/2" (12.7 mm) Multi-Hole Step Bit	1/2" (12.7 mm) Multi-Hole Step Bit	11/16" (17.5mm) Multi-Hole Step Bit	13/16" (20.6 mm) Multi-Hole Step Bit	7/8" (22.2 mm) Single-Hole Step Bit	7/8" (22.2 mm) Multi-Hole Step Bit	1-1/8" (28.6 mm) Multi-Hole Step Bit	1-3/8" (34.9 mm) Multi-Hole Step Bit	9.7 mm (.382") Single-Hole Step Bit	30.5 mm (1.201") Multi-Hole Step Bit	32.5 mm (1.280") Multi-Hole Step Bit	

Size		Cat./UPC No.											
Inches	mm	34410	34401	36402	30004	30005	34411	34403	36413	36414	36018	36020	36022
1/8	3.2		✓										
5/32	4.0		✓										
3/16	4.8		✓	✓	✓	✓		✓					
7/32	5.6		✓										
1/4	6.4		✓	✓	✓	✓		✓					
9/32	7.1		✓										
5/16	7.9		✓	✓	✓	✓		✓					
11/32	8.7		✓										
3/8	9.5		✓	✓	✓	✓		✓					
0.382	9.7									✓			
13/32	10.3		✓										
7/16	11.1		✓	✓	✓	✓		✓					
15/32	11.9		✓										
0.492	12.5											✓ Pg-7	
1/2	12.7	✓	✓	✓	✓	✓		✓					
9/16	14.3				✓	✓		✓					
0.598	15.2											✓ Pg-9	
5/8	15.9				✓	✓		✓					
0.638	16.2												✓ ISO-16
11/16	17.5				✓	✓		✓					
0.732	18.6											✓ Pg-11	
3/4	19.1					✓		✓					
0.803	20.4											✓ Pg-13	✓ ISO-20
13/16	20.6					✓		✓					
7/8	22.2						✓	✓	✓	✓			
0.886	22.5											✓ Pg-16	
1.00	25.4												✓ ISO-25
1.114	28.3											✓ Pg-21	
1-1/8	28.6								✓	✓			
1.201	30.5									✓			
1-7/32	31.0									✓			
1-1/4	31.8									✓			
1.280	32.5												✓ ISO-32
1-3/8	34.9									✓			
Overall Length		1-5/8" (41.4 mm)	3-1/8" (79.4 mm)	3-3/16" (81.0 mm)	2-13/16" (71.4 mm)	3-3/16" (81.0mm)	2-3/16" (55.6 mm)	3-5/16" (84.1 mm)	2-1/4" (57.2 mm)	2-7/8" (73.0 mm)	1.590" (40.4 mm)	3-1/2" (88.9 mm)	3.100" (78.7 mm)
Minimum Chuck Size		1/4" (6.4 mm)	1/4" (6.4 mm)	1/4" (6.4mm)	1/4" (6.4 mm)	1/4" (6.4 mm)	3/8" (9.5 mm)	3/8" (9.5mm)	3/8" (9.5 mm)	3/8" (9.5 mm)	1/4" (6.4 mm)	3/8" (9.5 mm)	3/8" (9.5 mm)
Maximum Material Thickness		10 gauge (3.5 mm)	10 gauge (3.5 mm)	3/8" (9.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	10 gauge (3.5 mm)	1/4" (6.4 mm)	1/4" (6.4 mm)
Bit Extension		901	901	901	901	901	-	-	-	-	901	-	-

Kwik Stepper Step Bits (Metric)

Size		Cat./UPC No.										
Inches	mm	00479	00470	00471	00475	00476	00472	00477	00473	00486	00478	00474
1/8	3.2											
5/32	4.0	✓	✓	✓			✓					✓
3/16	4.8											
0.197	5.0		✓									
7/32	5.6											
0.236	6.0	✓	✓	✓			✓				✓	✓
1/4	6.4											
0.276	7.0		✓									
9/32	7.1											
5/16	7.9											
0.315	8.0	✓	✓	✓			✓					
11/32	8.7											
0.346	8.8					✓ G1/8"						
0.354	9.0		✓								✓	✓
3/8	9.5											
0.382	9.7											
0.394	10.0	✓	✓	✓			✓					
13/32	10.3											
0.433	11.0		✓								✓	
7/16	11.1											
0.441	11.2							✓ R1/8"				
0.449	11.4											
0.465	11.8					✓ G1/4"						
15/32	11.9											
0.472	12.0	✓	✓	✓			✓					✓
0.492	12.5				✓ Pg-7				✓ Pg-7	✓ Pg-7		
1/2	12.7											
0.512	13.0										✓	
0.551	14.0			✓			✓					
9/16	14.3											
0.571	14.5							✓ R1/4"				
0.591	15.0											✓
0.598	15.2				✓ Pg-9				✓ Pg-9	✓ Pg-9		
0.602	15.3					✓ G3/8"						
5/8	15.9											
0.630	16.0			✓			✓				✓	
0.638	16.2											
0.679	17.25											
11/16	17.5											
0.709	18.0			✓			✓					✓
0.717	18.2							✓ R3/8"				
0.732	18.6				✓ Pg-11				✓ Pg-11	✓ Pg-11		
0.748	19.0					✓ G1/2"					✓	
3/4	19.1											
0.787	20.0			✓			✓					
0.803	20.4				✓ Pg-13.5				✓ Pg-13.5	✓ Pg-13.5		
13/16	20.6											
0.827	21.0											
0.837	21.25											
0.866	22.0						✓					
7/8	22.2											
0.878	22.3							✓ R1/2"				
0.886	22.5				✓ Pg-16				✓ Pg-16	✓ Pg-16		
0.906	23.0											
0.945	24.0						✓					✓
0.965	24.5					✓ G3/4"						
1.000	25.4											
1.024	26.0						✓				✓	
1.053	26.75											
1.063	27.0											✓
1.098	27.9							✓ R3/4"				
1.102	28.0					✓	✓					
1.114	28.3				✓ Pg-21				✓ Pg-21	✓ Pg-21		
1-1/8	28.6											
1.142	29.0										✓	
1.181	30.0						✓					✓
1.201	30.5								✓	✓		
1-7/32	31.0											
1-1/4	31.8											
1.260	32.0							✓			✓	
1.280	32.5											
1.299	33.0											✓
1-3/8	34.9											
1.378	35.0										✓	
1.417	36.0											✓
1.457	37.0								✓ Pg-29	✓ Pg-29		
1.496	38.0										✓	
1.535	39.0											✓
Overall Length (in)		2.36	2.74	2.83	2.66	2.88	3.55	3.00	3.41	3.41	3.61	3.59
(mm)		60.0	70.0	72.0	68.0	73.0	90.0	76.2	86.6	86.6	91.7	91.2
Minimum		1/4"	1/4"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"	3/8"
Chuck Size		(6.4 mm)	(6.4 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)	(9.5 mm)
Maximum Material		1/4"	.157"	.157"	.157"	.157"	.157"	.157"	.157"	.157"	.157"	.157"
Thickness		(6.4 mm)	(4.0 mm)	(4.0 mm)	(4.0 mm)	(4.0 mm)	(4.0 mm)	(4.0 mm)	(4.0 mm)	(4.0 mm)	(4.0 mm)	(4.0 mm)
Bit Extension		901	901	-	-	-	-	-	-	-	-	-