



EXAMPLE PART NUMBER:	MM96-25-1-C
MM96=	BASIC SERIES
25=	SHELL SIZE (TABLE 1)
1=	MATERIAL
C=	PLATING

SHELL SIZE	A	B	C	D	E	F	G THREAD
09	19,70	9,00	14,35	17,30	8,90	7,00	2-56 UNC
15	23,40	9,00	18,16	19,30	10,90	7,00	2-56 UNC
21	27,30	9,00	21,97	21,00	12,60	7,00	2-56 UNC
25	29,85	9,00	24,51	22,70	14,30	7,00	2-56 UNC
31	33,70	9,00	28,32	24,20	15,80	7,00	2-56 UNC
37	37,50	9,00	32,13	25,60	17,20	7,00	2-56 UNC
51	36,14	10,00	30,86	24,40	16,00	8,00	2-56 UNC
51-2*	46,60	9,00	41,02	35,60	27,20	7,00	2-56 UNC
67*	56,70	9,00	51,18	47,00	38,60	7,00	2-56 UNC
69*	44,00	10,00	38,48	33,10	24,70	8,00	2-56 UNC
100	54,90	11,00	45,72	36,80	28,40	10,00	4-40 UNC

NOTES

1. SHELL SIZES 51-2, 67 AND 69 DO NOT FALL WITHIN THE PARAMETERS OF THE STANDARD MIL-DTL-83513 SPECIFICATION.

CODE	MATERIAL / PLATING
1-C	ALUMINIUM / ELECTROLESS NICKEL
1-B	ALUMINIUM / CADMIUM OLIVE DRAB OVER ELECTROLESS NICKEL
1-ZB	ALUMINIUM / ZINC COBALT OLIVE DRAB OVER ELECTROLESS NICKEL
4-J	STAINLESS STEEL / PASSIVATE
2-Z	NICKEL ALUMINIUM BRONZE / SHOT BLAST

CUSTOMER APPROVAL

COMPANY	NAME	SIGNATURE	DATE

ORDERS CANNOT BE PLACED AGAINST ALPHA ISSUED DRAWINGS. ON RECEIPT OF CUSTOMER APPROVAL, THE DRAWING STATUS WILL BE RAISED TO ISSUE 1.

DRAWN	DIW	DATE 01/06/2011			WESTON LOCK LOWER BRISTOL ROAD BATH BA2 1EP	PAGE 1	UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS IN MILLIMETRES
SALES APPR							
DESIGN APPR			THIS DRAWING IS COPYRIGHT AND THE PROPERTY OF POLAMCO LTD. IT MUST NOT BE COPIED, USED FOR MANUFACTURE OR OTHERWISE DISCLOSED WITHOUT PRIOR WRITTEN CONSENT OF THE COMPANY.	ASSY USED ON: MIL-DTL-83513 TITLE: MICRO MIN STRAIN RELIEF BACKSHELL ASSEMBLY	MATERIAL SEE ABOVE NCAGE CODE U5792		
QUAL APPR							
ISSUE B	DCR —						
WEIGHT —	GENERAL TOL LINEAR +/-0.1MM ANGULAR +/- 1°						DRAWING NO: P14768