



ARLINK® 8000 TECHNICAL FURNITURE AND WORKSTATION SYSTEM



LISTA
making workspace work®

Lista Arlink® 8000 Workstations



Nonin, a manufacturer of physiological monitoring solutions, relies on Arlink 8000 workstations throughout its Plymouth, MN facility. Single- and double-sided mobile workstations with optional footrests enable the quick, effortless reconfiguration that medical device manufacturing demands.

Arlink® 8000 Workstations



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Lista Arlink® 8000 Workstations Make Any Workspace Work



Workcells for assembling pulse oximeters take advantage of the flexible configurability of the Arlink® 8000 system. Whether the task is progressive assembly or piece work, mobile Arlink 8000 workstations can be quickly and easily configured to accommodate workflow.

No matter what you're working on, Lista's wide range of technical workspace furniture systems have the variety, durability and flexibility to meet your needs.



Arlink 8000 system steel shelves can hold up to 300 lbs. each, and wire shelves have a 150 lb. capacity, making them ideally suited for test and repair areas.



Technical electronic workstations have the versatility to adapt to a wide range of tasks. At this manufacturing facility for electric power systems, tech legs are combined with the VSI accessory system and integrated with a conveyor system for maximum productivity on the assembly line.

Why are ergonomics important?

Twisting, lifting, bending, reaching – these movements can waste time and put unnecessary stress on your workers. Repetitive motion injuries and other work-related musculoskeletal conditions increase both downtime and workers' compensation costs. The application of ergonomic principles can:

- Improve productivity by eliminating wasted motion
- Minimize the risk of work injuries
- Reduce workers' compensation cases

Get in the zone.

Work is most efficient when it's kept within areas defined as "primary reach zones" – the horizontal and vertical areas a worker can reach with minimal arm, head or trunk movement (see illustrations below). Work outside the primary reach zones adds movement, wastes time and erodes productivity.

By addressing the differences among tasks and workers, we can develop ergonomic workspaces that fit just about any situation. Our solutions keep workflow compact, organized and as close as possible to the primary reach zones, for less stress on your workers and more efficiency and productivity for your business.

The economics of ergonomics.

Immediate increases in productivity mean greater profitability and a quick return on your investment. Long-term cost efficiency is delivered through reconfigurable components that keep pace with changes in your work processes. The safer work environment provided through ergonomic design helps minimize the risk of work-related injuries, so you also minimize workers' compensation claims and lost days. Add it all together, and the value of an ergonomically designed Arlink 8000 workspace solution is clear.

How do we make workspace work so well?

To create your optimal Arlink 8000 workspace, we ask a lot of questions:

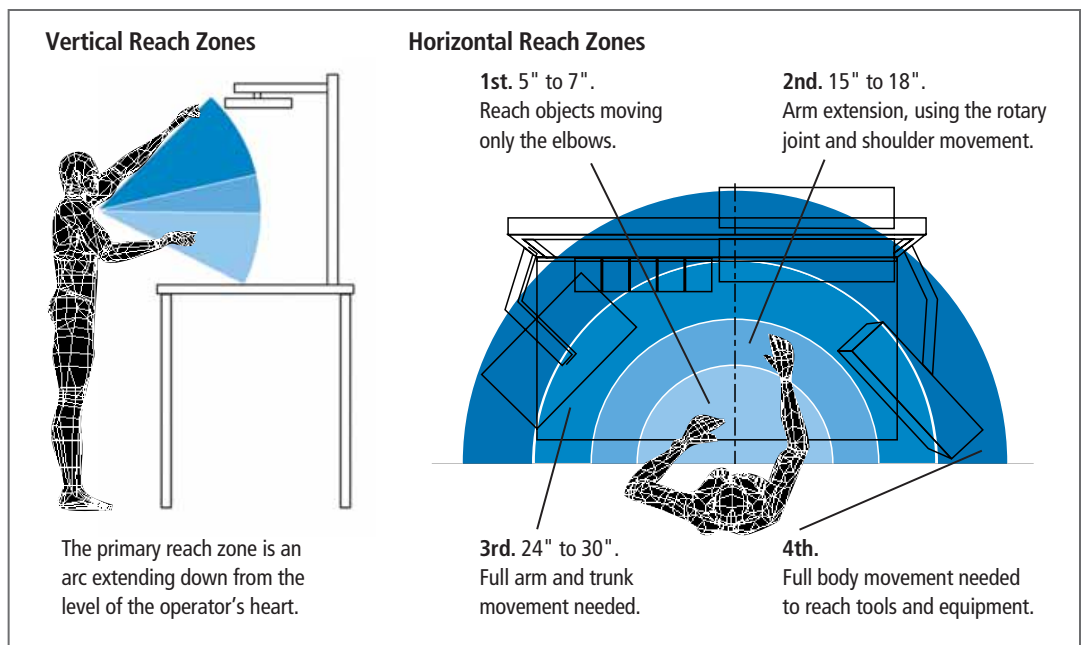
- Is there a high product mix, with many product changeovers?



No matter what kind of job is performed at an Arlink® 8000 workstation, your workers benefit from the most advanced application of ergonomic science. They'll be safer, more comfortable, more organized, and more productive.

- Will workstations be integrated with material flow (racks or conveyors, for example)?
- Will employees work alone, back-to-back or in teams?
- Does the workstation require power tools, computer equipment, supplemental lighting or storage space?

Based on your answers, our workspace designers and engineers develop comprehensive technical and design plans that illustrate the workspace solutions and accessories that will help your operation become as safe and productive as possible.



Completely integrated and modular, Arlink 8000 workstations ensure that you'll always have the exact workstation your work demands. With their easy reconfigurability, Arlink 8000 workstations can be altered for multiple functions and changes in your workflow. This enduring adaptability means that you'll have a cost-effective solution for all of your assembly, repair and light manufacturing workstation needs, both today and in the future.

Maximum return on investment

Arlink 8000 workstations feature a unique column design that provides a sturdy, flexible backbone for your evolving needs. Thanks to the system's versatility and durability, this exceptional series of workstations pays for itself quickly, while providing continuous value for years to come.

Ease of assembly

The Arlink 8000 workstation offers the industry's fastest and simplest set-up and reconfiguration. Virtually no hardware or tools are required, making changes efficient and frustration-free.

Ergonomics

With an emphasis on ergonomics, the Arlink 8000 workstation improves comfort, eliminates wasted motion, and minimizes fatigue and strain.



The Arlink 8000 workstation installation tool kit

PAINT COLORS – PLEASE NOTE!

- Arlink 8000 workstations and accessories are available in Light Gray and Sand only.
- Other colors, including other standard Lista colors, are available on request at an additional charge.
- Accent trim for support columns, lights, steel shelves and footrests (included with each workstation) is available in a choice of colors – see page 8.



Ease and flexibility when positioning system components are a hallmark of Arlink 8000 workstations.

Arlink® 8000 Workstation Features

Simplicity

- Fast, easy assembly.
- With our starter and adder system, workstations can easily link to create infinite layout options.
- Workstations can be converted from single- to double-sided at any time – quickly, easily and inexpensively.

Modularity

- Five standard section widths and five standard column heights.
- Section widths can be mixed and matched to suit your needs.

Strength

Made of high-strength, cold rolled steel, the system's columns provide maximum structural integrity.

Adaptability

Unique Definite Positioning System® (see page 8) allows easy, secure placement and reconfiguration of accessories.

Mobility

Mobile workstations are easily relocated, allowing fast layout changes.


Visibility

Optional task lighting provides illumination for the most exacting work.

Secure storage

Hanging drawers and overhead cabinets can be added anywhere you need secure storage for valuable tools, equipment, parts or personal effects. Lista drawer storage cabinets also make excellent companion cabinets – see Lista's General Storage Catalog.

Electrostatic control

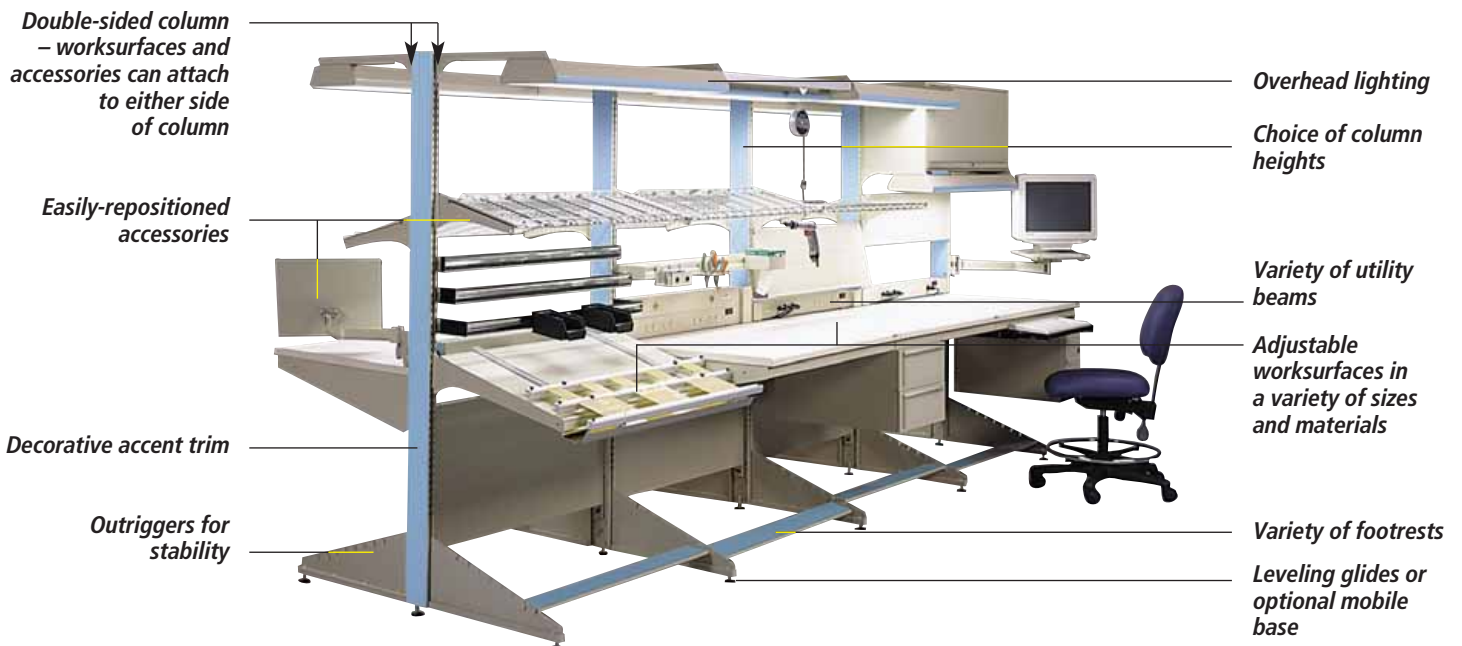
Electrostatic control  products and accessories are available to meet most ESD-related requirements.

Clean room certification

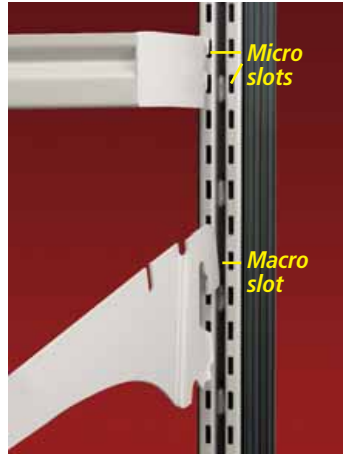
Arlink 8000 workstations have been certified for use in a CLASS 10,000 clean room per the USA Federal Standard 209E and CLASS 7 per ISO 14644 International Clean Room Standard. For information on specifying a clean room workstation, contact your Lista representative.

Aesthetics

Components are powder coated in attractive Light Gray or Sand (with other colors available on request), and a choice of ten trim colors for a contemporary appearance.



Arlink 8000 workstations give the user the greatest flexibility possible. Our unique **Definite Positioning System®**, numerous footprint configurations, and easy-to-assemble starter and adder sections, mean you can easily adapt and reconfigure your workstations as your needs evolve.



Brackets fit into either micro slots or macro slots.

Definite Positioning System®

An innovative assembly concept which features one macro and two micro slots on each side of a high strength column, this approach greatly reduces the time and effort needed to attach components to the system, while making highly efficient use of space. Since columns are double-sided, a single column may be used by two back-to-back workstations, as well as adjacent sections.

Macro slots provide support for heavy-duty components, such as worksurfaces and shelving. In the case of adjacent workstation sections, the macro slot is utilized by both to save space and reduce system cost. Components that attach to the macro slots are vertically adjustable in 3" increments.

Micro slots provide support for lighter-duty components, such as power beams and parts bin rails. Micro slots are located to the left and right of the macro slot, and provide maximum component placement options. Components that attach to the micro slots are vertically adjustable in 1" increments.

Accent trim colors

Plastic accent trim for support columns, lights, steel shelves and footrests (included with each workstation) is available in a choice of colors.



COLOR
Black



COLOR
Blue



COLOR
Bright Blue



COLOR
Burgundy



COLOR
Classic Blue



COLOR
Dark Blue



COLOR
Light Gray



COLOR
Royal Blue



COLOR
Sand



COLOR
Teal



Arlink® 8000 Workstation Configuration Options

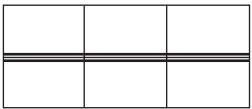
Floor space utilization

Arlink 8000 workstations enable you to achieve maximum productivity per square foot. Our workstations can be designed in numerous configurations to meet any application. You can configure your workstations to suit your needs today, and as future needs evolve.

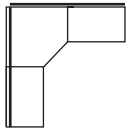
IN-LINE CONFIGURATION



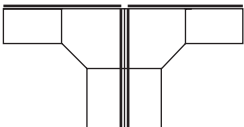
IN-LINE BACK-TO-BACK CONFIGURATION



L CONFIGURATION



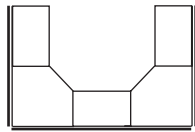
T CONFIGURATION



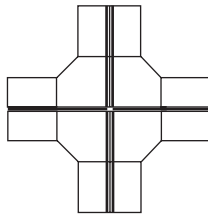
Many workstation configurations may also be ordered with mobile capabilities, enabling you to quickly and easily relocate entire workstation groupings.

Please contact your Lista representative for additional configuration options.

U CONFIGURATION



X CONFIGURATION



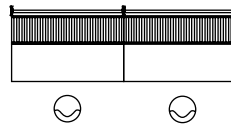
Conveyor workstations

The Arlink 8000 family of conveyor workstation systems provides cost-effective, high-efficiency workflow management throughout your entire production stream, between automatic machines and in operations including:

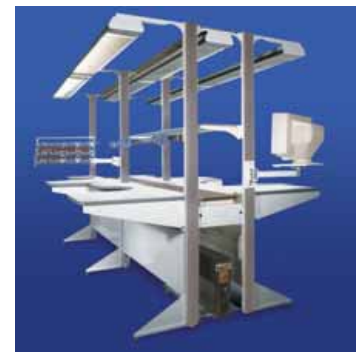
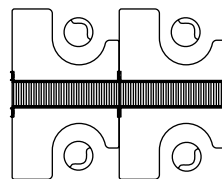
- Manual assembly areas
- Inspection
- Testing
- Rework
- Packaging

Systems are available with single- or multi-level conveyor or easily integrated with the conveyor of your choice.

Single sided – operator faces conveyor with standard work-surface

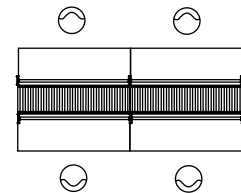


Double sided – operator faces conveyor with scalloped work-surface

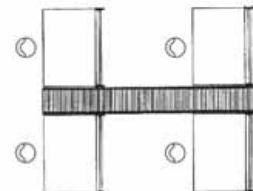


Select from Arlink 8000 workstation options to best optimize workflow management, including worksurfaces and accessories (task lighting, power, air and data beams, shelving, parts bin racks, etc.).

Double sided – operator faces conveyor with standard work-surface



Double sided – operator at 90° to conveyor with standard work-surface



The workstation components shown on this page are pre-configured to include our most popular and versatile Arlink 8000 workstation styles. To design a custom workstation to suit your exact needs, see pages 12-13.

Arlink 8000 workstations consist of a starter section, and as many adder sections as you need for your application.

Select from single- or double-sided starters, adders, or corners in all standard section widths and heights. You may also choose either 28" - or 30" -deep worksurfaces in either plastic laminate or static dissipative laminate. Easy-Order sections include all accessories shown in the charts to the right. To order additional accessories, please see pages 14-20.

How to order an Easy-Order Arlink 8000 workstation section

Follow the 6 steps below for starter section and repeat for each adder section.

1. Select Easy-Order section configuration.

- A-SS** = single-sided starter
- A-SA** = single-sided adder
- A-SC** = single-sided corner adder
- A-DS** = double-sided starter
- A-DA** = double-sided adder
- A-DC** = double-sided corner adder

2. ■ Select section length.*

- 30** = 30" long
- 36** = 36" long
- 48** = 48" long
- 60** = 60" long
- 72** = 72" long
- *corner adders 36" long only

3. ■ Select section height.

- 54** = 54" high*
- 72** = 72" high
- 84** = 84" high
- *54" high sections do not include light assemblies

4. ■ Select section depth.

- 28** = 28" deep
- 30** = 30" deep

5. ■ Select worksurface material.

- SL** = plastic laminate
- SD** = static dissipative plastic laminate

6. ■ Select powder coat paint color.

- LG** = Light Gray
- SN** = Sand

EXAMPLE: to order a starter single-sided workstation section that is 60" long, 84" high and 30" deep with a plastic laminate worksurface and Sand paint, the part number would be **A-SS608430SLSN**.

To order an adder single-sided workstation section that is 48" long, 84" high and 30" deep with a plastic laminate worksurface and Sand paint, the part number would be **A-SA488430SLSN**.

To order an adder single-sided corner section that is 84" high and 30" deep with a plastic laminate worksurface and Sand paint, the part number would be **A-SC368430SLSN**. (When ordering an "L" shaped configuration, 2 starters must be used with a corner adder.)



A-SS Single-sided starter

- Includes:
- 1 starter assembly (see page 12)
 - 1 footrest
 - 2 outriggers
 - 1 worksurface assembly
 - 1 single-sided power beam (15 amp)
 - 1 open wire shelf, 12" depth
 - 1 light fixture assembly
 - 1 parabolic light diffuser

A-SA Single-sided adder

- Includes:
- 1 adder assembly (see page 12)
 - 1 footrest
 - 1 outrigger
 - 1 worksurface assembly
 - 1 single-sided power beam (15 amp)
 - 1 open wire shelf, 12" depth
 - 1 light fixture assembly
 - 1 parabolic light diffuser

A-SC Single-sided corner adder

- Includes:
- 1 adder assembly, 36"
 - 1 outrigger
 - 1 corner worksurface assembly
 - 1 single-sided power beam (15 amp)
 - 1 open wire shelf, 12" depth
 - 1 light fixture assembly
 - 1 parabolic light diffuser

A-DS Double-sided starter

- Includes:
- 1 starter assembly (see page 12)
 - 2 footrests
 - 4 outriggers
 - 2 worksurface assemblies
 - 1 double-sided power beam (15 amp)
 - 2 open wire shelves, 12" depth
 - 2 light fixture assemblies
 - 2 parabolic light diffusers

A-DA Double-sided adder

- Includes:
- 1 adder assembly (see page 12)
 - 2 footrests
 - 2 outriggers
 - 2 worksurface assemblies
 - 1 double-sided power beam (15 amp)
 - 2 open wire shelves, 12" depth
 - 2 light fixture assemblies
 - 2 parabolic light diffusers

A-DC Double-sided corner adder

- Includes:
- 1 adder assembly, 36"
 - 2 outriggers
 - 2 corner worksurface assemblies
 - 1 double-sided power beam (15 amp)
 - 2 open wire shelves, 12" depth
 - 2 light fixture assemblies
 - 2 parabolic light diffusers



Plastic Laminate Worksurface Assemblies

Worksurface is constructed of 1" thick medium density particle board covered on top and all sides with non-glare matte finish plastic laminate. The front edge is contoured for comfort and chip resistance. The under side of the work surface is sealed with a plastic tension sheet to prevent moisture absorption, warping and shedding. Threaded steel inserts facilitate easy assembly and reconfiguration. Assembly includes 2 work surface support brackets and 2 work surface support beams.

Color:

- Dove gray when used with Light Gray workstations
- Antique white when used with Sand workstations

| PART NO. | LENGTH |
|-----------------|--------|
| 24" deep | |
| 4551 | 30" |
| 4351 | 36" |
| 4451 | 48" |
| 4651 | 60" |
| 4751 | 72" |
| 28" deep | |
| 8729 | 30" |
| 8924 | 36" |
| 8923 | 48" |
| 8620 | 60" |
| 8715 | 72" |
| 30" deep | |
| 8730 | 30" |
| SA101 | 36" |
| SA105 | 48" |
| SA109 | 60" |
| SA113 | 72" |
| 32" deep | |
| 8731 | 30" |
| SA102 | 36" |
| SA106 | 48" |
| SA110 | 60" |
| SA114 | 72" |
| 34" deep | |
| 8732 | 30" |
| SA103 | 36" |
| SA107 | 48" |
| SA111 | 60" |
| SA115 | 72" |
| 36" deep | |
| 8733 | 30" |
| SA104 | 36" |
| SA108 | 48" |
| SA112 | 60" |
| SA116 | 72" |

Static Dissipative Laminate Worksurface Assemblies

Worksurface is the same as the plastic laminate work surface, but with plastic laminate that provides a controlled path to ground for the dissipation of static electricity. The work surface is provided with a grounding kit that must be used to provide proper protection for components and personnel. Static dissipative value for the material is 10⁶ - 10⁹. Assembly includes 2 work surface support brackets and 2 work surface support beams.

Color:

- Dove gray when used with Light Gray workstations
- Almond when used with Sand workstations

| PART NO. | LENGTH |
|-----------------|--------|
| 24" deep | |
| 4551SD | 30" |
| 4351SD | 36" |
| 4451SD | 48" |
| 4651SD | 60" |
| 4751SD | 72" |
| 28" deep | |
| 8754 | 30" |
| 8994 | 36" |
| 8992 | 48" |
| 8622 | 60" |
| 8716 | 72" |
| 30" deep | |
| 8755 | 30" |
| SA155 | 36" |
| SA159 | 48" |
| SA163 | 60" |
| SA167 | 72" |
| 32" deep | |
| 8756 | 30" |
| SA156 | 36" |
| SA160 | 48" |
| SA164 | 60" |
| SA168 | 72" |
| 34" deep | |
| 8757 | 30" |
| SA157 | 36" |
| SA161 | 48" |
| SA165 | 60" |
| SA169 | 72" |
| 36" deep | |
| 8758 | 30" |
| SA158 | 36" |
| SA162 | 48" |
| SA166 | 60" |
| SA170 | 72" |

Also available:

- Butcher block (1 1/4" thick)
- Phenolic resin (1" thick)
- Stainless steel (1 1/8" thick)
- Galvanized steel (1 1/8" thick)



Corner Worksurface Assemblies

Construction is the same as other work surfaces. Length is 36" or 48". Assembly includes required brackets.

| PART NO. | WORKSURFACE L X D |
|------------------------------------|-------------------|
| Plastic laminate | |
| 4951 | 36" x 24" |
| 8812 | 36" x 28" |
| SA200 | 36" x 30" |
| SA201 | 36" x 32" |
| SA202 | 36" x 34" |
| SA203 | 36" x 36" |
| 8864 | 48" x 28" |
| 8800 | straight back 28" |
| 8806 | round back 28" |
| Static dissipative laminate | |
| 4951SD | 36" x 24" |
| 8814 | 36" x 28" |
| SA204 | 36" x 30" |
| SA205 | 36" x 32" |
| SA206 | 36" x 34" |
| SA207 | 36" x 36" |
| 8865 | 48" x 28" |
| 8802 | straight back 28" |
| 8808 | round back 28" |

Worksurface Support Legs

Support legs for work surface, adjustable from 28" to 34" high. 8094 is for use with corner work surface assemblies. 8265 attaches to front support beam of work surface to increase load capacity or dampen vibration (shown to right).



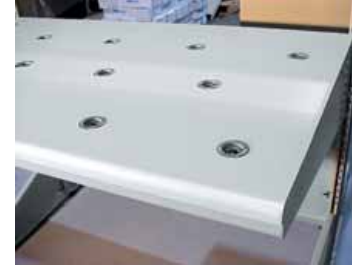
| PART NO. | DESCRIPTION |
|----------|--------------------------------|
| 8094 | corner work surface leg |
| 8265 | work surface front support leg |

Split Bay Support Brackets

Split bay workstation spans 2 sections with 1 work surface. Select work surface assembly equal to the length of the combined sections. Select a split bay bracket to join work surface assembly to center column.



| PART NO. | DEPTH |
|----------|---------|
| 8102 | 28"-32" |
| 8115 | 34"-36" |



Material Transfer Worksurfaces

Material transfer work surfaces offer a cost-effective, efficient means of workflow management for products or pallets in assembly, repair and rework environments.

Through the use of pop-up balls, pop-up pads, insert wheels, or insert rollers, work surfaces are customized to accommodate the transfer needs of your product and process. Material transfer work surfaces are often a lower cost alternative to conveyors and can greatly improve the efficiency, safety and ergonomics associated with working on and moving a product. The unique ability to integrate Lista's Arlink 8000 components and accessories such as task lighting, wire and steel shelving, drawers and cabinets provides unsurpassed flexibility.

Material transfer work surfaces may be integrated with all Arlink 8000 section sizes, work surface depths and materials. Please contact your Lista representative for help in configuring a system and providing the solution best suited to your requirements.

Designing a custom Arlink 8000 workstation is a simple and straightforward process. Start by selecting the structural elements (starter and adder assemblies), add outriggers, choose worksurface(s), and add the accessories that fulfill your needs.

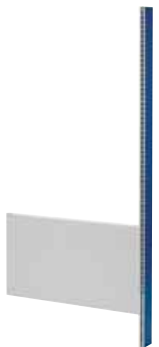
In addition to the column heights shown, columns can be custom cut to any size you request.



1. Select starter assembly (length and height)

The starter assembly is the first component for each workstation and includes 2 columns with outer and inner trim, and a closed stabilizer panel. Optional open stabilizer panel may be ordered for full access from the rear of the workstation. To specify open stabilizer in place of closed stabilizer, add the prefix "O" to the part number.

| | SECTION LENGTH | | | | |
|----------------------|-------------------------------------|---------|---------|---------|---------|
| | 30" | 36" | 48" | 60" | 72" |
| COLUMN HEIGHT | STARTER ASSEMBLY PART NUMBER | | | | |
| 30" | 8692C30 | 8897C30 | 8896C30 | 8601C30 | 8702C30 |
| 36" | 8692C36 | 8897C36 | 8896C36 | 8601C36 | 8702C36 |
| 54" | 8692 | 8897 | 8896 | 8601 | 8702 |
| 72" | 8694 | 8901 | 8900 | 8600 | 8700 |
| 84" | 8696 | 8903 | 8902 | 8603 | 8704 |



2. Select adder assemblies (length and height)

The adder assembly for each adjoining section includes a single column with outer and inner trim, and a closed stabilizer panel. Optional open stabilizer panel may be ordered for full access from the rear of the workstation. To specify open stabilizer in place of closed stabilizer, add the prefix "O" to the part number.

| | SECTION LENGTH | | | | |
|----------------------|-----------------------------------|---------|---------|---------|---------|
| | 30" | 36" | 48" | 60" | 72" |
| COLUMN HEIGHT | ADDER ASSEMBLY PART NUMBER | | | | |
| 30" | 8693C30 | 8899C30 | 8898C30 | 8606C30 | 8703C30 |
| 36" | 8693C36 | 8899C36 | 8898C36 | 8606C36 | 8703C36 |
| 54" | 8693 | 8899 | 8898 | 8606 | 8703 |
| 72" | 8695 | 8906 | 8905 | 8605 | 8701 |
| 84" | 8697 | 8908 | 8904 | 8608 | 8705 |



3. Select outriggers

Choose from 5 outrigger designs:

- 8044** for worksurfaces 28"-32" deep and shelving 20"-22" deep
- 8040** heavy-duty, for worksurfaces 28"-32" deep and shelving 20"-22" deep
- 8041** for worksurfaces 34"-36" deep
- 8043** for rear of single-sided applications, to increase stability
- 8042** for shelving 12"-18" deep

Order 1 outrigger for each column used (2 per column for double-sided applications). For optional swivel footrests, see page 19.

For Applications Using Worksurface

| PART NO. | OUTRIGGER DEPTH | USE WITH WORKSURFACE DEPTH |
|----------|-----------------|--------------------------------|
| 8044* | 22" | 28", 30", 32", swivel footrest |
| 8040 | 23" | 28", 30", 32" |
| 8041* | 30" | 34", 36", swivel footrest |
| 8043 | 4" | 28", 30", 32", 34", 36" |

*slotted to accept optional swivel footrest (see page 19)

For Applications Using Shelving Only

| PART NO. | OUTRIGGER DEPTH | USE WITH SHELF DEPTH |
|----------|-----------------|-----------------------------------|
| 8040 | 23" | 20", 22", 24" |
| 8042 | 15" | 12", 14", 16", 18" |
| 8043 | 4" | 12", 14", 16", 18", 20", 22", 24" |

4. Select worksurface assembly

See page 11.

5. Select accessories

See pages 14-20. For optional column caps see page 23.

6. Select paint color

Choose from Light Gray (LG) or Sand (SN).

7. Select trim color

See page 8.

Build-Your-Own Mobile Arlink® 8000 Workstations



SINGLE-SIDED STARTER



DOUBLE-SIDED STARTER



SINGLE-SIDED ADDER



DOUBLE-SIDED ADDER

1. Select mobile starter base

Base consists of mobile base frame, 2 swivel 4" locking casters and 2 swivel 4" non-locking casters, mobile outriggers and all required hardware. Single-sided base is 34" deep; double-sided base is 54" deep. Adds 7" to overall column height. For optional swivel footrests, see page 19.

| SECTION LENGTH | | | | |
|---------------------|--------|--------|--------|--------|
| 30" | 36" | 48" | 60" | 72" |
| Single-sided | | | | |
| 8313SS | 8969SS | 8968SS | 8668SS | 8768SS |
| Double-sided | | | | |
| 8313DS | 8967DS | 8974DS | 8669DS | 8769DS |

3. Select mobile adder base

Base consists of mobile base frame, 1 swivel 4" locking casters and 1 swivel 4" non-locking caster, mobile outrigger(s) and all required hardware. Adder bases must always be mounted on the right-hand side of a single-sided starter base. Adds 7" to overall column height. For optional swivel footrests, see page 19.

| SECTION LENGTH | | | | |
|---------------------|--------|--------|--------|--------|
| 30" | 36" | 48" | 60" | 72" |
| Single-sided | | | | |
| 8313SA | 8969SA | 8968SA | 8668SA | 8768SA |
| Double-sided | | | | |
| 8313DA | 8967DA | 8974DA | 8669DA | 8769DA |



2. Select matching starter assembly

The starter assembly includes 2 columns with outer and inner trim and a closed stabilizer panel. Optional open stabilizer panel may be ordered for full access from the rear of the workstation. To specify open stabilizer in place of closed stabilizer, add the prefix "O" to the part number.

| SECTION LENGTH | | | | | |
|----------------|-------------------------------------|---------|---------|---------|---------|
| | 30" | 36" | 48" | 60" | 72" |
| COLUMN | | | | | |
| HEIGHT | STARTER ASSEMBLY PART NUMBER | | | | |
| 30" | 8692C30 | 8897C30 | 8896C30 | 8601C30 | 8702C30 |
| 36" | 8692C36 | 8897C36 | 8896C36 | 8601C36 | 8702C36 |
| 54" | 8692 | 8897 | 8896 | 8601 | 8702 |
| 72" | 8694 | 8901 | 8900 | 8600 | 8700 |
| 84" | 8696 | 8903 | 8902 | 8603 | 8704 |



4. Select matching adder assembly

The adder assembly for each adjoining section includes a single column with outer and inner trim and a closed stabilizer panel. Optional open stabilizer panel may be ordered for full access from the rear of the workstation. To specify open stabilizer in place of closed stabilizer, add the prefix "O" to the part number.

| SECTION LENGTH | | | | | |
|----------------|-----------------------------------|---------|---------|---------|---------|
| | 30" | 36" | 48" | 60" | 72" |
| COLUMN | | | | | |
| HEIGHT | ADDER ASSEMBLY PART NUMBER | | | | |
| 30" | 8693C30 | 8899C30 | 8898C30 | 8606C30 | 8703C30 |
| 36" | 8693C36 | 8899C36 | 8898C36 | 8606C36 | 8703C36 |
| 54" | 8693 | 8899 | 8898 | 8606 | 8703 |
| 72" | 8695 | 8906 | 8905 | 8605 | 8701 |
| 84" | 8697 | 8908 | 8904 | 8608 | 8705 |

5. Select worksurface assembly

See page 11 (maximum depth is 30").

6. Select accessories

See pages 14-20. For optional column caps see page 23.

7. Select paint color

Choose from Light Gray (LG) or Sand (SN).

8. Select trim color

See page 8.

All Arlink 8000 workstation sections can be ordered in a mobile configuration, providing for easy relocation and smooth movement of workstations.

Stationary Arlink 8000 workstations can easily be retrofitted to mobile configurations when desired.

Designing a custom Arlink 8000 mobile workstation is a similar process to designing a stationary workstation. Start by choosing a base (either single-sided or double-sided), select structural elements (starter and adder assemblies), choose worksurface(s)*, and add the accessories that fulfill your needs.

In addition to the column heights shown, columns can be custom cut to any size you request.

*Maximum worksurface depth 30".



Open Wire Shelves

Welded steel wire shelf has chrome plated finish. Adjusts from horizontal to 15° and 30° inclination. Includes front lip (can be oriented up or down). Weight capacity 150 lbs. 12" deep. Mounts in macro slots, adjusts vertically in 3" increments.

| PART NO. | LENGTH |
|----------|--------|
| 8884 | 30" |
| 8927 | 36" |
| 8925 | 48" |
| 8625 | 60" |
| 8725 | 72" |

Lab Style Wire Shelves

Lab style wire shelves are 9" deep to accommodate normal-sized work boxes and sample trays. They have cross wire welded on underside of shelf, so work boxes slide easily along length of shelf when front lip is facing up. Adjusts from horizontal to 15° and 30° inclination. Weight capacity 150 lbs. Mounts in macro slots, adjusts vertically in 3" increments.

| PART NO. | LENGTH |
|----------|--------|
| 4581 | 30" |
| 4381 | 36" |
| 4481 | 48" |
| 4681 | 60" |
| 4781 | 72" |

Wire Shelf Divider

Shelf divider snaps into place. For 12" deep open wire shelf only.



| PART NO. | HEIGHT |
|----------|--------|
| 8145 | 12" |



Steel Shelves

Sturdy steel shelf adjusts from horizontal to 15° and 30° inclination. Weight capacity 300 lbs. Includes color trim (color matches column trim). Mounts in macro slots, adjusts vertically in 3" increments.

| PART NO. | LENGTH |
|-----------------|--------|
| 12" deep | |
| 8285 | 30" |
| 8321 | 36" |
| 8320 | 48" |
| 8482 | 60" |
| 8592 | 72" |
| 16" deep | |
| 8287 | 30" |
| 8341 | 36" |
| 8340 | 48" |
| 8484 | 60" |
| 8593 | 72" |
| 20" deep | |
| 8289 | 30" |
| 8361 | 36" |
| 8360 | 48" |
| 8486 | 60" |
| 8594 | 72" |

Steel Shelf Dividers

Mounts on shelf with 2 screws. 8" tall.



| PART NO. | DEPTH |
|----------|-------|
| 8319 | 12" |
| 8339 | 18" |
| 8349 | 20" |



Steel Shelf Lips

Shelf lip mounts to front of shelf and can be positioned at height of either 5/8" or 1 1/2".

| PART NO. | FOR SHELF LENGTH |
|----------|------------------|
| 8311 | 30" |
| 8386 | 36" |
| 8387 | 48" |
| 8448 | 60" |
| 8595 | 72" |



Sloping Document Shelves

15° vertical steel shelf is 12" high and has a 2" lip to hold books, manuals, drawings, etc. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | LENGTH |
|----------|--------|
| 8298 | 30" |
| 8316 | 36" |
| 8315 | 48" |
| 8455 | 60" |
| 8590 | 72" |



Worksurface Back Stops

Steel back stop prevents items from rolling off worksurface. 3" high. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | LENGTH |
|----------|--------|
| 8449 | 30" |
| 8461 | 36" |
| 8463 | 48" |
| 8466 | 60" |
| 8468 | 72" |



Variable Angle Shelves

Shelf mounts in forward or set back position. Adjusts variably from totally flat to 25° angle and has a full perimeter lip. 150 lb. capacity. Shelf without lip is similar to variable angle shelf but includes pre-punched holes to accept vertical wire dividers (see below). Mounts in micro slots, adjusts vertically in 1" increments.

| WITH LIP | WITHOUT LIP | LENGTH |
|-----------------|-------------|--------|
| 18" deep | | |
| 8312 | 4583 | 30" |
| 8328 | 4383 | 36" |
| 8327 | 4483 | 48" |
| 8497 | 4683 | 60" |
| 24" deep | | |
| 8314 | 4584 | 30" |
| 8355 | 4384 | 36" |
| 8354 | 4484 | 48" |



Shelf Dividers for Variable Angle Shelves without Lips

Divider is 1/4" diameter galvanized wire that fits into pre-punched holes in the shelf. No hardware required. Depth must match shelf depth.

| PART NO. | HEIGHT X DEPTH |
|----------|----------------|
| 4168 | 6" x 18" |
| 4172 | 6" x 24" |
| 4169 | 10" x 18" |
| 4173 | 10" x 24" |
| 4170 | 18" x 18" |
| 4174 | 18" x 24" |



Dual Lamp Fluorescent Light Fixture Assemblies

Economical twin tube fluorescent light fixture. Uses energy-saving T8 lamps and electronic ballasts. Comes complete with (2) 32 watt lamps and parabolic diffuser. Color trim attaches to front lip of fixture. Includes 9' power cord. Mounts in macro slots, adjusts vertically in 3" increments.

- 14" depth is suited for placement under overhead cabinets
- 19" depth is standard
- 26" depth is suited for use with extra-deep worksurfaces

| PART NO. | LENGTH |
|--------------------------------------|--------|
| Fixture with 14" deep bracket | |
| 8511S | 30" |
| 8533S | 36" |
| 8534S | 48" |
| 8655S | 60" |
| 8784S | 72" |
| Fixture with 19" deep bracket | |
| 8511L | 30" |
| 8533L | 36" |
| 8534L | 48" |
| 8655L | 60" |
| 8784L | 72" |
| Fixture with 26" deep bracket | |
| 8511XL | 30" |
| 8533XL | 36" |
| 8534XL | 48" |
| 8655XL | 60" |
| 8784XL | 72" |



Switchable 2/4 Lamp Fluorescent Lights

Switchable 2 or 4 tube fluorescent light fixture allows user to select light intensity according to the task. Uses energy saving T8 lamps and electronic ballasts. Comes complete with (4) 32 watt lamps and acrylic diffuser. Fixture tilts up or down 10°. Includes 9' power cord. Mounts in macro slots over worksurface, adjusts vertically in 3" increments.

- 14" depth is suited for placement under overhead cabinets
- 19" depth is standard
- 26" depth is suited for use with extra-deep worksurfaces

| PART NO. | LENGTH |
|--------------------------------------|--------|
| Fixture with 14" deep bracket | |
| 4375S | 36" |
| 4475S | 48" |
| 4675S | 60" |
| 4775S | 72" |
| Fixture with 19" deep bracket | |
| 4375L | 36" |
| 4475L | 48" |
| 4675L | 60" |
| 4775L | 72" |
| Fixture with 26" deep bracket | |
| 4375XL | 36" |
| 4475XL | 48" |
| 4675XL | 60" |
| 4775XL | 72" |



Parabolic Diffusers

For 2/4 lamp lights. Optional chrome plated plastic parabolic grid directs light onto worksurface while eliminating glare on adjacent workstations. Replaces acrylic diffuser that is included with light fixture assembly.

| PART NO. | LENGTH |
|----------|-------------|
| 4376 | 36" |
| 4476 | 48" |
| 4676 | 60" and 72" |





Horizontal Power Beams

Available in single- or double-sided configuration. Each side has 8 receptacles, lighted power switch and 15 amp or 20 amp breaker (20 amp available in single-sided only). Includes 7 1/2' power cord. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | LENGTH |
|----------------------------|--------|
| Single-sided 15 amp | |
| 8876 | 30" |
| 8941 | 36" |
| 8940 | 48" |
| 8640 | 60" |
| 8740 | 72" |
| Double-sided 15 amp | |
| 8877 | 30" |
| 8946 | 36" |
| 8945 | 48" |
| 8645 | 60" |
| 8741 | 72" |
| Single-sided 20 amp | |
| 8875 | 30" |
| 8959 | 36" |
| 8991 | 48" |
| 8657 | 60" |
| 8743 | 72" |



Power Beams with Light Switch

Available in single- or double-sided configuration. Provided with separate on/off switch for light, which allows remainder of beam to be left powered. 7 outlets per side. 15 amp standard. Includes 7 1/2' power cord. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | LENGTH |
|---------------------|--------|
| Single-sided | |
| 8860 | 30" |
| 8937 | 36" |
| 8930 | 48" |
| 8647 | 60" |
| 8745 | 72" |
| Double-sided | |
| 8862 | 30" |
| 8944 | 36" |
| 8931 | 48" |
| 8648 | 60" |
| 8746 | 72" |

Vertical Power Strips

Available in 15 amp or 20 amp, and GFCI. Lighted on/off switch, 6' cord with grounded plug and circuit breaker included. Painted black. Mounts vertically to front and back of micro slots, adjusts vertically in 1" increments. Bracket and hardware supplied.



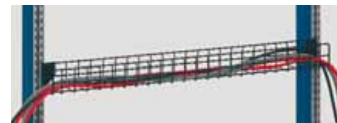
| PART NO. | DESCRIPTION |
|----------|----------------------------|
| 8942 | 15 amp with 6 outlets |
| 8943 | 20 amp with 6 outlets |
| 8947 | 15 amp GFCI with 6 outlets |
| 8948 | 20 amp GFCI with 6 outlets |



Data Beams

Modular data beams feature 4 duplex-style outlets with 8 ports that accept modular snap-in/snap-out jacks or connectors for data, video, or audio connectivity. Beams come with outlets, but jacks/connectors must be purchased separately. On-site wiring for ports is responsibility of customer. Mounts in micro slots, adjusts vertically in 1" increments. Contact Lista for additional specifying assistance.

| PART NO. | LENGTH |
|---------------------|--------|
| Single-sided | |
| 8858 | 30" |
| 8870 | 36" |
| 8871 | 48" |
| 8653 | 60" |
| 8752 | 72" |
| Double-sided | |
| 8859 | 30" |
| 8872 | 36" |
| 8873 | 48" |
| 8652 | 60" |
| 8753 | 72" |



Cable Trays

Tray neatly gathers bundles of loose horizontal wires and provides random access for cable routing along its length. Painted black. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | L X D X H |
|----------|---------------|
| 8302 | 30" x 4" x 3" |
| 8389 | 36" x 4" x 3" |
| 8390 | 48" x 4" x 3" |
| 8498 | 60" x 4" x 3" |
| 8597 | 72" x 4" x 3" |

Vertical Cable Clip

Neatly gathers bundles of loose vertical wires. Painted black. Mounts in micro slots, adjusts vertically in 1" increments.



| PART NO. | SIZE |
|----------|---------|
| 8391 | 3" x 3" |



Air Beams

Air beam is supplied with:

- (1) 1/4" NPT female inlet on top
- (2) 1/4" NPT female outlets on front (single-sided) and (2) 1/4" NPT female outlets per side (double-sided) for 30" beams
- (3) 1/4" NPT female outlets on front (single-sided) and (3) 1/4" NPT female outlets per side (double-sided) for 36", 48", 60" and 72" beams
- (2) end mounted jumpers

Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | LENGTH |
|---------------------|--------|
| Single-sided | |
| 8879 | 30" |
| 8949 | 36" |
| 8950 | 48" |
| 8951 | 60" |
| 8750 | 72" |
| Double-sided | |
| 8853 | 30" |
| 8977 | 36" |
| 8978 | 48" |
| 8660 | 60" |
| 8751 | 72" |

Air Supply Bracket

Supplied with (1) 1/4" NPT female outlet. Mounts under work-surface to work-surface support beam. Single outlet.



| PART NO. |
|----------|
| 4866 |



Hanging Cabinets

16 3/4" (426mm) wide x 19 1/4" (491mm) deep
 These cabinets provide convenient below-worksurface storage where only a few drawers are needed. Cabinet is mounted under worksurface to worksurface support beams and can be repositioned to any horizontal position. 50 lb. (22.5kg) weight capacity per drawer. Usable inside dimensions: 13 1/4" (338.5mm) wide x 16 15/16" (430mm) deep.

| PART NO. | HEIGHT | DRAWERS |
|----------|-----------|---------------------------|
| 8614 | 5" | (1) 2 3/4" |
| 8619 | 8" | (1) 5 3/4" |
| 8626 | 8" | (2) 2 3/4" |
| 8634 | 13 15/16" | (1) file* |
| 8639 | 13 15/16" | (2) 5 3/4" |
| 8658 | 19 7/8" | (1) 5 3/4" + (1) file* |
| 8664 | 19 7/8" | (3) 5 3/4" |

*file drawer includes file hangers



Pelican® Drawer

Secure storage for legal hanging files or personal effects, plus segmented tray for pencils, pens, paper clips etc. Designed to allow easy clearance for worker's knees. Thermo-formed polystyrene body with polyurethane drawer face. Mounts under worksurface to worksurface support beams. Drawer can slide to any horizontal position. Includes concealed ball bearing slides and fully integrated locking system.

| PART NO. | W X D X H |
|----------|---------------------|
| 8845 | 19 1/2" x 24" x 10" |



Tote Box

Slides into tote box holder which mounts under worksurface, and can slide to any horizontal position. Comes with tote box holder and hangers.

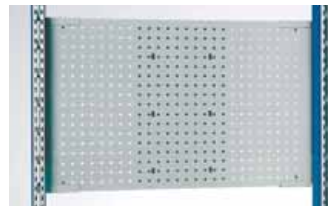
| PART NO. | W X D X H |
|----------|----------------|
| 8998 | 11" x 17" x 6" |



Overhead Cabinets

Steel cabinet with retractable locking door. Includes mounting brackets, lock and 2 keys. Keyed-alike or master lock systems are available. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | L X D X H |
|----------|-----------------|
| 8297 | 30" x 15" x 16" |
| 8956 | 36" x 15" x 16" |
| 8955 | 48" x 15" x 16" |
| 8650 | 60" x 15" x 16" |
| 8760 | 72" x 15" x 16" |



Pegboard Panels

Sturdy painted steel pegboard panel, ideal for hanging tools, etc. 18" high. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | LENGTH |
|----------|--------|
| 8333 | 30" |
| 8334 | 36" |
| 8335 | 48" |
| 8336 | 60" |
| 8337 | 72" |



Louvered Panels

Sturdy painted steel louvered panel, holds hanging plastic bin boxes, tool or supply holders. 18" high. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | LENGTH |
|----------|--------|
| 8442 | 30" |
| 8443 | 36" |
| 8444 | 48" |
| 8445 | 60" |
| 8447 | 72" |



Modesty Panels

Steel or fabric-covered modesty panel acts as a privacy screen between double-sided assemblies (or single-sided where required). Steel panels can be used as fill-in panel or magnet panel to hold instructions or drawings. Fabric-covered modesty panel acts as tackboard and sound dampener. Standard fabric color is gray. Other colors available upon request. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | LENGTH |
|---------------------------------|--------|
| 10" steel panel | |
| 8137 | 30" |
| 8032 | 36" |
| 8030 | 48" |
| 8452 | 60" |
| 8581 | 72" |
| 20" steel panel | |
| 8138 | 30" |
| 8033 | 36" |
| 8031 | 48" |
| 8453 | 60" |
| 8582 | 72" |
| 20" fabric-covered panel | |
| 8139 | 30" |
| 8036 | 36" |
| 8048 | 48" |
| 8462 | 60" |
| 8586 | 72" |



Reversible Markerboard/Tackboards

Two-sided reversible board. Features white magnetic markerboard on 1 side and gray fabric tackboard on the other. Also functions as privacy panel and sound dampener. 30" high. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | LENGTH |
|----------|--------|
| 8771 | 30" |
| 8772 | 36" |
| 8773 | 48" |



Light-Duty Parts Bin Rails

Light duty parts bin rail is ideal for smaller / lighter components and where space efficiency is a priority. Three depths provide for compact tiered placement and allow access to all bins without interference. Chrome finish. Mounts in micro slots, adjusts vertically in 1" increments. (Bins not included – see page 20.)

| PART NO. | LENGTH |
|----------------|--------|
| 2" deep | |
| 8293 | 30" |
| 8243 | 36" |
| 8240 | 48" |
| 8478 | 60" |
| 8575 | 72" |
| 4" deep | |
| 8294 | 30" |
| 8244 | 36" |
| 8241 | 48" |
| 8479 | 60" |
| 8576 | 72" |
| 6" deep | |
| 8295 | 30" |
| 8245 | 36" |
| 8242 | 48" |
| 8480 | 60" |
| 8577 | 72" |



Heavy-Duty Parts Bin Rails

Heavy duty parts bin rail holds heavier items such as hardware, fittings, etc. and is easily adjustable for ergonomic access. It can be mounted parallel to the worksurface or at a 15° angle. Mounts in micro slots, adjusts vertically in 1" increments. (Bins not included – see page 20.)

| PART NO. | LENGTH |
|----------|--------|
| 8223 | 30" |
| 8225 | 36" |
| 8226 | 48" |
| 8475 | 60" |
| 8546 | 72" |



Utility Bins

Full length steel bin holds tools, bottles, wipes, reeled solder dispenser, etc. Front edge can be used as a parts bin rail. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | L X D X H |
|----------|---------------|
| 8299 | 30" x 4" x 2" |
| 8247 | 36" x 4" x 2" |
| 8246 | 48" x 4" x 2" |
| 8446 | 60" x 4" x 2" |
| 8578 | 72" x 4" x 2" |



Lockable Tool Boxes

Full length steel tool box securely stores tools and other valuables. Comes with lock and key. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | L X D X H |
|----------|---------------|
| 8300 | 30" x 4" x 2" |
| 8205 | 36" x 4" x 2" |
| 8204 | 48" x 4" x 2" |
| 8464 | 60" x 4" x 2" |
| 8587 | 72" x 4" x 2" |



Tool and Accessory Holders

Tool and accessory holders add convenience to the workplace. They hang on parts bin rail or utility bin and can be positioned for easy reach.

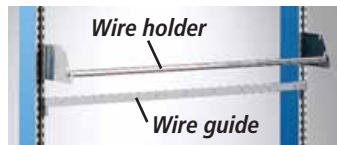
| PART NO. | DESCRIPTION | SIZE |
|----------|---------------------|--------------------|
| 8277 | tool holder | 3" x 5" |
| 8276 | solder spool holder | 5" x 5" |
| 8281 | bottle holder | 3" inside diameter |
| 8275 | Kim Wipe holder | 5" x 5" |

Airgun Holder

Mounts to work-surface support beam. 1 1/2" x 1 1/2" with 1" diameter hole.



| PART NO. |
|----------|
| 4863 |



Wire Holder Assemblies

Assembly includes support brackets (pair) and wire holder – 3/4" tube with threaded inserts. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | LENGTH |
|----------|--------|
| 8886 | 30" |
| 8928 | 36" |
| 8929 | 48" |
| 8685 | 60" |
| 8785 | 72" |

Wire Guides

Chrome plated bar with several holes, guides wire on the job without tangling or de-railing. Mounts in micro slots, adjusts vertically in 1" increments.

| PART NO. | LENGTH |
|----------|--------|
| 8301 | 30" |
| 8274 | 36" |
| 8273 | 48" |
| 8471 | 60" |
| 8583 | 72" |



Tool Glide Track and Trolley Assemblies

Smooth-moving glide keeps electric and pneumatic tools properly positioned. If used in conjunction with fluorescent light assembly, glide track mounts on brackets for fluorescent lights. If used alone, mounting brackets must be ordered separately (see below).

| PART NO. | LENGTH |
|--------------------------------|--------|
| 8958 | 30" |
| 8975 | 36" |
| 8976 | 48" |
| 8633 | 60" |
| 8728 | 72" |
| Additional tool trolley | |
| 8184 | |

Track Mounting Brackets

Used to mount tool track when a light fixture assembly is not used or needed. Come in pairs.

| PART NO. | DEPTH |
|----------|-------|
| 8199 | 14" |
| 8196 | 19" |
| 8182 | 26" |

Wrist Strap and Ground Block

Mounts under work-surface to worksurface or support beams. Dual receptacles for 2 wrist straps.

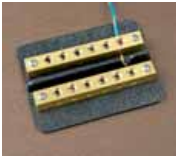


| PART NO. | DESCRIPTION |
|----------|--------------------------------|
| SC12 | ground block |
| SC15 | wrist strap with 6' coil cord* |

* with 1 megohm resistor

Common Point Ground Block

Two connection sides – one side connects to a 1 megohm resistor, the other side bypasses the resistor and connects directly to ground. Includes 8' cord.



| PART NO. | DESCRIPTION |
|----------|-------------|
| SC14 | |

Ground Kits

Kit is supplied with all static dissipative worksurfaces or shelves. Includes attaching hardware.

| PART NO. | DESCRIPTION |
|----------|-------------------------------|
| SC10 | worksurface kit with 8' cord* |
| SC30 | shelf kit with 6' cord** |

* with 1 megohm resistor

** without 1 megohm resistor

CPU Holder

Allows CPU to be mounted under worksurface (off of floor). Mounts under worksurface to worksurface support beams.



| PART NO. | W X D X H |
|----------|--------------------|
| 8440 | 9 1/2" x 18" x 20" |



Swivel Footrests

Drops into slots on 8044 and 8041 slotted outriggers. Adjustable to suit worker at individual workstation. Includes color trim.

| PART NO. | LENGTH |
|----------|--------|
| 8885 | 30" |
| 8911 | 36" |
| 8910 | 48" |
| 8610 | 60" |
| 8710 | 72" |



Keyboard Holder with Mouse Tray

Tiltable keyboard holder allows computer keyboard to be stored under worksurface when not in use. Includes swivel pull-out mouse pad which can be attached to either right or left side.

| PART NO. | L X W |
|----------|-----------|
| 8451 | 21" x 10" |



Freestanding Footrests

Ergonomic footrest provides support for user's feet. Height adjustable from 3" - 12". Footrest platform is 15" deep x 21 3/4" wide, and adjusts from totally flat to a 25° angle. Includes ribbed mat.

| PART NO. | DESCRIPTION |
|----------|----------------------------------------------------------|
| 8909 | not static dissipative |
| 8909SD | includes ground snap for static dissipative environments |



Micro Slot Universal Mounting Bracket

Bracket is welded steel. Mounts in micro slots, adjusts vertically in 1" increments. For attaching articulating arm to column. Must be ordered separately.



| PART NO. | FOR ARTICULATING ARMS |
|----------|-----------------------|
| 8406 | 8410, 8409 |

Heavy-Duty Universal Mounting Bracket

Bracket is welded steel. Bolts on through column and adjusts vertically in 3" increments. For attaching articulating arm to column. Must be ordered separately.



| PART NO. | FOR ARTICULATING ARMS |
|----------|-----------------------|
| 8423 | 8410, 8409 |



Articulating Arm

Tubular steel arm is 18" overall length. Weight capacity is 75 lbs. Can mount left or right, adjusts vertically in 3" increments. Included with accessories. Does not include mounting bracket.

| PART NO. | FOR MOUNTING BRACKETS |
|----------|-----------------------|
| 8410 | 8406, 8423 |



Double Articulating Arm

Two 8" tubular steel arms, linked together to provide an additional articulation point. 50 lb. capacity. Can mount left or right, adjusts vertically in 3" increments. Included with accessories as shown. Does not include mounting bracket.

| PART NO. | FOR MOUNTING BRACKETS |
|----------|-----------------------|
| 8409 | 8406, 8423 |



Monitor Shelves with Keyboard Holder

Holds computer monitor. Includes retractable wire keyboard holder. 75 lb. capacity. Requires universal mounting bracket (not included).

| PART NO. | DESCRIPTION |
|----------|------------------------------|
| 8878 | 12 3/8" wide x 12 3/8" deep |
| 8838 | with double articulating arm |



Optional Mouse Tray

Mouse tray attaches to monitor shelf with keyboard holder (above) to hold computer mouse and/or mouse pad. Ordered separately.

| PART NO. | DESCRIPTION |
|----------|---------------------------|
| 8895 | 9 1/2" wide x 7 5/8" deep |



Flat Panel Monitor Arms

For attaching flat panel monitor to upright. 17 1/2 lb. capacity. Mounts in macro slots, adjusts vertically in 3" increments. Includes mounting bracket.

- 8415 swings left and right, and has 2 articulating points.
- 8628 also includes a 9" extender which allows positioning of monitor screen away from adjacent accessories.

| PART NO. | DESCRIPTION |
|----------|------------------------------|
| 8415 | attaches to column |
| 8628 | includes 9" bracket extender |



Equipment Shelves

Holds a variety of customer-supplied equipment or tools. 75 lb. capacity. Requires universal mounting bracket (not included).

| PART NO. | DESCRIPTION |
|----------|------------------------------|
| 8857 | 12 3/8" wide x 12 3/8" deep |
| 8839 | with double articulating arm |



Accessory Shelves

For easy access to small tools, instruments, parts, etc. 21 1/4" wide x 7 3/8" deep. 75 lb. capacity. Requires universal mounting bracket (not included). Ribbed mat optional.

| PART NO. | DESCRIPTION |
|----------|------------------------------|
| 8887 | accessory shelf |
| 8765 | with double articulating arm |
| 8759 | ribbed rubber mat |



Bin Container

Holds 3 rows of plastic bins for easy access to parts and components (bins not included – see chart to right). Interior space per shelf is 20" wide x 6" deep. Top shelf is 3 1/4" high, second and third shelves are 3 3/4" high. 50 lb. capacity. Requires accessory shelf (above) for support (not included), or can be used freestanding. Requires universal mounting bracket (not included).

| PART NO. | DESCRIPTION |
|----------|-------------|
| 8888 | |

Task Light Bracket

Sturdy welded steel bracket mounts in micro slot with 1/2" diameter hole for task light.



| PART NO. | LENGTH |
|----------|--------|
| 8130 | 9" |
| 8132 | 15" |



Document Holders

For displaying papers, plans, etc. Includes lip for pencils, pens, etc. Requires universal mounting bracket (not included).

| PART NO. | DESCRIPTION |
|----------|------------------------------|
| 8666 | 11 7/8" wide x 13 3/4" high |
| 8776 | with double articulating arm |



Large Document Holders

For displaying large documents, and open binders and books. Includes lip for pencils, pens, etc. Requires universal mounting bracket (not included).

| PART NO. | DESCRIPTION |
|----------|------------------------------|
| 8670 | 23 5/8" wide x 13 3/4" high |
| 8786 | with double articulating arm |



Parts Bin Rack

Holds industry-standard plastic parts bins (not included – see below). Requires universal mounting bracket and 8410 or 8409 swing arm (not included).

| PART NO. | DESCRIPTION |
|----------|---------------------|
| 8432 | 18" wide x 10" high |

Parts Bin Boxes

Blue plastic bin fits in rack or on rail and slides to position. Conductive bin is black.



| PART NO. | DIMENSIONS |
|-----------------------|------------------------|
| Non-conductive | |
| 8253 | 4 1/2" W x 4" D x 3" H |
| 8254 | 5 1/2" W x 4" D x 3" H |
| 8255 | 7 1/2" W x 4" D x 3" H |
| Conductive | |
| 8252 | 4 1/2" W x 4" D x 3" H |
| 8250 | 5 1/2" W x 4" D x 3" H |
| 8251 | 7 1/2" W x 4" D x 3" H |



Arlink 8000 Flow Racks

Arlink 8000 flow racks sections are available in 4 standard widths from 30" to 60". Flow racks are height adjustable in 1" increments. The flow rack angle is adjustable. 1400 lb. weight capacity.

Arlink 8000 Flow Rack Starter Assemblies

Consists of 2 starter assemblies, 2 outriggers, 1 flow rack shelf assembly and 4 connectors.

| PART NO. | SIZE |
|-----------------|---------------------|
| 72" high | |
| FRS3072 | 30" wide x 48" deep |
| FRS3672 | 36" wide x 48" deep |
| FRS4872 | 48" wide x 48" deep |
| FRS6072 | 60" wide x 48" deep |
| 84" high | |
| FRS3084 | 30" wide x 48" deep |
| FRS3684 | 36" wide x 48" deep |
| FRS4884 | 48" wide x 48" deep |
| FRS6084 | 60" wide x 48" deep |

Arlink 8000 Flow Rack Adder Assemblies

Consists of 1 adder assembly, 1 outrigger, 1 flow rack shelf assembly and 2 connectors.

| PART NO. | SIZE |
|-----------------|---------------------|
| 72" high | |
| FRA3072 | 30" wide x 48" deep |
| FRA3672 | 36" wide x 48" deep |
| FRA4872 | 48" wide x 48" deep |
| FRA6072 | 60" wide x 48" deep |
| 84" high | |
| FRA3084 | 30" wide x 48" deep |
| FRA3684 | 36" wide x 48" deep |
| FRA4884 | 48" wide x 48" deep |
| FRA6084 | 60" wide x 48" deep |



Arlink 8000 Flow Rack Shelf Assemblies

Shelf assembly includes roller tracks and guides as shown. 3" high, 48" deep. 600 lb. weight capacity. For additional roller tracks and guides, see chart to right.

| PART NO. | WIDTH | INCLUDES |
|----------|-------|---------------------------|
| FR30 | 30" | 4 roller tracks, 1 guide |
| FR36 | 36" | 4 roller tracks, 1 guide |
| FR48 | 48" | 6 roller tracks, 2 guides |
| FR60 | 60" | 6 roller tracks, 2 guides |

Arlink 8000 Flow Rack Shelf Accessories

Shelves are slotted on 1 1/2" increments to accept roller tracks and guides. Guides separate sections. Rollers are 1 1/16" wide; tracks are 1" wide. Two rollers are recommended for rows up to 15" wide, and 3 or more for wider rows.

| PART NO. | DESCRIPTION |
|----------|------------------|
| FRTR | roller track |
| FRGU | roller guide |
| FRCP | replacement clip |



Flow racks can be used to stage and deliver parts utilizing gravity, reducing material handling time and costs. Bins or totes are loaded on flow rack frames from the rear, and as operators remove one from the front, a new bin glides forward on rollers. Similarly, flow rack frames can be inclined away from an operator to allow removal of completed work.

Flow racks are constructed utilizing the same Starter and Adder system common to all Arlink 8000 workstations. Worksurface assemblies and accessories as shown in this catalog can be added to create a complete parts presentation and integrated workstation system. Ball transfer tables, other material handling worksurfaces (see page 11) or conveyors (see page 9) may also be integrated into the worksurface as needed. Flow racks can be made mobile by the addition of caster sets.

Flow rack sections may be joined side by side, using Starter and Adder assemblies to achieve any overall length and combination of section sizes.

Progressive Assembly System

Designed for transportation of circuit boards or other panelized items, not to exceed 15" wide and 3/8" thick. Two versions are available.



Shelf Mount Progressive Assembly Systems

Consists of 2 aluminum slide rails, 2 channel rails, 2 joiner pins and 1 chrome plated part trough. Shelves must be ordered separately (see page 14).

| PART NO. | SHELF DEPTH |
|-----------------------|-------------|
| 36" wide shelf | |
| 8936-20 | 20" |
| 8936-22 | 22" |
| 48" wide shelf | |
| 8935-20 | 20" |
| 8935-22 | 22" |
| 60" wide shelf | |
| 8637-20 | 20" |



Bench Tops for Progressive Assembly System

Consists of 2 steel end supports (left and right), 2 channel rails, 1 stiffener panel, 2 aluminum slide rails and 2 joiner pins. Base footprint size 36" wide x 20" deep.

| PART NO. | LENGTH |
|----------|--------|
| 8979 | 36" |
| 8980 | 48" |
| 8690 | 60" |

Progressive Assembly System Accessories

Further customize your system.

Additional Side Rails

| PART NO. | SECTION LENGTH |
|----------|----------------|
| 8379 | 36" |
| 8380 | 48" |
| 8476 | 60" |

Parts Bin Rail Supports (pair)

For bench top progressive assembly system.

| PART NO. | SECTION LENGTH |
|----------|----------------|
| 8505 | 24" |

Utility and Parts Carts

Single- or double-sided modular carts can be configured with any combination of shelves, parts bins, utility bins, etc. to meet your exact needs. All are constructed using Lista's standard Arlink 8000 column to allow complete interchangeability of components with workstations.

For accessories for utility and parts carts, see pages 14-20.



Utility and Parts Carts

54" high carts feature 2 wheel-locking and 2 non-locking casters, 3 1/2" diameter. Wheels are rubber, non-marking.

Accepts:

- Shelves (page 14) – maximum shelf depth for parts cart is 14"
- Pegboard, louvered, reversible and modesty panels (page 17)
- Bin rails (page 18)
- Power, air and data beams (page 16)
- Pivoting accessories (page 20)

| PART NO. | SECTION LENGTH |
|---------------------|----------------|
| Single-sided | |
| 8326SS | 30" |
| 8915SS | 36" |
| 8964SS | 48" |
| Double-sided | |
| 8326DS | 30" |
| 8915DS | 36" |
| 8964DS | 48" |

VSI (Vertical Space Integrator) Accessory System



VSI uprights and accessories mount onto any workbench work surface to provide a complete accessory system. VSI uprights' double-sided columns allow uprights and accessories to be shared between two benches (see below).



VSI (Vertical Space Integrator) Accessory System

Features sturdy 45" high, 1 1/4" wide, 4" deep, roll-formed steel columns that fasten to the bench top and are stabilized by a modesty panel. Starter assembly includes 2 columns, 4 trim strips, 1 modesty panel, and mounting hardware. Adder assembly includes 1 mounting column, 2 trim strips, 1 modesty panel and mounting hardware.

Trim strip color can be chosen from the chart on page 8. Foot plate for surface mount uprights is 5" x 3". Surface mount VSI System width must be a minimum of 6" shorter than work surface width. Rear mount VSI System can be full width of Align workstation work surface.

For VSI system accessories, see pages 14-20.



Surface Mount

| PART NO. | SECTION WIDTH* |
|-------------------------|----------------|
| Starter assembly | |
| 8352 | 30" |
| 8826 | 36" |
| 8855 | 48" |
| 8672 | 60" |
| 8793 | 72" |
| Adder assembly | |
| 8353 | 30" |
| 8828 | 36" |
| 8856 | 48" |
| 8673 | 60" |

* must be a minimum of 6" shorter than work surface width

Rear Mount

For Align® adjustable-height workstations only (see Lista's General Workbench and Workspace Furniture Catalog).



| PART NO. | SECTION WIDTH* |
|-------------------------|----------------|
| Starter assembly | |
| ADJ-VSI-830S | 30" |
| ADJ-VSI-836S | 36" |
| ADJ-VSI-848S | 48" |
| ADJ-VSI-860S | 60" |
| ADJ-VSI-872S | 72" |
| Adder assembly | |
| ADJ-VSI-830A | 30" |
| ADJ-VSI-836A | 36" |
| ADJ-VSI-848A | 48" |

* section width must be equal to or less than Align work surface width

Column Cap

Optional gray plastic cap to finish off top of column. Order 1 per column used.

| PART NO. | W X D |
|----------|-------------|
| 8004 | 1 1/2" x 4" |

The VSI (Vertical Space Integrator) System is designed to expand the efficiency of:

- Align® adjustable height workstations
- Lista technical electronic workstations
- Lista industrial workbenches
- Retrofit to existing workbenches

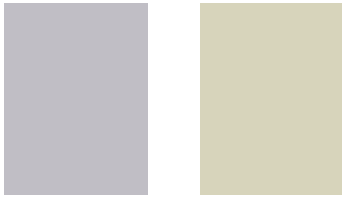
You can create highly productive and efficient work centers by adding above-work surface work aids such as task lighting, storage shelves, power beams, parts bin rails, etc.

With the VSI System, you're able to utilize the Arlink 8000 system's wide range of shelving and accessory options that easily attach to the vertical column without the need for tools, using the micro and macro slots on both sides of the upright columns (see page 8 for detailed descriptions).

The VSI System is easily installed by in-house personnel and can be utilized as a single unit on a stand-alone bench, or linked together using our starter/adder system. VSI columns are double-sided, and one VSI may service two benches when benches are positioned back-to-back.



Lista Arlink® 8000 Colors



| CODE | COLOR | CODE | COLOR |
|------|------------|------|-------|
| LG | Light Gray | SN | Sand |

Color differences exist between color samples and actual finishes. Please contact your Lista representative for accurate color matching. Custom colors are available and will be quoted on request.



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