

| ZONE | LTR | DESCRIPTION | DATE | APPROVED |
|------|-----|---------------------------|---------|----------|
| | P1 | REVISED PER ECO-11-005294 | 07APR11 | HMR |

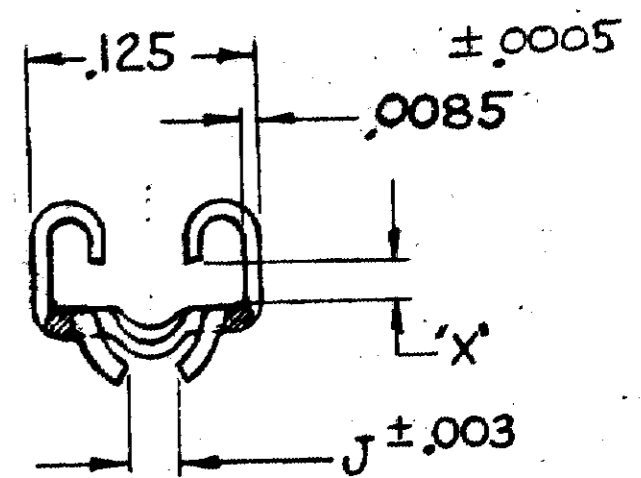
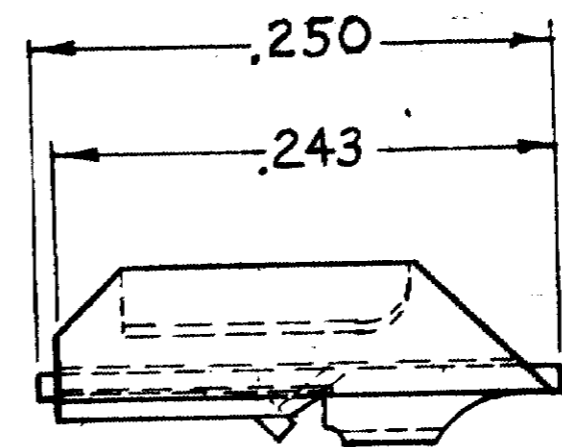
NUMBER 330854

| WIRE SIZE (AWG) | CLIP | "J" | PNEUMATIC TOOL | MANUAL SERVICE TOOL |
|-----------------|------------|------|-----------------|---------------------|
| | COLOR CODE | | 1000 CLIPS/REEL | 40 STRIPS 25 EACH |
| 20 | YELLOW | .051 | 2-330854-6 | 2-330854-4 |
| 24 | RED | .029 | 2-330854-9 | 4-330854-1 |

CLIP SELECTION CHART

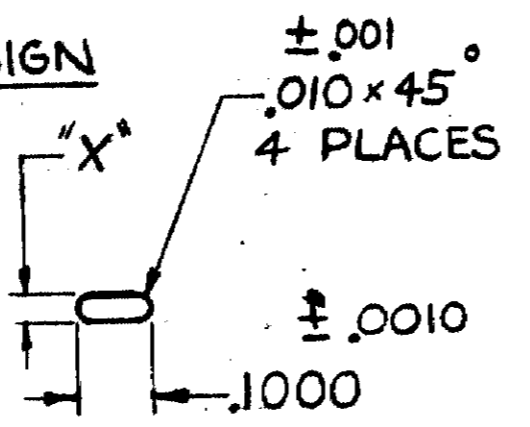
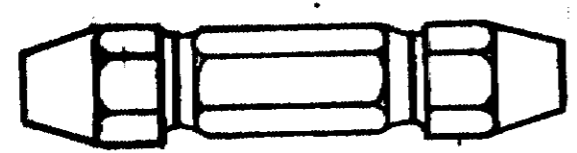
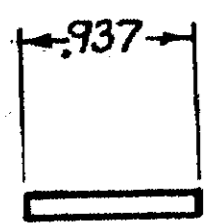
| INSULATION DIA. RANGE | MANDREL NUMBER | |
|-----------------------|--------------------------|-----------------------------|
| | PNEUMATIC TOOL (69585-1) | MANUAL SERVICE TOOL (69702) |
| .066-.075 | 69542 | 69561-1 |
| .076-.085 | 69542-1 | 69561-1 |
| .055-.065 | 69542-8 | 69561-4 |

MANDREL SELECTION CHART



NOTE:
1. TIN PLATE (MIL-T-10727) .0001 MIN THK

SUGGESTED GAGE DESIGN



SIDE VIEW OF GAGE

DOUBLE END HANDLE A.G.D STD.

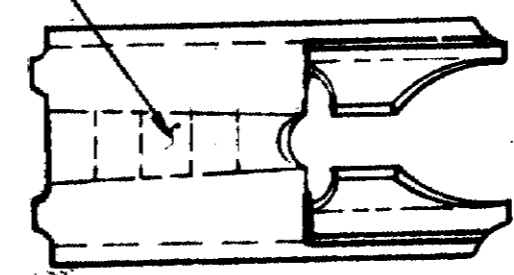
END VIEW OF GAGE

SCALE: 1-1

NOTE: GAGE TO VERIFY "X" DIM ONLY

| DIM | GO | NO GO |
|-----|-------|-------|
| "X" | .0214 | .0261 |

AMP IDENTIFYING CODE (SEE TABLE)



UNLESS OTHERWISE SPECIFIED DIM. ARE IN INCHES. TOLERANCES ON: DECIMALS ±.008 ANGLES ± 5°

CONTRACT NO. #

OR R WELSON 3-23-67

CHK R WELSON 3/27/67

MATERIAL PHOS BRONZE (QQ-P-750)

APPD Ewabel 3-28-67

DESIGN APPD

OTHER APPD

HEAT TREAT

FINISH NOTE 1

STE TE Connectivity

NAME TERMI-POINT CLIP .031X.093 SYSTEM

SIZE B CODE IDENT NO. 00779 NUMBER 330854

SCALE 10:1 WT CALC ACTUAL SHEET 1 OF 1

AMP INFO
LOC PRINT
AD251P