

PHXX SERIES

5-25W, AC-DC CONVERTER

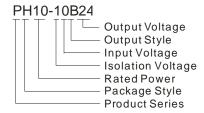
PH---- are high efficiency green power modules with various packaging provided by PowerPax. The features of this series are: wide input voltage DC and AC all in one, high efficiency, high reliability, low loss, safety isolation etc. They are widely used in industrial, office and civil equipments. EMC and safety standards meet international standards IEC61000 UL60950 and IEC60950, and Multi-certificate is in processing.

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PRODUCT FEATURES

- 1. Universal Input :85 ~ 264VAC,50/60Hz
- 2. AC and DC all in one (input from the same terminal)
- 3. Low Ripple and Noise
- 4. Overload protection and short circuit protection
- 5. High efficiency, High power density
- 6. Low loss, green power
- 7. Multiple models available
- 8. industrial level specifications
- 9. 3 years warranty

MODEL SELECTION



| PRODU | JCT PROGRAM | | | | | | |
|----------|------------------|------------------|-------|------------------|------------------|-------------------------|----------------------|
| Approval | Model | Package | Power | Output (Vo1/Io1) | Output (Vo2/Io2) | Ripple and Noise (Typ.) | Efficiency (%)(Typ.) |
| UL/CE | PH05-10B03 | | 4W | 3.3V/1250mA | | | 70 |
| UL/CE | PH05-10B05 | | | 5V/1000mA | | 1 | 75 |
| UL/CE | PH05-10B09 | | | 9V/550mA | | 1 | 77 |
| UL/CE | PH05-10B12 | | | 12V/420mA | | | 79 |
| UL/CE | PH05-10B15 | | | 15V/330mA | | - | 80 |
| UL/CE | PH05-10B24 | | | 24V/230mA | | 1 | 82 |
| | PH05-10A05 | - 48.5X36X20.5mm | | +5V/500mA | -5V/500mA | - | 75 |
| | PH05-10A12 | | | +12V/210mA | -12V/210mA | 1 | 79 |
| | PH05-10A15 | | | +15V/160mA | -15V/160mA | 50mV | 79 |
| | PH05-10A24 | | 5W | +24V/100mA | -24V/100mA | SUMV | 80 |
| | PH05-10C0505-01 | | | 5V/800mA | ±5V/100mA | | 72 |
| | PH05-10C0512-01 | | | 5V/600mA | ±12V/100mA | | 73 |
| | PH05-10C0515-01 | | | 5V/600mA | ±15V/80mA | | 74 |
| | PH05-10C0524-01 | | | 5V/600mA | ±24V/50mA | | 75 |
| | PH05-10D0505-01 | | | 5V/900mA | 5V/100mA | | 73 |
| | PH05-10D0512-01 | | | 5V/750mA | 12V/100mA | | 73 |
| | PH05-10D0515-01 | | | 5V/700mA | 15V/100mA | | 73 |
| | PH05-10D0524-01 | | | 5V/600mA | 24V/100mA | - | 75 |
| UL/CE | PH10-10B03 | | 6.6W | 3.3V/2000mA | | | 70 |
| UL/CE | PH10-10B05 | | | 5V/2000mA | | | 76 |
| UL/CE | PH10-10B09 | - | | 9V/1100mA | | - 50mV | 78 |
| UL/CE | PH10-10B12 | | | 12V/900mA | | | 80 |
| UL/CE | PH10-10B15 | | | 15V/700mA | | | 81 |
| UL/CE | PH10-10B24 | | | 24V/450mA | | | 82 |
| UL/CE | PH10-10A05 | | | +5V/1000mA | -5V/1000mA | | 76 |
| UL/CE | PH10-10A12 | | | +12V/450mA | -12V/450mA | | 80 |
| UL/CE | PH10-10A15 | 55V45V04 0 | | +15V/350mA | -15V/350mA | - | 81 |
| UL/CE | PH10-10A24 | 55X45X21.0mm | 10W | +24V/200mA | -24V/200mA | - | 84 |
| | PH10-10C0505-04* | | | 5V/1200mA | ±5V/400mA | - | 74 |
| | PH10-10C0512-02 | | | 5V/1000mA | ±12V/200mA | - | 75 |
| | PH10-10C0515-02 | | | 5V/900mA | ±15V/200mA | | 75 |
| | PH10-10C0524-01* | | | 5V/1000mA | ±24V/100mA | | 77 |
| UL/CE | PH10-10D0505-02 | | | 5V/1800mA | 5V/200mA | | 75 |
| UL/CE | PH10-10D0512-02 | | | 5V/1500mA | 12V/200mA | 50m\/ | 79 |
| UL/CE | PH10-10D0515-02 | | | 5V/1400mA | 15V/200mA | - 50mV | 79 |
| UL/CE | PH10-10D0524-02 | | | 5V/1000mA | 24V/200mA | | 81 |

| Approval | Model | Package | Power | Output (Vo1/Io1) | Output (Vo2/Io2) | Ripple and Noise (Typ.) | Efficiency (%)(Typ.) |
|----------|------------------|-----------------|-------|------------------|------------------|-------------------------|----------------------|
| UL/CE | PH15-10B03 | | 9.9W | 3.3V/3000mA | | | 73 |
| UL/CE | PH15-10B05 | | | 5V/2800mA | | | 76 |
| UL/CE | PH15-10B09 | | | 9V/1600mA | | | 78 |
| UL/CE | PH15-10B12 | | | 12V/1250mA | | | 80 |
| UL/CE | PH15-10B15 | | | 15V/1000mA | | 50mV | 80 |
| UL/CE | PH15-10B24 | | | 24V/625mA | | 301117 | 84 |
| UL/CE | PH15-10B48 | | | 48V/320mA | | | 85 |
| | PH15-10A05 | | | +5V/1500mA | -5V/1500mA | | 76 |
| | PH15-10A12 | 62x45x22.5mm | | +12V/650mA | -12V/650mA | | 81 |
| | PH15-10A15 | | 15W | +15V/500mA | -15V/500mA | | 83 |
| | PH15-10C0505-05 | | | 5V/2000mA | ±5V/500mA | | 75 |
| | PH15-10C0512-02 | | | 5V/2000mA | ±12V/200mA | | 77 |
| | PH15-10C0515-02 | | | 5V/1800mA | ±15V/200mA | | 78 |
| | PH15-10C0524-01* | | | 5V/2000mA | ±24V/100mA | | 79 |
| | PH15-10D0505-08 | | | 5V/2200mA | 5V/800mA | | 76 |
| | PH15-10D0512-04 | | | 5V/2000mA | 12V/400mA | | 80 |
| | PH15-10D0515-03* | | | 5V/2000mA | 15V/300mA | | 80 |
| | PH15-10D0524-02 | | | 5V/2000mA | 24V/200mA | | 81 |
| UL/CE | PH20-10B03 | | | 3.3V/4100mA | | - | 73 |
| UL/CE | PH20-10B05 | | | 5V/3500mA | | | 75 |
| UL/CE | PH20-10B12 | | | 12V/1600mA | | | 81 |
| UL/CE | PH20-10B15 | | | 15V/1300mA | | | 83 |
| UL/CE | PH20-10B24 | | | 24V/850mA | | | 85 |
| | PH20-10A05 | | | +5V/2000mA | -5V/2000mA | | 75 |
| | PH20-10A12 | | | +12V/830mA | -12V/830mA | | 82 |
| | PH20-10A15 | 70x48x23.5mm | 20W | +15V/650mA | -15V/650mA | 50mV | 83 |
| | PH20-10C0505-05* | 70040025.511111 | 2000 | 5V/2500mA | ±5V/500mA | 301114 | 73 |
| | PH20-10C0512-04 | | | 5V/2000mA | ±12V/400mA | | 75 |
| | PH20-10C0515-03 | | | 5V/2000mA | ±15V/300mA | | 76 |
| | PH20-10C0524-02 | | | 5V/2000mA | ±24V/200mA | | 77 |
| | PH20-10D0505-10* | | | 5V/3000mA | 5V/1000mA | | 73 |
| | PH20-10D0512-06 | | | 5V/2500mA | 12V/600mA | | 75 |
| | PH20-10D0515-05* | | | 5V/2500mA | 15V/500mA | | 76 |
| | PH20-10D0524-03 | | | 5V/2500mA | 24V/300mA | | 77 |
| UL/CE | PH25-10B05 | | | 5V/4100mA | | | 74 |
| UL/CE | PH25-10B12 | | | 12V/2100mA | | | 82 |
| UL/CE | PH25-10B15 | 70x48x23.5mm | 25W | 15V/1600mA | | 50mV | 83 |
| UL/CE | PH25-10B24 | | | 24V/1100mA | | | 85 |
| UL/CE | PH25-10B48 | | | 48V/500mA | | | 87 |

- Ripple and Noise were measured by the method of parallel lines;
 Unless otherwise specified, all specifications above are measured at rated input voltage and rated output load, Ta=25°C, humidity < 75%;
 All specifications stated in this datasheet are subject to the above listed models only. For specifications of non-standard models, please contact our technical support team.
 Model numbers marked with"." are in developing.

| INPUT SPECIFICATI | ONS | |
|----------------------------------|---|---|
| Input voltage range | | 85 ~ 264VAC, 120 ~ 370VDC |
| Input frequency | | 47 ~ 63Hz |
| Input current | PH05 models PH10 models PH15 models PH20 models PH25 models | 110VAC 230VAC 120mA, typ 70mA, typ 230mA, typ 120mA, typ 250mA, typ 140mA, typ 330mA, typ 180mA, typ 420mA, typ 230mA, typ |
| Inrush current | PH05 models PH10 models PH15 models PH20/PH25 models | 110VAC 230VAC 10A, typ 20A, typ 10A, typ 20A, typ 10A, typ 20A, typ 16A, typ 30A, typ |
| External input fuse(recommended) | PH05 models PH10/PH15 models PH20/PH25 models | 1A/250V slow blow 2A/250V slow blow 3.15A/250V slow blow |

| OUTPUT SPECIFICATION | ONS | |
|--------------------------------|---|--|
| Voltage set accuracy | | ±2% (main output) |
| Input variation | | ±0.5% (main output) ±1.5% (supplement output) |
| Load variation (10-100%) | Single output models Dual output models (balanced load) Isolated triple output (balanced load) Isolated and separated twin output (balanced load) | ±1% ±2% Vo1 ±3% (main output) ±Vo2 ±5% (supplement output) Vo1 ±3% (main output) Vo2 ±5% (supplement output) |
| Minimum load | single output models Dual output models Isolated and separated twin output Isolated triple output | 0% 10% (main output) 10% (main output) 10% (main output) |
| Ripple & noise(p-p) | 20MHz Bandwidth | ≤100mV (main output) |
| Short circuit protection | | Continuous, and auto resume |
| Over current protection | | ≥110% I ₀ |
| Over output voltage protection | 3.3 / 5VDC models 9VDC models 12 / 15VDC models 24VDC models 48VDC models | ≤6.5VDC ≤12VDC ≤20VDC ≤30VDC ≤60VDC |

| COMMON SPECIFICAT | IONS | |
|---------------------------|---|--|
| Temperature ranges | Operating: Power derating above 55°C: LH20-10B05 above 50°C: Storage: Case temperature: | -25°C ~ +70 °C 3.75% / °C 2.25% / °C -25°C ~ +105 °C +90°C max |
| Hold-up time | (Vin=230VAC) | 80ms(typ) |
| Humidity (non condensing) | | 85%(max) |
| Temperature coefficient | | 0.02%/°C (main output) 0.15%/°C (supplement output) |
| Switching frequency | | 150kHz max |
| Efficiency | | 78% typ |
| I/O-isolation voltage | | 3000VAC/1Min |
| Leakage current | | 0.3mA RMS typ. 230VAC/50Hz |
| EMI/RFI conducted | | EN55022, level B |
| EMC compliance | Electrostatic discharge ESD RF field susceptibility Electrical fast transients/bursts on mainsline Surge | IEC/EN 61000-4-2 level 3 6KV/8KV IEC/EN 61000-4-3 IEC/EN 61000-4-4 level 3 2KV IEC/EN 61000-4-5 level 3 1KV / 2KV |
| Safety standards | | IEC60950,EN60950,UL60950 |
| Safety approvals | | EN60950, IEC60950, UL60950 |
| Safety Class | | CLASS 1 (CLASS 2 While LH15) |
| Case material | | UL 94V-0 |
| Install | | PCB |
| MTBF | | >200,000h @25°C |

TYPICAL APPLICATIONS PH**-10B**(Single Output) PH**-10A**(Dual Output) Fuse NTC C1 C2TVS1 RL Fuse NTC C1 C2 TVS1 RL / +Vo +Vo • N 0------• N Com• Ь N •= **⊥** ∘-----Vo • ± -Vo ± ∞ PH**-10C**(Triple Output) PH**-10D**(Isolate Twin Output) +Vo1 • Fuse NTC Fuse L o otanL ---+Vo2 + Com Vo₂ C3 C4 TVS2 RL -Vo2 C5 C6 TVS3 RL EXTERNAL CAPACITORS TYPICAL VALUE(Unit: mF) MODEL C1 MODEL C₁ C3 C5 C5 PH05-10B03 PH15-10B03 330 680 PH15-10B05 PH05-10B05 330 680 PH05-10B09-120 PH15-10B09 470 PH05-10B12 120 PH15-10B12 220 PH05-10B15 68 PH15-10B15 220 PH05-10B24 68 PH15-10B24 68 PH15-10B48 33 PH05-10A05 120 120 PH15-10A05 470 470 PH05-10A12 PH15-10A12 68 68 220 220 PH05-10A15 PH15-10A15 47 47 120 120 PH05-10A24 10 10 PH05-10C0505-01 PH15-10C0505-05 470 220 22 22 220 220 PH05-10C0512-01 120 22 22 PH15-10C0512-02 470 120 120 PH05-10C0515-01 120 22 22 PH15-10C0515-02 470 120 120 PH05-10C0524-01 120 22 22 PH15-10C0524-01 470 47 47 PH05-10D0505-01 220 22 PH15-10D0505-08 470 470 PH05-10D0512-01 220 22 PH15-10D0512-04 470 220 PH05-10D0515-01 120 22 PH15-10D0515-03 470 120 PH05-10D0524-01 120 22 P.H15-10D0524-02 470 47 PH10-10B03 470 PH10-10B05 PH20-10B03 330 330 PH10-10B09 PH20-10B05 120 330 PH10-10B12 120 PH20-10B12 220 PH10-10B15 120 PH20-10B15 220 PH10-10B24 68 PH20-10B24 220 220 PH10-10A05 220 PH20-10A05 470 470 PH10-10A12 120 120 PH20-10A12 120 120 PH10-10A15 47 47 PH20-10A15 68 68

Remark

PH10-10A24

PH10-10C0505-04

PH10-10C0512-02

PH10-10C0515-02

PH10-10C0524-01

PH10-10D0505-02

PH10-10D0512-02

PH10-10D0515-02

PH10-10D0524-02

PH20-10C0505-05

PH20-10C0512-04

PH20-10C0515-03

PH20-10C0524-02

PH20-10D0505-10

PH20-10D0512-06

PH20-10D0515-05

PH20-10D0524-03

PH25-10B05

PH25-10B12

PH25-10B15

PH25-10B24

PH25-10B48

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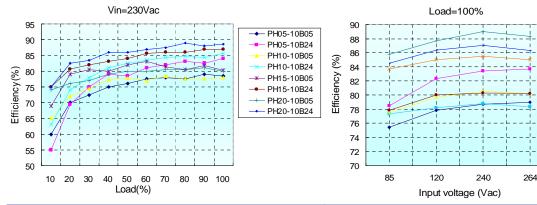
120

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^{1.} Output filtering capacitors C1, C2 and C3 are electrolytic capacitors, It is recommended to use high frequency and low impedance electrolytic capacitors. For capacitance and current of capacitor please refer to manufacture's datasheet. Voltage derating of capacitor should be 80% or above. C2,C4,C6 are use to filter high frequency noise. TVS is recommended component to protect post-circuits (when converter fails).

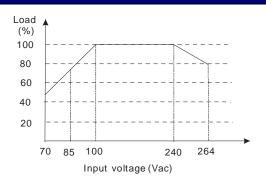
^{2.} External input NTC is recommended to use 5D-9 (Only PH10 models and PH15 models)

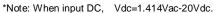
TYPICAL EFFICIENCY CURVE

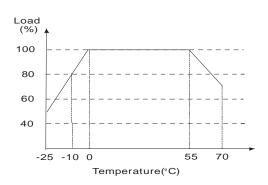


INPUT VOLTAGE VS LOAD

TEMPERATURE VS LOAD







→ PH05-10B05

--- PH05-10B24

PH10-10B05

PH10-10B24

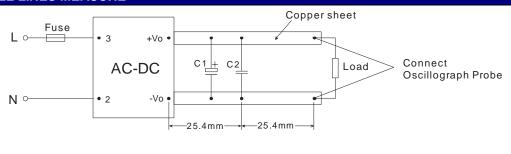
PH15-10B05

- PH15-10B24

PH20-10B24

--- PH20-10B05

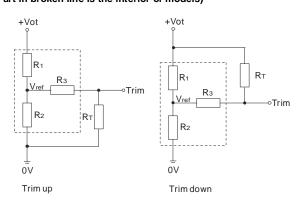
PARALLEL LINES MEASURE



C1:10µF

TRIM APPLICATION & TRIM CALCULATION

Application circuit for TRIM (Part in broken line is the interior of models)



Formula for resistance of Trim

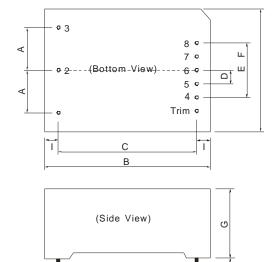
C2:0.1µF

up:
$$R_T = \frac{aR_2}{R_2 - a} - R_3$$
 $a = \frac{Vref}{Vot-Vref} \cdot R_1$

down:
$$R_T = \frac{aR_1}{R_1-a} - R_3$$
 $a = \frac{Vot-Vref}{Vref} \cdot R_2$

Note: Value for R1, R2, R3, and Vref refer to the following table. $R_{\text{T}}\colon$ Resistance of Trim

| a: User-defined parameter, no actual meanings. | | | | | | | | | | | |
|--|--|-----|------|-----|------|-----|--|--|--|--|--|
| Vo(V) Resistance | 3.3 | 5 | 12 | 15 | 24 | 48 | | | | | |
| R1(KΩ) | 2 | 3.3 | 3.83 | 7.5 | 8.66 | 1.2 | | | | | |
| R2(KΩ) | 1.2 | 3.3 | 1 | 1.5 | 1 | 22 | | | | | |
| R3(KΩ) | 1 | 1 | 1 | 1 | 1 | 1.2 | | | | | |
| Vref(V) | 1.24 | 2.5 | 2.5 | 2.5 | 2.5 | 2.5 | | | | | |
| Vot(V) | Output voltage of Trim, variation ≤ ±10% | | | | | | | | | | |



Note: Unit: mm

Pin section: 1.00mm Pin length(H): \geq 6.00mm Pin tolerances: \pm 0.1mm General tolerances: \pm 0.5mm

First Angle Projection ← ⊕

OUTLINE AND DIMENSIONS

| NO. | PH05 | PH10 | PH15 | PH20 | PH25 |
|-----|------|------|------|------|------|
| Α | 12.5 | 17.5 | 17.5 | 20.0 | 20.0 |
| В | 48.5 | 55.0 | 62.0 | 70.0 | 70.0 |
| С | 40.5 | 47.0 | 54.0 | 62.0 | 62.0 |
| D | 4.0 | 5.0 | 5.0 | 5.75 | 5.75 |
| Е | 16.0 | 20.0 | 20.0 | 23.0 | 23.0 |
| F | 36.0 | 45.0 | 45.0 | 48.0 | 48.0 |
| G | 20.5 | 21.0 | 22.5 | 23.5 | 23.5 |
| | 4.0 | 4.0 | 4.0 | 4.0 | 4.0 |

FOOTPRINT DETAILS

| Pin | PHXX-10B | PHXX-10A | PHXX-10C | PHXX-10D |
|------|----------|----------|----------|----------|
| 1 | + | <u></u> | - | <u></u> |
| 2 | AC(N) | AC(N) | AC(N) | AC(N) |
| 3 | AC(L) | AC(L) | AC(L) | AC(L) |
| 4 | -Vo | -Vo | -Vo1 | -Vo1 |
| 5 | No Pin | No Pin | +Vo1 | +Vo1 |
| 6 | No Pin | COM | -Vo2 | No Pin |
| 7 | No Pin | No Pin | COM | -Vo2 |
| 8 | +Vo | +Vo | +Vo2 | +Vo2 |
| Trim | Trim** | No Pin | No Pin | No Pin |

There is no pin "1" — on PH15-10BXX Trim**:Only fo PH20/25-10BXX series.

MODELS WEIGHT

| WEIGHT | PH05 | PH10 | PH15 | PH20 | PH25 |
|--------|------|------|------|------|------|
| (Typ.) | 50g | 70g | 80g | 120g | 120g |

PACKAGE DIAGRAM







Package box: L*W*H=355*192*93mm

Package quantity: 20pcs (PH05 series: 40pcs)



AC-DC Converter Application Guidelines

1. Foreword

The following guidelines should be carefully read prior to converter use. Improper use may result in the risk of electric shock, damaging the converter, or fire.

1. 1 Risk of Injury

- A. To avoid the risk of burns, do not touch the heat sink or the converter's case.
- B. Do not touch the input terminals or open the case and touch internal components, which cold result in electric shock or burns.
- C. When the converter is in operation, keep hands and face at a distance to avoid potential injury during improper operation.

1. 2 Installation Advice

- A. Please make sure the input terminals and signal terminals are properly connected in accordance with the stated datasheet requirements.
- B. To ensure safe operation and meet safety standard requirements, install a **slow blow** fuse at input of the converter.
- C. Installation and use of AC/DC converters should be handled by a qualified professional.
- D. AC/DC converters are used in the primary transmission stage of a design and thus, should be installed in compliance with certain safety standards.
- E. Please ensure that the input and output of the converter are incorporated into the design out of the reach of the end user. The end product manufacturer should also ensure that the converter is protected from being shorted by any service engineer or any metal filings.
- F. The application circuits and parameters shown are for reference only. All parameters and circuits are to be verified before completing the circuit design.
- G. These guidelines are subject to change without notice; please check our website for updates.

2. General AC-DC Converter Applications

2.1 Basic Application Circuit

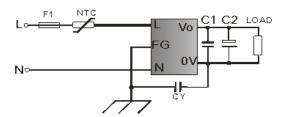


Figure 1. General AC-DC converter applications circuit

In Figure 1, F1 refers to the input fuse. Proper fuse selection should be a safety agency approved, slow blow fuse. Selection of the proper fuse rating is necessary to ensure power converter and system protection (potential failure if the rating is too high) and prevent false fuse blowing (which could happen if the rating is too low). Below is the formula to calculate the proper rating:

 $I = 3 \times V_0 1 \times I_0 1 / \eta / Vin(min.)$ $V_0 1 = output \ voltage$ $I_0 1 = output \ current;$ $\eta = the \ converter's \ efficiency;$ $Vin(min) = the \ minimum \ input \ voltage$

Futher circuit notations:

- NTC is a thermistor.
- CY and CX are safety capacitors.
- C1 is a high frequency ceramic capacitor or polyester capacitor, 0.1 μF/50V.
- C2 is output filtering high frequency aluminum electrolytic capacitor. Select a 220μF rating if the output current is greater than 5A, or a 100μF rating if the output current is less than 5A. The insulation voltage should be derated to less than 80% of rated value.

For dual or triple output converters, the circuit of input side remains the same and the outputs should be considered independently in component selection (see Figure 3).

The application circuit shown in Figure 1 is typical application circuit, whereby all PowerPax products will meet EMI Class B, and Class 3 lightening strike and surge testing (see component datasheets for more details). To comply with more stringent EMC testing, additional filtering should be incorporated. See Figure 2 for a suggested filtering circuit.

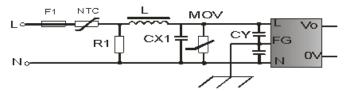


Figure 2. Input filter circuit

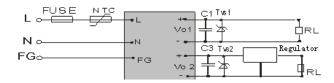


Figure 3. Typical application circuit

For multi-output converters, the main output is typically a fully regulated output. If the end application requires critical regulation on the auxiliary output(s), a linear regulator or other regular should be added after the converter. (Note: Some PowerPax converters have built in linear regulators; please contact our Technical Department for details).

3. AC-DC Converter Safety Related Design Notes

3.1 Marking Requirements

Wherever, there are fuses, protective grounds, or switches, clear symbols should be indicated according safety standards. Touchable dangerous high voltage and energy sources should be marked with "Caution!" indications.

3.2 Input Cable Requirements:

Input cables of L, N and E should be brown, blue and yellow/green cables, respectively. Ensure that the ground cable (yellow & green cable) of Type I devices (those that rely on basic insulation and protection ground to avoid electric shock) are securely connected to the ground, and the earth resistance is lower than 0.1Ω

3.3 Clearance and Creepage

For Type I devices, ensure:

- L and N are in front of the fuse.
- ◆ The clearance distance between the input and the metal case is above 2mm and creepage is above 2.5mm.

For Type II devices (those that rely on strengthened insulation or double insulation to avoid electric shock) ensure:

- L and N are in front of the fuse
- ♦ The clearance distance between the input and the metal case is above 2mm and creepage is above 2.5mm.
- ♦ The clearance between the input and the metal case or SELV is above 4mm, and creepage of that is above 5mm.

3.4 Input energy

If the input capacitor is large, a discharge resistor may be added to ensure that, after disconnect, the voltage held between Input L, N, and the protective ground will be discharged to 37% of its maximum value or below. In Figure 2, R1 is the discharge resistor.

4. Heat Dissipation in AC/DC Converter Module Applications

Trends toward higher density in AC/DC module designs make heat dissipation an important concern. The effect of heat on the electrolytic capacitor is of particular concern, as the life of such capacitors can be drastically reduced when operated in a constant high temperature environment, leading to a higher potential for failure. Proper handling of heat will increase the life of the converter and surrounding components, thus lowering risk of failures. Some

suggestions for handling dissipated heat are summarized, below:

(1) Ambient Air Cooling

For miniature and high power density converters, free air cooling is recommended, mainly due to cost and space concerns.

- Heat dissipates to the ambient air through the converter case or exposed surfaces. Heat
 may also dissipate to ambient air if there is a gap between the converter and the PCB.
- Heat dissipates from the converter case and exposed surfaces to PCB by radiation.
- Heat conducts through terminals (pins) to PCB.

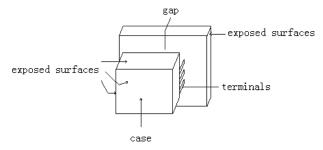


Figure 4. converter assembled on PCB

In such applications, please pay particular attention to:

- A. Air Flow Because the heat dissipation is mainly through convection and radiation, the converter needs an environment with good air flow. It may be helpful to design heat dissipation venting holes throughout the end product, near the converter's location. For best convection cooling, ensure that air flow is not blocked by large components
- B. Layout of Heat Generating Components In most applications, the AC/DC converter is usually not the only heat generating component. It is recommended to keep a good distance between each heat generating component to minimize heat dissipating clusters.
- C. PCB Design The PCB, which the power converter is assembled on, is not only a base to mount the converter, but also acts as a heat sink for it, therefore heat dissipation should be considered in PCB layout. We recommend extended the area of the main copper loop and decrease the component density on the PCB to improve the ambient environment.

(2) Heat Sinks

When free air convection is not sufficient enough, we recommend the use of a heat sink for further cooling. As the converters are filled with heat conductive silicon or epoxy, the heat distribution in converter is even and it radiates from the converter to the air. The efficiency of this convection is dependent on the size of the surface area of the converter. The use of heat sinks is a practical method to add surface area and improve the convection. There are many kinds of heat sinks available in the market. PowerPax recommends considering the following factors in selecting a heat sink:

- ◆ The heat sink should be made of a good heat conducting material, such as aluminum and copper.
- ♦ The larger the surface area, the better the radiation. Therefore, heat sinks usually have a ridged surface or special coatings to make a larger surface area.
- Use the longest and thickest possible heat sink for best convection.

Heat sinks are best attached to the converter's surface, where the difference in temperature between the surface and the ambient is largest. The use of heat conductive material between the heat sink and the converter's surface to make a better contact and to improve heat conductance is suggested. To avoid case distortion, please do not affix the heat sink too firmly to the converter case.

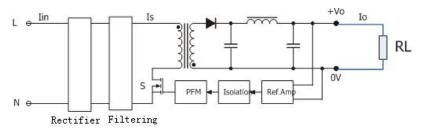
(3) Forced Air Cooling

In some systems, where a heat sink does not effectively reduce the ambient temperature, a fan is used to improve the heat radiation. Fans can lower the surface temperature of the converter, but large fans also occupy extra space in the system. It is important to select a suitable fan size, where the speed of the fan will determines how effective it is. The faster the speed, the better the effect on reducing radiated heat. As high speed will also cause increased noise, there is a need to balance the choice between the how effective the fan is against how much audible noise it generates.

A long, rectangular shaped AC/DC converter should use a horizontal fan, and channeled heat sinks should use vertical fans, in order to encourage air flow through the channels.

5. Input Under Voltage Impact

5.1 Block Diagram of AC/DC Converter

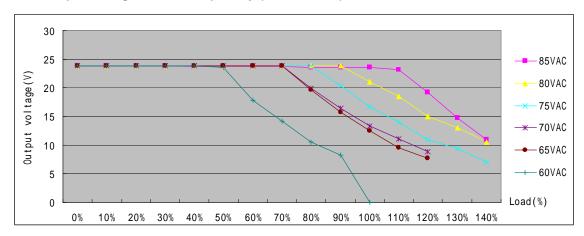


5.2 Impact to Converter Reliability

The input voltage range of PowerPax's AC/DC converters is 85~264VAC or 120~370VDC. When the converter is operated within the rated input voltage range, the output current can be used up to the maximum rated specification. The total output power is $I_0 \times V_0$.

If the converter is operated with an input voltage that is under the rated voltage, offering the same output power of $I_0 \times V_0$, causes the current (Is) at the transistor (S) to be increased. Long term operation under this condition will damage the transistor (S).

5.3 Input Voltage vs Load Capability (PD03-00B24)



| Load | 0% | 10% | 20% | 30% | 40% | 50% | 60% | 70% | 80% | 90% | 100% | 110% | 120% | 130% | 140% |
|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------|------|
| 85VAC | 23.85 | 23.82 | 23.79 | 23.77 | 23.74 | 23.71 | 23.68 | 23.65 | 23.61 | 23.58 | 23.57 | 23.19 | 19.2 | 14.7 | 11 |
| 80VAC | 23.83 | 23.82 | 23.82 | 23.83 | 23.82 | 23.82 | 23.81 | 23.81 | 23.81 | 23.8 | 21 | 18.5 | 15 | 13 | 10.5 |
| 75VAC | 23.83 | 23.83 | 23.83 | 23.83 | 23.82 | 23.82 | 23.82 | 23.81 | 23.77 | 20.29 | 16.65 | 14.02 | 10.98 | 9.39 | 7.04 |
| 70VAC | 23.83 | 23.83 | 23.83 | 23.83 | 23.82 | 23.82 | 23.81 | 23.79 | 19.96 | 16.44 | 13.32 | 11.14 | 8.79 | | |
| 65VAC | 23.83 | 23.83 | 23.83 | 23.83 | 23.82 | 23.82 | 23.82 | 23.8 | 19.6 | 15.67 | 12.46 | 9.57 | 7.65 | | |
| 60VAC | 23.83 | 23.83 | 23.83 | 23.83 | 23.82 | 23.51 | 17.86 | 14.13 | 10.52 | 8.28 | 0 | | | | |