

TEN 8-WI Series

Application Note

DC/DC Converter 9 to 36Vdc or 18 to 75Vdc or 43 to 160Vdc Input Voltage Range; 3.3 to 15Vdc Single Outputs Converters and ±5 to ±15Vdc Dual Output Converters, 8W





Complete TEN 8-WI datasheet can be downloaded at: http://www.tracopower.com/products/ten8WI.pdf

Features

- RoHS compliant
- Single output up to 2.4A
- Dual output up to ±800mA
- Standard 24 PIN DIP Package
- Five-sided continuous shield
- No minimum load required
- High power density
- High efficiency up to 88%
- Small size
 - 31.8×20.3×10.4 mm (1.25×0.8×0.450 inch)
 Input to output isolation (1600Vdc for 60 seconds)

Date: November 4th, 2011 / Rev.: 3.0 / Page 1 / 55

- 4:1 ultra wide input voltage range
- Fixed switching frequency
- Input under-voltage protection
- · Output over-voltage protection
- Over-current protection
- · Output short circuit protection
- Remote on/off

Applications

- Distributed power architectures
- Workstations
- Computer equipment
- · Communications equipment
- Railway applications

General Description

The TEN 8-WI series offer 8 watts of output power from a package in a 24 pin DIP configuration and have a 4:1 ultra wide input voltage range from 9 to 36Vdc respectively 18 to 75Vdc or 43 to 160Vdc. This product features 1600Vdc of isolation test voltage, short circuit protection and five side shielding. All models are particularly suited to telecommunications, industrial, mobile telecom and test equipment applications.

Table of contents

Absolute Maximum Rating	Page 2	Output Over Voltage Protection	Page 51
Output Specification	Page 2 and Page 3	Thermal Consideration	Page 52
Input Specification	Page 3 and Page 4	Remote ON/OFF Control	Page 52
General Specification	Page 4 and Page 5	Mechanical Data	Page 53
Environmental Specification	Page 5	Recommended Pad Layout	Page 53
EMC Characteristic	Page 5	Soldering and Reflow Consideration	Page 54
Characteristic Curves	Page 6 to Page 47	Packaging Information	Page 54
Test Configurations	Page 48	Part Number Structure	Page 55
EMC Considerations	Page 49 to Page 51	Safety and Installation Instruction	Page 55
Input Source Impedance	Page 51	MTBF and Reliability	Page 55
Output Over Current Protection	Page 51		

Absolute Maximum Rating					
Parameter	Model	Min	Max	Unit	
Input Voltage					
Continuous	24xxWI		40	Vdc	
	48xxWI		80	Vdc	
	72xxWI		160	Vdc	
Transient (100ms max.)	24xxWI		50	Vdc	
	48xxWI		100	Vdc	
	72xxWI		170	Vdc	
Input Voltage Variation (complies with EST300 132 part 4.4)	All		5	V/ms	
Operating Ambient Temperature (with derating)	All	-40	85	°C	
Operating Case Temperature	All		105	°C	
Storage Temperature	All	-55	125	°C	

Output Specification						
Parameter	Model	Min	Тур	Max	Unit	
Output Voltage	xx10WI	3.267	3.3	3.333		
(at $V_{in nom}$ and Full Load; T_A = 25°C)	xx11WI	4.95	5.0	5.05		
	xx12WI	11.88	12.0	12.12		
	xx13WI	14.85	15.0	15.15	Vdc	
	xx21WI	±4.95	±5.0	±5.05		
	xx22WI	±11.88	±12.0	±12.12		
	xx23WI	±14.85	±15.0	±15.15		
Output Regulation						
Line (from V _{in min} to V _{in max} at Full Load)	Single output	-0.2		+0.2	%	
Load (from 0% up to 100% of Full Load)		-0.5		+0.5		
Output Regulation						
Line (V _{in min} to V _{in max} at Full Load)	Dual output	-0.2		+0.2	%	
Load (0% to 100% of Full Load)		-1.0		+1.0		
Output Ripple & Noise (see page 33)	24xxWI			50		
Peak-to-Peak (5Hz to 20MHz bandwidth)	48xxWI			50	mV pk-pk	
	72xxWI			75		
Temperature Coefficient	All	-0.02		+0.02	%/K	
Output Voltage Overshoot						
(over the whole Input Voltage Range and Full Load; T_A =	All		0	3	$\% V_{out}$	
25°C)						
Dynamic Load Response						
(at $V_{in nom}$; $T_A = 25^{\circ}C$)						
Load step change from						
75% to 100% or 100 to 75% of Full Load	All		200		mV	
Peak Deviation Setting Time (V_{out} < 10% peak deviation)	All		250		μs	
		0		2400	P	
Output Current	xx10Wl	0		2400		
	xx11WI	0		1600		
	xx12Wl	0		666	m 1	
	xx13Wl	0		533	mA	
	xx21Wl	0		±800		
	xx22WI	0		±333		
	xx23WI	0		±267		

Output Specification					
Parameter	Model	Min	Тур	Max	Unit
Output Over Voltage Protection	xx10WI		3.9		
(Zener diode clamp)	xx11WI		6.2		Vdc
only single output converters	xx12WI		15		Vuc
	xx13WI		18		
Output Over Current Protection	All		150		% FL.
Output Short Circuit Protection	All	All Continuous, automatics recovery			

	Input Specification				
Parameter	Model	Min	Тур	Max	Unit
Operating Input Voltage	24xxWI	9	24	36	
	48xxWI	18	48	75	Vdc
	72xxWI	43	110	160	
Input Current max.	2410WI			407	
(at V _{in nom} and Full Load)	2411WI			402	
	2412WI			407	
	2413WI			407	
	2421WI			417	
	2422WI			407	
	2423WI			407	
	4810WI			204	
	4811WI			201	
	4812WI			201	
	4813WI			198	mA
	4821WI			208	
	4822WI			203	
	4823WI			201	
	7210WI			82	
	7211WI			90	
	7212WI			88	
	7213WI			88	
	7221WI			93	
	7222WI			90	
	7223WI			90	

Input Specification					
Parameter	Model	Min	Тур	Max	Unit
Input Standby current typ.	2410WI		40		
(at V _{in nom} and No Load)	2411WI		40		
	2412WI		25		
	2413WI		25		
	2421WI		20		
	2422WI		25		
	2423WI		25		
	4810WI		20		
	4811WI		20		
	4812WI		13		
	4813WI		13		mA
	4821WI		10		
	4822WI		13		
	4823WI		13		
	7210WI		8		
	7211WI		8		
	7212WI		4		
	7213WI		4		
	7221WI		5		
	7222WI		5		
	7223WI		5		
Under Voltage Lockout Turn-on Threshold	24xxWI		9		
	48xxWI		18		Vdc
	72xxWI		43		

General Specification					
Parameter	Model	Min	Тур	Max	Unit
Under Voltage Lockout Turn-off Threshold	24xxWI		8		
	48xxWI		16		Vdc
	72xxWI		42		
Input reflected ripple current (see page 33)	All		20		mA pk-pk
(5 to 20MHz, 12µH source impedance)	All		20		ш-грк-рк
Start Up Time					
$(V_{in} = V_{in nom})$ and constant resistive load)	All				ms
Power up			450		1115
Remote ON/OFF			5		
Remote ON/OFF Control (see page 37)					
(The On/Off pin voltage is referenced to negative input)					
On/Off pin High Voltage (Remote ON)	All	3.0		12	Vdc
On/Off pin Low Voltage (Remote OFF)		0		1.2	Vdc
On/Off pin Low Voltage, input current (Standby Current)				2.5	mA

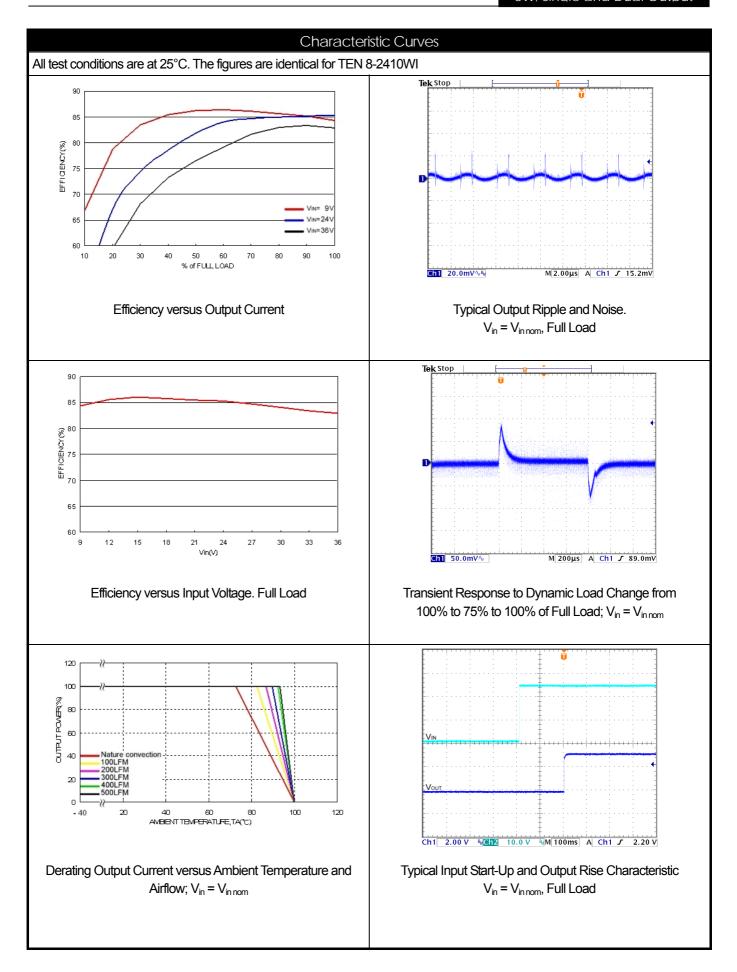
General Specification						
Parameter	Model	Min	Тур	Max	Unit	
Efficiency (see page 21)	2410WI		85.0			
(at V _{in nom} and Full Load; T _A = 25°C)	2411WI		87.0			
	2412WI		86.0			
	2413WI		86.0			
	2421WI		84.0			
	2422WI		86.0			
	2423WI		86.0			
	4810WI		85.0			
	4811WI		87.0			
	4812WI		87.0			
	4813WI		88.0		%	
	4821WI		84.0			
	4822WI		87.0			
	4823WI		87.0			
	7210WI		84.0			
	7211WI		85.0			
	7212WI		86.0			
	7213WI		86.0			
	7221WI		82.0			
	7222WI		85.0			
	7223WI		85.0			
Isolation voltage (Basic Insulation)						
Input to Output (60 seconds)	All	1600			Vdc	
Input to Case, Output to Case (60 seconds)		1600				
Isolation resistance	All	1			GΩ	
Isolation capacitance	All			1500	pF	
Switching Frequency (PWM)	All		300		KHz	
Weight	All		18.0		g	
MTBF						
Bellcore TR-NWT-000332, $T_C = 40^{\circ}C$	All		2.35×10 ⁶		hours	
MIL-STD-217F, $T_A = 25^{\circ}C$			1.08×10 ⁶			

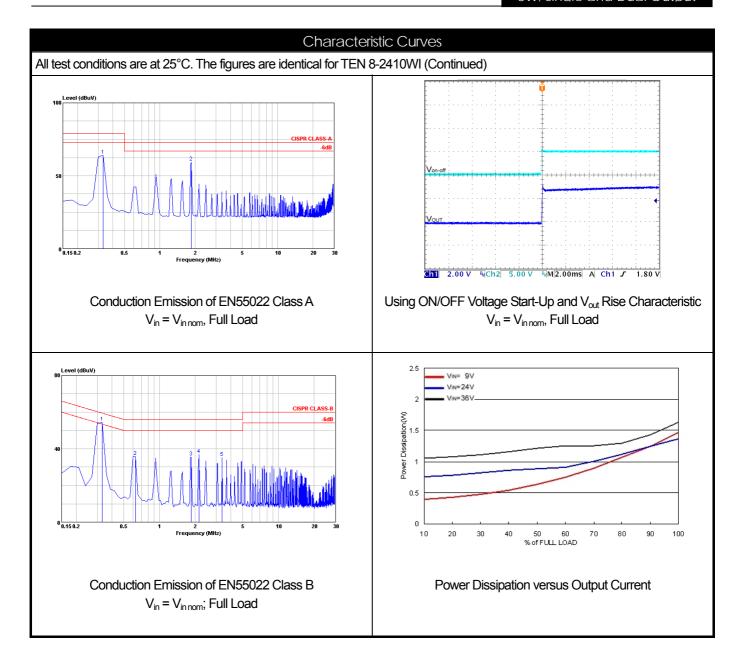
Environmental Specification					
Parameter Model Min Typ Max Unit					Unit
Relative humidity	All 5 95 % RH				
Thermal shock	EN61373, MIL-STD-810F				
Vibration	EN61373, MIL-STD-810F				

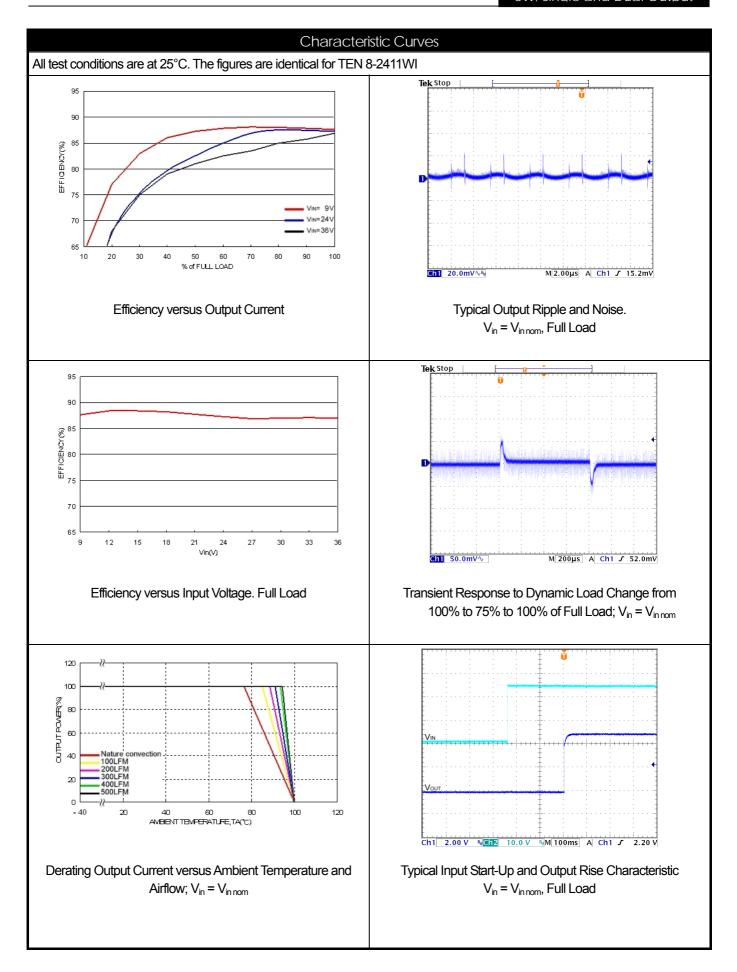
EMC characteristic						
EMI	EN 55011, EN 55022		Class A			
ESD	EN 61000-4-2	Air: ±8KV Contact: ±6KV	Performance Criteria A			
Radiated immunity	EN 61000-4-3	10V/m	Performance Criteria A			
Fast transient *	EN 61000-4-4	±2KV	Performance Criteria A			
Surge *	EN 61000-4-5	±2KV	Performance Criteria A			
Conducted immunity	EN 61000-4-6	10Vr.m.s	Performance Criteria A			

^{*} An external input filter capacitor is required if the module has to comply with EN 61000-4-4, EN 61000-4-5. The filter capacitor Tracopower suggest: 24Vin/48Vin: Nippon Chemi-con KY series, $220\mu F/100V$, ESR $48m\Omega$.

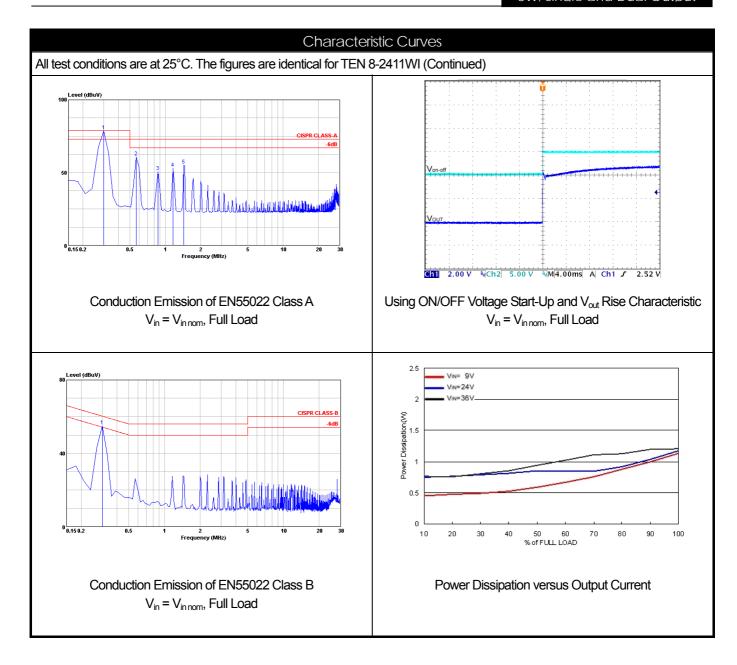
110 Vin: Nippon Chemi-con KXJ series, 150µF/200V, ESR

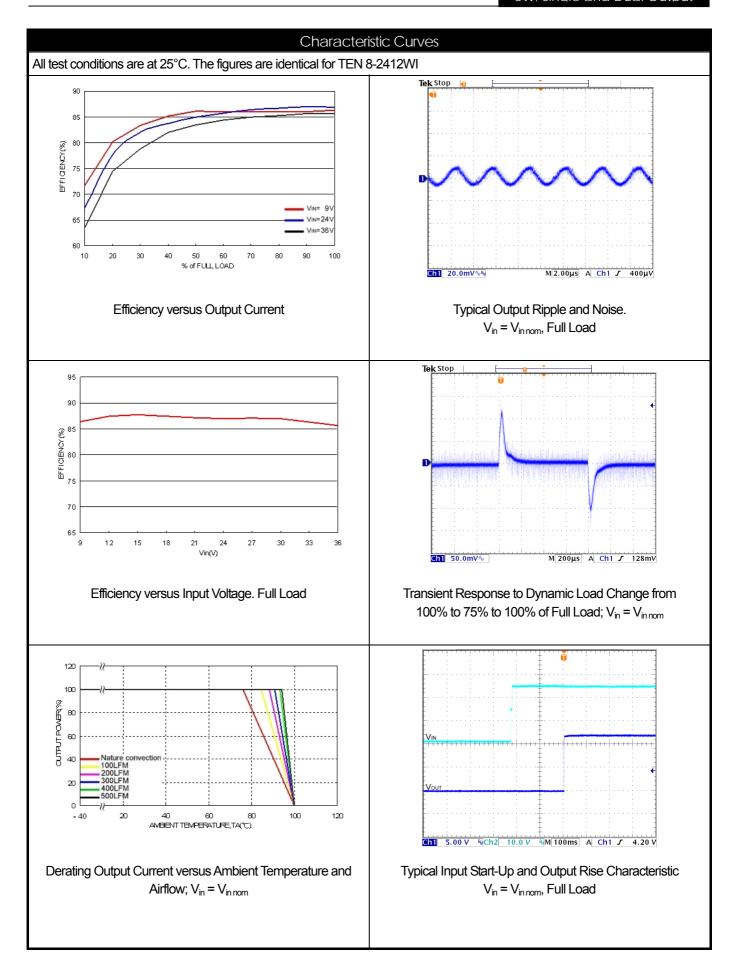


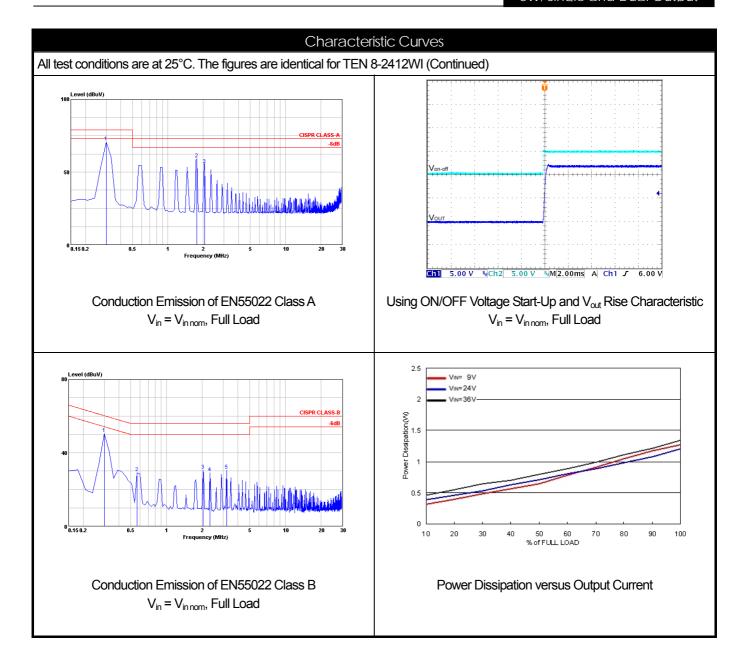


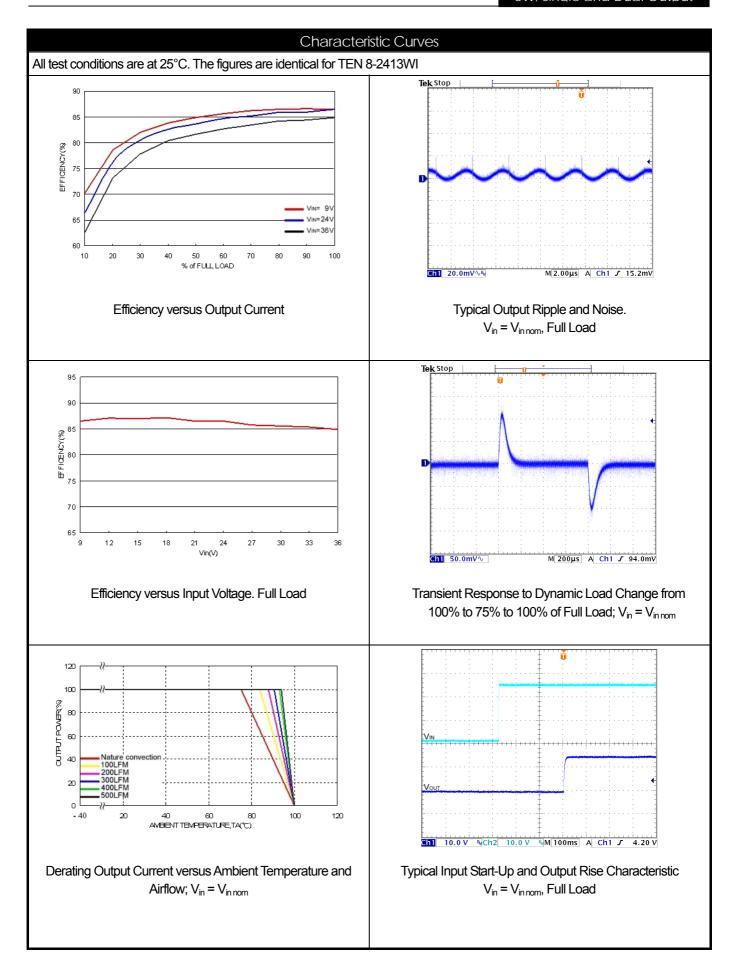


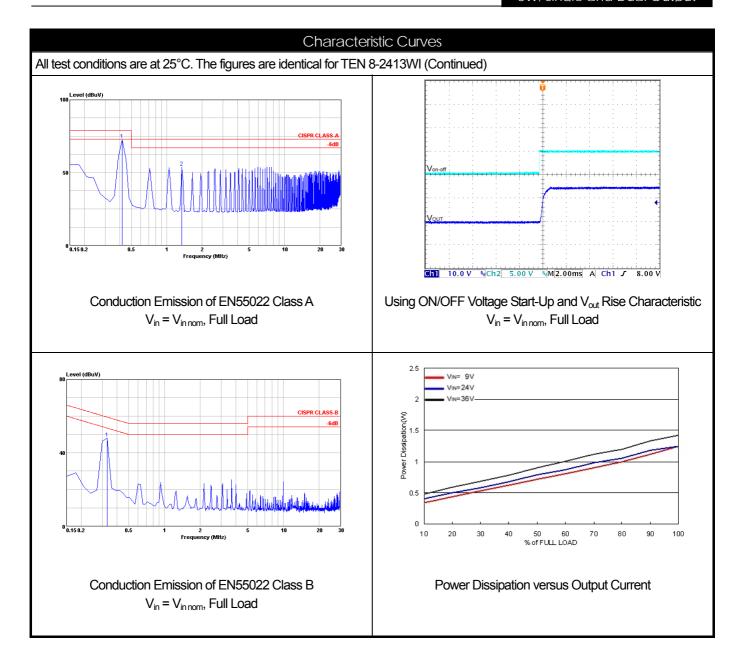
Date: November 4th, 2011 / Rev.: 3.0 / Page 9 / 55

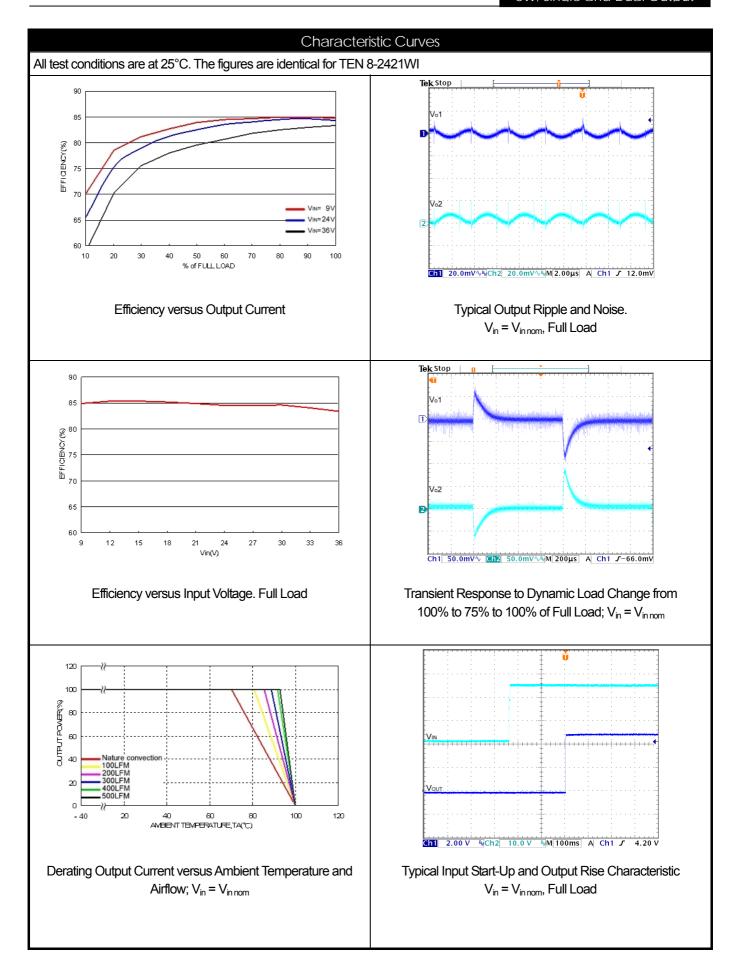


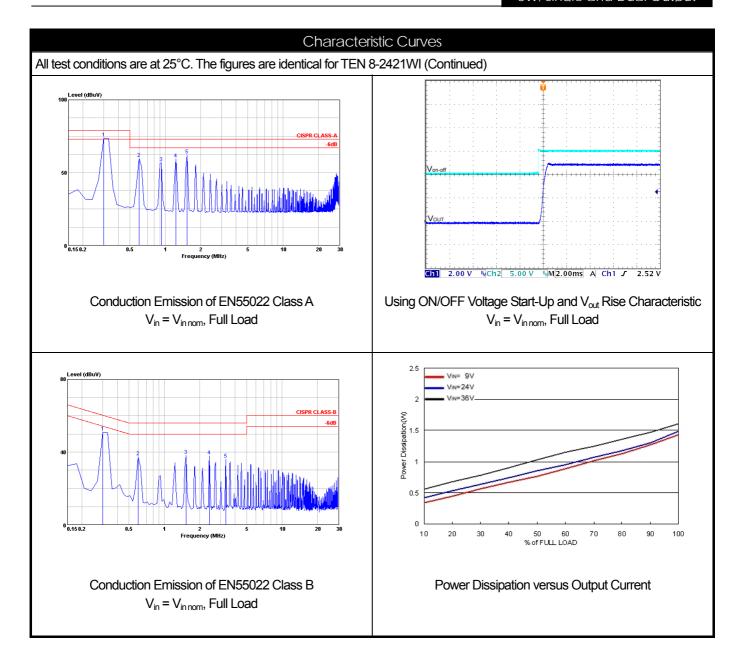


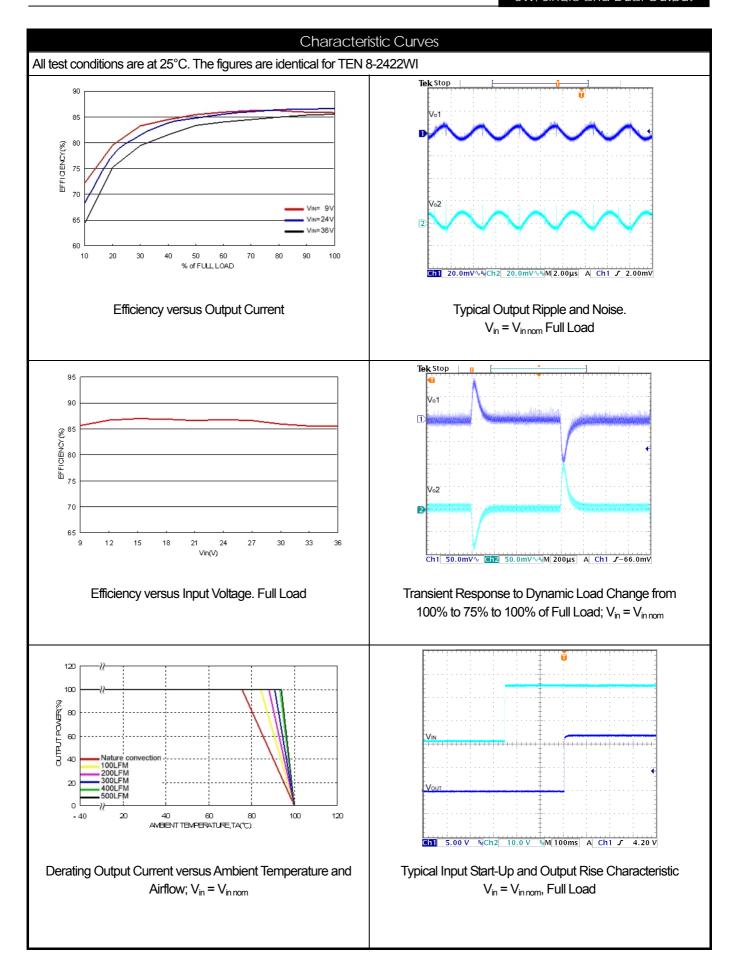


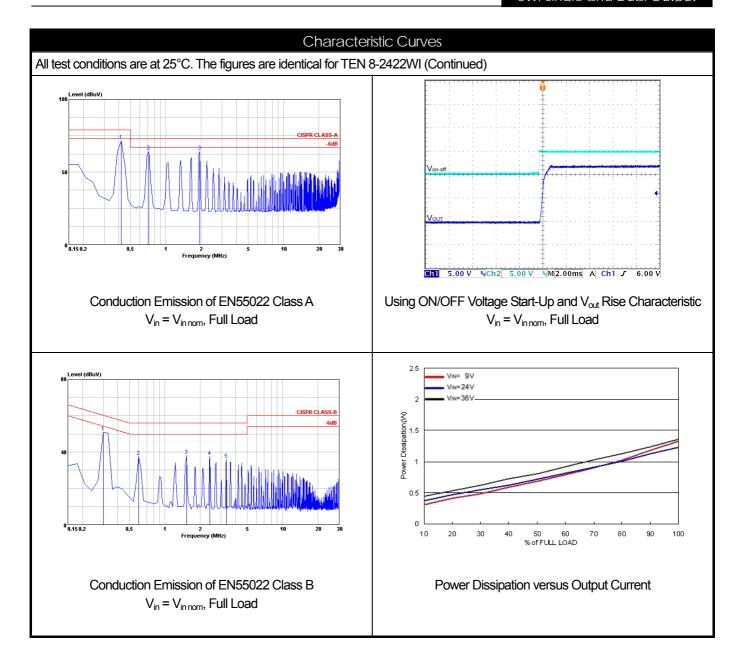


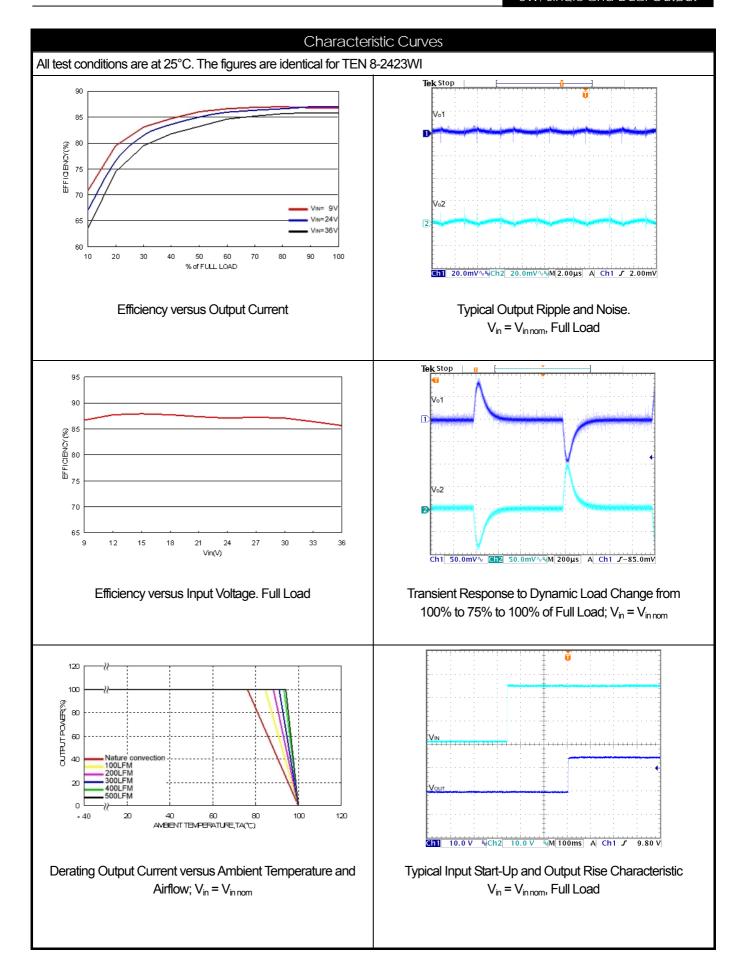


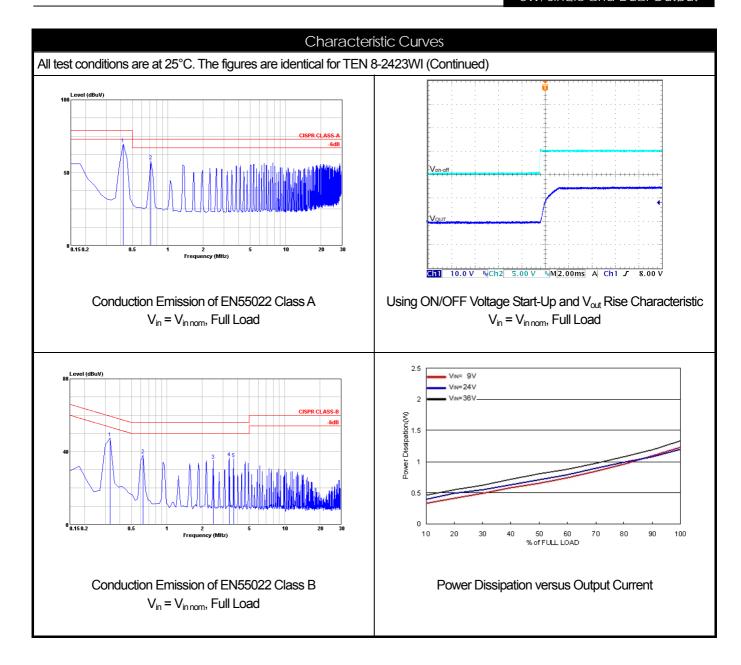


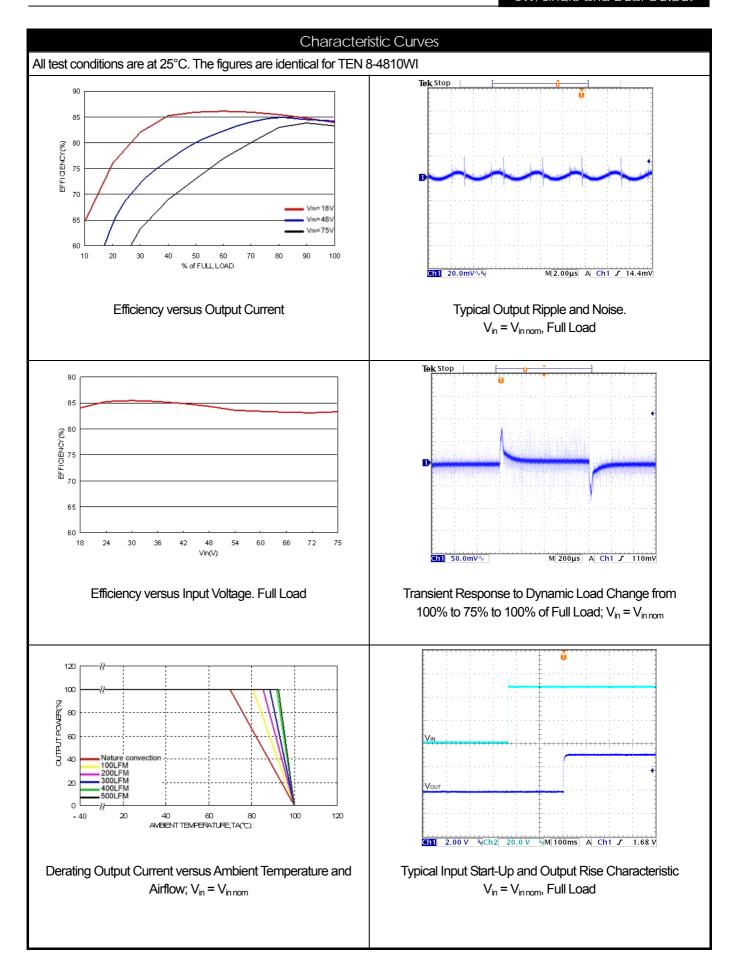


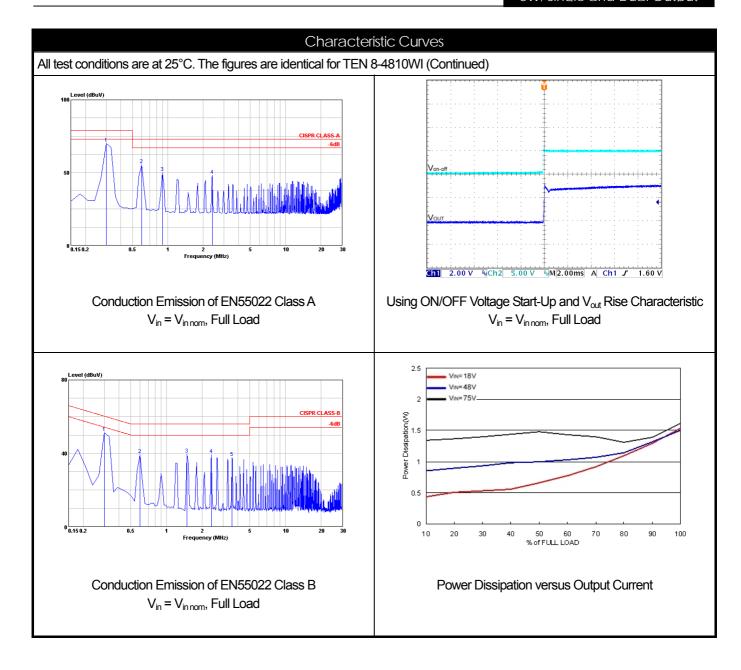


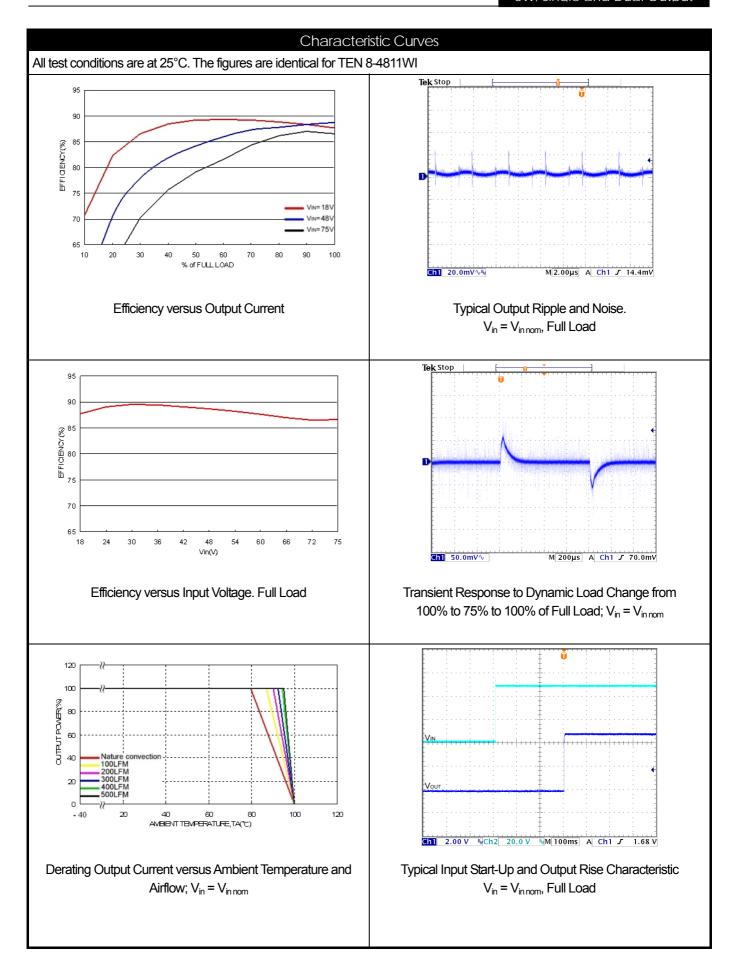




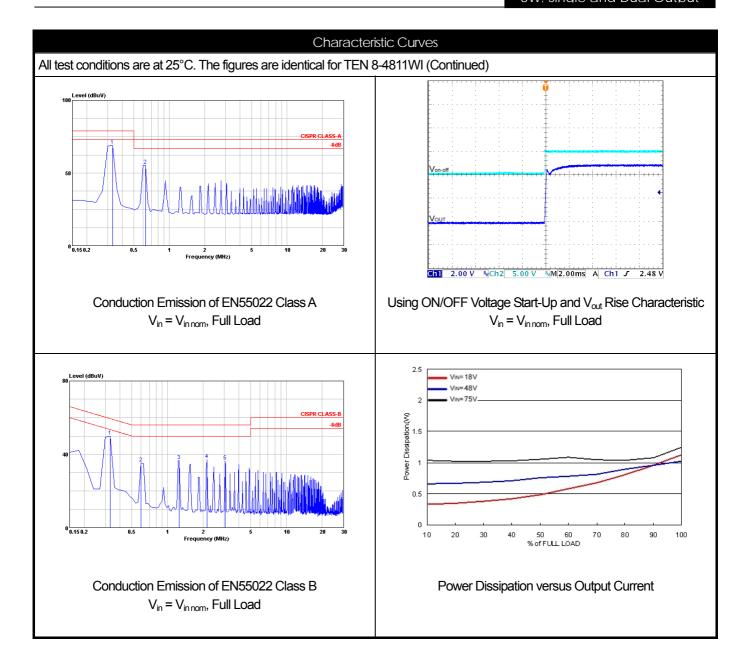


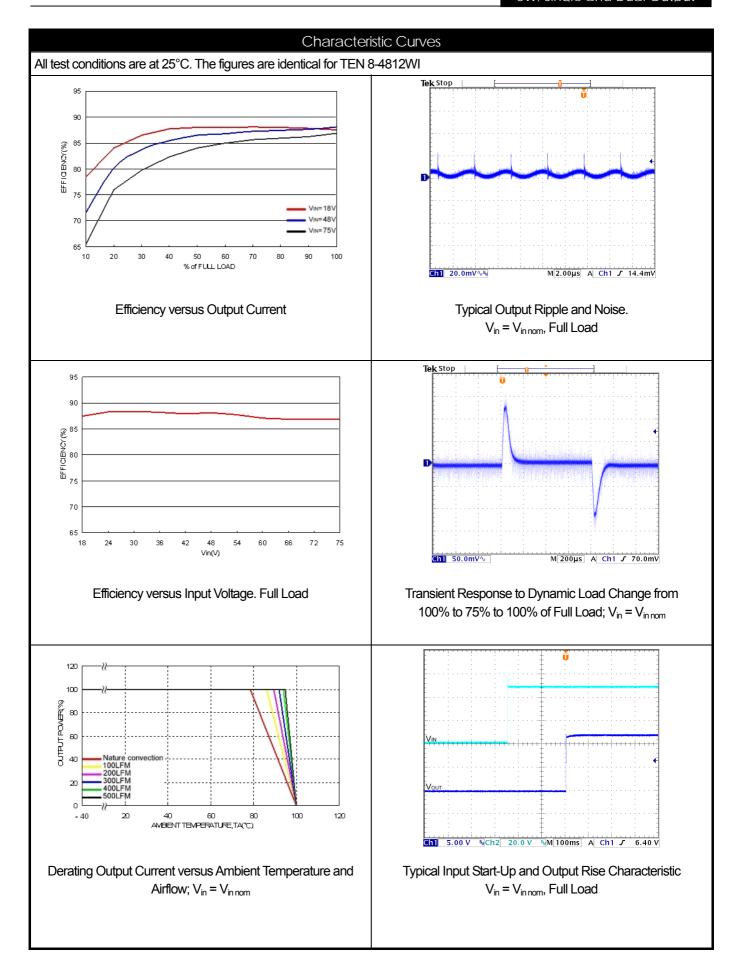


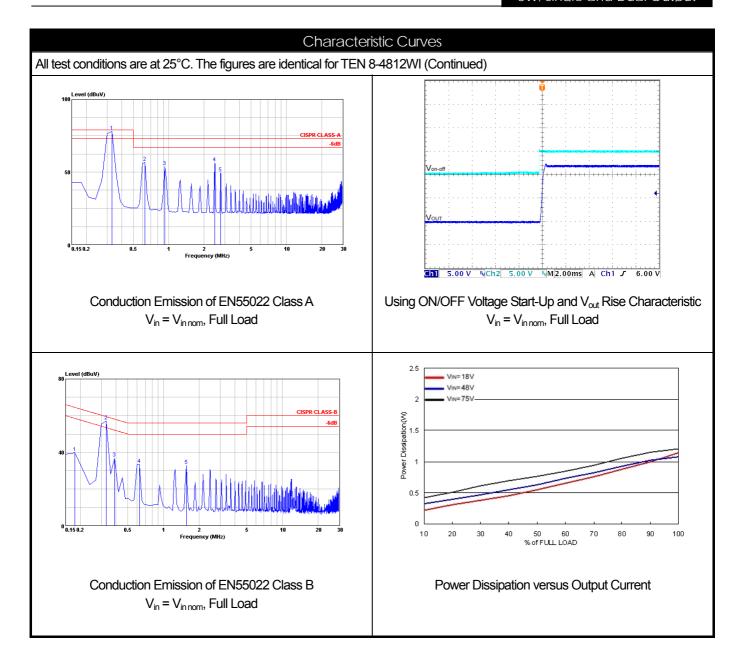


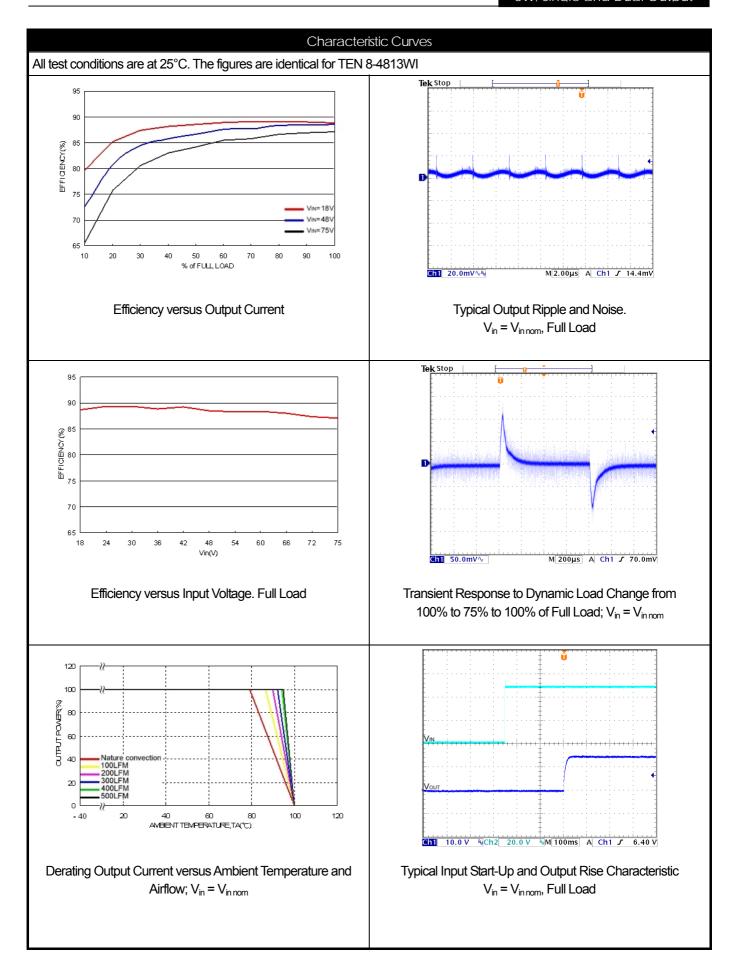


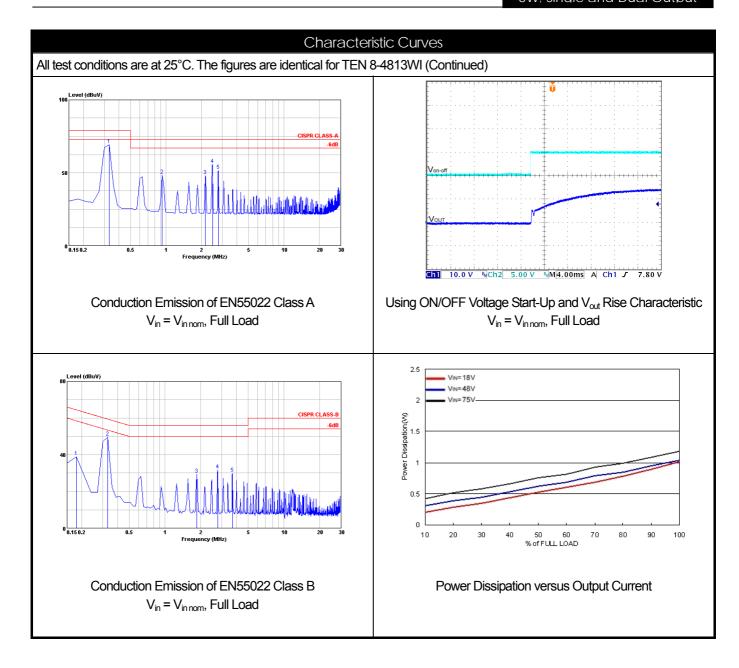
Date: November 4th, 2011 / Rev.: 3.0 / Page 23 / 55

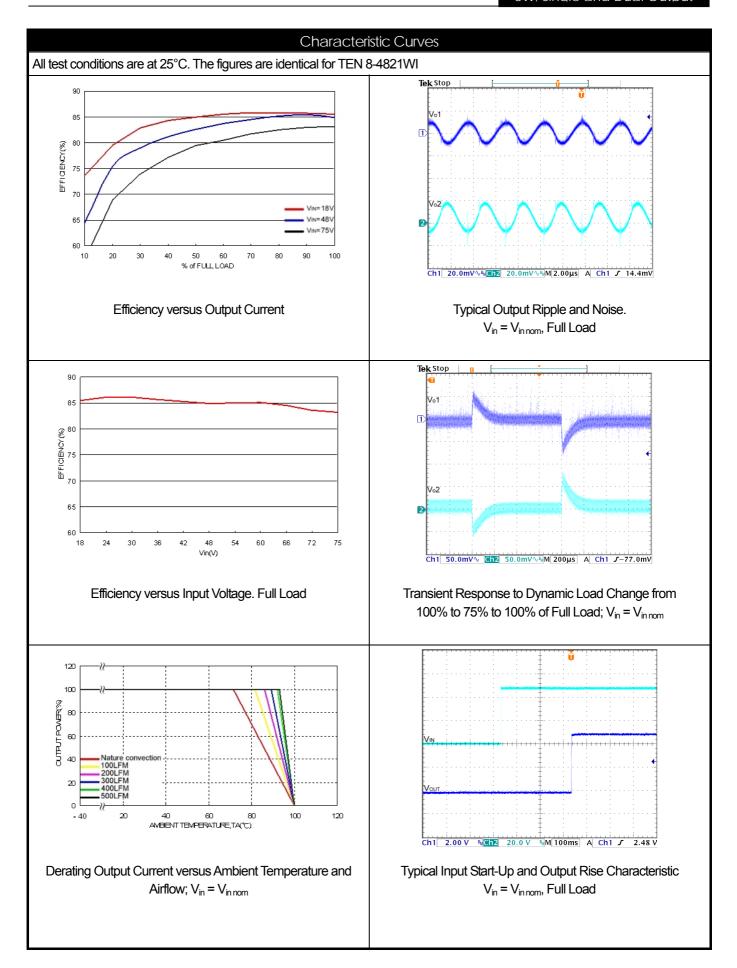




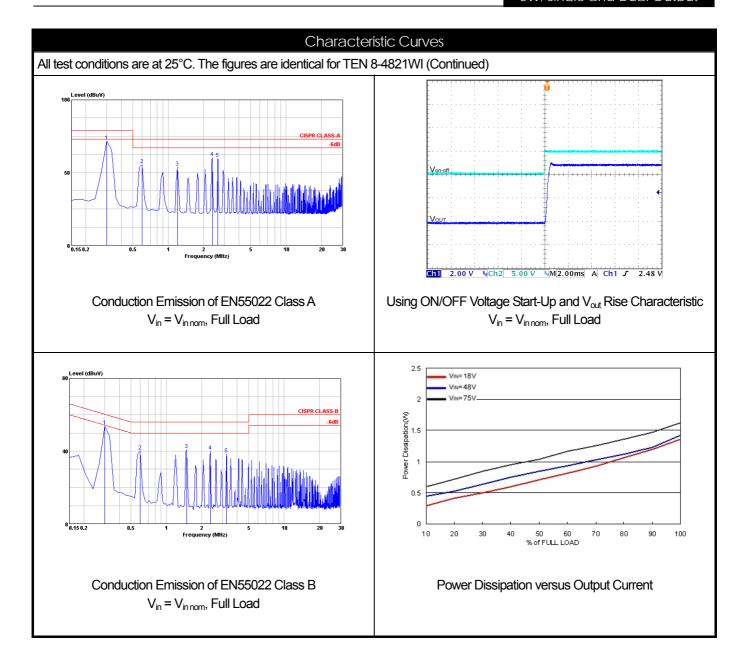


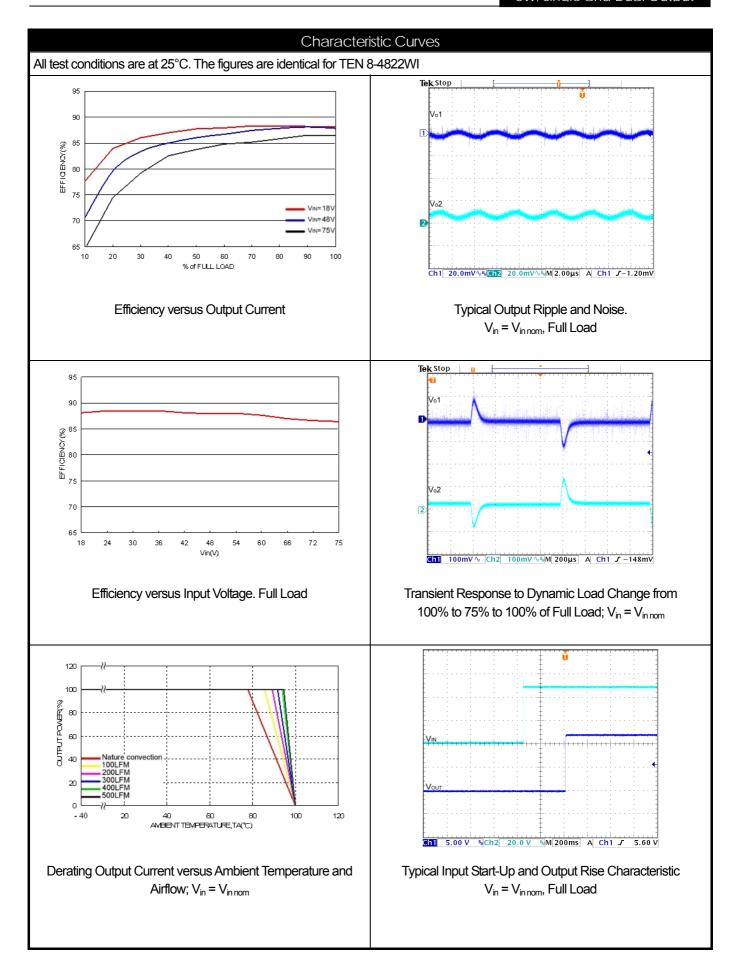




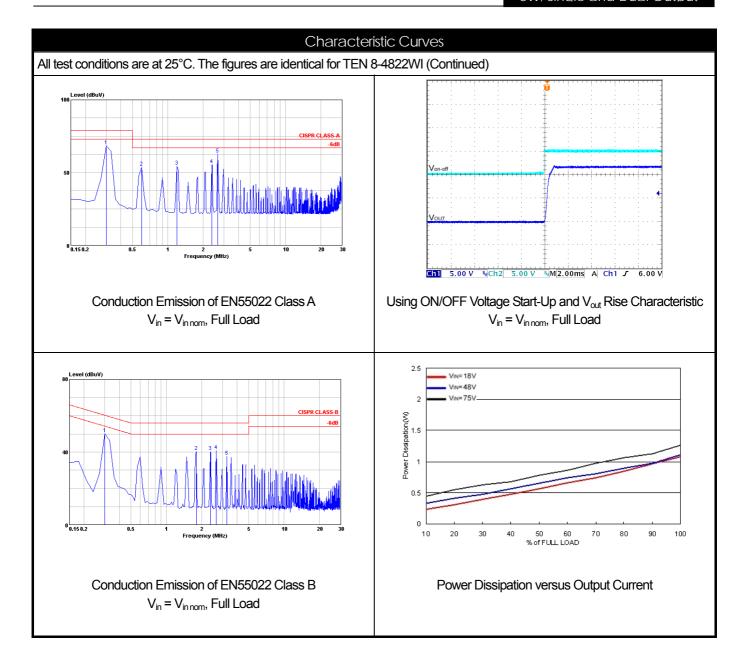


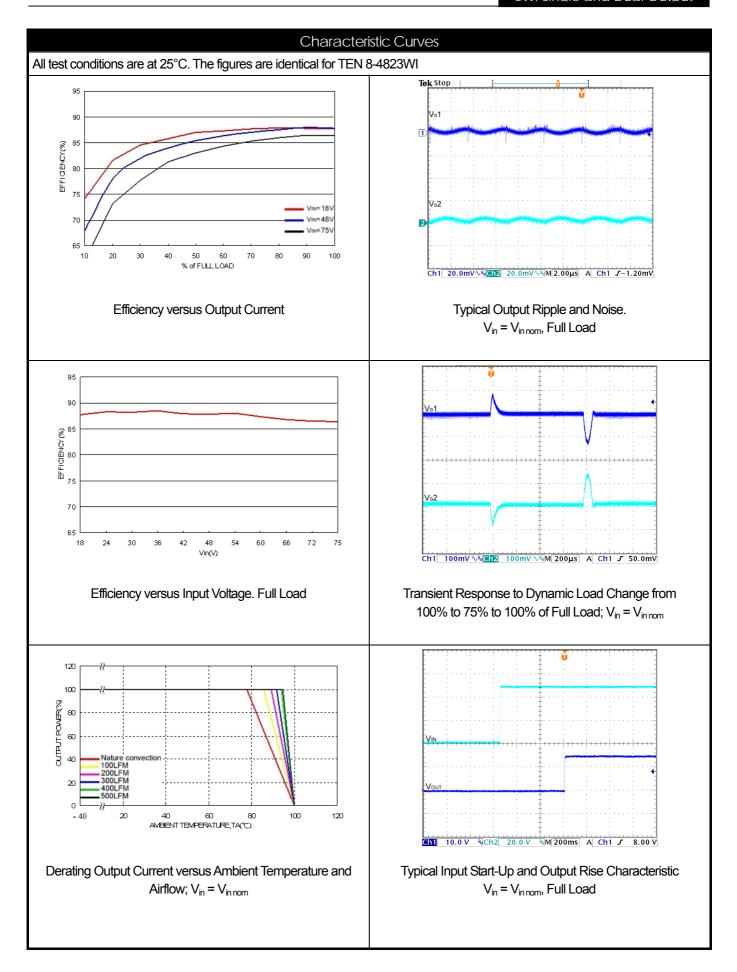
Date: November 4th, 2011 / Rev.: 3.0 / Page 29 / 55

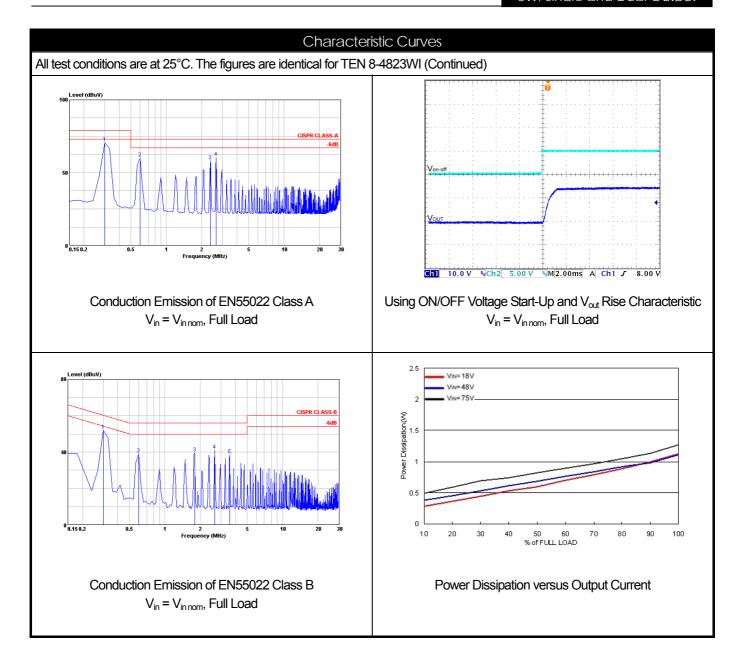


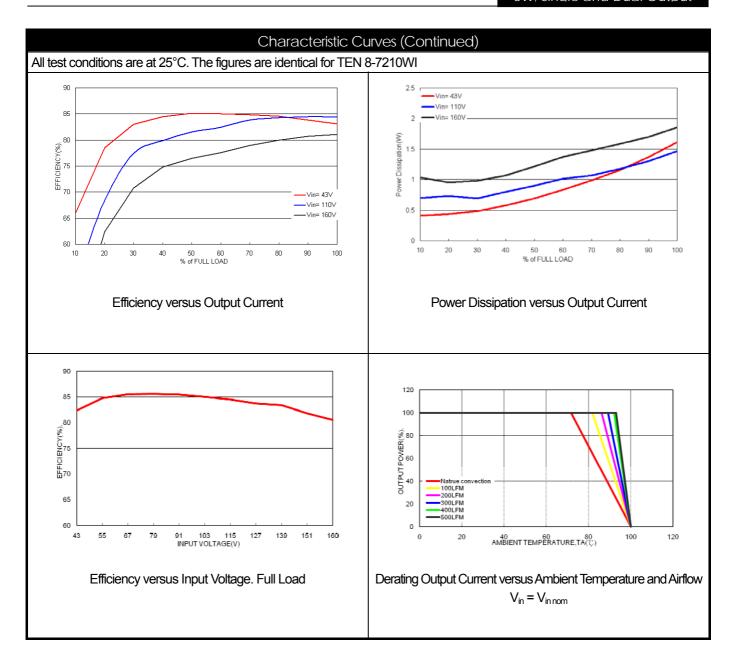


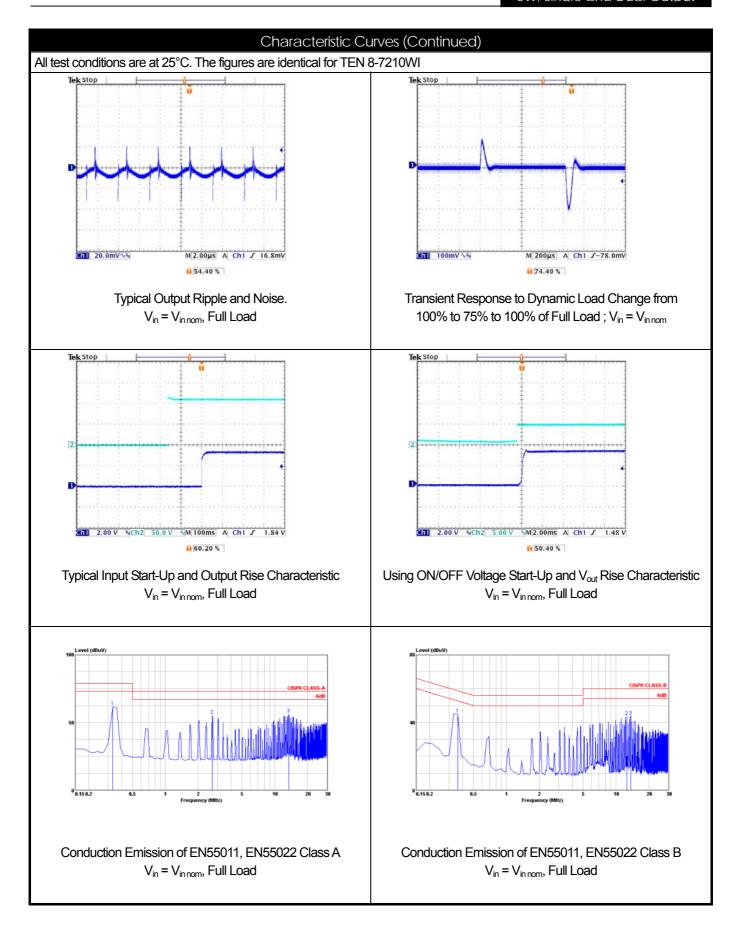
Date: November 4th, 2011 / Rev.: 3.0 / Page 31 / 55

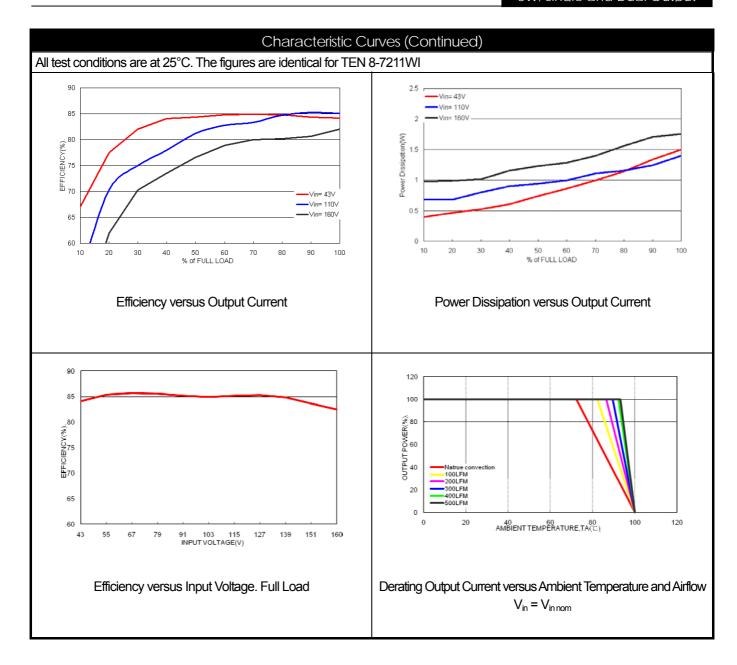


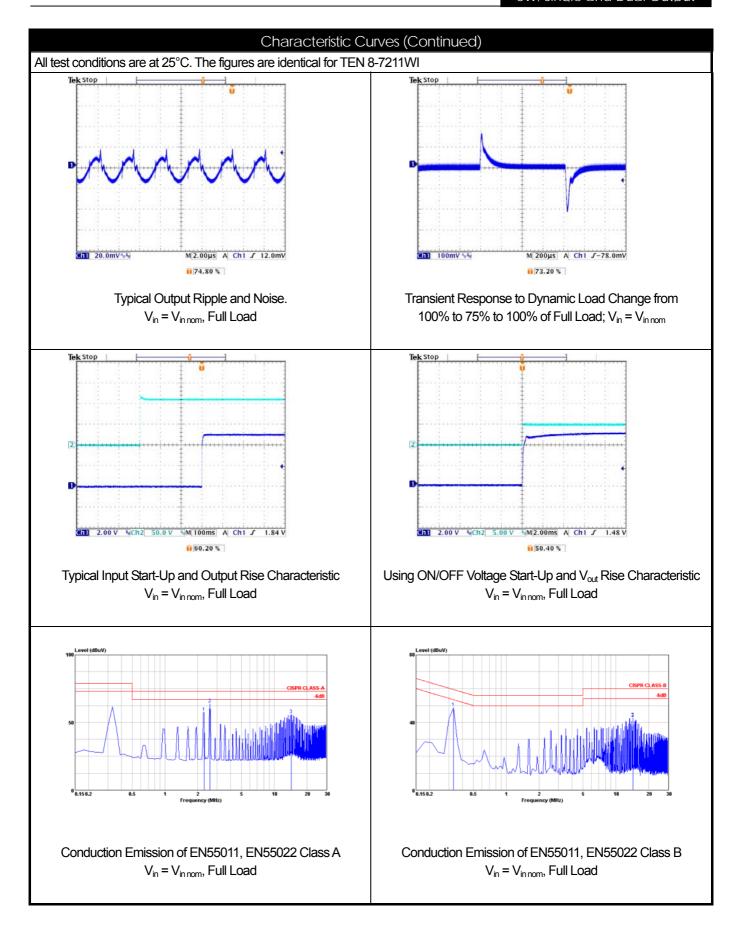


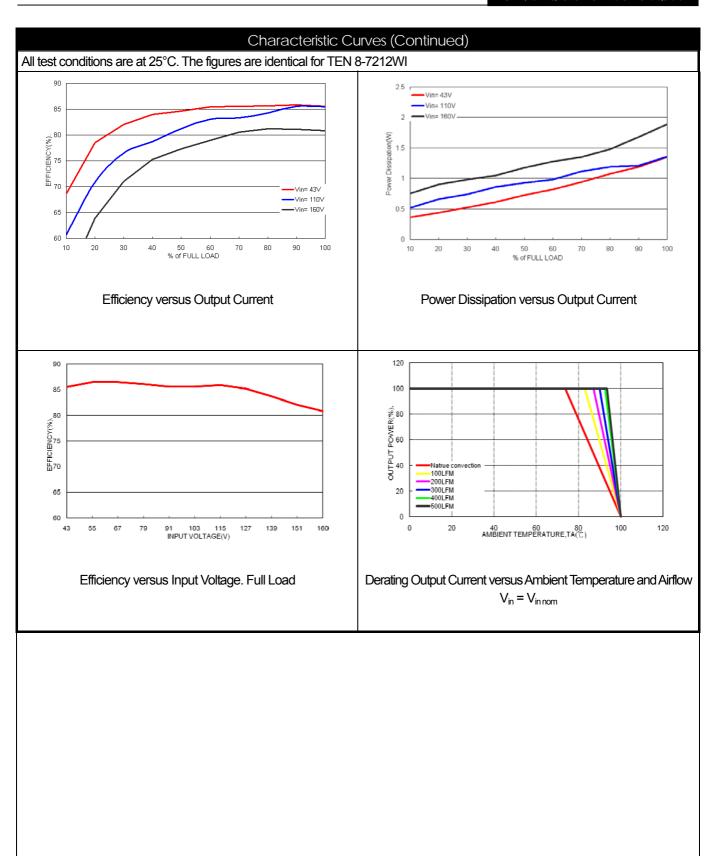


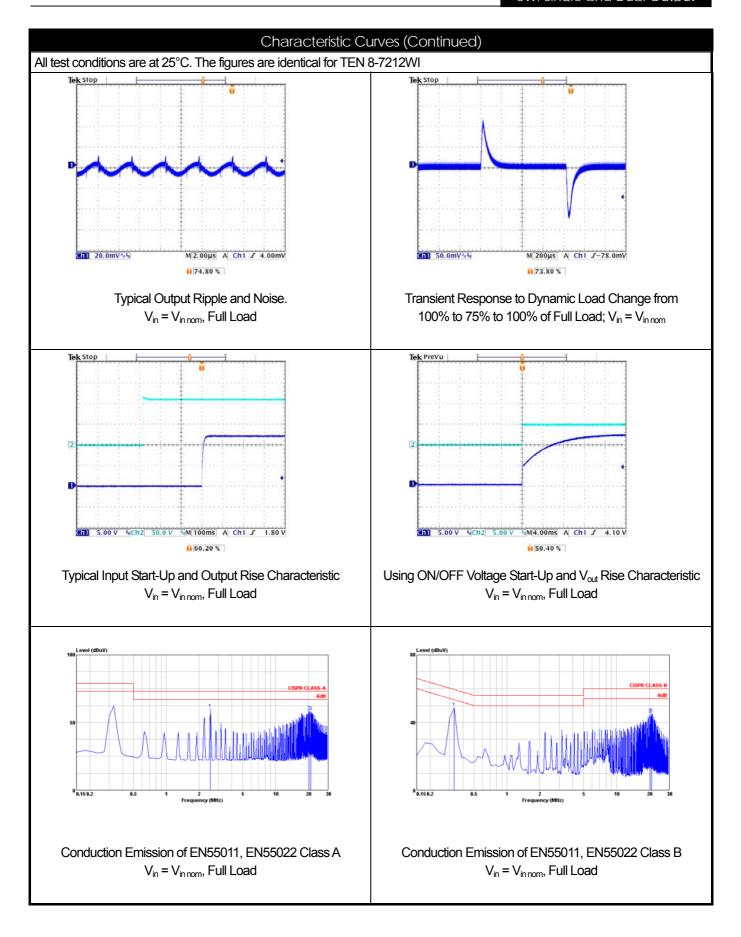


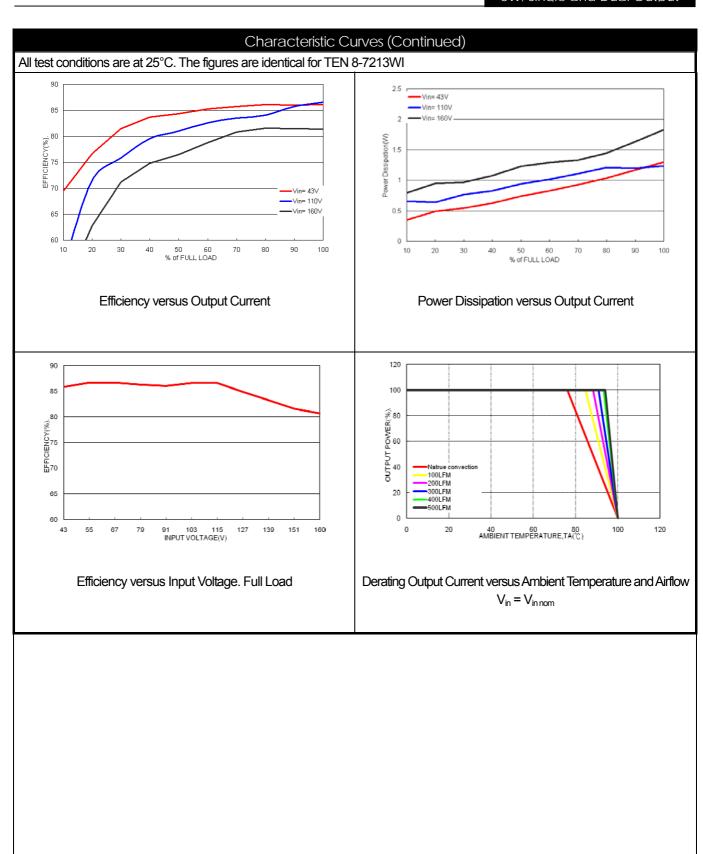


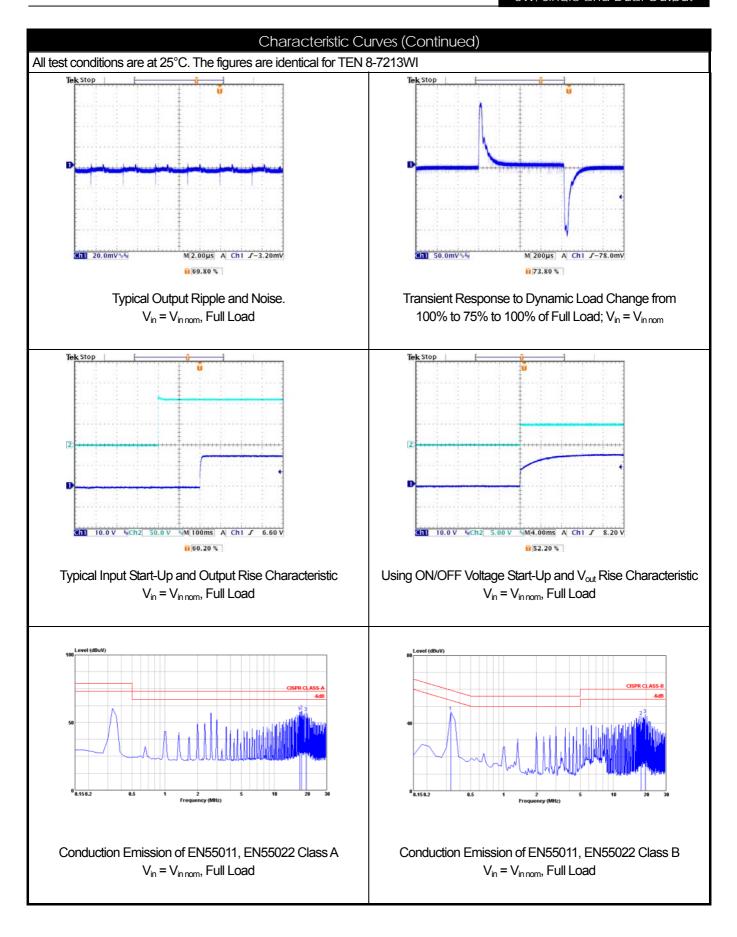


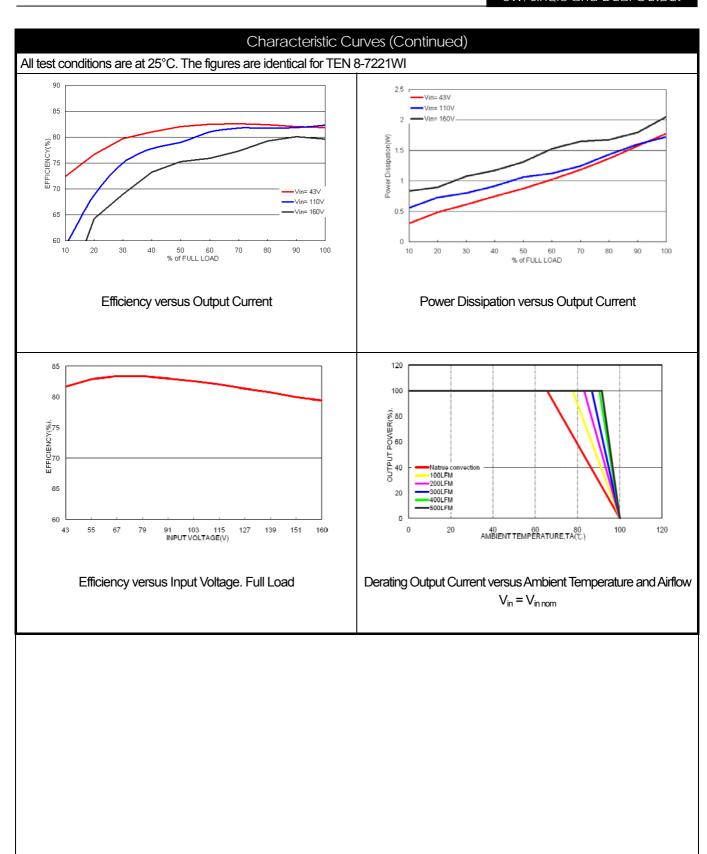


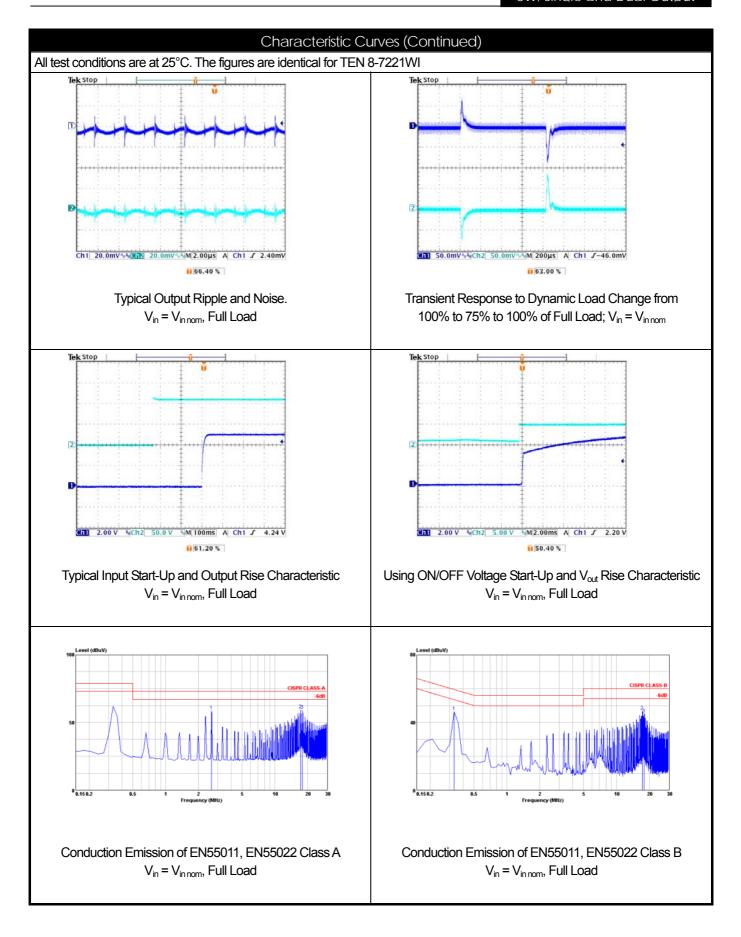


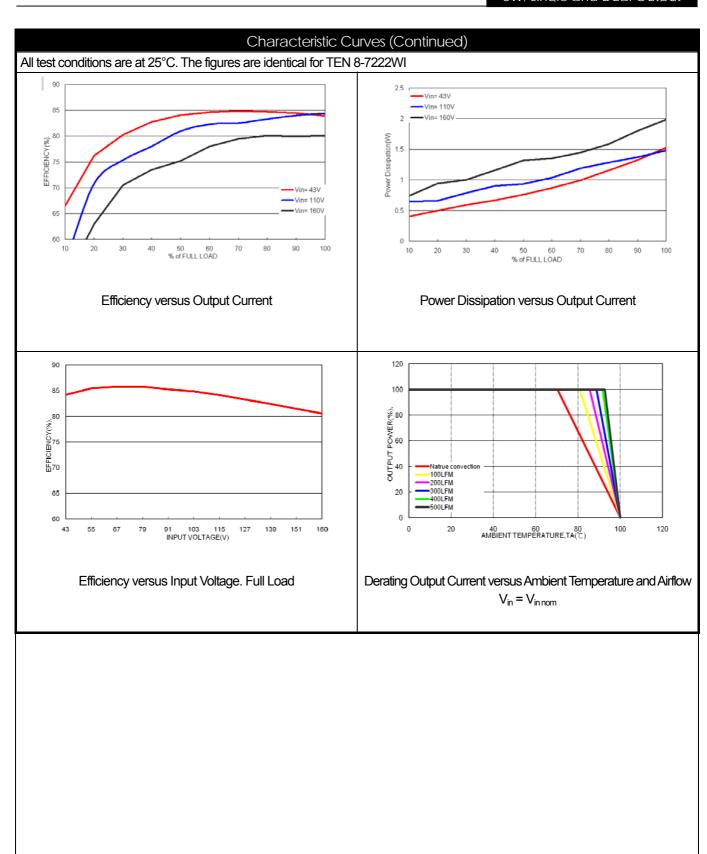


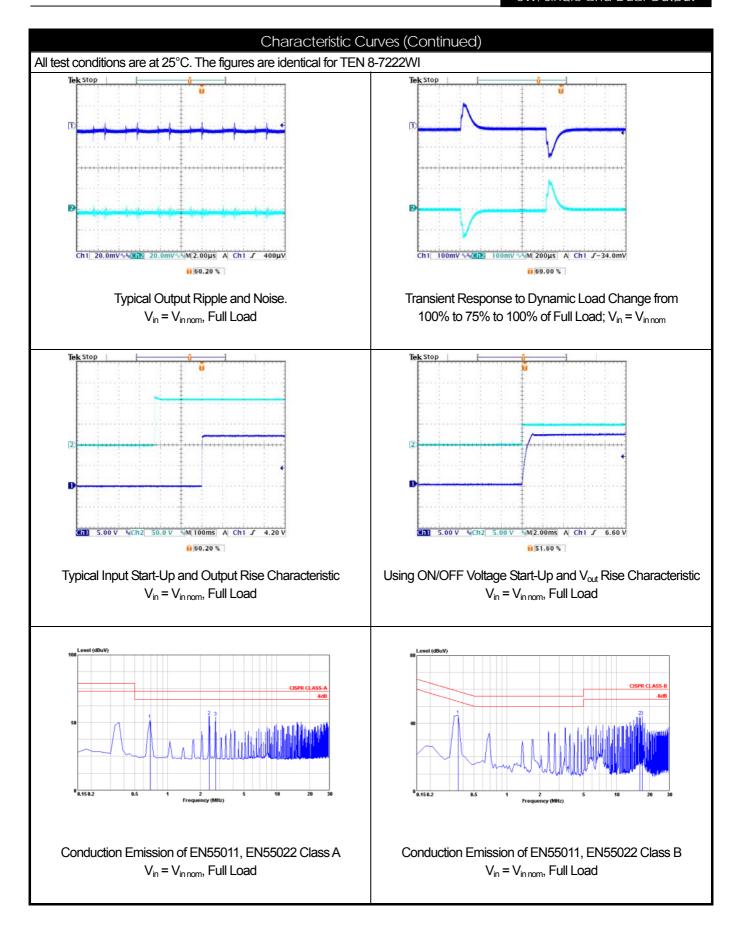


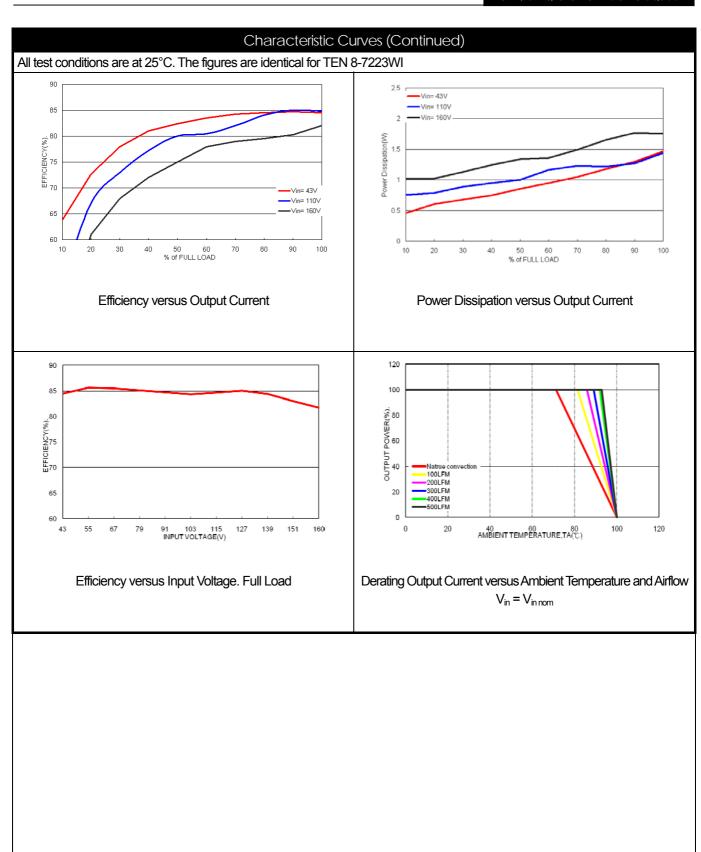


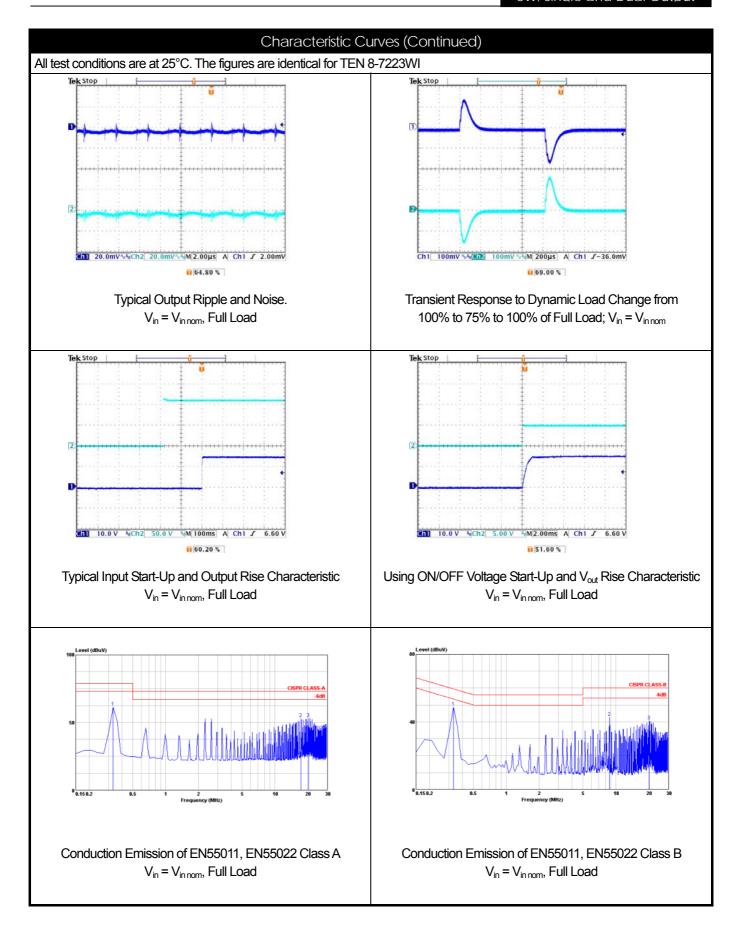






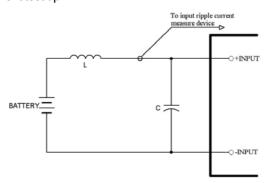






Testing Configurations

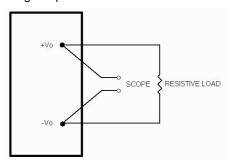
Input reflected-ripple current measurement test up



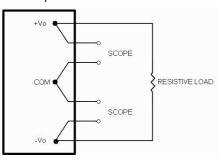
Component	Value	Voltage	Reference
L	12µH		
С	47µF	100V	Aluminum Electrolytic Capacitor

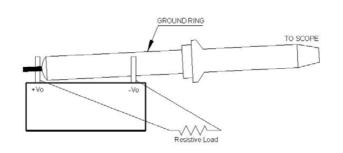
Peak-to-peak output ripple & noise measurement test up

Single output

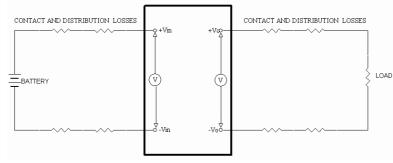


Dual output



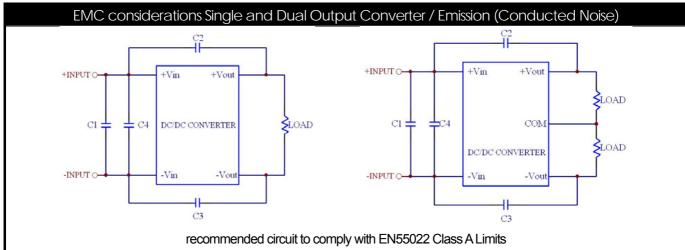


Output voltage and efficiency measurement test up

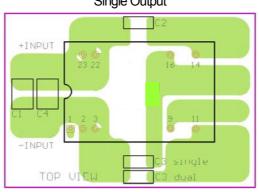


Note: All measurements are taken at the module terminals.

$$Efficiency = \left(\frac{V_{out} \times I_{out}}{V_{in} \times I_{in}}\right) \times 100\% = [\%]$$



Single Output



recommended Layout with Input Filter

To comply with EN55022 Class A following components are needed:

for TEN 8-24xxWI

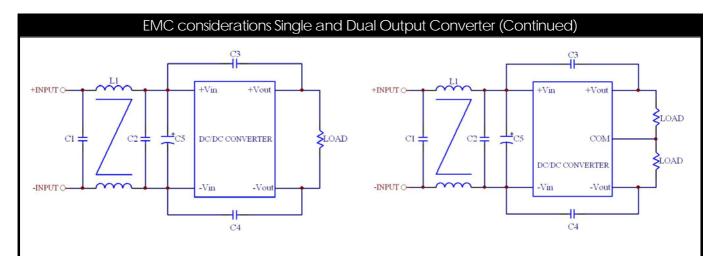
Component Value		Voltage	Reference	
C1	1µF	50V	1210 MLCC	
C2, C3 1000pF		2KV	1206 MLCC	

for TEN 8-48xxWI

Component		Value	Voltage	Reference	
Ī	C1 0.47µF		100V	1812 MLCC	
	C2, C3 1000pF		2KV	1206 MLCC	

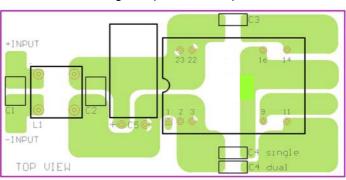
for TEN 8-72xxWI

Component Value		Voltage	Reference	
C1, C4	1µF	250V	1812 MLCC	
C2, C3			1206 MLCC	



recommended circuit to comply with EN55022 Class B Limits

Single Output & Dual Output



recommended Layout with Input Filter

To comply with EN55022 Class B following components are needed:

for TEN 8-24xxWI

Component	Value	Voltage	Reference
C1	4.7µF	50V	1812 MLCC
C3, C4	1000pF	2KV	1206 MLCC
L1	325µH		Common Choke, P/N: TCK-050

for TEN 8-48xxWI

I	Component	Value	Voltage	Reference
	C1, C2	1.5µF	100V	1812 MLCC
Ī	C3, C4	1000pF	2KV	1206 MLCC
	L1	325µH		Common Choke, P/N: TCK-050

for TEN 8-72xxWI

Component	Value	Voltage	Reference	
C1	1µF	250V	1812 MLCC	
C5	22µF	200V	UNITED CHEMI-CON: KMF series	
	p.		KMF200VB22RM10X20LL (To lie down)	
C3, C4	1000pF	2KV	1206 MLCC	
L1	497µH		Common Choke, P/N: TCK-017	

EMC considerations Single and Dual Output Converter (Continued)

This Common Choke L1 has been define as following:

■ TCK-050

L: $325\mu H \pm 35\%$ DCR: $35m\Omega$, max **A** height: 8.8 mm, Max

> Test condition: 100KHz / 100mV

> Recommended through hole: Φ0.8mm

> All dimensions in millimeters

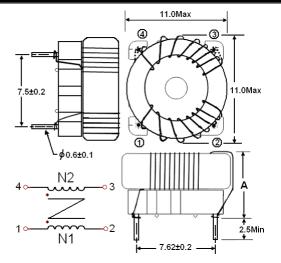
■ TCK-017

L: $497\mu H \pm 25\%$ DCR: $80m\Omega$, max **A** height: 8.8 mm, Max

Test condition: 100KHz / 20mV

 \triangleright Recommended through hole: ϕ 0.8mm

> All dimensions in millimeters



Input Source Impedance

The power module should be connected to a low impedance input source. Highly inductive source impedance can affect the stability of the power module. Input external L-C filter is recommended to minimize input reflected ripple current. The inductor has a simulated source impedance of 12μ H and capacitor is a 47μ F/100V low ESR type. The capacitor must be equipped as close as possible to the input terminals of the power module for lower impedance.

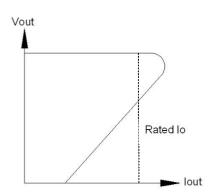
Output Over Current Protection

When excessive output currents occur in the system, circuit protection is required on all power supplies. Normally, overload current is maintained at approximately about 150 percent of rated current for TEN 8-WI series.

Fold back-mode is a method of operation in a power supply whose purpose is to protect the power supply from being damaged during an over-current fault condition. It also enables the power supply to operate normally when the fault is removed.

One of the problems resulting from over current is that excessive heat may be generated in power devices; especially MOSFET and Shottky diodes and the temperature of those devices may exceed their specified limits. A protection mechanism has to be used to prevent those power devices from being damaged.

The operation of fold back is as follows. When the current sense circuit sees an over-current event, the output voltage of the module will be decreased for low power dissipation and decrease the heat of the module.



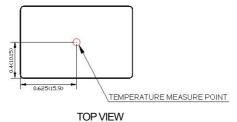
Date: November 4th, 2011 / Rev.: 3.0 / Page 51 / 55

Output Over Voltage Protection (only single output converters)

The output over-voltage protection consists of output Zener diode that monitors the voltage on the output terminals. If the voltage on the output terminals exceeds the over-voltage protection threshold, then the Zener diode clamps the output voltage.

Thermal Consideration

The power module operates in a variety of thermal environments. However, sufficient cooling should be provided to help ensure reliable operation of the unit. Heat is removed by conduction, convection, and radiation to the surrounding Environment. Proper cooling can be verified by measuring the point as the figure below. The temperature at this location should not exceed 105°C. When Operating, adequate cooling must be provided to maintain the test point temperature at or below 105°C. Although the maximum point Temperature of the power modules is 105°C, you can limit this Temperature to a lower value for extremely high reliability.



Measurement shown in inches and (millimeters)

Remote ON/OFF Control

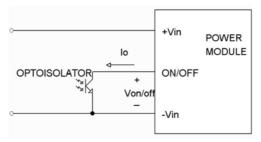
The positive logic remote ON/OFF control circuit is included.

Turns the module ON during a logic High on the On/Off pin and turns OFF during a logic Low.

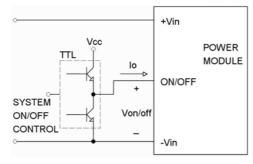
The On/Off pin is an open collector/drain logic input signal (Von/off) that referenced to GND.

If not using the remote on/off feature, please open circuit between on/off pin and –input pin to turn the module on.

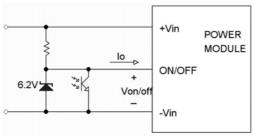
Proposals of Remote ON/OFF circuits



Isolated-Closure Remote ON/OFF

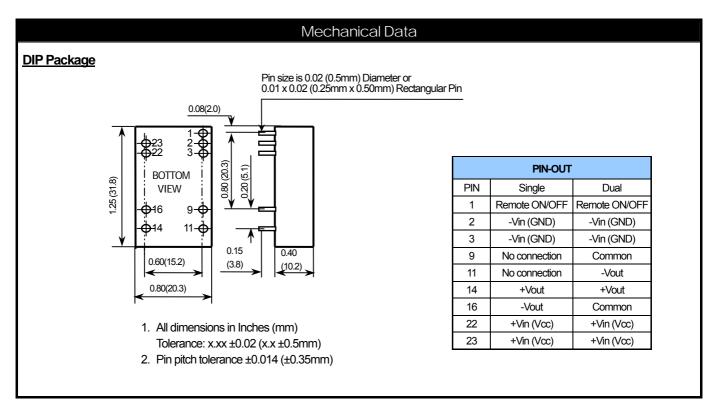


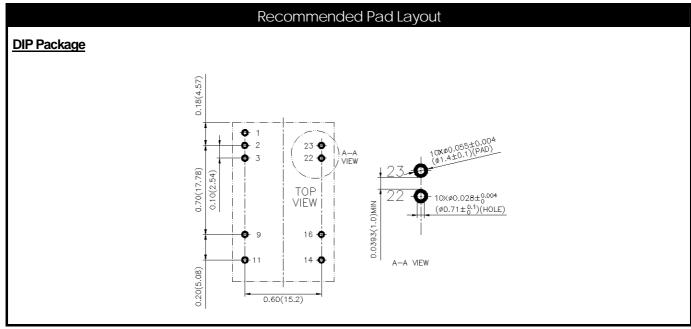
Level Control Using TTL Output

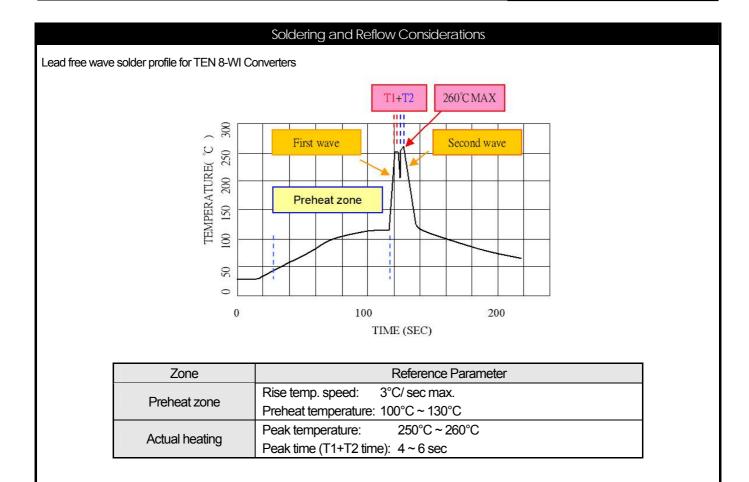


Level Control Using Line Voltage

Date: November 4th, 2011 / Rev.: 3.0 / Page 53 / 55



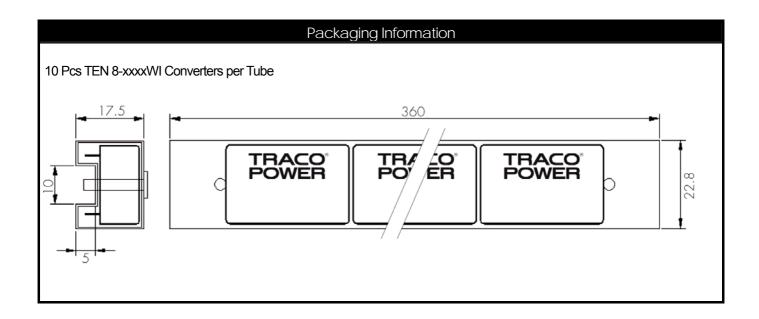




Reference Solder: Sn-Ag-Cu; Sn-Cu

Hand Welding:

Soldering iron: Power 90 Watt Soldering Time: 2 ~ 4 sec Temp.: 380°C ~ 400°C



Part Number Structure

Model	Input	Output	Output Current	Input Current	Efficiency (2)
Number	Range	Voltage	Max. Load	Full Load (1)	(%)
TEN 8-2410WI	9-36 VDC	3.3 VDC	2400mA	407mA	85
TEN 8-2411WI	9-36 VDC	5 VDC	1600mA	402mA	87
TEN 8-2412WI	9-36 VDC	12 VDC	666mA	407mA	86
TEN 8-2413WI	9-36 VDC	15 VDC	533mA	407mA	86
TEN 8-2421WI	9-36 VDC	±5 VDC	±800mA	417mA	84
TEN 8-2422WI	9-36 VDC	±12 VDC	±333mA	407mA	86
TEN 8-2423WI	9-36 VDC	±15 VDC	±267mA	407mA	87
TEN 8-4810WI	18 – 75 VDC	3.3 VDC	2400mA	204mA	85
TEN 8-4811WI	18 – 75 VDC	5 VDC	1600mA	201mA	87
TEN 8-4812WI	18 – 75 VDC	12 VDC	666mA	201mA	87
TEN 8-4813WI	18 – 75 VDC	15 VDC	533mA	198mA	88
TEN 8-4821WI	18 – 75 VDC	±5 VDC	±800mA	208mA	84
TEN 8-4822WI	18 – 75 VDC	±12 VDC	±333mA	203mA	87
TEN 8-4823WI	18 – 75 VDC	±15 VDC	±267mA	201mA	87
TEN 8-7210WI	43 – 160 VDC	3.3 VDC	2400mA	407mA	84
TEN 8-7211WI	43 – 160 VDC	5 VDC	1600mA	402mA	85
TEN 8-7212WI	43 – 160 VDC	12 VDC	666mA	407mA	86
TEN 8-7213WI	43 – 160 VDC	15 VDC	533mA	407mA	86
TEN 8-7221WI	43 – 160 VDC	±5 VDC	±800mA	417mA	82
TEN 8-7222WI	43 – 160 VDC	±12 VDC	±333mA	407mA	85
TEN 8-7223WI	43 – 160 VDC	±15 VDC	±267mA	407mA	85

Note 1. Maximum value at nominal input voltage and full load

Note 2. Typical value at nominal input voltage and full load.

Safety and Installation Instruction

Fusing Consideration

Caution: This power module is not internally fused. An input line fuse must always be used.

This encapsulated power module can be used in a wide variety of applications, ranging from simple stand-alone operation to an integrated part of sophisticated power architecture. To maximum flexibility, internal fusing is not included; however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a slow-blow fuse with maximum rating of 3A. Based on the information provided in this data sheet on Inrush energy and maximum dc input current; the same type of fuse with lower rating can be used. Refer to the fuse manufacturer's data for further information.

MTBF and Reliability

The MTBF of TEN 8-WI DUAL-SERIES of DC/DC converters has been calculated using

Bellcore TR-NWT-000332 Case I: 50% stress, Operating Temperature at 40° C (Ground fixed and controlled environment). The resulting figure for MTBF is 2'350'000 hours.

MIL-HDBK 217F NOTICE2 FULL LOAD, Operating Temperature at 25°C. The resulting figure for MTBF is 1'078'000 hours.