Package For/Supply By:





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MATERIAL SAFETY DATA SHEET

PRODUCT IDENTIFICATION

Product Name:	TIM-818 EX
Product Number:	Delta Bond 156-K
Product Type:	Thermally Conductive Acrylic Resin

II. COMPOSITION

Ingredients	%
Alumina*	70-75
Alkyl Methacrylate	15-20
Hydroxyalkyl Methacrylate	5-10
Elastomer	5-10
Cumene Hydroperoxide*	1-2
Saccharin*	0.1-1
Maleic Acid	0.1-1

*This component is listed as a SARA Section 313 Toxic Chemical.

III. CHEMICAL AND PHYSICAL PROPERTIES

Vapor Pressure:	Unknown Unknown
Vapor Density:	0
Solubility in Water:	Slight
Specific Gravity:	1.6
Boiling Point:	300°F
Volatile Organic Compound	
(EPA Method 24)	
Evaporation Rate (Ether $= 1$)	
Appearance:	Blue paste
pH:	
Odor:	Mild Odor

IV. FLAMMABILITY AND EXPLOSIVE PROPERTIES

Flash Point:	200°F	Method: TCC
Estimated NFPA Code:		
Fire Hazard:	1	
Reactivity Hazard:	1	
Specific Hazard:	Does not apply	
Estimated HMIS Code:		
Health Hazard:	2	
Flammability Hazard:	1	
Reactivity Hazard:	1	
Personal Protection:	Does not apply	
Explosive Limits:		
(% by volume in air) Lower	DNA	
(% by volume in air) Upper	DNA	
Recommended Extinguishing Agents:	CO2, Foam, Dry Chen	nical
Hazardous Products Formed by Fire		
Or Thermal Decomp:		
Unusual Fire or Explosion Hazards:	None	
Compressed Gases:		
Pressure at Room Temp:		



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V. SPILL OR LEAK AND DISPOSAL PROCEDURES

Steps to be taken in case of spill or leak:

Scrape up as much as possible. Residues may be cleaned with solvent. Store in partly filled, closed container until disposal. Landfill or incinerate following EPA and Local regulation.

Recommended methods of disposal:

VI. STORAGE AND HANDLING PROCEDURES

Storage:	Store below 110°F to preserve shelf life.
Handling:	Avoid prolonged skin contact.

VII. SHIPPING REGULATIONS

DOT	(49 CFR 172)	
	Proper Shipping Name	Unrestricted
	Hazard Class or Division:	Unrestricted
	Identification Number	None

IATA

Proper Shipping Name:	Unrestricted
Class or Division:	Unrestricted
UN or ID Number:	None

IMO

Substance	NA
Marine Pollutant Status	NA
Class	NA
Subsidiary Risk	NA
IMDG Code Page	NA
UN Number	NA

VIII. REACTIVITY DATA

Stability:	Stable
Hazardous Polymerization:	Will not occur
Hazardous Decomposition Products	
(non-thermal):	None
Incompatibility:	None

IX. EMERGENCY TREATMENT PROCEDURES

Ingestion:	Do NOT induce vomiting. Keep individual calm. Obtain medical attention. Low toxicity.
Inhalation:	Remove to fresh air.
Skin Contact:	Wash with soap and water and flush for at least 15 minutes with water. Obtain medical attention.
Eye Contact:	Wash with water and flush for at least 15 minutes with water. Obtain medical attention.

X. PERSONAL PROTECTION

Eyes:	Safety glasses or goggles
Skin:	Impermeable rubber or plastic gloves.
Ventilation:	Not normally needed

 XI. HEALTH HAZARD DATA

 Toxicity:

 Primary Routes of Entry:

 Signs and Symptoms of Exposure:

 Prolonged contact with sensitive individuals may cause dermatitis.



Existing Conditions Aggravated By Exposure:

KEFIELD 33 Bridge Street, Pelham, NH 03076 Phone: (603) 635-2800 Fax: (603) 635-1900

www.wakefield.com

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Exposure Limits (TWA) Ingredients	ACGIH (TLV)	OSHA (PEL)	Other
Alumina Alkyl Methacrylate	10 mg./m3 None	15mg/m3 None	None None
Hydroxyalkyl Methacrylate	None	None	3 ppm ceiling
Elastomer	None	None	None
Cumene Hydroperoxide	None	None	None
Saccharin	None	None	None
Maleic Acid	None	None	None
Exposure Limits (STEL)	ACGIH	OSHA	
	(TLV)	(PEL)	
Ingredients for which no Exposure Limits have been established are not listed above.			

		Literature Refere	enced			Carcino	gen	
Ingredients		Target Organ an	d Other Hea	alth Effects		NTP	IARC	OSHA
Alumina	No data			No	No	No		
Alky Methacrylate		No data				No	No	No
Hydroxyalkyl Methacryl	ate	ALG KID LIV			No	No	3 ppm ceiling	
Elastomer		ALG KID LIV			No	No	3 ppm ceiling	
Cumene Hydrperoxide		MUT SOM			No	No	No	
Saccharin		MUT			Yes	2B	No	
Maleic Acid		IRR				No	No	No
Abbreviations								
ALG Allergen SOM	LUN MUT	Lungs Mutagen	KID IRR	Kidney Irritant	LIV	Liver		

XII. PREPARATION INFORMATION

Prepared by:	Prakash Khatri
Title:	Technical Director
Revision:	February, 2010

NOTICE

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	Proper Shipping Name	Unrestricted
	Hazard Class or Division:	Unrestricted
	Identification Number	None

IATA

Proper Shipping Name:	Unrestricted
Class or Division:	Unrestricted
UN or ID Number:	None

IMO

Substance	NA
Marine Pollutant Status	NA
Class	NA
Subsidiary Risk	NA
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Ingredients for which no Exposure	Limits have been established	are not listed above.	

	Literature Referenced			Carcinogen				
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Alky Methacrylate		No data		No	No	No		
Hydroxyalkyl Methacryl	ate	ALG KID LIV			No	No	3 ppm ceiling	
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