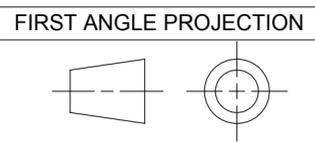
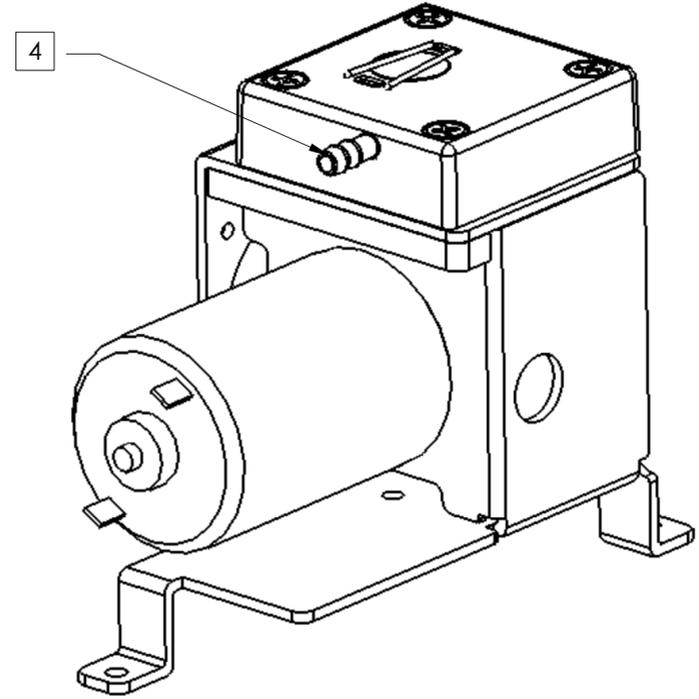
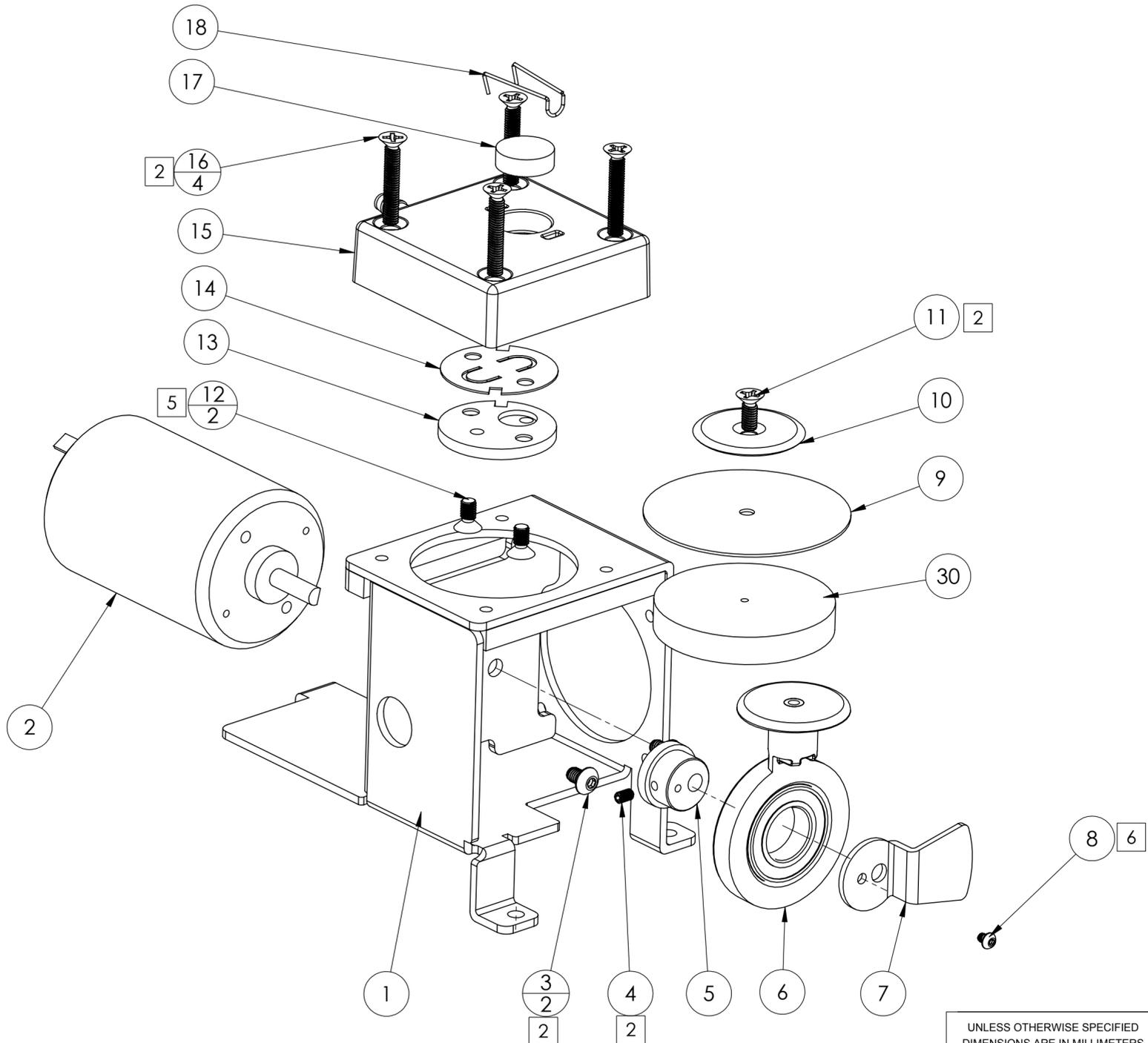


NOTES: (UNLESS OTHERWISE SPECIFIED.)

- 1. DIMENSIONS AND TOLERANCES PER ANSI Y14.5, 1982.
- 2. APPLY LOCTITE 222 TO SCREWS WHERE NOTED.
- 3. ASSEMBLE AND TEST PER PROCEDURE 7000-3190-PRO.
- 4. FITTING ON PUMP HEAD ITEM #15 TO BE FACING TOWARD ITEM #2 PUMP MOTOR.
- 5. APPLY LOCTITE 425 TO SCREWS WHERE NOTED.
- 6. APPLY LOCTITE 271 TO SCREWS WHERE NOTED.

REVISION HISTORY				
ECN	REV	DESCRIPTION	DATE	APPROVED
4137	*4	CHG ITEM 16 2800-0397 TO 2800-0565, CHG BAL'S TO MATCH BOM	4/14/2006	NG
4141	*5	REPLATE ITEM #4: P/N 2800-0404 WITH 2800-0573	6/23/2006	NG
4256	*6	ADD: ITEMS 20 THRU 29 TO BOM.	8/4/2006	NG
5059	*7	ADD:NOTE 5 & 6;ITEM 30,1400-0212;ITEM31,1600-0084;ITEM32,11136.REPLACE ITEM12,2800-0398(2X) WITH 2800-0523(2X).	7/17/2007	LJH
5088	*8	REPLACE ITEM 20: 6000-0102 WITH 7074-7040(1X), ITEM 21: 6000-0101 WITH 7074-7050(1X). DELETE ITEM 26: 2100-0270, ITEM 27: 2100-0306 ITEM 28: 6000-0227, ITEM 29: 2100-0295	9/14/2000	LJH
5754	A	CHG ITEM 22 FROM 3100-0060 TO 3100-0007, ITEM 23 FROM 3100-0059 TO 3100-0002. CONVERT TO PRODUCTION RELEASE	6/24/2010	CK

RELEASED



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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS TOLERANCES ARE:		APPROVALS		DATE	OKi OK INTERNATIONAL	Garden Grove Division		Phone: 1-714-799-9910
DECIMALS	ANGLES	SURFACES	DRAWN	5/16/05		12151 Monarch Street		Fax: 1-714-799-9533
.X±0.3	±1.0°	√63	CHECKED	MB	Garden Grove, CA.92841		www.okinternational.com	
.XX±0.13			APPR		TITLE			
ALL DIMENSIONS APPLY AFTER FINISH			LAST CHG BY		ASSY, PUMP AC-PM1			
MATERIAL	DN		6/24/10		SIZE	SCALE	DWG NO	REV
FINISH	DO NOT SCALE DRAWING				C	1:1	7075-9060	A
					FILENAME	SHEET		
					7075-9060_A	1 OF 2		

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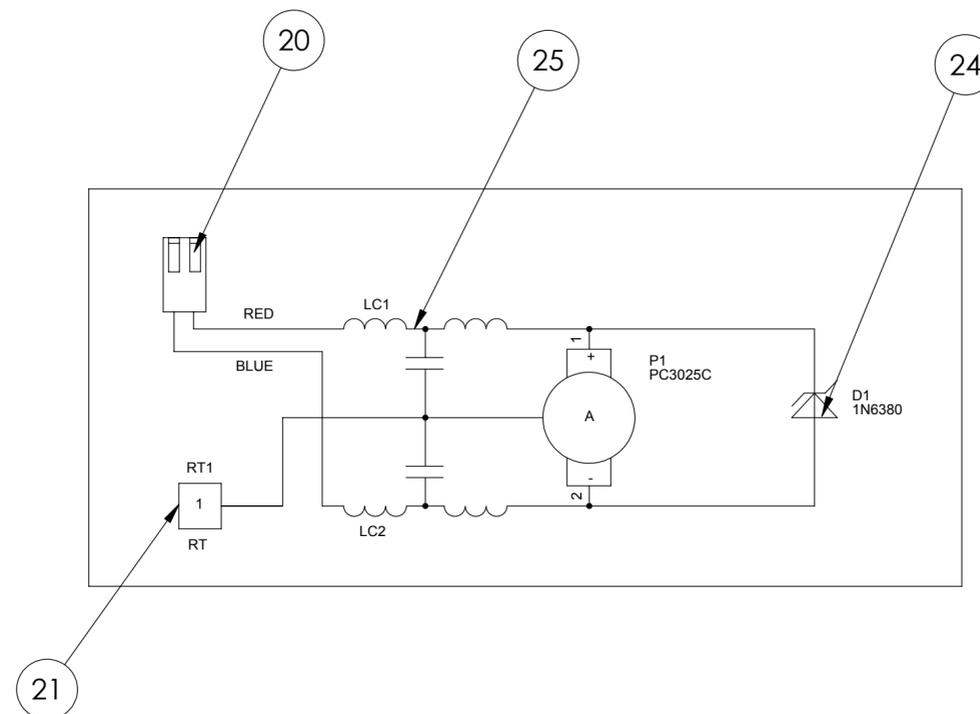
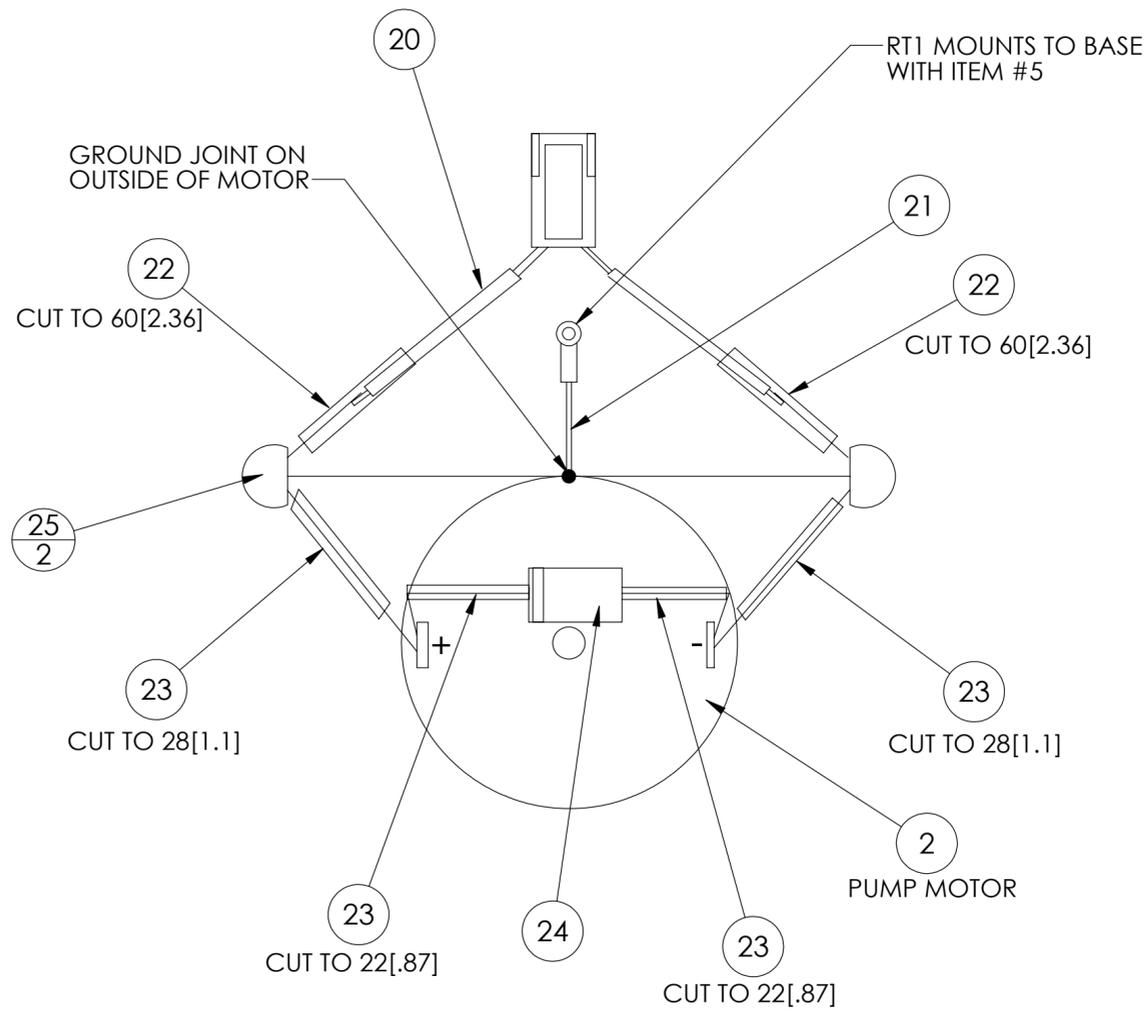
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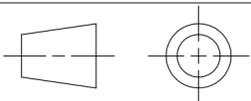
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FIRST ANGLE PROJECTION



06/06_F

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APPROVALS	DATE	OKi OK INTERNATIONAL	Garden Grove Division	Phone: 1-714-799-9910
DRAWN MB	5/16/05		12151 Monarch Street	Fax: 1-714-799-9533
APPR		SIZE C	SCALE 1:1	DWG NO 7075-9060
DO NOT SCALE DRAWING		FILENAME 7075-9060_A	SHEET 2 OF 2	REV A
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MFR PUMP REPLACEMENT (AC-PM1)
SWITCH OFF POWER AND UNPLUG UNIT FROM
POWER OUTLET BEFORE SERVICING

- a) Remove the power switch activator item 1 by pulling straight out (use a pliers be careful not to damage plastic part).
- b) Turn unit over and remove the 4 screws item 2 and lift top cover item 3 off.
- c) Unplug the vacuum line item 4 from pump item 5 and disconnect its electrical connector from the PCBA.
- d) Remove the 3 nuts from item 6 by holding the pump down.
- e) To replace pump repeat steps a) through e) in reverse.

