

Insertion and Removal Tools for MOD II & MOD III

Tools for Crimp Type Contacts

Insertion Tools

Used for inserting contacts after they are terminated to conductor. Pin and socket contacts have identical terminal ends; the same tool is used for both.



Size	Insertion Tool Catalog No.	
18	TP-201047-1	Use Same Tool for Pin or Socket
16	TP-201048-1	
12	TP-201049-1	
10	TP-201046-1	

Size	Expander Barrel Catalog No.	Tapered Lead Style	T-Bar Handle Style
8	TP-201007-A	TP-201007-B	–
4	TP-201033-A	TP-201033-B	–
0	TP-201000-EBL	TP-201000-TL	TP-201000-TH
0	TP-201000-EBS		

A separate expander barrel is required for each cavity of the contact inset.

An even number of long and short barrels should be used: Example: if the insert contains four cavities, use two long (EBL) and two short (EBS). Insert the short ones first and remove them last.

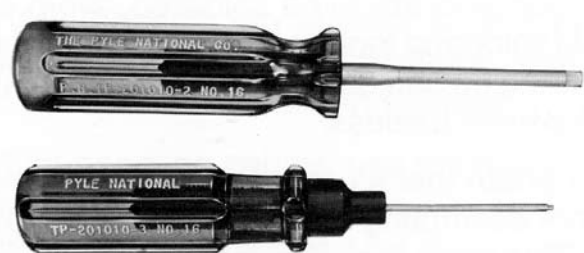
NOTE: EBS = Expander Barrel Short, EBL= Expander Barrel Long.

The T-Bar handle should be used in the insertion and extraction of the expander barrel for the 1/0 cavities –only one is required.

One tapered lead required only.

Removal Tools

Used for extracting contacts from the insert assembly after contacts have been seated. Expanders and taper leads are required for sizes 8, 4, 1/0 MOD II contacts only.



Removal Tools for MOD II

Size	Removal Tool Number for Pin	Removal Tool Number for Socket
18	TP-201459	TP-201011-3
16	TP-201459	TP-201010-3
12	TP-201459	TP-201009-3
10	TP-201459	TP-201008-3