

RITS CONN ASSY
1. PURPOSE 目的

Define the packaging specification and packaging method of RITS CONN ASSY.

订定 RITS CONN ASSY. 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part No.	Description
1473565-X	HDR ASSY (1ROW) RITS CONN
1473562-X	PLUG-ASSY RITS-CONN
1473561-X	SUB PLUG ASSY RITS CONN
1746741-X	SOCKET ASSY RITS CONN
1554809-x	PLUG ASSY RITS CONN

3. PACKAGING MATERIAL 包装材料

Part Number	Inner								Outer		
	TUBE				INNER LABEL	TAPE	Bag	Bag label	Air cap	OUTER BOX	OUTER LABEL
	2-912107-0	2-912107-1	1-623845-3	7-912107-1	623126-1	623853-1	2-720998-0	623865-4	912065-2	912031-5	623865-5
1473565-3	1/35	-	0.5/350	-	1/35	5 MR/2800	1/1400	1/1400	1/2800	1/2800	1/2800
1473565-4	1/30	-	0.5/300	-	1/30	5 MR/2400	1/1200	1/1200	1/2400	1/2400	1/2400
1473565-5/6	1/24	-	0.5/240	-	1/24	5 MR/1920	1/960	1/960	1/1920	1/1920	1/1920
1473565-7/8	1/20	-	0.5/200	-	1/20	5 MR/1600	1/800	1/800	1/1600	1/1600	1/1600
1473561-3	-	1/36	0.5/360	-	1/36	5 MR/1800	1/900	1/900	2/1800	1/1800	1/1800
1473561-4	-	1/31	0.5/310	-	1/31	5 MR/1550	1/775	1/775	2/1550	1/1550	1/1550
1473561-5/6	-	1/25	0.5/250	-	1/25	5 MR/1250	1/625	1/625	2/1250	1/1250	1/1250
1473561-7/8	-	1/20	0.5/200	-	1/20	5 MR/1000	1/500	1/500	2/1000	1/1000	1/1000

DR Sam Wu	CHK Apple Shi	APVD Ansin Yang
---------------------	-------------------------	---------------------------

3. PACKAGING MATERIAL 包装材料

Part Number	Inner								Outer		
	TUBE				INNER LABEL	TAPE	Bag	Bag label	Air cap	OUTER BOX	OUTER LABEL
	2-912107-0	2-912107-1	1-623845-3	7-912107-1	623126-1	623853-1	2-720998-0	623865-4	912065-2	912031-5	623865-5
0/1/2/3/4-1473562-3	-	1/36	0.5/360	-	1/36	5 MR/1800	1/900	1/900	2/1800	1/1800	1/1800
0/1/2/3/4-1473562-4	-	1/31	0.5/310	-	1/31	5 MR/1550	1/775	1/775	2/1550	1/1550	1/1550
0/1/2/3/4-1473562-5	-	1/25	0.5/250	-	1/25	5 MR/1250	1/625	1/625	2/1250	1/1250	1/1250
0/1/2/3/4-1473562-6	-	1/25	0.5/250	-	1/25	5 MR/1250	1/625	1/625	2/1250	1/1250	1/1250
0/1/2/3/4-1473562-7	-	1/20	0.5/200	-	1/20	5 MR/1000	1/500	1/500	2/1000	1/1000	1/1000
0/1/2/3/4-1473562-8	-	1/20	0.5/200	-	1/20	5 MR/1000	1/500	1/500	2/1000	1/1000	1/1000
0/1/2/3/4-1554809-3	-	1/36	0.5/360	-	1/36	5 MR/1800	1/900	1/900	2/1800	1/1800	1/1800
0/1/2/3/4-1554809-4	-	1/31	0.5/310	-	1/31	5 MR/1550	1/775	1/775	2/1550	1/1550	1/1550
0/1/2/3/4-1554809-6	-	1/25	0.5/250	-	1/25	5 MR/1250	1/625	1/625	2/1250	1/1250	1/1250
0/1/2/3/4-1554809-8	-	1/20	0.5/200	-	1/20	5 MR/1000	1/500	1/500	2/1000	1/1000	1/1000
1-1746741-3	-	-	0.5/340	1/34	1/34	5 MR/1700	1/850	1/850	1/1700	1/1700	1/1700
1-1746741-4	-	-	0.5/300	1/30	1/30	5 MR/1500	1/750	1/750	1/1500	1/1500	1/1500
1-1746741-6	-	-	0.5/240	1/24	1/24	5 MR/1200	1/600	1/600	1/1200	1/1200	1/1200
1-1746741-8	-	-	0.5/200	1/20	1/20	5 MR/1000	1/500	1/500	1/1000	1/1000	1/1000
1746741-3	-	-	0.5/340	1/34	1/34	5 MR/1700	1/850	1/850	1/1700	1/1700	1/1700
1746741-4	-	-	0.5/300	1/30	1/30	5 MR/1500	1/750	1/750	1/1500	1/1500	1/1500
1746741-6	-	-	0.5/240	1/24	1/24	5 MR/1200	1/600	1/600	1/1200	1/1200	1/1200
1746741-8	-	-	0.5/200	1/20	1/20	5 MR/1000	1/500	1/500	1/1000	1/1000	1/1000
2-1746741-3	-	-	0.5/340	1/34	1/34	5 MR/1700	1/850	1/850	1/1700	1/1700	1/1700
2-1746741-4	-	-	0.5/300	1/30	1/30	5 MR/1500	1/750	1/750	1/1500	1/1500	1/1500
2-1746741-6	-	-	0.5/240	1/24	1/24	5 MR/1200	1/600	1/600	1/1200	1/1200	1/1200
2-1746741-8	-	-	0.5/200	1/20	1/20	5 MR/1000	1/500	1/500	1/1000	1/1000	1/1000
4-1746741-3	-	-	0.5/340	1/34	1/34	5 MR/1700	1/850	1/850	1/1700	1/1700	1/1700
4-1746741-4	-	-	0.5/300	1/30	1/30	5 MR/1500	1/750	1/750	1/1500	1/1500	1/1500
4-1746741-6	-	-	0.5/240	1/24	1/24	5 MR/1200	1/600	1/600	1/1200	1/1200	1/1200
4-1746741-8	-	-	0.5/200	1/20	1/20	5 MR/1000	1/500	1/500	1/1000	1/1000	1/1000

	Inner	Middle	Outer
LABEL	623126-1	623865-4	623865-1
SEALING	Tape	Tape	Tape

4. PACKAGING QUANTITY 包装数量

Part No.	Inner	Middle	Outer
1473561-7/8 0/1/2/3/4-1473562-7/8 0/1/2/4-1746741-8 0/1/2/3/4-1554809-6	20 pcs/tube	20 X 25 tubes = 500 pcs/bag	500 X 2 bags = 1000 pcs/box
1473565-7/8	20 pcs/tube	20 X 40 tubes = 800 pcs/bag	800 X 2 bags = 1600 pcs/box
0/1/2/4-1746741-6	24 pcs/tube	24 X 25 tubes = 600 pcs/bag	600 X 2 bags = 1200 pcs/box
1473565-5/6	24 pcs/tube	24 X 40 tubes = 960 pcs/bag	960 X 2 bags = 1920 pcs/box
1473561-5/6 0/1/2/3/4-1473562-5/6 0/1/2/3/4-1554809-6	25 pcs/tube	25 X 25 tubes = 625 pcs/bag	625 X 2 bags = 1250 pcs/box
0/1/2/4-1746741-4	30 pcs/tube	30 X 25 tubes = 750 pcs/bag	750 X 2 bags = 1500 pcs/box
1473565-4	30 pcs/tube	30 X 40 tubes = 1200 pcs/bag	1200 X 2 bags = 2400 pcs/box
1473561-4 0/1/2/3/4-1473562-4 0/1/2/3/4-1554809-4	31 pcs/tube	31 X 25 tubes = 775 pcs/bag	775 X 2 bags = 1550 pcs/box
0/1/2/4-1746741-3	34 pcs/tube	34 X 25 tubes = 850 pcs/bag	850 X 2 bags = 1700 pcs/box
1473565-3	35 pcs/tube	35 X 40 tubes = 1400 pcs/bag	1400 X 2 bags = 2800 pcs/box
1473561-3 0/1/2/3/4-1473562-3 0/1/2/3/4-1554809-3	36 pcs/tube	36 X 25 tubes = 900 pcs/bag	900 X 2 bags = 1800 pcs/box

5. PACKING METHOD 包装方法

5.1. Place a stopper into the side of tube.

用塞子塞住TUBE的一端。

5.2. Load products into a tube all orientated same way.

按4中数量将产品朝同一方向放入一TUBE中。

5.3. Place end plug in other end of tube.

用软塞塞住TUBE的另一端。

注: 1).如图1所示, 如果TUBE装好产品后有空隙, 则裁剪适当大小的珍珠块(1-623845-3)填充TUBE一端的空隙;

2).如果TUBE装好产品后塞子仍然太长, 则裁掉一截塞子的尾部后再塞入TUBE中,

两端的塞子裁掉的长度大致要一样。



图1(包装示意图仅供方法的参考, 物料的颜色或样子以实物为准)

5.4. Place an inner label to the right of tube p/n.

在 TUBE P/N 的右侧贴一张内标签(Label P/N: 623126-1)。

5. PACKING METHOD 包装方法

5.5.1. **Only for 1473565-3~8:** Place 40 tubes with tapes(p/n: 623853-1) in the same orientation.

用胶带(P/N: 623853-1)将40个TUBE朝同一方向整齐地缠为一个整体。

5.5.2. **For other:** Place 25 tubes as one bundle with tapes(p/n: 623853-1).

用胶带(P/N: 623853-1)将25个TUBE缠为一个整体。

缠法: 共缠两条, 每条缠三圈.

5.6. Place one bundle of tubes(25 or 40 tubes) loaded products into polybag and seal with tape .

And place an middle label to middle of polybag.

将1捆(25或40条tube)装满产品的TUBE朝同一方向入大PE袋(2-720998-0)中, 并用小透明胶带封好, 然后在袋子中间位置上贴一中标签(Label P/N: 623865-4)。

5.7. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱, 并用胶带封好箱底。

5.8. Pack two bags of tubes with air caps and seal with tape, then place into box.

用一块气泡垫(912065-2)将包扎好的两袋产品包裹好后用大透明封箱胶布缠好, 然后放入箱中。

注: 对于1473561/1473562/1554809系列的产品, 还需用一块气泡垫填充箱则空隙, 如下图1所示。



图1

5.9. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱, 在箱外印有“PRODUCT ID”标识处贴上外标签。