SAFETY DATA SHEET



ARALDITE® INSTANT CLEAR T

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : ARALDITE® INSTANT CLEAR T

Product code : 00071144

Product description : Epoxy adhesive

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses				
Not available.				
Uses advised against Reason				
Not available.	-			

1.3 Details of the supplier of the safety data sheet

Supplier : Huntsman Advanced Materials (Europe)BVBA

Everslaan 45

3078 Everberg / Belgium Tel.: +41 61 299 20 41 Fax: +41 61 299 20 40

e-mail address of person responsible for this SDS

: Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Supplier

Telephone number : EUROPE: +32 35 75 1234

France ORFILA: +33(0)145425959

ASIA: +65 6336-6011 China: +86 20 39377888 Australia: 1800 786 152 New Zealand: 0800 767 437 USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Working pack (preparation)

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : Xi; R41, R38

R43 R52/53

Human health hazards: Risk of serious damage to eyes. Irritating to skin. May cause sensitisation by skin

contact.

Environmental hazards : Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic

environment.

See Section 16 for the full text of the R phrases or H statements declared above. See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

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SECTION 2: Hazards identification

Hazard symbol or symbols



Indication of danger

Risk phrases

: Irritant

: R41- Risk of serious damage to eyes.

R38- Irritating to skin.

R43- May cause sensitisation by skin contact.

R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

Safety phrases

: S2- Keep out of the reach of children.

S24- Avoid contact with skin.

S26- In case of contact with eyes, rinse immediately with plenty of water and seek

medical advice.

S36/37/39- Wear suitable protective clothing, gloves and eye/face protection.

S46- If swallowed, seek medical advice immediately and show this container or label.

Hazardous ingredients

bisphenol A - epoxy resins, number average MW >700 - <1100

epoxy phenol novolac resin butanedioldiglycidyl ether

trimethylolpropane triglycidylether

Supplemental label

elements

: Not applicable.

Supplemental label

elements

: Contains epoxy constituents. See information supplied by the manufacturer.

Special packaging requirements

Containers to be fitted

with child-resistant

fastenings

: Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Other hazards which do not result in classification

: Not available.

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SECTION 3: Composition/information on ingredients

Substance/mixture : Working pack (preparation)

			Class	<u>ification</u>	
Product/ingredient name	Identifiers	%	67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	Туре
bisphenol A - epoxy resins, number average MW >700 - <1100	CAS: 25068-38-6	13-30	Xi; R36/38 R43	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
epoxy phenol novolac resin	CAS: 28064-14-4	7-13	Xi; R36/38 R43 N; R51/53	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411	[1]
butanedioldiglycidyl ether	CAS: 2425-79-8 EC: 219-371-7 RRN: 01-2119494060- 45	7-13	Xn; R20/21 Xi; R36/38 R43 R52/53	Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
trimethylolpropane triglycidylether	CAS: 30499-70-8	3-7	Xi; R36/38 R43 R52/53	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1]
triethylenetetramine, propoxylated, xi	CAS: 26950-63-0 EC: 500-055-5	3-7	Xi; R41, R38	Skin Irrit. 2, H315 Eye Dam. 1, H318	[1]
2,4,6- tris(dimethylaminomethyl)phenol	CAS: 90-72-2 EC: 202-013-9	1-3	Xn; R22 C; R34 R52/53	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1]
Bis(2- dimethylaminoethyl)ether	CAS: 3033-62-3 EC: 221-220-5	1-3	T; R23/24 Xn; R22 C; R35	Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 2, H330 Skin Corr. 1A, H314 Eye Dam. 1, H318	[1] [2]
			See section 16 for the full text of the R- phrases declared above	See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

Occupational exposure limits, if available, are listed in Section 8.

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SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

: Get medical attention immediately. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact: Severely irritating to eyes. Risk of serious damage to eyes.

Inhalation : Exposure to decomposition products may cause a health hazard. Serious effects

may be delayed following exposure.

Skin contact: Irritating to skin. May cause sensitisation by skin contact.

Ingestion: Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

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SECTION 4: First aid measures

Specific treatments

: Symptomatic treatment and supportive therapy as indicated. Following severe exposure the patient should be kept under medical review for at least 48 hours.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

: None known.

media

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials: carbon dioxide

carbon monoxide nitrogen oxides

5.3 Advice for firefighters

Special precautions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. This material is harmful to aquatic organisms. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also Section 8 for additional information on hygiene measures.

6.2 Environmental precautions

Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material.

6.3 Methods and materials for containment and cleaning up

Small spill

Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

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SECTION 6: Accidental release measures

Large spill

: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

See Section 1 for emergency contact information.
 See Section 8 for information on appropriate personal protective equipment.
 See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Storage hazard class Huntsman Advanced Materials

: Storage class 12, Liquids, not dangerous

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific : Not available.

solutions

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

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SECTION 8: Exposure controls/personal protection

procedures

Recommended monitoring: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Derived effect levels

No DELs available.

Predicted effect concentrations

No PECs available.

8.2 Exposure controls

Appropriate engineering controls

: No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety evewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Material of gloves for long term application (BTT>480min):

: butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL), nitrile rubber, neoprene, Polyvinyl Chloride (PVC)

Material of gloves for short term/splash application (10min<BTT<480min): : butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL), nitrile rubber, neoprene, Polyvinyl Chloride (PVC)

(BTT = Break Through Time)

Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at www.gisbau.de.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

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SECTION 8: Exposure controls/personal protection

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Not available. Colour Not available. Odour Not available. **Odour threshold** pН : Not available. Melting point/freezing point : Not available. Initial boiling point and boiling : Not available.

range

: Closed cup: >100°C Flash point

Not available. **Evaporation rate** Flammability (solid, gas) Not available. Not applicable. **Burning time** Not applicable. **Burning rate**

Upper/lower flammability or

explosive limits

: Not available.

: Not available. Vapour pressure Not available. Vapour density Relative density Not available.

Solubility(ies)

Water solubility

Partition coefficient: n-

octanol/water (LogKow)

: Not available.

Auto-ignition temperature Not available. **Decomposition temperature** : Not available. : Not available. Viscosity **Explosive properties** : Not available.

: Not available. **Oxidising properties**

9.2 Other information

: 1.16 g/cm³ [20°C (68°F)] **Density**

SECTION 10: Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. 10.1 Reactivity

: The product is stable. 10.2 Chemical stability

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

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SECTION 10: Stability and reactivity

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : No specific data.

10.6 Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

Decomposition products may include the following materials:Refer to SDS for

individual components of the pack.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Endpoint	Species	Result	Exposure
epoxy phenol novolac resin	LC0 Inhalation Vapour	Rat - Male	0.00001 ppm	5 hours
	LD50 Dermal	Rat - Male, Female	>2000 mg/kg	-
	LD50 Oral	Rat - Female	>2000 mg/kg	-
butanedioldiglycidyl ether	LD50 Dermal	Rat - Male, Female	>2150 mg/kg	-
	LD50 Oral	Rat - Male, Female	1163 mg/kg	-
trimethylolpropane triglycidylether	LD50 Oral	Rat	>2000 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Test	Species	Route of exposure	Result
epoxy phenol novolac resin	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Mild irritant
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Mild irritant
butanedioldiglycidyl ether	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Non-irritant.
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Severe irritant
2,4,6- tris(dimethylaminomethyl)phenol	EPA CFR	Rabbit	Eyes	Corrosive
, , , , , , , , , , , , , , , , , , , ,	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Corrosive

Conclusion/Summary

Skin : bisphenol A - epoxy No known significant effects or critical hazards. resins, number average

MW >700 - <1100
epoxy phenol novolac Slightly irritating to the skin.
resin

butanedioldiglycidyl ether Non-irritating to the skin. trimethylolpropane No known significant effects or critical hazards.

triglycidylether
triethylenetetramine, No known significant effects or critical hazards.
propoxylated, xi

2,4,6- Corrosive to the skin.

tris(dimethylaminomethyl)phenol
Bis(2- No known significant effects or critical hazards.
dimethylaminoethyl)ether

Eyes :

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SECTION 11: Toxicological information

bisphenol A - epoxy No known significant effects or critical hazards.

resins, number average MW >700 - <1100

epoxy phenol novolac Slightly irritating to the eyes.

resin

butanedioldiglycidyl ether Severely irritating to eyes.

No known significant effects or critical hazards. trimethylolpropane

triglycidylether

triethylenetetramine, No known significant effects or critical hazards.

propoxylated, xi

2,4,6-Corrosive to eyes.

tris(dimethylaminomethyl)phenol

Bis(2-No known significant effects or critical hazards.

dimethylaminoethyl)ether

Respiratory bisphenol A - epoxy No known significant effects or critical hazards.

> resins, number average MW >700 - <1100

epoxy phenol novolac No known significant effects or critical hazards.

resin trimethylolpropane

butanedioldiglycidyl ether No known significant effects or critical hazards. No known significant effects or critical hazards.

triglycidylether triethylenetetramine, propoxylated, xi

No known significant effects or critical hazards.

2,4,6tris(dimethylaminomethyl)phenol

No known significant effects or critical hazards.

Bis(2-

No known significant effects or critical hazards.

dimethylaminoethyl)ether

Sensitiser

Product/ingredient name	Test	Route of exposure	Species	Result
butanedioldiglycidyl ether	OECD 406 Skin Sensitization	skin	Guinea pig	Sensitising
trimethylolpropane triglycidylether	-	skin	Guinea pig	Sensitising
2,4,6- tris(dimethylaminomethyl)phenol	OECD 406 Skin Sensitization	skin	Guinea pig	Sensitising

Conclusion/Summary

: No additional information.

Mutagenicity

Product/ingredient name	Test	Result
epoxy phenol novolac resin	-	Positive
	-	Positive
	-	Negative
	-	Negative
butanedioldiglycidyl ether	OECD 471 Bacterial Reverse	Positive
	Mutation Test	
	OECD 473 In vitro Mammalian	Positive
	Chromosomal Aberration Test	
	OECD 474 Mammalian Erythrocyte	Negative
	Micronucleus Test	

Conclusion/Summary

: 2,4,6-tris(dimethylaminomethyl)phenol: Not mutagenic in a standard battery of genetic toxicological tests.

Carcinogenicity

Product/ingredient Test Sp name	es Exposure Re	esult Route of Target exposure organs
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SECTION 11: Toxicological information

epoxy phenol novolac resin	OECD 453 Combined Chronic Toxicity/Carcinogenicity	Rat	2 years; 7 days per	Negative	Oral	-
103111	Studies		week			
	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 5 days per week	Negative	Dermal	-
	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Mouse	2 years; 3 days per week	Negative	Dermal	-

Reproductive toxicity

Product/ingredient name	Test	Species	Result/Result type	Target organs
epoxy phenol novolac resin	OECD 416 Two-Generation Reproduction Toxicity Study		Oral: 540 mg/kg NOEL :	-
2,4,6- tris(dimethylaminomethyl)phenol		Rat	Oral: NOAEL	-

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
epoxy phenol novolac resin	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	>540 mg/kg NOEL :
		Rabbit - Female	>300 mg/kg NOEL :
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit - Female	180 mg/kg NOAEL

Information on the likely routes of exposure

: Not available.

Potential acute health effects

Inhalation : Exposure to decomposition products may cause a health hazard. Serious effects

may be delayed following exposure.

Ingestion: Irritating to mouth, throat and stomach.

Skin contactEye contactEye contactSeverely irritating to eyes. Risk of serious damage to eyes.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation: No specific data.Ingestion: No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects: Not available.

Long term exposure

Potential immediate

: Not available.

effects

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SECTION 11: Toxicological information

Potential delayed effects: Not available.

Potential chronic health effects

Product/ingredient name	Test	Result type	Result	Target organs
epoxy phenol novolac resin	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	50 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOEL:	10 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOAEL	100 mg/kg	-
butanedioldiglycidyl ether	OECD 407 Repeated Dose 28-day Oral Toxicity Study in Rodents	NOAEL -	200 mg/kg	-
2,4,6- tris(dimethylaminomethyl)phenol	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/Developmental Toxicity Screening Test	NOEL: -	15 mg/kg	brain, liver, spleen

Conclusion/Summary: Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity: No known significant effects or critical hazards.

Developmental effects: No known significant effects or critical hazards.

Fertility effects: No known significant effects or critical hazards.

No known significant effects or critical hazards.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Test	Endpo	int	Exposure	Species	Result	
epoxy phenol novolac resin	-	Acute	EC50	72 hours Static	Algae	9.4	mg/L
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute	EC50	48 hours Static	Daphnia	1.7	mg/L
	-	Acute	IC50	3 hours Static	Bacteria	>100	mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Static	Fish	1.5	mg/L
	OECD 211 Daphnia Magna Reproduction Test	Chronic	NOEC	21 days Semi- static	Daphnia	0.3	mg/L
butanedioldiglycidyl ether	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute	EC50	24 hours Static	Daphnia	75	mg/L
	OECD 201 Alga, Growth Inhibition Test	Acute	EL50	72 hours Static	Algae	>160	mg/L
	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute	IC50	3 hours Static	Bacteria	>100	mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Static	Fish	24	mg/L
2,4,6- tris(dimethylaminomethyl)phenol	OECD 201 Alga, Growth Inhibition Test	Acute	EC50	72 hours Static	Algae	84	mg/L
	-	Acute	LC50	96 hours Static	Daphnia	718	mg/L

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SECTION 12: Ecological information

	-	Acute	LC50	96 hours	Fish	175	mg/L
				Static			_

12.2 Persistence and degradability

Product/ingredient name	Test	Period	Result
epoxy phenol novolac resin	OECD Derived from OECD 301F (Biodegradation Test)	28 days	5 %
butanedioldiglycidyl ether	OECD 301F Ready Biodegradability - Manometric Respirometry Test	28 days	43 %
2,4,6- tris(dimethylaminomethyl)phenol		28 days	4 %

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
epoxy phenol novolac resin	Fresh water 4.83 days Fresh water 3.58 days Fresh water 7.1 days	-	Not readily
butanedioldiglycidyl ether 2,4,6-tris(dimethylaminomethyl)phenol	-		Not readily Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
epoxy phenol novolac resin butanedioldiglycidyl ether 2,4,6- tris(dimethylaminomethyl)phenol	3.242 -0.269 0.219	31 -	low low low

12.4 Mobility in soil

Soil/water partition

: Not available.

coefficient (Koc)

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

12.7 Other ecological information

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken

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SECTION 13: Disposal considerations

when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Hazardous waste

: The classification of the product may meet the criteria for a hazardous waste.

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered

when recycling is not feasible.

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	14.1 UN number	14.2 UN proper shipping name
ADR/RID	Not regulated.	-
IMDG	Not regulated.	-
IATA	Not regulated.	-

	14.3 Transport hazard class(es)	group	14.5 Environmental hazards	14.6 Special precautions for user	Additional information
ADR/RID	-	-	No.	Not available.	-
IMDG	-	-	No.	Not available.	-
IATA	-	-	No.	Not available.	-

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

: Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable.

on the manufacture,

placing on the market and

use of certain dangerous substances, mixtures and

articles

Other EU regulations

Europe inventory : All components are listed or exempted.

Black List Chemicals : Not listed Priority List Chemicals : Not listed

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SECTION 15: Regulatory information

Integrated pollution prevention and control

: Not listed

list (IPPC) - Air

Integrated pollution prevention and control list (IPPC) - Water

: Not listed

National regulations

References : The provision of Safety Data Sheets comes under Regulation 6 of CHIP (CHIP is the

recognised abbreviation for the Chemicals Hazard Information and Packaging Regulations). This is an addition to the Health and Safety at Work Act 1974.

International regulations

Chemical Weapons Convention List Schedule I

: Not listed

Chemicals

Chemical Weapons
Convention List Schedule II

Chemicals

: Not listed

Chemical Weapons

Convention List Schedule III

Chemicals

: Not listed

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still

required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and

acronyms

: ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

15/17

1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification		
Acute Tox. 4, H332	On basis of test data		
Skin Corr. 1B, H314	Expert judgment		
Eye Dam. 1, H318	Expert judgment		
Skin Sens. 1, H317	Expert judgment		
Aquatic Chronic 3, H412	Expert judgment		

Full text of abbreviated H

statements

: H302 Harmful if swallowed.

H311 Toxic in contact with skin.
H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.H318 Causes serious eye damage.

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SECTION 16: Other information

H319 Causes serious eye irritation.

H330 Fatal if inhaled. H332 Harmful if inhaled.

H411 Toxic to aquatic life with long lasting effects.H412 Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 2, H330
Acute Tox. 3, H311
Acute Tox. 4, H302
Acute Tox. 4, H302
Acute Tox. 4, H312
Acute Tox. 6, H310
Acute Tox. 1, H310
Acute Tox. 1, H310
Acute Tox. 2, H330
Acute Tox. 2, H330
Acute Tox. 1, H310
Acute Tox. 2, H330
Acute Tox. 2, H330
Acute Tox. 3, H311
Acute Tox. 3, H311
Acute Tox. 4, H312
Acute Tox. 4, H312
Acute Tox. 4, H312
Acute Tox. 4, H312
Acute Tox. 5, H311
Acute Tox. 6, H311
Acute Tox. 7, H311
Acute Tox. 7,

Acute Tox. 4, H332 ACUTE TOXICITY: INHALATION - Category 4
Aquatic Chronic 2, H411 AQUATIC TOXICITY (CHRONIC) - Category 2
Aquatic Chronic 3, H412 AQUATIC TOXICITY (CHRONIC) - Category 3

Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2

Skin Corr. 1A, H314 SKIN CORROSION/IRRITATION - Category 1A SKIN CORROSION/IRRITATION - Category 1B Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2

Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

Full text of abbreviated R phrases

: R23/24- Toxic by inhalation and in contact with skin.

R22- Harmful if swallowed.

R20/21- Harmful by inhalation and in contact with skin.

R34- Causes burns.

R35- Causes severe burns.

R41- Risk of serious damage to eyes.

R38- Irritating to skin.

R36/38- Irritating to eyes and skin.

R43- May cause sensitisation by skin contact.

R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

Full text of classifications

[DSD/DPD]

: T - Toxic C - Corrosive Xn - Harmful Xi - Irritant

N - Dangerous for the environment

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 : 3/2/2012.

revision

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Version : 2

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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SECTION 16: Other information

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SAFETY DATA SHEET



ARALDITE® INSTANT CLEAR T HARDENER

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : ARALDITE® INSTANT CLEAR T HARDENER

Product code : 00071162
Product description : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Hardener for adhesive systems

1.3 Details of the supplier of the safety data sheet

Supplier: Huntsman Advanced Materials (Europe)BVBA

Everslaan 45

3078 Everberg / Belgium Tel.: +41 61 299 20 41 Fax: +41 61 299 20 40

e-mail address of person responsible for this SDS

: Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Supplier

Telephone number : EUROPE: +32 35 75 1234

France ORFILA: +33(0)145425959

ASIA: +65 6336-6011 China: +86 20 39377888 Australia: 1800 786 152 New Zealand: 0800 767 437 USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition: Mixture

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : Xi; R41, R38

Human health hazards: Risk of serious damage to eyes. Irritating to skin.

See Section 16 for the full text of the R phrases or H statements declared above. See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard symbol or symbols



Indication of danger : Irritant

Risk phrases : R41- Risk of serious damage to eyes.

R38- Irritating to skin.

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SECTION 2: Hazards identification

Safety phrases : S2- Keep out of the reach of children.

S26- In case of contact with eyes, rinse immediately with plenty of water and seek

medical advice.

S36/37/39- Wear suitable protective clothing, gloves and eye/face protection.

S46- If swallowed, seek medical advice immediately and show this container or label.

Hazardous ingredients

Supplemental label : Not applicable.

elements

Special packaging requirements

Containers to be fitted with child-resistant

: Not applicable.

fastenings

Tactile warning of danger: Not applicable.

2.3 Other hazards

Other hazards which do not result in classification

: Not available.

SECTION 3: Composition/information on ingredients

Substance/mixture : Mixture

			Class	<u>ification</u>	
Product/ingredient name	Identifiers	%	67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	Туре
triethylenetetramine, propoxylated, xi	CAS: 26950-63-0 EC: 500-055-5	3-7	Xi; R41, R38	Skin Irrit. 2, H315 Eye Dam. 1, H318	[1]
2,4,6- tris(dimethylaminomethyl)phenol	CAS: 90-72-2 EC: 202-013-9	3-7	Xn; R22 C; R34 R52/53	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412	[1]
Bis(2- dimethylaminoethyl)ether	CAS: 3033-62-3 EC: 221-220-5	1-3	T; R23/24 Xn; R22 C; R35	Acute Tox. 4, H302 Acute Tox. 3, H311 Acute Tox. 2, H330 Skin Corr. 1A, H314 Eye Dam. 1, H318	[1] [2]
1,8- diazabicyclo[5.4.0]undec- 7-ene, R52/53	CAS: 6674-22-2 EC: 229-713-7	1-3	Xn; R22 C; R34 R52/53	Acute Tox. 4, H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Aquatic Chronic 3, H412	[1]

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SECTION 3: Composition/information on ingredients						
bis[(dimethylamino)methyl]phenol	CAS: 71074-89-0 EC: 275-162-0	1-3	Xn; R21/22 C; R34	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1B, H314 Eye Dam. 1, H318	[1]	
			See section 16 for the full text of the R- phrases declared above	See Section 16 for the full text of the H statements declared above.		

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit

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- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

: Get medical attention immediately. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders

No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact

: Severely irritating to eyes. Risk of serious damage to eyes.

Inhalation

: Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Skin contact: Irritating to skin.

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SECTION 4: First aid measures

Ingestion: Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed.

The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : Symptomatic treatment and supportive therapy as indicated. Following severe

exposure the patient should be kept under medical review for at least 48 hours.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products

Decomposition products may include the following materials: carbon dioxide

carbon monoxide nitrogen oxides

5.3 Advice for firefighters

Special precautions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

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SECTION 6: Accidental release measures

For emergency responders: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also Section 8 for additional information on hygiene measures.

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

See Section 1 for emergency contact information. See Section 8 for information on appropriate personal protective equipment. See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Storage hazard class **Huntsman Advanced Materials**

: Storage class 12, Liquids, not dangerous

7.3 Specific end use(s)

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SECTION 7: Handling and storage

Recommendations : Not available.

Industrial sector specific : Not available.

solutions

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

Recommended monitoring procedures

: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Derived effect levels

No DELs available.

Predicted effect concentrations

No PECs available.

8.2 Exposure controls

Appropriate engineering controls

: No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

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Material of gloves for long term application (BTT>480min):

: butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)

Material of gloves for short term/splash application (10min<BTT<480min): : nitrile rubber, neoprene

(BTT = Break Through Time)

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SECTION 8: Exposure controls/personal protection

Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at www.gisbau.de.

Personal protective equipment for the body should be selected based on the task **Body protection** being performed and the risks involved and should be approved by a specialist

before handling this product.

: Appropriate footwear and any additional skin protection measures should be Other skin protection

selected based on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

: In case of inadequate ventilation wear respiratory protection. Respirator selection Respiratory protection

must be based on known or anticipated exposure levels, the hazards of the product

and the safe working limits of the selected respirator.

Environmental exposure

controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some

cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

: Liquid. Physical state Yellowish. Colour Odour mercaptan-like Not available. **Odour threshold** : Not available. Melting point/freezing point : Not available. Initial boiling point and boiling : Not available.

range

: Closed cup: >100°C Flash point

Evaporation rate Not available. Flammability (solid, gas) : Not available. **Burning time** Not applicable. **Burning rate** : Not applicable. Upper/lower flammability or : Not available.

explosive limits

Vapour pressure : Not available. Not available. Vapour density Not available. Relative density

Solubility(ies)

Water solubility : Insoluble

> 20 deg C : Not available.

Partition coefficient: noctanol/water (LogKow)

Auto-ignition temperature : Not available. **Decomposition temperature** : Not available.

25 Dynamic: 10000 to 20000 mPa-s deg C **Viscosity**

Explosive properties Not available. **Oxidising properties** Not available.

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SECTION 9: Physical and chemical properties

9.2 Other information

Density : 1.1 to 1.2 g/cm³ [23°C (73.4°F)]

SECTION 10: Stability and reactivity

: No specific test data related to reactivity available for this product or its ingredients. 10.1 Reactivity

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : strong acids, strong bases, strong oxidising agents

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

Decomposition products may include the following materials: Carbon oxides, Burning

produces obnoxious and toxic fumes., Nitrogen oxides

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Irritation/Corrosion

Product/ingredient name	Test	Species	Route of exposure	Result
2,4,6- tris(dimethylaminomethyl)phenol	EPA CFR	Rabbit	Eyes	Corrosive
	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Corrosive
bis[(dimethylamino)methyl]phenol	-	Rabbit Rabbit	Eyes Skin	Irritant Irritant

Conclusion/Summary

Eyes

Skin : triethylenetetramine, No known significant effects or critical hazards.

propoxylated, xi

2,4,6-Corrosive to the skin.

tris(dimethylaminomethyl)phenol

Bis(2-No known significant effects or critical hazards.

dimethylaminoethyl)ether

1,8-No known significant effects or critical hazards.

diazabicyclo[5.4.0]undec-

7-ene. R52/53

bis[(dimethylamino)methyl]phenol Irritating to skin.

: triethylenetetramine, No known significant effects or critical hazards.

propoxylated, xi

2,4,6-Corrosive to eyes.

tris(dimethylaminomethyl)phenol

No known significant effects or critical hazards.

dimethylaminoethyl)ether

1,8-No known significant effects or critical hazards.

diazabicyclo[5.4.0]undec-

7-ene, R52/53

bis[(dimethylamino)methyl]phenol Irritating to eyes.

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SECTION 11: Toxicological information

Respiratory: triethylenetetramine, No known significant effects or critical hazards.

propoxylated, xi

2,4,6- No known significant effects or critical hazards.

tris(dimethylaminomethyl)phenol

Bis(2- No known significant effects or critical hazards.

dimethylaminoethyl)ether

1,8- No known significant effects or critical hazards.

diazabicyclo[5.4.0]undec-

7-ene, R52/53

bis[(dimethylamino)methyl]phenol No known significant effects or critical hazards.

Sensitiser

Product/ingredient name	Test	Route of exposure	Species	Result
2,4,6- tris(dimethylaminomethyl)phenol	OECD 406 Skin Sensitization	skin	Guinea pig	Sensitising

Conclusion/Summary

: No additional information.

Mutagenicity

Conclusion/Summary : 2,4,6-tris(dimethylaminomethyl)phenol: Not mutagenic in a standard battery of

genetic toxicological tests.

Carcinogenicity

Reproductive toxicity

Product/ingredient name	Test	Species	Result/Result type	Target organs
2,4,6-tris(dimethylaminomethyl)phenol		Rat	Oral: NOAEL	-

Teratogenicity

Information on the likely routes of exposure

: Not available.

Potential acute health effects

Inhalation : Exposure to decomposition products may cause a health hazard. Serious effects

may be delayed following exposure.

Ingestion: Irritating to mouth, throat and stomach.

Skin contact: Irritating to skin.

Eye contact: Severely irritating to eyes. Risk of serious damage to eyes.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation: No specific data.Ingestion: No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Eye contact: Adverse symptoms may include the following:

pain or irritation watering

redness

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

Potential delayed effects: Not available.

Long term exposure

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SECTION 11: Toxicological information

Potential immediate

: Not available.

effects

Potential delayed effects: Not available.

Potential chronic health effects

Product/ingredient name	Test	Result type	Result	Target organs
2,4,6- tris(dimethylaminomethyl)phenol	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/Developmental Toxicity Screening Test	NOEL: -	15 mg/kg	brain, liver, spleen

Conclusion/Summary: Not available.

General: No known significant effects or critical hazards.Carcinogenicity: No known significant effects or critical hazards.Mutagenicity: No known significant effects or critical hazards.Teratogenicity: No known significant effects or critical hazards.Developmental effects: No known significant effects or critical hazards.Fertility effects: No known significant effects or critical hazards.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Test	Endpo	int	Exposure	Species	Result	
2,4,6- tris(dimethylaminomethyl)phenol	3-7	Acute	EC50	72 hours Static	Algae	84	mg/L
	-	Acute	LC50	96 hours Static	Daphnia	718	mg/L
	-	Acute	LC50	96 hours Static	Fish	175	mg/L

12.2 Persistence and degradability

Product/ingredient name	Test	Period		Result	
2,4,6- tris(dimethylaminomethyl)phenol	OECD 301D Ready Biodegrad Bottle Test	28 days		4 %	
Product/ingredient name	Aquatic half-life	Photolysis		Biodeg	radability
2,4,6- tris(dimethylaminomethyl)phenol	-	-		Not read	dily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
2,4,6- tris(dimethylaminomethyl)phenol	0.219	-	low

12.4 Mobility in soil

Soil/water partition : Not available. coefficient (Koc)

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

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SECTION 12: Ecological information

Not applicable.

12.6 Other adverse effects: No known significant effects or critical hazards.

12.7 Other ecological information

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Hazardous waste : Yes. European waste catalogue (EWC)

Waste code	Waste designation
07 02 08*	other still bottoms and reaction residues

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	14.1 UN number	14.2 UN proper shipping name
ADR/RID	Not regulated.	-
IMDG	Not regulated.	-
IATA	Not available.	Not available.

	14.3 Transport hazard class(es)	14.4 Packing group	14.5 Environmental hazards	14.6 Special precautions for user	Additional information
ADR/RID	-	-	No.	Not available.	-
IMDG	-	-	No.	Not available.	-
IATA	Not available.	-	No.	Not available.	-

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SECTION 14: Transport information

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC : Not applicable.

Code

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions : Not applicable.

on the manufacture,

placing on the market and use of certain dangerous

substances, mixtures and

articles

Other EU regulations

Europe inventory : All components are listed or exempted.

Black List Chemicals : Not listed **Priority List Chemicals** Not listed Integrated pollution : Not listed

prevention and control

list (IPPC) - Air

: Not listed

Integrated pollution prevention and control list (IPPC) - Water

National regulations

References : The provision of Safety Data Sheets comes under Regulation 6 of CHIP (CHIP is the

recognised abbreviation for the Chemicals Hazard Information and Packaging Regulations). This is an addition to the Health and Safety at Work Act 1974.

International regulations

Chemical Weapons Convention List Schedule I

Chemicals

: Not listed

Chemical Weapons Convention List Schedule II

Chemicals

: Not listed

Chemical Weapons Convention List Schedule III

Chemicals

: Not listed

15.2 Chemical Safety **Assessment**

: This product contains substances for which Chemical Safety Assessments are still

required.

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SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms

: ATE = Acute Toxicity Estimate

1272/2008]

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Acute Tox. 4, H332	Calculation method
Skin Corr. 1B, H314	Calculation method
Eye Dam. 1, H318	Calculation method
Skin Sens. 1, H317	Calculation method

Full text of abbreviated H statements

: H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.H318 Causes serious eye damage.

H330 Fatal if inhaled.

H332 Harmful if inhaled.

H412 Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

: Acute Tox. 2, H330 ACUTE TOXICITY: INHALATION - Category 2

Acute Tox. 3, H311 ACUTE TOXICITY: SKIN - Category 3
Acute Tox. 4, H302 ACUTE TOXICITY: ORAL - Category 4
Acute Tox. 4, H312 ACUTE TOXICITY: SKIN - Category 4

Acute Tox. 4, H332 ACUTE TOXICITY: INHALATION - Category 4
Aquatic Chronic 3, H412 AQUATIC TOXICITY (CHRONIC) - Category 3

Eye Dam. 1, H318 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1

Skin Corr. 1A, H314 SKIN CORROSION/IRRITATION - Category 1A Skin Corr. 1B, H314 SKIN CORROSION/IRRITATION - Category 1B Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2

Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

Full text of abbreviated R phrases

: R23/24- Toxic by inhalation and in contact with skin.

R22- Harmful if swallowed.

R21/22- Harmful in contact with skin and if swallowed.

R34- Causes burns.

R35- Causes severe burns.

R41- Risk of serious damage to eyes.

R38- Irritating to skin.

R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

Full text of classifications

[DSD/DPD]

: T - Toxic C - Corrosive

> Xn - Harmful Xi - Irritant

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SECTION 16: Other information

Date of issue/ Date of : 3/2/2012.

revision

Date of previous issue : 12/7/2011.

Version : 2

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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SAFETY DATA SHEET



ARALDITE® INSTANT CLEAR T RESIN

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : ARALDITE® INSTANT CLEAR T RESIN

Product code : 00071161
Product description : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Resin for adhesive systems

1.3 Details of the supplier of the safety data sheet

Supplier: Huntsman Advanced Materials (Europe)BVBA

Everslaan 45

3078 Everberg / Belgium Tel.: +41 61 299 20 41 Fax: +41 61 299 20 40

e-mail address of person responsible for this SDS

: Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Supplier

Telephone number : EUROPE: +32 35 75 1234

France ORFILA: +33(0)145425959

ASIA: +65 6336-6011 China: +86 20 39377888 Australia: 1800 786 152 New Zealand: 0800 767 437 USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Directive 1999/45/EC [DPD]

The product is classified as dangerous according to Directive 1999/45/EC and its amendments.

Classification : Xi; R36/38

R43 R52/53

Human health hazards: Irritating to eyes and skin. May cause sensitisation by skin contact.

Environmental hazards: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic

environment.

See Section 16 for the full text of the R phrases or H statements declared above. See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Hazard symbol or symbols



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SECTION 2: Hazards identification

Indication of danger : Irritant

Risk phrases : R36/38- Irritating to eyes and skin.

R43- May cause sensitisation by skin contact.

R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

Safety phrases : S2- Keep out of the reach of children.

S24- Avoid contact with skin. S37- Wear suitable gloves.

S46- If swallowed, seek medical advice immediately and show this container or label.

Hazardous ingredients : bisphenol A - epoxy resins, number average MW >700 - <1100

epoxy phenol novolac resin butanedioldiglycidyl ether

trimethylolpropane triglycidylether

Supplemental label

elements

Not applicable.

Supplemental label

elements

: Contains epoxy constituents. See information supplied by the manufacturer.

Special packaging requirements

Containers to be fitted

with child-resistant

fastenings

: Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Other hazards which do not result in classification

: Not available.

SECTION 3: Composition/information on ingredients

Substance/mixture

: Mixture

			Classification		
Product/ingredient name	Identifiers	%	67/548/EEC	Regulation (EC) No. 1272/2008 [CLP]	Туре
bisphenol A - epoxy resins, number average MW >700 - <1100	CAS: 25068-38-6	30-60	Xi; R36/38 R43	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]
epoxy phenol novolac resin	CAS: 28064-14-4	13-30	Xi; R36/38 R43 N; R51/53	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	[1]

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SECTION 3: Composition/information on ingredients

butanedioldiglycidyl ether trimethylolpropane	CAS: 2425-79-8 EC: 219-371-7 RRN: 01-2119494060- 45 CAS: 30499-70-8	13-30 7-13	Xn; R20/21 Xi; R36/38 R43 R52/53 Xi; R36/38	Aquatic Chronic 2, H411 Acute Tox. 4, H312 Acute Tox. 4, H332 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Skin Irrit. 2, H315	[1]
triglycidylether			R43 R52/53	Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 3, H412	
			See section 16 for the full text of the R- phrases declared above	See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Type

- [1] Substance classified with a health or environmental hazard
- [2] Substance with a workplace exposure limit
- [3] Substance meets the criteria for PBT according to Regulation (EC) No. 1907/2006, Annex XIII
- [4] Substance meets the criteria for vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact

: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation

: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact

: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion

: Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

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SECTION 4: First aid measures

4.2 Most important symptoms and effects, both acute and delayed

Potential acute health effects

Eye contact: Irritating to eyes.

Inhalation : No known significant effects or critical hazards.

Skin contact: Irritating to skin. May cause sensitisation by skin contact.

Ingestion: Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact: Adverse symptoms may include the following:

irritation watering redness

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: Symptomatic treatment and supportive therapy as indicated. Following severe

exposure the patient should be kept under medical review for at least 48 hours.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture

: In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products

 Decomposition products may include the following materials: carbon dioxide

carbon monoxide metal oxide/oxides

5.3 Advice for firefighters

Special precautions for

fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. This material is harmful to aquatic organisms. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

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SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Avoid breathing vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders

: If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also Section 8 for additional information on hygiene measures.

6.2 Environmental precautions

: Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material.

6.3 Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill

Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product.

6.4 Reference to other sections

See Section 1 for emergency contact information.
 See Section 8 for information on appropriate personal protective equipment.
 See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapour or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

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SECTION 7: Handling and storage

7.2 Conditions for safe storage, including any incompatibilities

: Store between the following temperatures: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination.

Storage hazard class **Huntsman Advanced Materials**

Storage class 12, Liquids, not dangerous

7.3 Specific end use(s)

Recommendations : Not available. : Not available. **Industrial sector specific** solutions

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

8.1 Control parameters

Occupational exposure limits

No exposure limit value known.

procedures

Recommended monitoring: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to European Standard EN 689 for methods for the assessment of exposure by inhalation to chemical agents and national guidance documents for methods for the determination of hazardous substances.

Derived effect levels

No DELs available.

Predicted effect concentrations

No PECs available.

8.2 Exposure controls

Appropriate engineering controls

: No special ventilation requirements. Good general ventilation should be sufficient to control worker exposure to airborne contaminants. If this product contains ingredients with exposure limits, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin protection

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SECTION 8: Exposure controls/personal protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Material of gloves for long term application (BTT>480min):

: butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL), nitrile rubber, neoprene, Polyvinyl Chloride (PVC)

Material of gloves for short term/splash application (10min<BTT<480min): : butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL), nitrile rubber, neoprene, Polyvinyl Chloride (PVC)

(BTT = Break Through Time)

Use gloves approved to relevant standards e.g. EN 374 (Europe), F739 (US). Suitability and durability of a glove is dependent on usage, e.g. frequency and duration of contact, chemical resistance of glove material and dexterity. Always seek advice from glove suppliers. Additional information can be found for instance at www.gisbau.de.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid. [Viscous liquid.]

Colour : Clear.

Odour : Odourless.

Odour threshold : Not available.

PH : Not available.

Melting point/freezing point : Not available.

Initial boiling point and boiling : >200°C

range

Flash point : Closed cup: >100°C [Data based on tests on similar product]

Evaporation rate: Not available.Flammability (solid, gas): Not available.Burning time: Not applicable.Burning rate: Not applicable.Upper/lower flammability or: Not available.

explosive limits

Vapour pressure: Not available.Vapour density: Not available.Relative density: Not available.

Solubility(ies)

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SECTION 9: Physical and chemical properties

Water solubility : Insoluble

20 deg C

Partition coefficient: noctanol/water (LogK_{ow}) : Not available.

Auto-ignition temperature : >200°C **Decomposition temperature** : >200°C

Viscosity : Dynamic: 50000 to 75000 mPa·s 25 deg C

Explosive properties : Not available.

Oxidising properties : Not available.

9.2 Other information

Density : 1.15 to 1.2 g/cm³ [25°C (77°F)]

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : strong acids, strong bases, strong oxidising agents

10.6 Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

Decomposition products may include the following materials:Carbon oxides, Burning

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produces obnoxious and toxic fumes.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Product/ingredient name	Endpoint	Species	Result	Exposure
epoxy phenol novolac resin	LC0 Inhalation Vapour	Rat - Male	0.00001 ppm	5 hours
	LD50 Dermal	Rat - Male,	>2000 mg/kg	-
		Female		
	LD50 Oral	Rat - Female	>2000 mg/kg	-
butanedioldiglycidyl ether	LD50 Dermal	Rat - Male,	>2150 mg/kg	-
		Female		
	LD50 Oral	Rat - Male,	1163 mg/kg	-
		Female		
trimethylolpropane triglycidylether	LD50 Oral	Rat	>2000 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Test	Species	Route of exposure	Result
			exposure	

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epoxy phenol novolac resin	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Mild irritant
	OECD 404 Acute Dermal	Rabbit	Skin	Mild irritant
butanedioldiglycidyl ether	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin	Non-irritant.
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes	Severe irritant

Conclusion/Summary

Skin : bisphenol A - epoxy No known significant effects or critical hazards.

> resins, number average MW >700 - <1100 epoxy phenol novolac

Slightly irritating to the skin.

butanedioldiglycidyl ether Non-irritating to the skin.

trimethylolpropane triglycidylether

No known significant effects or critical hazards.

: bisphenol A - epoxy **Eyes**

resins, number average MW >700 - <1100

No known significant effects or critical hazards.

epoxy phenol novolac

Slightly irritating to the eyes.

resin

butanedioldiglycidyl ether Severely irritating to eyes.

trimethylolpropane triglycidylether

No known significant effects or critical hazards.

Respiratory

: bisphenol A - epoxy resins, number average

No known significant effects or critical hazards.

MW >700 - <1100

epoxy phenol novolac

No known significant effects or critical hazards.

trimethylolpropane

butanedioldiglycidyl ether No known significant effects or critical hazards. No known significant effects or critical hazards.

triglycidylether

Sensitiser

Product/ingredient name	Test	Route of exposure	Species	Result
butanedioldiglycidyl ether	OECD 406 Skin Sensitization	skin	Guinea pig	Sensitising
trimethylolpropane triglycidylether	-	skin	Guinea pig	Sensitising

Conclusion/Summary

: No additional information.

Mutagenicity

Product/ingredient name	Test	Result
epoxy phenol novolac resin	-	Positive
	-	Positive
	-	Negative
	-	Negative
butanedioldiglycidyl ether	OECD 471 Bacterial Reverse Mutation Test	Positive
	OECD 473 In vitro Mammalian Chromosomal Aberration Test	Positive
	OECD 474 Mammalian Erythrocyte Micronucleus Test	Negative

Carcinogenicity

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Product/ingredient name	Test	Species	Exposure	Result	Route of exposure	Target organs
epoxy phenol novolac resin	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies		2 years; 7 days per week	Negative	Oral	-
	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Rat	2 years; 5 days per week	Negative	Dermal	-
	OECD 453 Combined Chronic Toxicity/Carcinogenicity Studies	Mouse	2 years; 3 days per week	Negative	Dermal	-

Reproductive toxicity

Product/ingredient name	Test	Species	Result/Result type	Target organs
1	OECD 416 Two-Generation Reproduction Toxicity Study		Oral: 540 mg/kg NOEL :	-

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
epoxy phenol novolac resin	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	>540 mg/kg NOEL :
		Rabbit - Female	>300 mg/kg NOEL :
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit - Female	180 mg/kg NOAEL

Information on the likely routes of exposure

: Not available.

Potential acute health effects

Inhalation: No known significant effects or critical hazards.

Ingestion: Irritating to mouth, throat and stomach.

Skin contact: Irritating to skin. May cause sensitisation by skin contact.

Eye contact: Irritating to eyes.

Symptoms related to the physical, chemical and toxicological characteristics

Inhalation: No specific data.Ingestion: No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Eye contact: Adverse symptoms may include the following:

irritation watering redness

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects: Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects: Not available.

Potential chronic health effects

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Product/ingredient name	Test	Result type	Result	Target organs
epoxy phenol novolac resin	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	NOAEL -	50 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOEL:	10 mg/kg	-
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	NOAEL	100 mg/kg	-
butanedioldiglycidyl ether	OECD 407 Repeated Dose 28-day Oral Toxicity Study in Rodents	NOAEL -	200 mg/kg	-

Conclusion/Summary: Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed

to very low levels.

Carcinogenicity: No known significant effects or critical hazards.

Mutagenicity: No known significant effects or critical hazards.

Teratogenicity: No known significant effects or critical hazards.

Developmental effects: No known significant effects or critical hazards.

Fertility effects: No known significant effects or critical hazards.

No known significant effects or critical hazards.

Other information : Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Test	Endpo	int	Exposure	Species	Result	
epoxy phenol novolac resin	-	Acute	EC50	72 hours Static	Algae	9.4	mg/L
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute	EC50	48 hours Static	Daphnia	1.7	mg/L
	-	Acute	IC50	3 hours Static	Bacteria	>100	mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Static	Fish	1.5	mg/L
	OECD 211 Daphnia Magna Reproduction Test	Chronic	NOEC	21 days Semi- static	Daphnia	0.3	mg/L
butanedioldiglycidyl ether	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute	EC50	24 hours Static	Daphnia	75	mg/L
	OECD 201 Alga, Growth Inhibition Test	Acute	EL50	72 hours Static	Algae	>160	mg/L
	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute	IC50	3 hours Static	Bacteria	>100	mg/L
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Static	Fish	24	mg/L

12.2 Persistence and degradability

Product/ingredient name	Test		Period		Result
epoxy phenol novolac resin butanedioldiglycidyl ether	OECD Derived from OECD 301F (Biodegradation Test) OECD 301F Ready Biodegradability - Manometric Respirometry Test		28 days 28 days		5 % 43 %
Product/ingredient name	Aquatic half-life	Photolysis		Biodeg	ıradability

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SECTION 12: Ecological information

epoxy phenol novolac resin	Fresh water 4.83 days	-	Not readily
	Fresh water 3.58 days		-
	Fresh water 7.1 days		
butanedioldiglycidyl ether	-	-	Not readily

12.3 Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
epoxy phenol novolac resin	3.242	31	low
butanedioldiglycidyl ether	-0.269	-	low

12.4 Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

Not applicable.

12.6 Other adverse effects : No known significant effects or critical hazards.

12.7 Other ecological information

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal

The generation of waste should be avoided or minimised wherever possible. Significant quantities of waste product residues should not be disposed of via the foul sewer but processed in a suitable effluent treatment plant. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Hazardous waste : Yes. European waste catalogue (EWC)

Waste code	Waste designation	
07 02 08*	other still bottoms and reaction residues	

Packaging

Methods of disposal

: The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Special precautions

: This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

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SECTION 14: Transport information

	14.1 UN number	14.2 UN proper shipping name
ADR/RID	Not regulated.	-
IMDG	Not regulated.	-
IATA	Not regulated.	-

	14.3 Transport hazard class(es)	group	14.5 Environmental hazards	14.6 Special precautions for user	Additional information
ADR/RID	-	-	No.	Not available.	-
IMDG	-	-	No.	Not available.	-
IATA	-	-	No.	Not available.	-

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

: Not applicable.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorisation

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions: Not applicable.

on the manufacture,

placing on the market and use of certain dangerous substances, mixtures and

articles

Other EU regulations

: All components are listed or exempted. **Europe inventory**

: Not listed **Black List Chemicals** : Not listed **Priority List Chemicals** Integrated pollution : Not listed

list (IPPC) - Air

Integrated pollution prevention and control list (IPPC) - Water

prevention and control

: Not listed

National regulations

References : The provision of Safety Data Sheets comes under Regulation 6 of CHIP (CHIP is the

> recognised abbreviation for the Chemicals Hazard Information and Packaging Regulations). This is an addition to the Health and Safety at Work Act 1974.

International regulations

Chemical Weapons Convention List Schedule I : Not listed

Chemicals

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SECTION 15: Regulatory information

Chemical Weapons

Convention List Schedule II

Chemicals

: Not listed

Chemical Weapons

Convention List Schedule III

Chemicals

: Not listed

15.2 Chemical Safety

: This product contains substances for which Chemical Safety Assessments are still

Assessment required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and

acronyms

: ATE = Acute Toxicity Estimate

CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No.

1272/20081

DNEL = Derived No Effect Level

EUH statement = CLP-specific Hazard statement PNEC = Predicted No Effect Concentration RRN = REACH Registration Number

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aguatic Chronic 3, H412

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Skin Irrit. 2, H315	Calculation method
Eye Irrit. 2, H319	Calculation method
Skin Sens. 1, H317	Calculation method
Aquatic Chronic 3, H412	Calculation method

Full text of abbreviated H

statements

: H312 Harmful in contact with skin.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H332 Harmful if inhaled.

H411 Toxic to aquatic life with long lasting effects.H412 Harmful to aquatic life with long lasting effects.

Full text of classifications

[CLP/GHS]

: Acute Tox. 4, H312 ACUTE TOXICITY: SKIN - Category 4

Acute Tox. 4, H332 ACUTE TOXICITY: INHALATION - Category 4
Aquatic Chronic 2, H411 AQUATIC TOXICITY (CHRONIC) - Category 2
Aquatic Chronic 3, H412 AQUATIC TOXICITY (CHRONIC) - Category 3

Eye Irrit. 2, H319 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2

Skin Irrit. 2, H315 SKIN CORROSION/IRRITATION - Category 2

Skin Sens. 1, H317 SKIN SENSITIZATION - Category 1

Full text of abbreviated R

phrases

: R20/21- Harmful by inhalation and in contact with skin.

R36/38- Irritating to eyes and skin.

R43- May cause sensitisation by skin contact.

R51/53- Toxic to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

R52/53- Harmful to aquatic organisms, may cause long-term adverse effects in the

aquatic environment.

Full text of classifications

[DSD/DPD]

Xn - Harmful Xi - Irritant

N - Dangerous for the environment

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SECTION 16: Other information

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revision

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