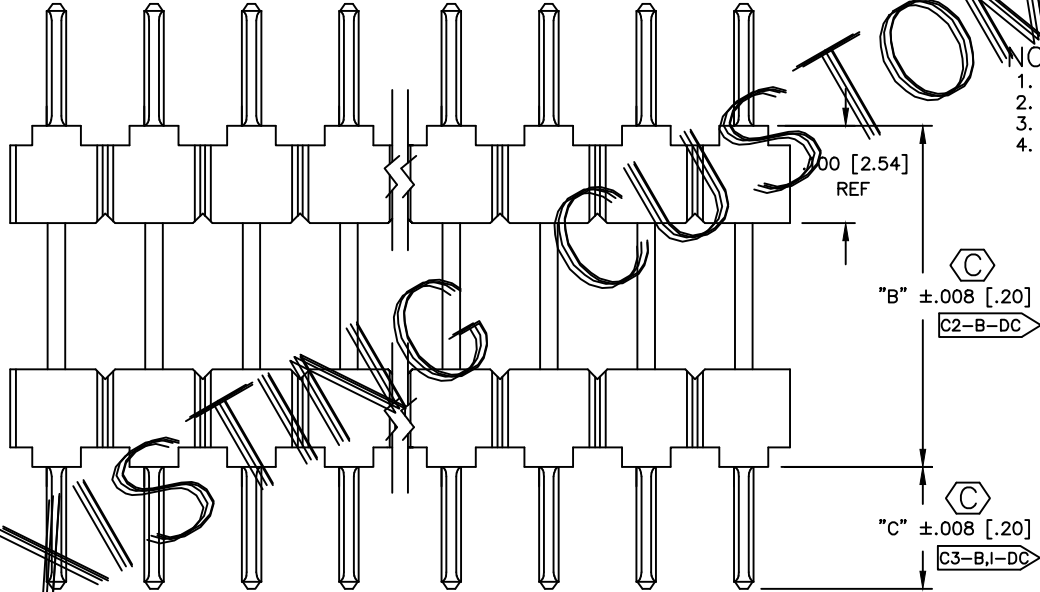
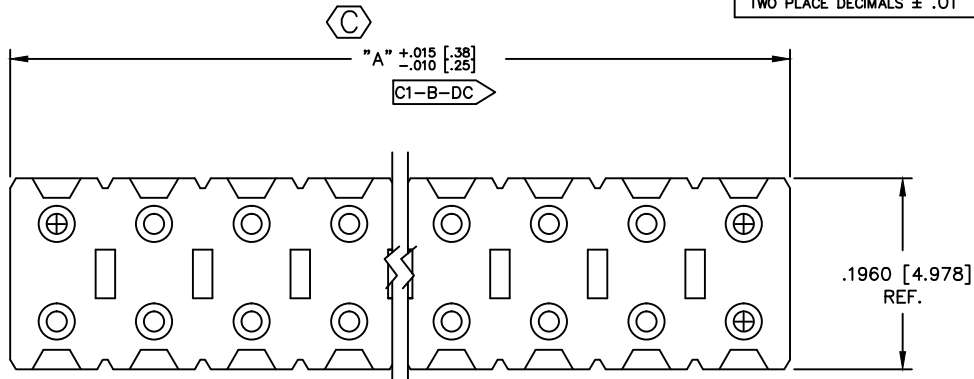


DIMENSIONS ARE IN INCHES		UNLESS OTHERWISE NOTED		TOLERANCES ARE:		TITLE:	DWG NO:
ONE PLACE DECIMALS ± .1	THREE PLACE DECIMALS ± .005	ANGLES ± 1°	TWO PLACE DECIMALS ± .01		FOUR PLACE DECIMALS ± .0010	LBS DOUBLE ROW ASSEMBLY	LBS-1XX-X-X-D
						SHEET 1 OF 1	



LBS-1XX-X-X-D

POSITION SPECIFICATION

-01 THRU -36
"A" = NO. OF POS. x .100

LEAD STYLE SPECIFICATION
(SEE TABLE 1)

PLATING SPECIFICATION

-G: 10 μ" GOLD IN CONTACT AREA, 10 μ" GOLD TAIL
-T: MATTE TIN CONTACT AND TAIL
-F: 3 μ" FLASH SELECTIVE, MATTE TIN TAIL
(SEE TABLE 1)

NOTES:

1. MIN. PUSHOUT FORCE: 3 lbs.
2. MAX. ALLOWABLE BOW AFTER ASSEMBLY: .003 [.08] in./in.
3. MAX. VARIATION BETWEEN ANY TWO PINS TO BE .010 [.25] MAX.
4. Ⓢ REPRESENTS A CRITICAL DIMENSION FOR STATISTICAL PROCESS CONTROL USE.

CRITICAL DIMENSION INSPECTION TABLE	
ASSEMBLY OPERATION	IN-PROCESS INSPECTION
FILL	C3
SPACE BODIES	C3
MUTI CUT	C1

TABLE 1

STYLE	"B"	"C"	TERMINAL	COMMENTS
A	.210 [5.33]	.125 [3.18]	T-1M7-01-X	FOR USE WITH
B	.335 [8.51]	.125 [3.18]	T-1M7-02-X	STANDARD "SS"
C	.585 [14.86]	.125 [3.18]	T-1M7-03-X	SOCKET STRIP
D	.835 [21.21]	.125 [3.18]	T-1M7-04-X	

PROPRIETARY NOTE
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ENGINEER APPROVAL
PAE

LBS-1XX-X-X-D
SHEET 1 OF 1

MISC/MKTG
LBS-DMKT