

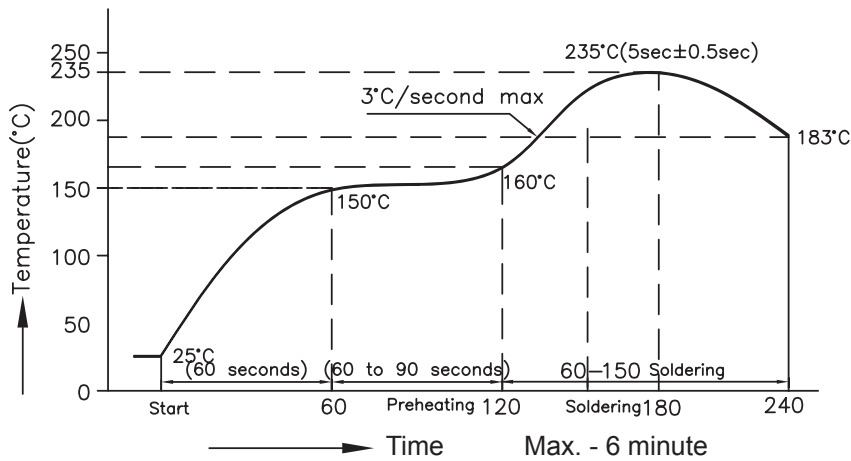
Solderability Profile



Sub = PBT Material Temperature Specification

Solder regular Condition	1) Soldering temp. : 235°C±5°C 2) Time : 5 ±0.5sec 3) Solder wetting percentage : 95% min
Test Conditions	1) Solder Method : Wave Soldering 2) Environment : Room air 3) Solder Composition : Soldering Paste 4) Test Board : 52mm × 36.5mm × 1.6mm thick 5) This temperature profile is based on the above conditions. Individual applications the actual temperature may vary. Consult your solder paste and equipment manufacturer for specific recommendations 6) There must not be visible defect after testing

Wave Condition



PBT Recommended Temperature profile

Part Number Table

Description	Part Number
Socket IC, DIL, Tube/17, 28 way	2227MC-28-03-F1

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