

Product/Process Change Notice (PCN)



- Major change
- Minor change

PCN #: PCN_AsSMSx_20141117
Product Affected: WA-SMST 9774030960R
WA-SMSI 9774030360R

- Product Mark
- Date Code
- Packaging
- Others

PCN Date: 28.11.2014
Effective Date: 28.02.2015
Contact: Product Management
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Attachment: Yes No

Samples:

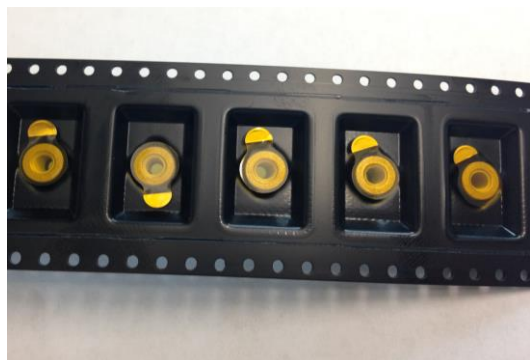
DESCRIPTION AND PURPOSE OF CHANGE:

Packaging will be changed. Effective date code beginning with 2015-02-28.

DETAIL OF CHANGE:

We change the reel width from 32mm to 24mm, to increase the capacity of the reel.
The packaging unit per reel will be changed from 650 to 800pcs.
Please take care of the new drawing of the reel.

OLD



NEW



RELIABILITY / QUALIFICATION SUMMARY:

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DATA SHEET CHANGE:

Yes

No

New Packaging Data Sheet:

sectional drawing A-A

sectional drawing B-B

size	A0	B0	W	P1	T	T1	T2	K0	D0	D1	E1	E2	F	P0	P2	Tape	VPE / packaging unit
	tolerance	typ.	typ.	±0.3	±0.1	max.	min.	ref.	typ.	+0.1	min.	±0.1	min.	±0.05	±0.1	±0.05	
9774010v60	4.50	6.20	24.00	16.00	0.60	0.10	2.75	2.90	1.50	1.50	1.75	22.25	11.50	4.00	2.00	Polystyrene	1500
9774015v60	4.50	6.20	24.00	16.00	0.60	0.10	3.40	3.50	1.50	1.50	1.75	22.25	11.50	4.00	2.00	Polystyrene	1200
9774020v60	4.50	6.20	24.00	16.00	0.60	0.10	3.90	4.00	1.50	1.50	1.75	22.25	11.50	4.00	2.00	Polystyrene	1050
9774025v60	4.50	6.20	24.00	16.00	0.60	0.10	4.40	4.50	1.50	1.50	1.75	22.25	11.50	4.00	2.00	Polystyrene	950
9774030v60	4.50	6.20	24.00	16.00	0.60	0.10	4.90	5.00	1.50	1.50	1.75	22.25	11.50	4.00	2.00	Polystyrene	800

END Feeding direction → Start

detail C

tolerance	A	B	C	D	N	W1	W2	W3	W3	
	±2.0	mm	±0.6	mm	±2.0	+2	max.	min.	max.	max.
Tape width	24mm	330.00	1.50	13.00	20.20	60.00	24.40	30.40	23.60	27.40

Packaging is referred to the international standard IEC 60286-3:2007

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CREATED: D.Fandrey
CHECKED: S. Klingler
PROJECTION METHOD: 1st Angle

DESCRIPTION: AsSMSt / AsSMST
M3 Internal non Stop / Ø3.3 Internal non Stop

STATUS: Released

TECHNICAL REFERENCE

ORDER CODE: 97740xxx60R

REV: 1.0 DATE: 2014-11-18

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