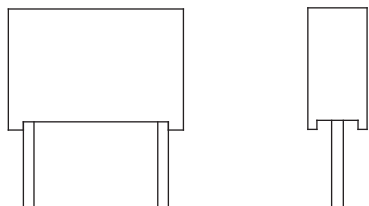




## AC and Pulse Metallized Polypropylene Film Capacitors MKP Radial Potted Type



### FEATURES

- 5 mm to 37.5 mm lead pitch
- Material categorization:  
for definitions of compliance please see [www.vishay.com/doc?99912](http://www.vishay.com/doc?99912)

### APPLICATIONS

High frequency and pulse operations. SMPS, loudspeaker crossover networks, electronic ballast, storage, filter, timing and sample and hold circuits.



**RoHS**  
COMPLIANT  
**HALOGEN**  
**FREE**  
**GREEN**  
(5-2008)

QUICK REFERENCE DATA	
Capacitance range	1000 pF to 6.8 μF
Capacitance tolerance	± 5 %, ± 2 %, ± 2.5 %
Climatic testing class according to EN 60068-1	55/100/56
Maximum application temperature	100 °C
Reference standards	IEC 60384-16
Dielectric	Polypropylene film
Electrodes	Metallized
Construction	Mono and internal series construction
Encapsulation	Plastic case, epoxy resin sealed, flame retardant UL-class 94 V-0
Leads	Tinned wire
Marking	C-value; tolerance; rated voltage; manufacturer's type; code for dielectric material; manufacturer location; manufacturer's logo; year and week
Rated DC voltages	250 V <sub>DC</sub> , 400 V <sub>DC</sub> , 630 V <sub>DC</sub> , 1000 V <sub>DC</sub> , 1600 V <sub>DC</sub> , 2000 V <sub>DC</sub>
Rated AC voltages	160 V <sub>AC</sub> , 220 V <sub>AC</sub> , 250 V <sub>AC</sub> , 400 V <sub>AC</sub> , 500 V <sub>AC</sub> , 600 V <sub>AC</sub> , 700 V <sub>AC</sub>

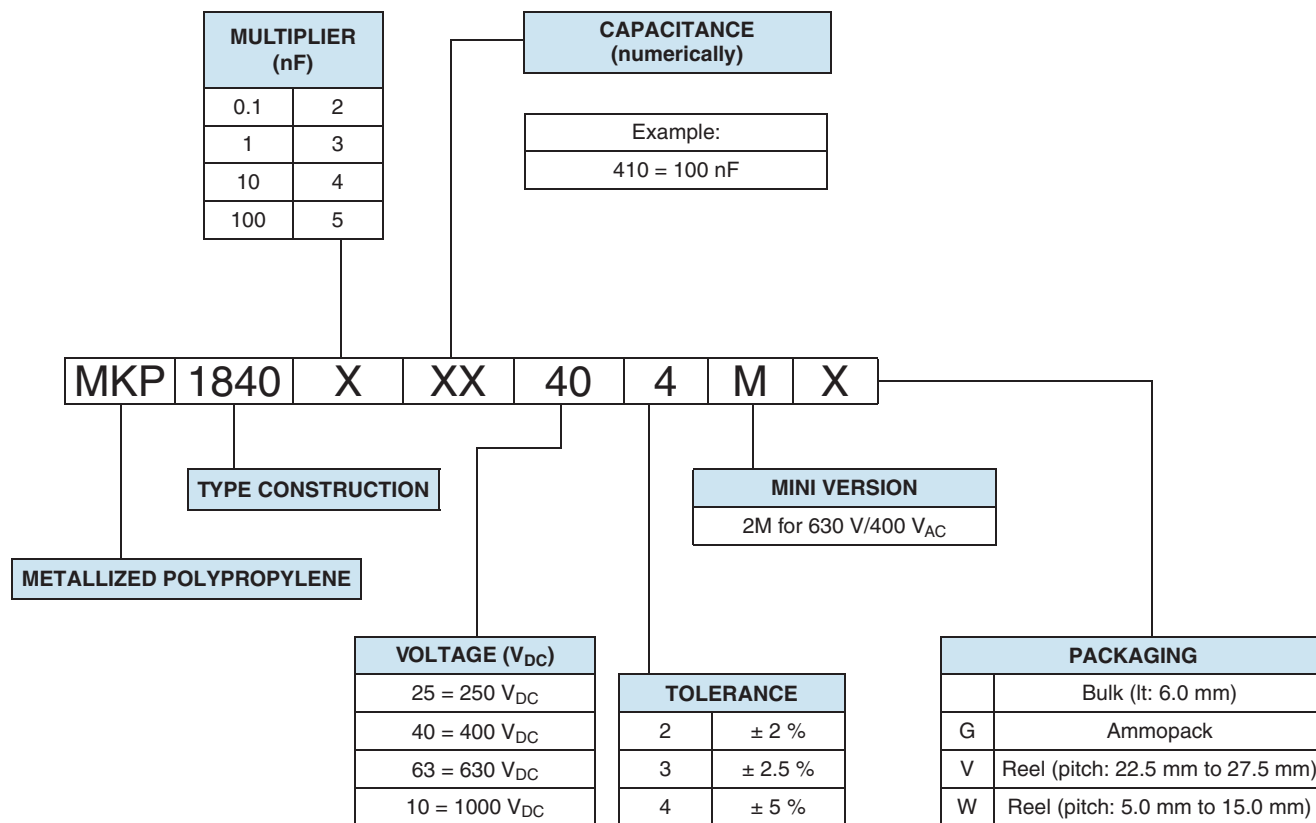
### Note

- For more detailed data and test requirements, contact [dc-film@vishay.com](mailto:dc-film@vishay.com)

DIMENSIONS in millimeters		
LEAD DIAMETER $d_t$	W	PITCH
0.5 ± 0.05	-	5 to 7.5
0.6 ± 0.06	-	10
0.6 ± 0.06	≤ 6	15
0.8 ± 0.08	> 6	15
0.8 ± 0.08	< 16	22.5 to 37.5
1.0 ± 0.1	≥ 16.5	22.5 to 37.5



**COMPOSITION OF CATALOG NUMBER**



**Note**

- For detailed tape specifications refer to packaging information [www.vishay.com/doc?28139](http://www.vishay.com/doc?28139) or end of catalog

SPECIFIC REFERENCE DATA						
DESCRIPTION	VALUE					
Tangent of loss angle:	at 1 kHz		at 10 kHz		at 100 kHz	
C ≤ 0.1 μF	10 x 10 <sup>-4</sup>		10 x 10 <sup>-4</sup>		40 x 10 <sup>-4</sup>	
0.1 μF < C ≤ 1.0 μF	10 x 10 <sup>-4</sup>		10 x 10 <sup>-4</sup>		-	
C > 1.0 μF	10 x 10 <sup>-4</sup>		-		-	
PITCH (mm)	MAXIMUM PULSE RISE TIME (dU/dt) <sub>R</sub> [V/μs]					
	250 V <sub>DC</sub>	400 V <sub>DC</sub>	630 V <sub>DC</sub>	1000 V <sub>DC</sub>	1600 V <sub>DC</sub>	2000 V <sub>DC</sub>
5	360	540	1080	-	-	-
7.5	215	325	510	-	-	-
10	150	240	340	1365	4100	-
15	90	135	185	680	1340	3075
22.5	55	80	110	370	620	1365
27.5	40	65	85	285	455	-
37.5	30	45	60	195	300	-
R between leads, for C ≤ 1.0 μF at 100 V, 1 min				> 100 000 MΩ		
RC between leads, for C > 1.0 μF at 100 V, 1 min				> 100 000 s		
R between leads and case, 100 V, 1 min				> 30 000 MΩ		
Withstanding (DC) voltage (cut off current 10 mA) <sup>(1)</sup> ; rise time ≤ 1000 V/s				1.6 x U <sub>RDC</sub> , 1 min		
Withstanding (DC) voltage between leads and case				500 V, 1 min		
Maximum application temperature				100 °C		

**Note**

- <sup>(1)</sup> See "Voltage Proof Test for Metalized Film Capacitors": [www.vishay.com/doc?28169](http://www.vishay.com/doc?28169)



**METALLIZED POLYPROPYLENE FILM CAPACITOR, MINI VERSION (M)**

ELECTRICAL DATA						
U <sub>RDC</sub> (V)	CAP. (µF)	CAPACITANCE CODE	VOLTAGE CODE	V <sub>AC</sub>	DIMENSIONS w x h x l (mm)	PCM (mm)
250	0.010	-310	25	160	3.5 x 8.0 x 7.2	5.0
	0.015	-315			3.5 x 8.0 x 7.2	5.0
	0.022	-322			3.5 x 8.0 x 7.2	5.0
	0.033	-333			3.5 x 8.0 x 7.2	5.0
	0.047	-347			4.0 x 9.0 x 10.0	7.5
	0.068	-368			4.0 x 9.0 x 10.0	7.5
	0.10	-410			5.0 x 10.5 x 10.0	7.5
	0.15	-415			5.0 x 11.0 x 12.5	10.0
	0.22	-422			6.0 x 12.0 x 12.5	10.0
	0.33	-433			6.0 x 12.0 x 17.5	15.0
	0.47	-447			7.0 x 13.5 x 17.5	15.0
	0.68	-468			8.5 x 15.0 x 17.5	15.0
	1.0	-510			7.0 x 16.5 x 26.0	22.5
	1.5	-515			10.0 x 19.5 x 26.0	22.5
	2.2	-522			12.0 x 22.0 x 26.0	22.5
	3.3	-533			13.0 x 23.0 x 31.0	27.5
4.7	-547	15.0 x 25.0 x 31.5	27.5			
6.8	-568	14.5 x 24.5 x 41.5	37.5			
400	0.0068	-268	40	220 <sup>(2)</sup>	3.5 x 8.0 x 7.2	5.0
	0.010	-310			3.5 x 8.0 x 7.2	5.0
	0.015	-315			3.0 x 8.0 x 10.0	7.5
	0.022	-322			4.0 x 9.0 x 10.0	7.5
	0.033	-333			4.0 x 9.0 x 10.0	7.5
	0.047	-347			5.0 x 10.5 x 10.0	7.5
	0.068	-368			6.0 x 11.5 x 10.0	7.5
	0.10	-410			5.0 x 11.0 x 17.5	15.0
	0.15	-415			6.0 x 12.0 x 17.5	15.0
	0.22	-422			7.0 x 13.5 x 17.5	15.0
	0.33	-433			8.5 x 15.0 x 17.5	15.0
	0.47	-447			7.0 x 16.5 x 26.0	22.5
	0.68	-468			8.5 x 18.0 x 26.0	22.5
	1.0	-510			10.0 x 19.5 x 26.0	22.5
	1.5	-515			13.0 x 23.0 x 31.0	27.5
	2.2	-522			15.0 x 25.0 x 31.5	27.5
3.3	-533	18.0 x 28.0 x 31.5	27.5			
4.7	-547	18.0 x 32.5 x 41.0	37.5			
6.8	-568	21.5 x 38.5 x 43.0	37.5			
630	0.0010	-210	63	250 <sup>(2)</sup>	3.5 x 8.0 x 7.2	5.0
	0.0015	-215			3.5 x 8.0 x 7.2	5.0
	0.0022	-222			3.5 x 8.0 x 7.2	5.0
	0.0033	-233			3.0 x 8.0 x 10.0	7.5
	0.0047	-247			3.0 x 8.0 x 10.0	7.5
	0.0068	-268			3.0 x 8.0 x 10.0	7.5
	0.010	-310			3.0 x 8.0 x 10.0	7.5
	0.015	-315			4.0 x 9.0 x 10.0	7.5
	0.022	-322			4.0 x 10.0 x 12.5	10.0
	0.033	-333			5.0 x 11.0 x 12.5	10.0
	0.047	-347			6.0 x 12.0 x 12.5	10.0
	0.068	-368			5.0 x 11.0 x 17.5	15.0
	0.10	-410			6.0 x 12.0 x 17.5	15.0
	0.15	-415			8.5 x 15.0 x 17.5	15.0
	0.22	-422			10.0 x 16.5 x 17.5	15.0
	0.33	-433			8.5 x 18.0 x 26.0	22.5
	0.47	-447			10.0 x 19.5 x 26.0	22.5
	0.68	-468			11.0 x 21.0 x 31.0	27.5
	1.0	-510			13.0 x 23.0 x 31.0	27.5
	1.5	-515			18.0 x 28.0 x 31.5	27.5
2.2	-522	21.0 x 31.0 x 31.0	27.5			
3.3	-533	18.0 x 32.5 x 41.0	37.5			
4.7	-547	21.5 x 38.5 x 43.0	37.5			



ELECTRICAL DATA						
U <sub>RDC</sub> (V)	CAP. (µF)	CAPACITANCE CODE	VOLTAGE CODE	V <sub>AC</sub>	DIMENSIONS w x h x l (mm)	PCM (mm)
630	0.010	-310	63	400 <sup>(2)</sup>	5.0 x 11.0 x 12.5	10.0 <sup>(1)</sup>
	0.015	-315			6.0 x 12.0 x 12.5	10.0 <sup>(1)</sup>
	0.022	-322			9.0 x 15.5 x 13.0	10.0 <sup>(1)</sup>
	0.033	-333			6.0 x 12.0 x 17.5	15.0 <sup>(1)</sup>
	0.047	-347			8.5 x 15.0 x 17.5	15.0 <sup>(1)</sup>
	0.068	-368			10.0 x 16.5 x 17.5	15.0 <sup>(1)</sup>
	0.10	-410			7.0 x 16.5 x 26.0	22.5 <sup>(1)</sup>
	0.15	-415			10.0 x 19.5 x 26.0	22.5 <sup>(1)</sup>
	0.22	-422			12.0 x 22.0 x 26.0	22.5 <sup>(1)</sup>
	0.33	-433			15.5 x 26.5 x 26.5	22.5 <sup>(1)</sup>
	0.47	-447			15.0 x 25.0 x 31.5	27.5 <sup>(1)</sup>
	0.68	-468			18.0 x 28.0 x 31.5	27.5 <sup>(1)</sup>
	1.0	-510			21.0 x 31.0 x 31.0	27.5 <sup>(1)</sup>
1000	0.0047	-247	10	500 <sup>(2)</sup>	4.0 x 10.0 x 12.5	10.0
	0.0068	-268			4.0 x 10.0 x 12.5	10.0
	0.010	-310			5.0 x 11.0 x 12.5	10.0
	0.015	-315			6.0 x 12.0 x 12.5	10.0
	0.022	-322			5.0 x 11.0 x 17.5	15.0
	0.033	-333			6.0 x 12.0 x 17.5	15.0
	0.047	-347			8.5 x 15.0 x 17.5	15.0
	0.068	-368			10.0 x 16.5 x 17.5	15.0
	0.10	-410			7.0 x 16.5 x 26.0	22.5
	0.15	-415			10.0 x 19.5 x 26.0	22.5
	0.22	-422			12.0 x 22.0 x 26.0	22.5
	0.33	-433			13.0 x 23.0 x 31.0	27.5
	0.47	-447			15.0 x 25.0 x 31.5	27.5
	0.68	-468			18.0 x 28.0 x 31.5	27.5
1.0	-510	20.0 x 35.0 x 31.5	27.5			
1.5	-515	18.0 x 32.5 x 41.5	37.5			
1600	0.0068	-268	13	600 <sup>(2)</sup>	5.0 x 11.0 x 17.5	15.0
	0.010	-310			6.0 x 12.0 x 17.5	15.0
	0.015	-315			7.0 x 13.5 x 17.5	15.0
	0.022	-322			8.5 x 15.0 x 17.5	15.0
	0.033	-333			10.0 x 16.5 x 17.5	15.0
	0.047	-347			8.5 x 18.0 x 26.0	22.5
	0.068	-368			10.0 x 19.5 x 26.0	22.5
	0.10	-410			12.0 x 22.0 x 26.0	22.5
	0.15	-415			13.0 x 23.0 x 31.0	27.5
	0.22	-422			18.0 x 28.0 x 31.5	27.5
	0.33	-433			21.0 x 31.0 x 31.0	27.5
	0.47	-447			20.0 x 35.0 x 31.5	27.5
0.68	-468	18.5 x 35.5 x 43.0	37.5			
2000	0.0010	-210	20	700 <sup>(2)</sup>	5.0 x 11.0 x 17.5	15
	0.0015	-215			5.0 x 11.0 x 17.5	15
	0.0022	-222			5.0 x 11.0 x 17.5	15
	0.0033	-233			5.0 x 11.0 x 17.5	15
	0.0047	-247			5.0 x 11.0 x 17.5	15
	0.0068	-268			6.0 x 12.0 x 17.5	15
	0.010	-310			6.0 x 15.5 x 26.0	22.5
	0.015	-315			6.0 x 15.5 x 26.0	22.5
	0.022	-322			7.0 x 16.5 x 26.0	22.5
	0.033	-333			8.5 x 18.0 x 26.0	22.5
	0.047	-347			10.0 x 19.5 x 26.0	22.5

**Notes**

- Further C-values upon request.
  - Please refer to X-capacitors in our catalog "RFI Suppression Components".
- (1) Ordering code -2M (e.g. MKP1840 410 635-2M).  
 (2) Not suitable for mains applications.



RECOMMENDED PACKAGING							
LETTER CODE	TYPE OF PACKAGING	HEIGHT (H) (mm)	REEL DIAMETER (mm)	ORDERING CODE EXAMPLES	PITCH ≤ 15	PITCH 22.5 TO 27.5	PITCH 37.5
G	Ammo	18.5	S <sup>(1)</sup>	MKP1840410404MG	x	-	-
W	Reel	18.5	350	MKP1840410404MW	x	-	-
V	Reel	18.5	500	MKP1840510254MV	-	x	-
G	Ammo	18.5	L <sup>(2)</sup>	MKP1840510254MG	-	x	-
-	Bulk	-	-	MKP1840510254M	x	x	x

**Notes**

- <sup>(1)</sup> S = box size 55 mm x 210 mm x 340 mm (w x h x l)
- <sup>(2)</sup> L = box size 60 mm x 360 mm x 510 mm (w x h x l)

EXAMPLE OF ORDERING CODE					
TYPE	CAPACITANCE CODE	VOLTAGE CODE	TOLERANCE CODE	MINI	PACKAGING CODE
MKP1840	447	63	4	M	G

**Note**

- Tolerance codes: 4 = 5 % (J); 3 = 2.5 % (H)

**METALLIZED POLYPROPYLENE FILM CAPACITOR, MKP1840 PCM5, MINI VERSION (-5M)**

ELECTRICAL DATA							
U <sub>RDC</sub> (V)	CAP. (µF)	CAPACITANCE CODE	VOLTAGE CODE	V <sub>AC</sub>	DIMENSIONS w x h x l (mm)	PCM (mm)	d <sub>t</sub> ± 0.05 (mm)
250	0.047	-347	25	160	4.5 x 9.0 x 7.2	5.0	0.5
	0.068	-368			6.0 x 11.0 x 7.2		
	0.10	-410			6.0 x 11.0 x 7.2		
400	0.015	-315	40	220 <sup>(1)</sup>	4.5 x 9.0 x 7.2	5.0	0.5
	0.022	-322			6.0 x 11.0 x 7.2		
	0.033	-333			6.0 x 11.0 x 7.2		
630	0.0033	-233	63	250 <sup>(1)</sup>	3.5 x 8.0 x 7.2	5.0	0.5
	0.0047	-247			3.5 x 8.0 x 7.2		
	0.0068	-268			3.5 x 8.0 x 7.2		
	0.010	-310			4.5 x 9.0 x 7.2		
	0.015	-315			6.0 x 11.0 x 7.2		

**Notes**

- Further C-values upon request.
- <sup>(1)</sup> Not suitable for mains applications.

RECOMMENDED PACKAGING					
LETTER CODE	TYPE OF PACKAGING	HEIGHT (H) (mm)	REEL DIAMETER (mm)	ORDERING CODE EXAMPLES	PITCH 5
G	Ammo	18.5	S <sup>(2)</sup>	MKP18403104045MG	x
W	Reel	18.5	350	MKP18403104045MW	x
-	Bulk	-	-	MKP18403104045M	x

**Note**

- <sup>(1)</sup> S = box size 55 mm x 210 mm x 340 mm (w x h x l)

EXAMPLE OF ORDERING CODE					
TYPE	CAPACITANCE CODE	VOLTAGE CODE	TOLERANCE CODE	MINI	PACKAGING CODE
MKP1840	347	25	4	5M	G

**Note**

- Tolerance codes: 4 = 5 % (J); 3 = 2.5 % (H)



**MOUNTING**

**Normal Use**

The capacitors are designed for mounting on printed-circuit boards. The capacitors packed in bandoliers are designed for mounting in printed-circuit boards by means of automatic insertion machines.

For detailed tape specifications refer to packaging information [www.vishay.com/doc?28139](http://www.vishay.com/doc?28139) or end of catalog

**Specific Method of Mounting to Withstand Vibration and Shock**

In order to withstand vibration and shock tests, it must be ensure that the stand-off pips are in good contact with the printed-circuit board:

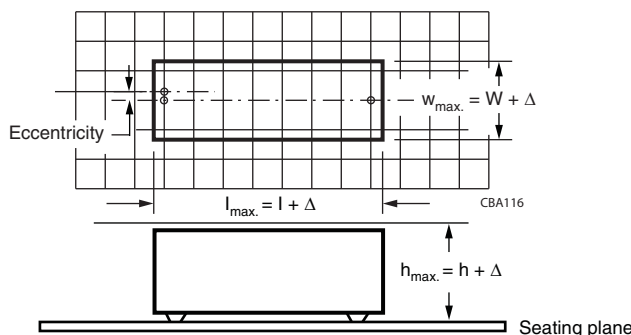
- For pitches  $\leq 15$  mm capacitors shall be mechanically fixed by the leads
- For larger pitches the capacitors shall be mounted in the same way and the body clamped

**Space Requirements on Printed Circuit-Board**

The maximum space for length ( $l_{max.}$ ), width ( $W_{max.}$ ), and height ( $h_{max.}$ ) of film capacitors to take in account on the printed circuit board is shown in the drawings:

- For products with pitch  $\leq 15$  mm,  $\Delta w = \Delta l = 0.3$  mm and  $\Delta h = 0.1$  mm
- For products with  $15$  mm  $<$  pitch  $\leq 27.5$  mm,  $\Delta w = \Delta l = 0.5$  mm and  $\Delta h = 0.1$  mm
- For products with pitch = 37.5 mm,  $\Delta w = \Delta l = 0.7$  mm;  $\Delta h = 0.5$  mm
- For products with pitch = 52.5 mm,  $\Delta w = \Delta l = 1.0$  mm and  $\Delta h = 0.5$  mm

Eccentricity defined as in drawing. The maximum eccentricity is smaller than or equal to the lead diameter of the product concerned.



**SOLDERING CONDITIONS**

For general soldering conditions and wave soldering profile, we refer to the application note:

“Soldering Guidelines for Film Capacitors”: [www.vishay.com/doc?28171](http://www.vishay.com/doc?28171)

**Storage Temperature**

$T_{stg} = -25$  °C to  $+35$  °C with RH maximum 75 % without condensation

**Ratings and Characteristics Reference Conditions**

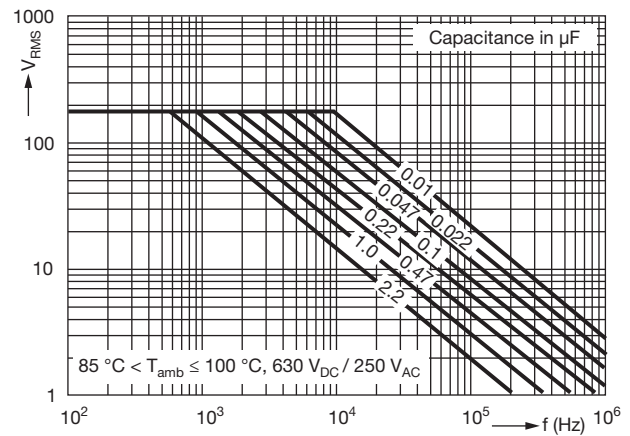
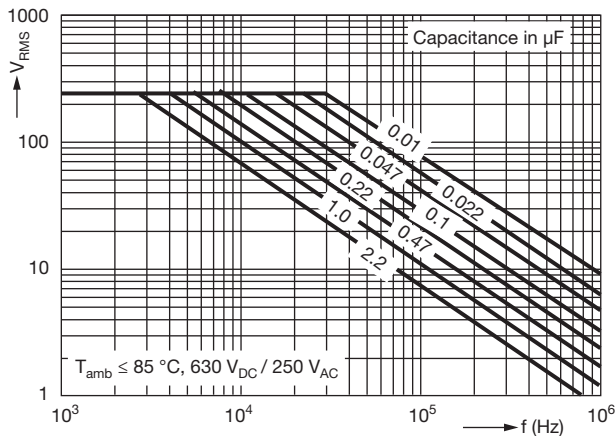
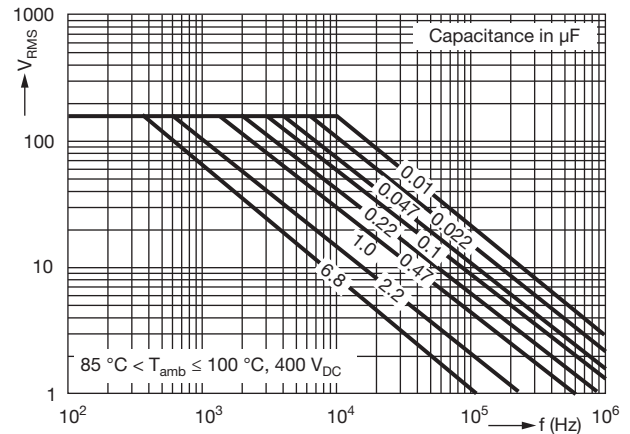
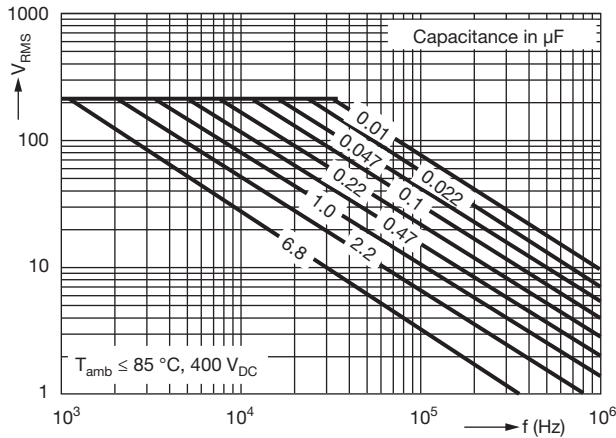
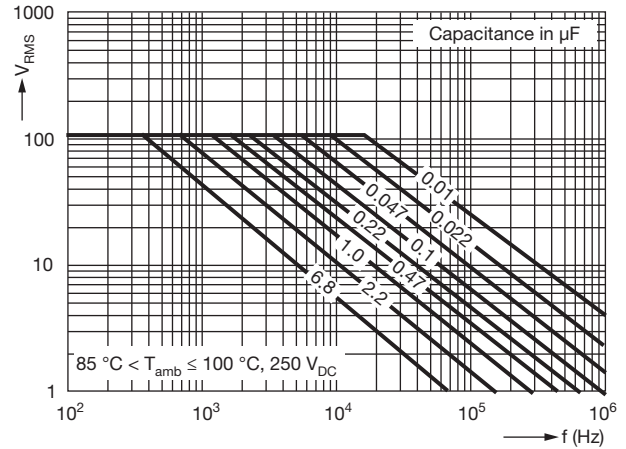
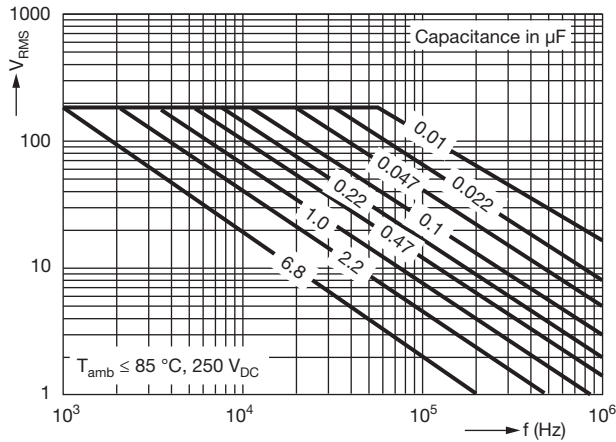
Unless otherwise specified, all electrical values apply to an ambient free temperature of  $23$  °C  $\pm 1$  °C, an atmospheric pressure of 86 kPa to 106 kPa and a relative humidity of  $50$  %  $\pm 2$  %.

For reference testing, a conditioning period shall be applied over  $96$  h  $\pm 4$  h by heating the products in a circulating air oven at the rated temperature and a relative humidity not exceeding 20 %.



**CHARACTERISTICS**

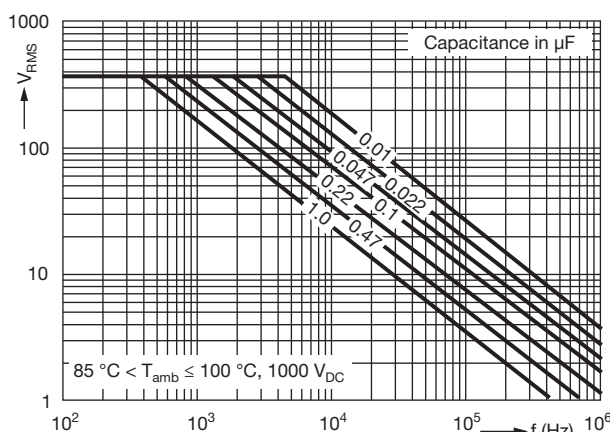
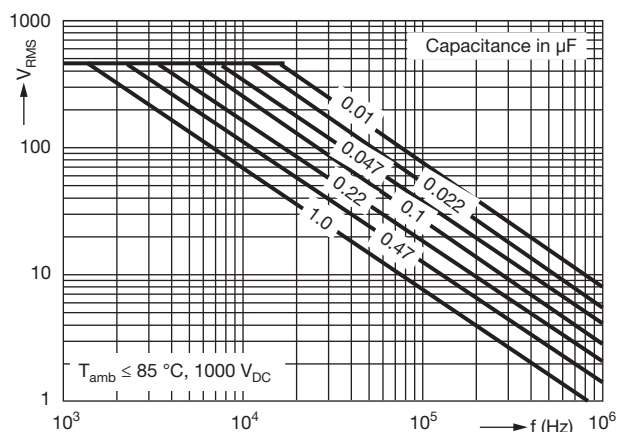
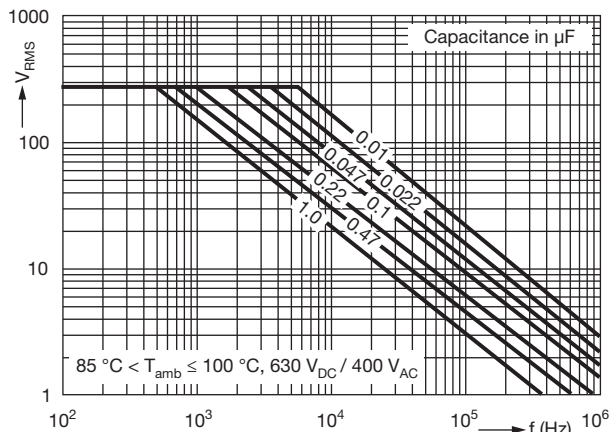
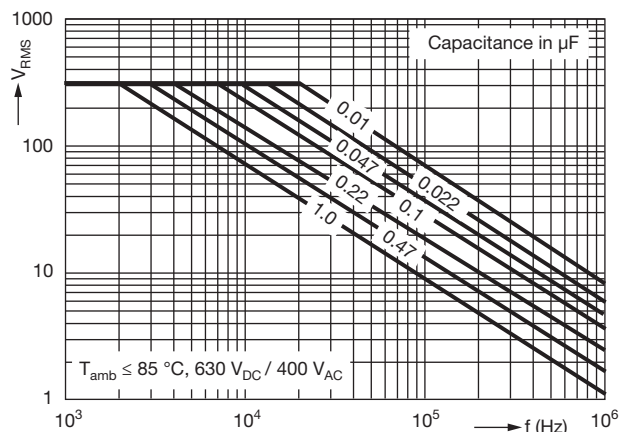
**MAX. RMS VOLTAGE AS A FUNCTION OF FREQUENCY**





**CHARACTERISTICS**

**MAX. RMS VOLTAGE AS A FUNCTION OF FREQUENCY**



<b>HEAT CONDUCTIVITY (G) AS A FUNCTION OF ORIGINAL PITCH AND CAPACITOR BODY THICKNESS IN mW/°C</b>							
<b>W<sub>max.</sub> (mm)</b>	<b>HEAT CONDUCTIVITY (mW/°C)</b>						
	<b>PITCH 5 mm</b>	<b>PITCH 7.5 mm</b>	<b>PITCH 10 mm</b>	<b>PITCH 15 mm</b>	<b>PITCH 22.5 mm</b>	<b>PITCH 27.5 mm</b>	<b>PITCH 37.5 mm</b>
3.0	-	4.0	-	-	-	-	-
3.5	3.5	-	-	-	-	-	-
4.0	-	5.0	6.0	-	-	-	-
4.5	4.5	-	-	-	-	-	-
5.0	5.0	6.5	-	-	-	-	-
6.0	5.5	7.5	9.0	11.5	19.5	-	-
7.0	-	-	-	13.5	22.0	-	-
8.5	-	-	-	15.0	16.5	-	-
9.0	-	-	14.0	-	-	-	-
10.0	-	-	-	19.0	29.0	-	-
11.0	-	-	-	-	-	36.5	-
12.0	-	-	-	-	34.5	-	-
13.0	-	-	-	-	-	42.5	-
15.0	-	-	-	-	-	49.0	-
15.5	-	-	-	-	45.0	-	-
18.0	-	-	-	-	-	57.0	-
18.5	-	-	-	-	-	-	89.0
20.0	-	-	-	-	-	73.0	-
21.0	-	-	-	-	-	68.0	-
21.5	-	-	-	-	-	-	102.0





**POWER DISSIPATION AND MAXIMUM COMPONENT TEMPERATURE RISE**

The power dissipation must be limited in order not to exceed the maximum allowed component temperature rise as a function of the free air ambient temperature.

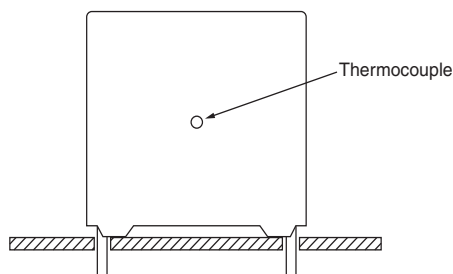
The power dissipation can be calculated according type detail specification “HQN-384-01/101: Technical Information Film Capacitors” with the typical tgδ of the curves.

The component temperature rise (ΔT) can be measured (see section “Measuring the Component Temperature” for more details) or calculated by ΔT = P/G:

- ΔT = component temperature rise (°C)
- P = power dissipation of the component (mW)
- G = heat conductivity of the component (mW/°C)

**MEASURING THE COMPONENT TEMPERATURE**

A thermocouple must be attached to the capacitor body as in:



The temperature is measured in unloaded (T<sub>amb</sub>) and maximum loaded condition (T<sub>C</sub>).

The temperature rise is given by ΔT = T<sub>C</sub> - T<sub>amb</sub>.

To avoid radiation or convection, the capacitor should be tested in a wind-free box.

**APPLICATION NOTE AND LIMITING CONDITIONS**

For capacitors connected in parallel, normally the proof voltage and possibly the rated voltage must be reduced. For information depending of the capacitance value and the number of parallel connections contact: [dc-film@vishay.com](mailto:dc-film@vishay.com)

These capacitors are not suitable for mains applications as across-the-line capacitors without additional protection, as described hereunder. These mains applications are strictly regulated in safety standards and therefore electromagnetic interference suppression capacitors conforming the standards must be used.

To select the capacitor for a certain application, the following conditions must be checked:

1. The peak voltage (U<sub>p</sub>) shall not be greater than the rated DC voltage (U<sub>RDC</sub>)
2. The peak-to-peak voltage (U<sub>p-p</sub>) shall not be greater than the maximum (U<sub>p-p</sub>) to avoid the ionisation inception level
3. The voltage peak slope (dU/dt) shall not exceed the rated voltage pulse slope in an RC-circuit at rated voltage and without ringing. If the pulse voltage is lower than the rated DC voltage, the rated voltage pulse slope may be multiplied by U<sub>RDC</sub> and divided by the applied voltage.

For all other pulses following equation must be fulfilled:

$$2 \times \int_0^T \left(\frac{dU}{dt}\right)^2 \times dt < U_{RDC} \times \left(\frac{dU}{dt}\right)_{rated}$$

T is the pulse duration.

4. The maximum component surface temperature rise must be lower than the limits (see graph “Max. allowed component temperature rise”).
5. Since in circuits used at voltages over 280 V peak-to-peak the risk for an intrinsically active flammability after a capacitor breakdown (short circuit) increases, it is recommended that the power to the component is limited to 100 times the values mentioned in the table: “Heat conductivity”
6. When using these capacitors as across-the-line capacitor in the input filter for mains applications or as series connected with an impedance to the mains the applicant must guarantee that the following conditions are fulfilled in any case (spikes and surge voltages from the mains included).

<b>VOLTAGE CONDITIONS FOR 6 ABOVE</b>		
<b>ALLOWED VOLTAGES</b>	<b>T<sub>amb</sub> ≤ 85 °C</b>	<b>85 °C &lt; T<sub>amb</sub> ≤ 100 °C</b>
Maximum continuous RMS voltage	U <sub>RAC</sub>	U <sub>RAC</sub>
Maximum temperature RMS-overvoltage (< 24 h)	1.25 x U <sub>RAC</sub>	0.875 x U <sub>RAC</sub>
Maximum peak voltage (V <sub>O-P</sub> ) (< 2 s)	1.6 x U <sub>RDC</sub>	1.1 x U <sub>RDC</sub>



**INSPECTION REQUIREMENTS**

**General Notes**

Sub-clause numbers of tests and performance requirements refer to the “Sectional Specification, Publication IEC 60384-2 and Specific Reference Data”.

<b>GROUP C INSPECTION REQUIREMENTS</b>		
<b>SUB-CLAUSE NUMBER AND TEST</b>	<b>CONDITIONS</b>	<b>PERFORMANCE REQUIREMENTS</b>
<b>SUB-GROUP C1A PART OF SAMPLE OF SUB-GROUP C1</b>		
4.1 Dimensions (detail)		As specified in chapter “General Data” of this specification
4.3.1 Initial measurements	Capacitance Tangent of loss angle at $C \leq 1 \mu\text{F}$ at 10 kHz $C > 1 \mu\text{F}$ at 1 kHz	
4.3 Robustness of terminations	Tensile and bending	No visible damage
4.4 Resistance to soldering heat	Method: 1A Solder bath: $280 \text{ }^\circ\text{C} \pm 5 \text{ }^\circ\text{C}$ Duration: 5 s	
4.14 Component solvent resistance	Isopropylalcohol at room temperature Method: 2 Immersion time: $5 \text{ min} \pm 0.5 \text{ min}$ Recovery time: min. 1 h, max. 2 h	
4.4.2 Final measurements	Visual examination  Capacitance  Tangent of loss angle	No visible damage Legible marking  $ \Delta C/C  \leq 2 \%$ of the value measured initially  Increase of $\tan \delta: \leq 0.002$ Compared to values measured in 4.3.1
<b>SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1</b>		
4.6.1 Initial measurements	Capacitance Tangent of loss angle at $C \leq 1 \mu\text{F}$ at 10 kHz $C > 1 \mu\text{F}$ at 1 kHz	No visible damage
4.15 Solvent resistance of the marking	Isopropylalcohol at room temperature Method: 1 Rubbing material: cotton wool Immersion time: $5 \text{ min} \pm 0.5 \text{ min}$	No visible damage Legible marking
4.6 Rapid change of temperature	$\theta A$ = lower category temperature $\theta B$ = upper category temperature 5 cycles Duration $t = 30 \text{ min}$	
4.7 Vibration	Visual examination Mounting: see section “Mounting” of this specification Procedure B4 Frequency range: 10 Hz to 55 Hz Amplitude: 0.75 mm or Acceleration $98 \text{ m/s}^2$ (whichever is less severe) Total duration 6 h	No visible damage Legible marking
4.7.2 Final inspection	Visual examination	No visible damage
4.9 Shock	Mounting: see section “Mounting” for more information Pulse shape: half sine Acceleration: $490 \text{ m/s}^2$ Duration of pulse: 11 ms	



<b>GROUP C INSPECTION REQUIREMENTS</b>		
<b>SUB-CLAUSE NUMBER AND TEST</b>	<b>CONDITIONS</b>	<b>PERFORMANCE REQUIREMENTS</b>
<b>SUB-GROUP C1B PART OF SAMPLE OF SUB-GROUP C1</b>		
4.9.3 Final measurements	Visual examination  Capacitance  Tangent of loss angle  Insulation resistance	No visible damage  $ \Delta C/C  \leq 2\%$ of the value measured in 4.6.1  Increase of $\tan \delta \leq 0.002$ Compared to values measured in 4.6.1  As specified in section "Insulation Resistance" of this specification
<b>SUB-GROUP C1 COMBINED SAMPLE OF SPECIMENS OF SUB-GROUPS C1A AND C1B</b>		
4.10 Climatic sequence		
4.10.2 Dry heat	Temperature: upper category temperature Duration: 16 h	
4.10.3 Damp heat cyclic Test Db, first cycle		
4.10.4 Cold	Temperature: lower category temperature Duration: 2 h	
4.10.6 Damp heat cyclic Test Db, remaining cycles		
4.10.6.2 Final measurements	Visual examination  Capacitance  Tangent of loss angle  Insulation resistance	No visible damage Legible marking  $ \Delta C/C  \leq 3\%$ of the value measured in 4.4.2 or 4.9.3  Increase of $\tan \delta: \leq 0.003$ Compared to values measured in 4.3.1 or 4.6.1  $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification
<b>SUB-GROUP C2</b>		
4.11 Damp heat steady state	56 days; 40 °C; 90 % to 95 % RH no load	
4.11.1 Initial measurements	Tangent of loss angle at 1 kHz	
4.11.3 Final measurements	Visual examination  Capacitance  Tangent of loss angle  Insulation resistance	No visible damage Legible marking  $ \Delta C/C  \leq 3\%$ of the value measured in 4.11.1.  Increase of $\tan \delta \leq 0.002$ Compared to values measured in 4.11.1  $\geq 50\%$ of values specified in section "Insulation Resistance" of this specification



<b>GROUP C INSPECTION REQUIREMENTS</b>		
<b>SUB-CLAUSE NUMBER AND TEST</b>	<b>CONDITIONS</b>	<b>PERFORMANCE REQUIREMENTS</b>
<b>SUB-GROUP C3</b>		
4.12 Endurance	Duration: 2000 h 1.25 x U <sub>RDC</sub> at 85 °C 0.875 x U <sub>RDC</sub> at 100 °C	
4.12.1 Initial measurements	Capacitance Tangent of loss angle at C > 1 µF at 1 kHz C ≤ 1 µF at 10 kHz	
4.12.5 Final measurements	Visual examination  Capacitance  Tangent of loss angle  Insulation resistance	No visible damage Legible marking   ΔC/C  ≤ 5 % for C > 10 nF  ΔC/C  ≤ 8 % for C ≤ 10 nF Compared to values measured in 4.12.1  Increase of tan δ: ≤ 0.002 C > 1 µF at 1 kHz ≤ 0.004 C ≤ 1 µF at 10 kHz Compared to values measured in 4.12.1  ≥ 50 % of values specified in section “Insulation Resistance” of this specification
<b>SUB-GROUP C4</b>		
4.2.6 Temperature characteristics		
Initial measurements	Capacitance	
Intermediate measurements	Capacitance at lower category temperature Capacitance at 20 °C Capacitance at upper category temperature	For -55 °C to +20 °C: 0 % ≤  ΔC/C  ≤ 2 % or For 20 °C to 85 °C -3 % ≤  ΔC/C  ≤ 0 % As specified in section “Capacitance” of this specification
Final measurements	Capacitance Insulation resistance	As specified in section “Insulation Resistance” of this specification
<b>SUB-GROUP C4</b>		
4.13 Charge and discharge	10 000 cycles Charged to U <sub>RDC</sub> Discharge resistance: $R = \frac{U_R}{1.5 \times C \times (dU/dt)}$	
4.13.1 Initial measurements	Capacitance Tangent of loss angle at C ≤ 1 µF at 10 kHz C > 1 µF at 1 kHz	
4.13.3 Final measurements	Capacitance  Tangent of loss angle  Insulation resistance	ΔC/C  ≤ 3 % compared to values measured in 4.13.1  Increase of tan δ: ≤ 0.002 C > 1 µF at 1 kHz ≤ 0.005 C ≤ 1 µF at 10 kHz Compared to values measured in 4.13.1  ≥ 50 % of values specified in section “Insulation Resistance” of this specification



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