



Temporary (explain)

PCN Number: 1319 Chgnot.doc rev. 13 1/14

Product/Process Change Notification (PCN)

Customer: Newark	Date: (Date: October 23, 2014				
Customer Part # and/or Lot# affected:	A3213LLHLT-T A3213ELHLT-T A3213ELHLX-T A3214ELHLT-T A3214ELHLX-T A3214LLHLT-T					
Originator: Eric Moraros I	Phone: 603-626-2427	Fax: 603-641-5336				

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Summary description of change: Part Change:	Process Change:	х	Other:	

In 2011 Allegro MicroSystems, LLC qualified a sub-contractor assembly site for our SOT-23W package which has been in full production since 2011. As the result of increasing global demand for product using this package we have determined the need for additional capacity and, as a result, have installed a new in-house SOT-23W assembly line at Allegro's Manila, Philippines facility. At our Manila facility we have replicated and qualified the SOT-23W line installed at our subcontractor. The additional assembly capacity will provide the flexibility Allegro needs to insure security of supply to our customer base.

What is the part or process changing from (provide details)?

Duration of Change: Permanent | x |

 Single site for assembly process today of the SOT-23W at our sub-contractor in Perak, Malaysia

What is the part or process changing to (describe the anticipated impact of this change on form, fit and/or function)?

 Additional site of the SOT-23W package in our existing and qualified factory in Manila, Philippines





Is a PPAP update required?	Yes	No x
Is reliability testing required? (If yes, refer to attached plan)	Yes x	No (explain)



Reliability Qualification Results

Device: 1101
Assy Lot #: 1409434DDAA
Fab Location: PSL
Package: LH (SOT23W)

Number of Leads: 3 Assembly Location: Ampi Tracking Number: 2641 Lead Finish: 100% Sn

Reason For Qualification: 1101- Continuous-Time Switch Family (AMPI LH Qualification)

Reliability Qualification Results						
1101, STR#2641				Requirements		guirements
Stress Test	Abv.	Test #	Test Method	Test Conditions	s.s.	Results
Preconditioning	PC	A1	JESD22-A113/ J-STD-020	85°C/85% RH, 168 hrs, Peak Reflow=260°C;	323	0 Rejects
Temperature Humidity Bias	THB	A2	JESD22-A101	85°C, 85% RH, 0, 1000 hrs	77	0 Rejects
HAST	HAST	A2	JESD22-A110	130°C, 2 ATM, 85% RH, 0, 96 hrs	77	0 Rejects
Autoclave	AC	А3	JESD22-A102	121°C, 100% RH, 15 PSIG, 0, 96 hrs	77	0 Rejects
Temperature Cycle	TC	A4	JESD22-A104	-65°C to +175°C, 0, 500, 1000 Cycles	77	0 Rejects
High Temperature Storage Life	HTSL	A6	JESD22-A103	175°C, 0, 1000 hrs	77	0 Rejects
High Temperature Operating Life	HTOL	B1	JESD22-A108	150°C, 0, 408, 1000 hrs	77	0 Rejects
Early Life Failure Rate	ELFR	B2	AEC-Q100- 008 / JESD22-A108	150°C, 0, 48 hrs	800	0 Rejects
Wire Bond Pull	WBP	C2	800021			0 Rejects; Cpk>1.33
Solderability	SD	C3	JESD22-B102	Meniscograph	15	0 rejects; > 95% Lead Coverage
Electrostatic Discharge Human Body Model	НВМ	E2	AEC-Q100- 002	Test Conditions, Sampling Size are defined in the Test Method H3A,		Classification H3A, HBM = 8.0kV
Electrostatic Discharge Charged Device Model	CDM	E3	AEC-Q100- 011	Test Conditions, Sampling Size are defined in the Test Method C6, > 1kV		Classification = C6, > 1kV
Latch-Up	LU	E4	AEC Q100- 004	Test Conditions, Sampling Size are defined in the Test Method A		Class II, Level A
Electrical Distributions	ED	E5	AEC Q100- 009	Tri-Temp Electrical Distributions	30 pcs/lot	0 Rejects; Cpk>1.67

This device qualification is considered to be passing all environmental stress evaluations per the *Allegro MicroSystems, LLC.* 900019 specification and AEC-Q100.

Approved by:

*Bok Demera*Bob Demers

Quality and Reliability Engineering Allegro MicroSystems, LLC

Allegro MicroSystems, LLC Proprietary







Reliability Qualification Results

 Device:
 1101
 Number of Leads:
 3

 Assy Lot #:
 1409435DDAA
 Assembly Location:
 Ampi

 Fab Location:
 PSL
 Tracking Number:
 2642

 Package:
 LH (SOT23W)
 Lead Finish:
 100% Sn

Reason For Qualification: 1101- Continuous-Time Switch Family (AMPI LH Qualification)

Reliability Qualification Results						
1101, STR#2642				Requirements		quirements
Stress Test	Abv.	Test #	Test Method	Test Conditions	S.S.	Results
Preconditioning	PC	A1	JESD22-A113/ J-STD-020	85°C/85% RH, 168 hrs, Peak Reflow=260°C;	323	0 Rejects
Temperature Humidity Bias	THB	A2	JESD22-A101	85°C, 85% RH, 0, 1000 hrs	77	0 Rejects
HAST	HAST	A2	JESD22-A110	130°C, 2 ATM, 85% RH, 0, 96 hrs	77	0 Rejects
Autoclave	AC	А3	JESD22-A102	121°C, 100% RH, 15 PSIG, 0, 96 hrs	77	0 Rejects
Temperature Cycle	TC	A4	JESD22-A104	-65°C to +175°C, 0, 500, 1000 Cycles	77	0 Rejects
High Temperature Storage Life	HTSL	A6	JESD22-A103	175°C, 0, 1000 hrs	77	0 Rejects
High Temperature Operating Life	HTOL	B1	JESD22-A108	150°C, 0, 408, 1000 hrs	77	0 Rejects
Early Life Failure Rate	ELFR	B2	AEC-Q100- 008 / JESD22-A108	150°C, 0, 48 hrs	800	0 Rejects
Wire Bond Pull	WBP	C2	800021			0 Rejects; Cpk>1.33
Solderability	SD	СЗ	JESD22-B102	Meniscograph	15	0 rejects; > 95% Lead Coverage
Latch-Up	LU	E4	AEC Q100- 004	Test Conditions, Sampling Size defined in the Test Method	are	Class II, Level
Electrical Distributions	ED	E5	AEC Q100- 009	Tri-Temp Electrical Distributions	30 pcs/lot	0 Rejects; Cpk>1.67

This device qualification is considered to be passing all environmental stress evaluations per the *Allegro MicroSystems, LLC.* 900019 specification and AEC-Q100.

Approved by:

Bob Domoro

Bob Demers Quality and Reliability Engineering Allegro MicroSystems, LLC

Allegro MicroSystems, LLC

Proprietary







Reliability Qualification Results

Device: 1228
Assy Lot #: 1411906DDAA
Fab Location: PSL
Package: LH (SOT23W)

Number of Leads: 3 Assembly Location: Ampi Tracking Number: 2643 Lead Finish: 100% Sn

Reason For Qualification: 1228 - Chopper Stabilized Precision Hall Effect Latch (AMPI LH

Qualification)

Reliability Qualification Results						
1228, STR#2643				Requirements		guirements
Stress Test	Abv.	Test #	Test Method	Test Conditions	S.S.	Results
Preconditioning	PC	A1	JESD22-A113/ J-STD-020	85°C/85% RH, 168 hrs, Peak Reflow=260°C;	323	0 Rejects
Temperature Humidity Bias	THB	A2	JESD22-A101	85°C, 85% RH, 0, 1000 hrs	77	0 Rejects
HAST	HAST	A2	JESD22-A110	130°C, 2 ATM, 85% RH, 0, 96 hrs	77	0 Rejects
Autoclave	AC	А3	JESD22-A102	121°C, 100% RH, 15 PSIG, 0, 96 hrs	77	0 Rejects
Temperature Cycle	TC	A4	JESD22-A104	-65°C to +175°C, 0, 500, 1000 Cycles	77	0 Rejects
High Temperature Storage Life	HTSL	A6	JESD22-A103	175°C, 0, 1000 hrs	77	0 Rejects
High Temperature Operating Life	HTOL	B1	JESD22-A108	150°C, 0, 408, 1000 hrs	77	0 Rejects
Early Life Failure Rate	ELFR	B2	AEC-Q100- 008 / JESD22-A108	150°C, 0, 48 hrs	800	0 Rejects
Wire Bond Pull	WBP	C2	800021			0 Rejects; Cpk>1.33
Solderability	SD	C3	JESD22-B102	Meniscograph	15	0 rejects; > 95% Lead Coverage
Electrostatic Discharge Human Body Model	НВМ	E2	AEC-Q100- 002	defined in the Test Method H2,		Classification H2, HBM = 3.0kV
Electrostatic Discharge Charged Device Model	CDM	E3	AEC-Q100- 011	Test Conditions, Sampling Size are defined in the Test Method C6, > 1kV		Classification = C6, > 1kV
Latch-Up	LU	E4	AEC Q100- 004	Test Conditions, Sampling Size are defined in the Test Method A		Class II, Level A
Electrical Distributions	ED	E5	AEC Q100- 009	Tri-Temp Electrical Distributions	30 pcs/lot	0 Rejects; Cpk>1.67

This device qualification is considered to be passing all environmental stress evaluations per the *Allegro MicroSystems*, *LLC*. 900019 specification and AEC-Q100.

Approved by:

Bok Demera

Bob Demers Quality and Reliability Engineering Allegro MicroSystems, LLC

Allegro MicroSystems, LLC





Expected PPAP availability date: N/A

Expected ITAT availability date. N/A				
Target implementation date: January 12th, 2015				
Estimated date of first shipment: January 26 th , 2015				
Expected sample availability date: TBD on a needed basis				
Yes Date Required:				
Customer Approval Required: No No Notification Only				
Please note: It is our intention to inform our customer of changes as early as possible. Under Allegro's procedure for product/process change notification, Allegro strives, based on its technical judgment, to provide notification of significant changes that may affect form, fit or function. However, as Allegro cannot ensure evaluation of product/process changes for each and every application; the customer retains responsibility to validate the impact of a change on its application suitability. If samples are needed for validation of a change, requests may be made via the contact information provided herein. Please contact your Account Manager or local Sales contact for any questions. We would kindly request your consideration so we can meet our target date for implementation. Unless both parties agree to extend the implementation date, this change will be implemented as scheduled.				
Customer comments/Conditions of Acceptance: N/A				

Approved by: N/A Date: Title: cc: Allegro Sales/Marketing/Quality