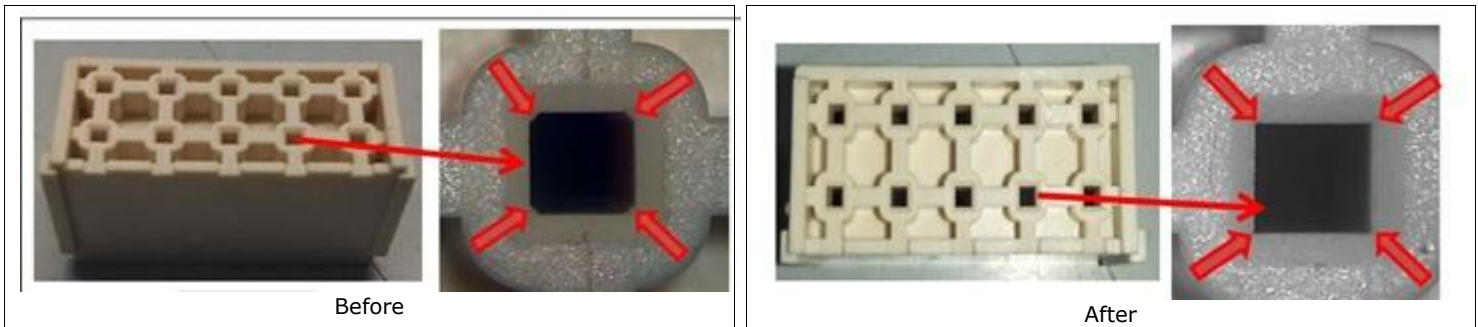


Global Change Notification (GCN)

Product Family	87427 series	10692859
		GCN Number
Series	87427 series	June 24, 2015
		Date Issued
Reason For Change	Manufacturing Process Change	
Change Description	<p>The purpose of this letter is to inform you that hole modification is done in 87427 series by removing the chamfers in all the four sides to avoid plastic skiving issue after assembly. Based on customer notification # 10690765 the changes have been made. This change will have no impact on meeting the retention force specification and the same is validated through FAI & CpK study. part numbers: 874270202 874270248 874270402 874270448 874270602 874271048 874270802 366330008 874271002 366330009 874271202 366330010 874271402 874270832 874271602 874271032 874271802 874271432 874272002 874270234 874272202 874270834 874272402 874271034 874270242 874271434 874270442 874272034 874270642 874270224 874270842 874270424 874271042 874270624 874271242 874270824 874271442 874271024 874271642 874271224 874271842 874271424 874272042 874271624 874272242 874271824 874272442 874272024 874270444 874272224 874272422 874270212 874270412 874270612 874270812 874271012 874271212 874271412 874271612 874271812 874272012 874272212 874272412</p>	



Part Numbers Affected	Please refer to CustomerPartList.csv attached to e-mail message.
Reason For Short Notice Exception	8D Corrective Action Changes
Assessment Of Change (How Product Will Be Qualified & Validated)	This change will have no impact on meeting the retention force specification and the same is validated through FAI & CpK study reports.
Internal Molex Qualification Date (Planned Date Information Available)	March 25, 2015
Sample Availability Date (Changed Part)	May 25, 2015
Date of Implementation	July 10, 2015
Method of Identifying Change	Identify first 3 consecutive lots with blue color sticker on outer boxes
Recommended Replacement Parts	NA
Last Time Buy Date for Obsolete Parts	
Last Time Ship Date for Obsolete Parts	

Contact	Name	E-mail	Phone Number
Sales Engineer	Please refer to e-mail message for your local sales engineer.		
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