SOURIAU

UTL SERIES

UL/IEC Power + Control Supply

Esterline
Connection Technologies

Contents

UTL SERIES

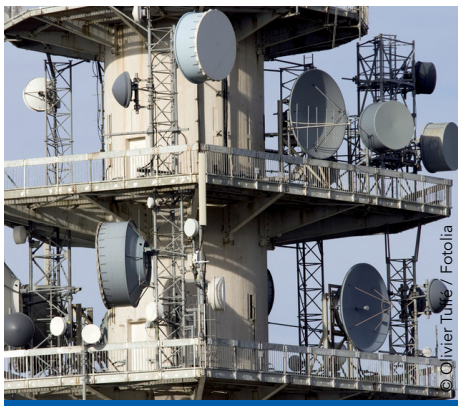
Overview

Typical applications

Stage & Light

Energy - Power

Building Automation & Control



Telecom - Data infrastructure

Medical

Instrumentation & Measurement

Features & Benefits

WATER PROOF

IP68/69K Dynamic Mated & Unmated

Ideal for outdoor and indoor dynamic applications requiring continuous underwater immersion, routine pressure washing and dust protection.

UV RESISTANT

No Degradation - Long Outdoor Life

No mechanical degradation or important color variation due to environmental exposure (F1 material per the UL 746C).

UL/IEC COMPLIANT

Qualified & Certified

- UL file: E169916
- VDE customer n°: 4282400

QUICK RELEASE

Sensitive and Audible Click

Unique "Keyhole" shape of the connector allows users to mate and unmate in blind conditions with audible click confirming connection. Easy to use thumb latch design reduces labor and time during installations.

COST SAVINGS

Mixed Power & Signal Layouts

Power supply and signal transmission can be combined in a unique interconnect solution to reduce system complexity and minimize component/installation costs.

Range

HARNESS

Overmould
(straight or right angle)

PLUG

UTL6

UTL6JC only for 5 pos. (145)

Terminating Resistance
120Ω impedance
Only for 6 pos. (102G1W3) & 8 pos. (122G1W5)

EVALUATION KIT

TYPES OF CONTACTS

Machined pin

Machined sealed pin

Stamped and formed pin

Machined socket

Machined sealed socket

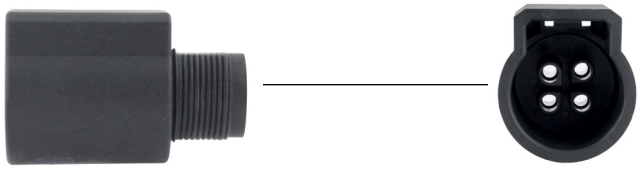
Stamped and formed socket

Screw socket only for UTL145

overview

RECEPTACLES

In line - UTL1



Jam nut - UTL7

Square flange - UTL0 only for 4 pos. (103G1)

Terminating Resistance
120Ω impedance
Only for 6 pos. (102G1W3) & 8 pos. (122G1W5)

HARNESS

Overmould
(straight or right angle)

Description

- The UTL Series is a plastic connector range that meets industrial safety standards.
- UTL can be used for power supply and power + control supply with DMX or RDM signal.
- The «Key hole» of the coupling system allows blind mating. In dark conditions the mechanical discriminations allow easy mating to avoid connector damage.
- The stainless steel latch coupling system is simple to use. With only 1 finger, connectors are mated with an audible click.
- The UTL Series is rated at IP68/69K even in dynamic conditions and remains sealed even when used continuously underwater or cleaned using a high pressure hose while the cable is moving.
- The UTL Series uses an outdoor rated material per Underwriters Laboratories.
- Cable assembly equipped with DMX + Power cables suitable for outdoor use (PUR or Neoprene outer jacket), please consult us for more information.

Technical features

Materials

- **Housing:** Thermoplastic
- **Contacts:** Copper alloy
- **Latch:** Stainless steel

Electrical

- Connector specially designed to be engaged or disengaged in normal use when live or under load
- First Mate Last Break contact mating on ground line
- Signal lines (for UTL102G1W3 & UTL122G1W5):
  RS485 compliant, 2.5A 10V
- Finger touch proof
- **In accordance with:**
  - Connector standards:
    . UL 1977: UL file number ECBT2.E169916
    . IEC 61984: please consult us
    . C22.2 N°182.3: file number ECBT8. E169916
  - Equipment standards:
    . IEC60065, IEC60598, IEC61076-2-103, IEC60320
    . UL1598, UL498, UL94 , UL746

Environmental

- **Operating temperature (according to IEC61984):**
  From -40°C to +105°C for connector
- **Flammability rating:**
  UL 94: V-0 for connector
  UL94: 5VA for thermoplastic
  UL746C: 5 inch (127mm) end-product flame test
- **Salt spray:**
  ≥1,000 hours
- **UV resistant:**
  No mechanical degradation or important color variation due to environmental exposure (F1 material per the UL 746C)
- **Sealing:**
  - IP68/69K mated with standard contacts
  - IP68/69K unmated with specific contacts
  - IP68 1 bar / 1 week
  - IP67 mated for evaluation kits
  - Moisture proof capability
- **Fluid resistance:**
  - Gas and oil
  - Mineral oil
  - Acid bath
  - Basic bath
  - For other fluids, please consult us
- **Halogen free**
- **RoHS compliant**

Mechanical

- **Durability:**
  - 250 mating in CBC (Current Breaking Capacity) use (UL1977; IEC61984)
  - 500 mating in COC use (IEC61984)
  - 1,000 matings & unmatings tested
- **Coupling system:**
  - Sensitive and audible click
  - Blind mating
- **Touchproof:**
  IP2X in unmated condition (connector equipped with socket contacts)
- **Shock:**
  IK08 according to IEC60984

Qualification time saving

In today's fast paced environment we are all buying electronic devices with confidence. To achieve such a high level of trust, the regulator had to put in place a wide variety of safety standards. Some are dedicated to the equipment, some to the connection.

SOURIAU designed and qualified the UTL Series according to the UL 1977 and IEC 61984 but we also took into account additional requirements.

UL 1977 & IEC 61 984 Qualified + **Additional Capabilities**

- Impact resistance
- Stress relief
- Flame retardant
- Finger probe
- Aging
- Hot wire
- Bending
- Current breaking

In this way, the UTL Series is also compliant with ALL equipment standards mentioned below.

=

Easy Equipment Qualification

Now, the qualification of your equipment is much easier.

UL201	Safety standard of industrial equipment
UL 1995	Heating and cooling equipment
UL 2238	Cable assemblies and fittings for industrial control and signal distribution
IEC 60601	Medical equipment
IEC 61010	Safety requirements for electrical equipment for measurement, control, and laboratory use
IEC 60598	Street lights
UL/IEC 60950	Information technology equipment

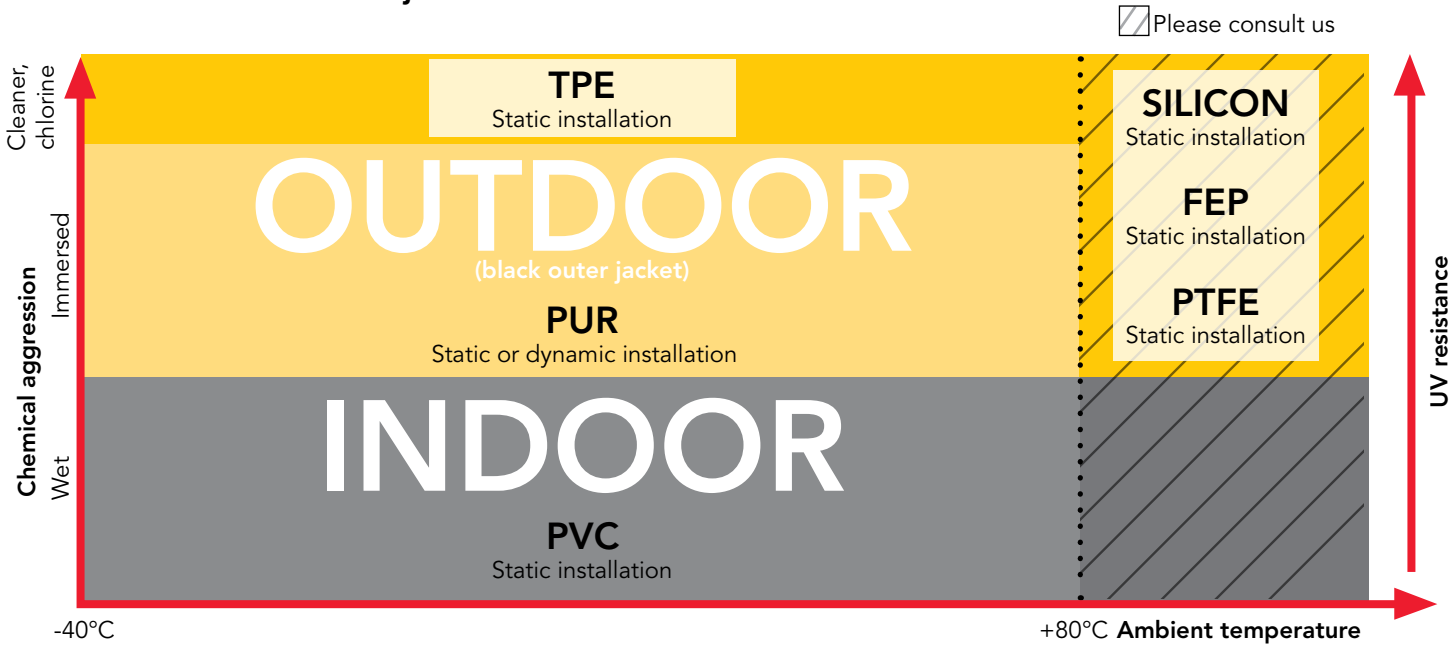
UTL SERIES

Connector

Overmoulded cable assembly

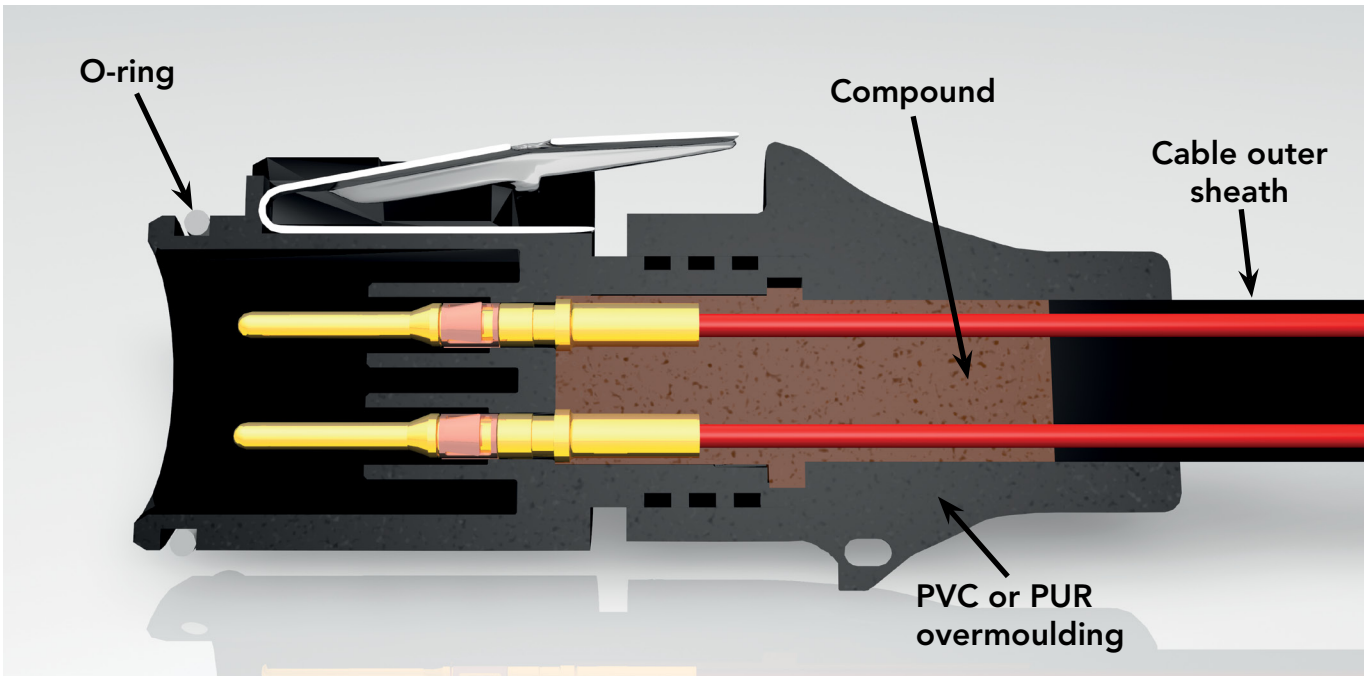
SOURIAU has provided connectors for various applications for more than 90 years and has been used in the most extreme environments. Conscious about the difficulty in finding a quick and reliable harness manufacturer, we began our own in-house overmoulded cable assembly production. It allows customers to reduce the number of suppliers and to take advantage of the "best in class" quality of the SOURIAU group. Overmoulding is a process that further enhances the sealing properties and helps to minimize stress on the cable termination to the connector. In addition, the wires are encapsulated inside the molding which creates a barrier preventing liquid/moisture from entering the equipment through the connector or cable jacket if breached.

How to choose the outer jacket material



UTL overmoulded cable assembly

Overmoulding description

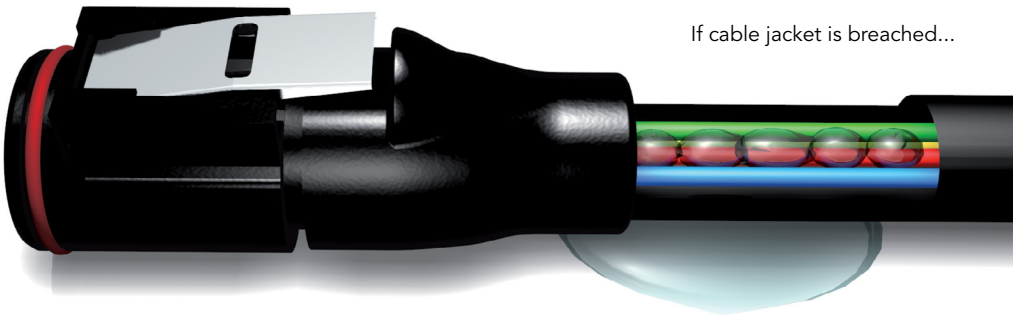


Connector with cable gland backshell

GOOD

Overmoulded connector

BEST



UTL overmoulded cable assembly

Description

Cable - 3 + ground
- Outer sheath: rubber compound EM2 in acc. to HD 22.1 that is VDE 0282 part 1
- Outer sheath color: black
- Flame retardant in acc. to IEC 60332-1-2 resp. VDE 0482 part 332-1-2
- Resistant to Oil, Solvents, Water, Ozone, aging and abrasion

Cable - 6 pos.
- Signal: 1 x 2 x 0.22 + shielding
  Power: 3G1.5
- Outer sheath: PUR RAL9005
- Outer sheath color: black
- Core section: 0.22 mm² and 1.5 mm²

Cable - 8 pos.
- Signal: 2 x 2 x 0.22 + shielding
  Power: 3G1.5
- Outer sheath: PUR RAL9005
- Outer sheath color: black
- Core section: 0.22 mm² and 1.5 mm²

Specifications

PLATING	SALT SPRAY	TEMPERATURE	WATERPROOF	COUPLING
No plating	≥1000 H	Up to + 90° C (1) with 103G1 (4 pos) Up to + 80° C (1) with 102G1W3 (6 pos) Up to + 80° C (1) with 122G1W5 (8 pos)	IP68/69K dynamic mated & unmated	1,000 matings/unmatings

(1) See page 17 for more information

UTL overmoulded cable assembly

Cable information

Rated voltage: U0/U: 450/750 V

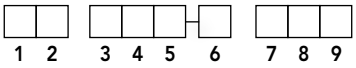
Wire section: 3 + ground: 2.5 mm²
6 pos. & 8 pos.: 1.5 mm² (power), 0.22 mm² (signal)

Temperature: 3 + ground: flexible use and fixed installation -25° C up to +60° C
6 pos. & 8 pos.: flexible use -15° C up to +70° C, fixed installation -30° C up to +70° C

Harmonized reference: 3 + ground: H07 RNF 4G x 2.5
6 pos. & 8 pos.: Not Applicable

Standardization of European cable - DIN VDE 0281/DIN VDE 0282/DIN VDE 0292

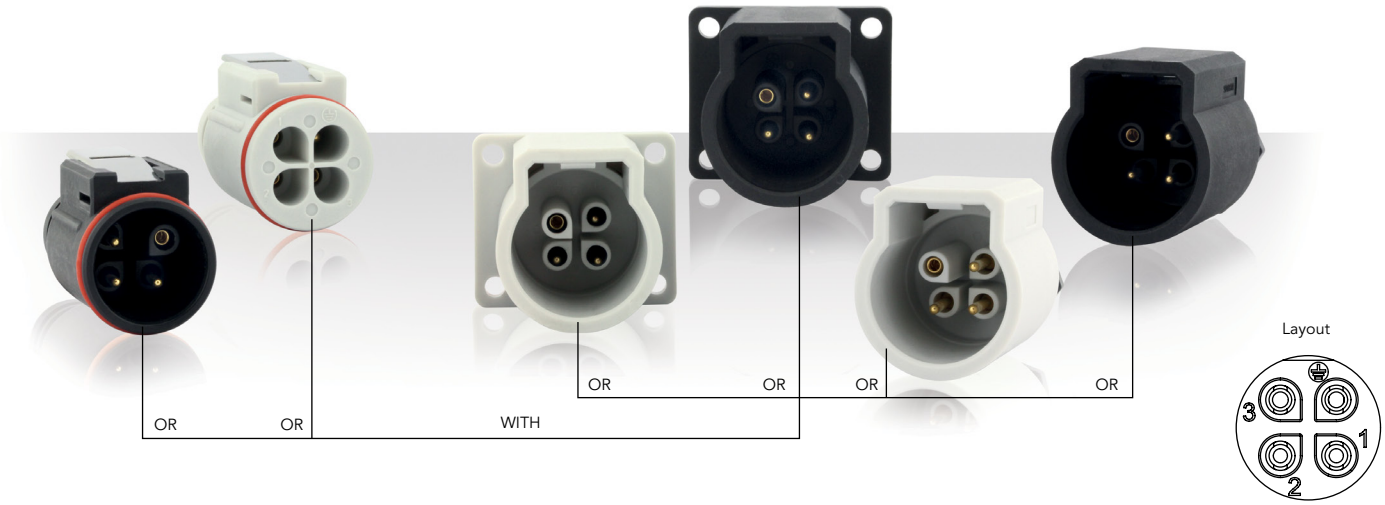
Harmonized wire coding system



1. Basic type	2. Working voltage	3. Insulating	4. Sheath-cladding material	5. Special features	6. Conductor types	7. Number of conductors	8. Protective conductor	9. Conductor cross-sectional
H: Harmonized Type	03: 300/300V	V: PVC	V: PVC	H: Ribbon cable, separable	U: Single wire		X: Without protective conductor	Area specified in mm²
A: National Type	05: 300/500V	R: Rubber	R: Rubber	H2: Ribbon cable non-separable	R: Multi-wire		G: With protective conductor	
	07: 450/750V	S: Silicone Rubber	N: Cloroprene Rubber		K: Fine wire (permanently installed)			
			J: Glass-filament braiding		F: Fine wire (flexible)			
			T: Textile braiding		H: Super fine wire			
					Y: Tinsel strand			

Example: Harmonized type, 450/750V, rubber insulating, Cloroprene rubber sheath-cladding, Fine wire, 3x1.5 cross-sectional: H07RNF3x1.5

103G1 (shell size 10, 3 + ground, 4x#16)



Connector part number

Plugs and receptacles have to be equipped with both contact genders. Ground lines will never be equipped with the same contacts than the neutral and phase.

Contact type	Connector type	Part number			
		Male insert		Female insert	
		Black color	Grey color	Black color	Grey color
Crimp or PCB contacts supplied separately see page 21	Square flange receptacle	UTL0103G1P	UTL0103G1P03	UTL0103G1S	UTL0103G1S03
	Plug	UTL6103G1P	UTL6103G1P03	UTL6103G1S	UTL6103G1S03
	Jam nut receptacle	UTL7103G1P	UTL7103G1P03	UTL7103G1S	UTL7103G1S03
	In line receptacle	UTL1103G1P	UTL1103G1P03	UTL1103G1S	UTL1103G1S03

Overmoulded cable assembly part number

Layout	Description	Connector and Overmould type		Length*	
		Connector	Overmould type	1m	2m
103G1	In line overmoulded cable assembly	Male In line receptacle	Straight	HAUTL13G1PS1M	HAUTL13G1PS2M
		Male In line receptacle	Right angle	HAUTL13G1PR1M	HAUTL13G1PR2M
		Female In line receptacle	Straight	HAUTL13G1SS1M	HAUTL13G1SS2M
		Female In line receptacle	Right angle	HAUTL13G1SR1M	HAUTL13G1SR2M
	Plug overmoulded cable assembly	Male plug	Straight	HAUTL63G1PS1M	HAUTL63G1PS2M
		Male plug	Right angle	HAUTL63G1PR1M	HAUTL63G1PR2M
		Female plug	Straight	HAUTL63G1SS1M	HAUTL63G1SS2M
		Female plug	Right angle	HAUTL63G1SR1M	HAUTL63G1SR2M

* : Other lengths or specific design requirement please consult us

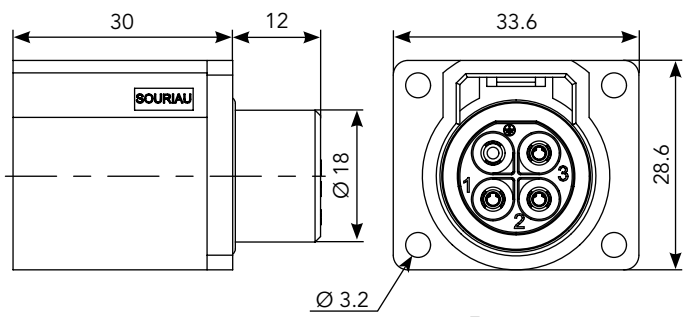
Evaluation kit

Evaluation kit is composed of 1 connector, contacts and 1 heat shrink boot for a quick and easy assembly production.
For more information please see page 59.

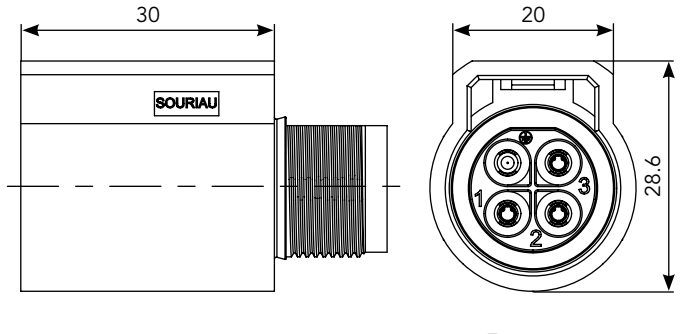
103G1 (shell size 10, 3 + ground, 4x#16)

Dimensions (for mated connector lengths see page 57)

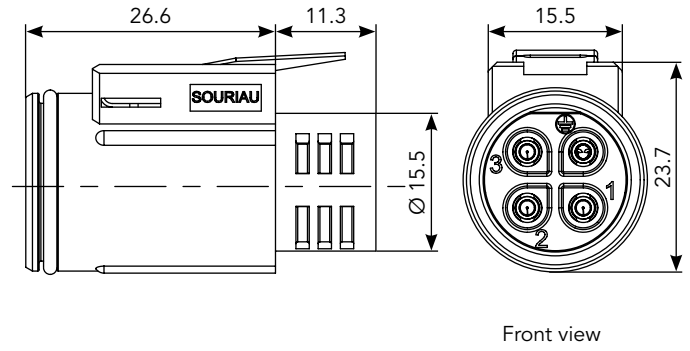
Square flange receptacle - UTL0



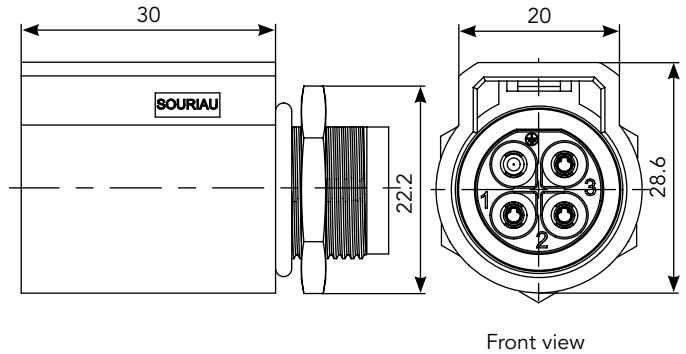
In line receptacle - UTL1



Plug - UTL6

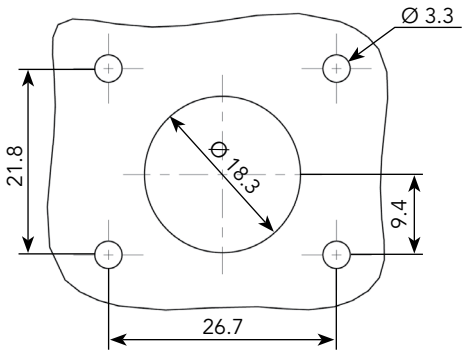


Jam nut receptacle - UTL7

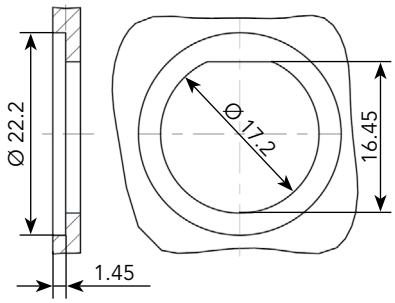


Panel cut out

Square flange receptacle - UTL0



Jam nut receptacle - UTL7
maximum panel thickness: 5mm



Note: all dimensions are in mm and for information only

103G1 (shell size 10, 3 + ground, 4x#16)

Accessories and tooling

Dustcap for plug

IP67

Part number
UTL610DCG

Dustcap for receptacle

IP67

Part number
UTL10DCG

Handle (without head)

Part number
SHANDLES

Tool kit

Part number
TOOLKIT

Dustcap for male receptacle

IP68/69K

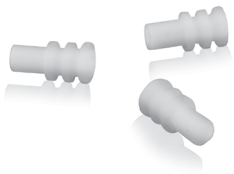
Part number
UTL103G1PDCG68

Dustcap for female receptacle

IP68/69K

Part number
UTL103G1SDCG68

Grommet



Part number
SWSFILLERPLUG

Extraction tool #16

Part number
RX2025GE1

See instruction page 52

Head crimp tooling (without handle)

Contacts	Contact size	Part number of head
RM/RC 28M1K(1)	Standard contacts #16 Ø 1.6mm	S16RCM20*
RM/RC 24M9K(1)		S16RCM20*
RM/RC 20M13K(1)		S16RCM20*
RM/RC 20M12K(1)		S16RCM20*
RM/RC 16M23K(1)		S16RCM16*
RM/RC 14M30K(1)		S16RCM14*
SM/SC 24ML1TK6(1)		S16SCM20*
SM/SC 20ML1TK6(1)		S16SCM20*
SM/SC 16ML1TK6(1)		S16SCML1*
SM/SC 14ML1TK6(1)		S16SCML1*
SM/SC 16ML11TK6(1)		S16SCML11*
RM/RC 16M25K		S16RCM1625*
RM/RC 14M25K		S16RCM1425*
RMDXK10D28K	Coaxial contacts #16 Ø 1.6mm	M10S1J with die set & stop bushing see page 78 to 84
RCDXK1D28K		
RM/RC DX60xxD28K		
RM/RC DXK10D28 + york090		
RM/RC DX60xxD28		

(1): Example of plating, for other plating options see page 38
* Heads to be used with handle PN: SHANDLES

103G1 (shell size 10, 3 + ground, 4x#16)

Contacts

#16	Contact type	AWG	Part number		Max wire Ø	Max insulator Ø
			Male	Female		
Crimp	Machined	30-28	RM28M1K(1)	RC28M1K(1)	0.55	1.00
		26-24	RM24M9K(1)	RC24M9K(1)	0.80	1.60
		22-20	RM20M13K(1)	RC20M13K(1)	1.15	1.80
		22-20	RM20M12K(1)	RC20M12K(1)	1.15	2.20
		20-16	RM16M23K(1)	RC16M23K(1)	1.80	3.20
		16-14	RM14M30K(1)	RC14M30K(1)	2.30	3.20
	Machined sealed (with O-Ring for IP68/69K unmated)	20-16	RM16M25K	RC16M25K	1.80	3.20
		16-14	RM14M25K	RC14M25K	2.28	3.20
	Stamped & Formed reeled contacts See note (2) for loose piece	26-24	SM24M1TK6(1)(2)	SC24M1TK6(1)(2)	-	0.90-1.60
		22-20	SM20M1TK6(1)(2)	SC20M1TK6(1)(2)	-	1.20-2.10
		18-16	SM16M1TK6(1)(2)	SC16M1TK6(1)(2)	-	3.20
		18-16	SM16M11TK6(1)(2)	SC16M11TK6(1)(2)	-	3.00
		14	SM14M1TK6(1)(2)	SC14M1TK6(1)(2)	-	3.20
Coaxial	Cable multipiece	see pages 41, 78 to 79	RMDXK10D28	RCDXK1D28	-	-
	Cable monocrimp		RMDX60xxD28	RCDX60xxD28	-	-
	Twisted pair multipiece		RMDXK10D28 + york090	RCDXK1D28 + york090	-	-
	Twisted pair monocrimp		RMDX60xxD28	RCDX60xxD28	-	-
PCB	For male insert	-	RM20M12E8K	RC20M12E84K	-	-
	For female insert	-	RM20M12E8K	RC20M12E83K	-	-

(1): Example of plating, for other plating options see page 38
(2): For loose piece contact packaging, place "L" in part number. Example: **SM20ML1TK6**

Note: all dimensions are in mm

REMINDER
Plugs and receptacles have to be equipped with both contact genders.
EX: UTL6103G1P = 3 x SM16M1TK6 (signal) + 1 x SC16M1TK6 (ground)

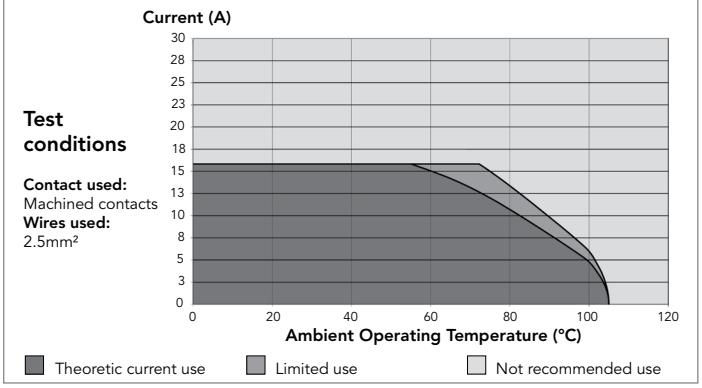
Electrical characteristics

UL
16A 600V V0
13A 277V for CBC use

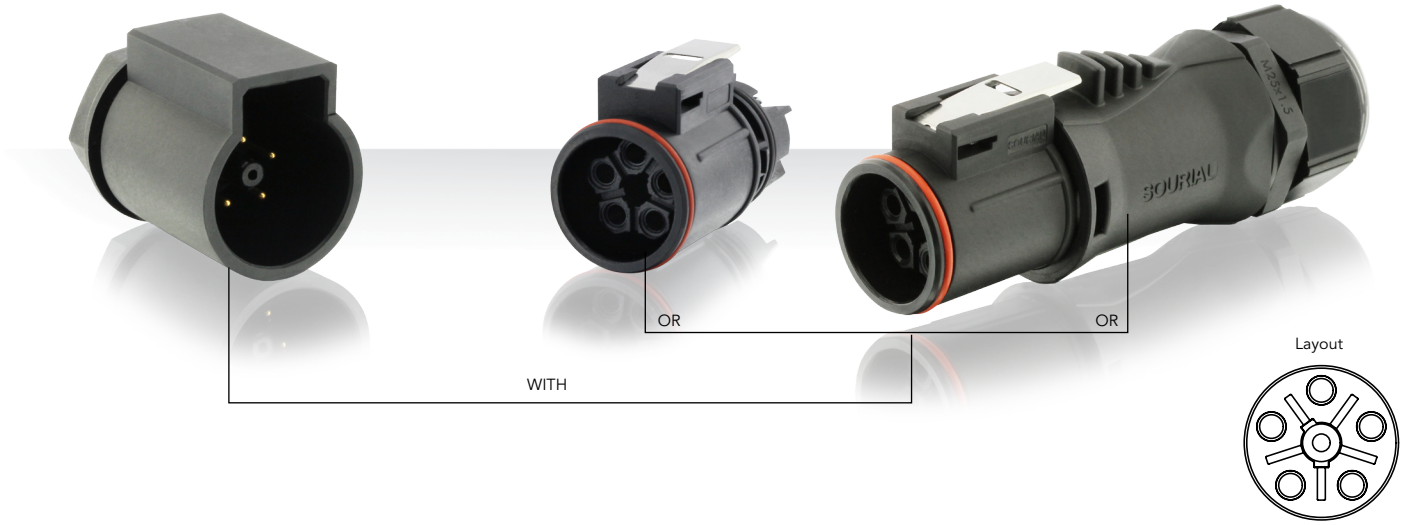
CN
13A 600V
10A 277V for CBC use

IEC
16A 500V 6KV 4
13A 250V 4KV 4 for CBC use

UTL103G1 derating curves



145 (shell size 14, 5x#16)



Connector part number

Contact type	Connector type	Part number	
		Male insert	Female insert
Crimp contacts to be ordered separately see page 25	Plug with backshell*	-	UTL6JC145S
	Plug without backshell	-	UTL6145S
	Jam-nut without backshell	UTL7145P	-
Screw termination contacts, delivered with connector	Plug with backshell*	-	UTL6JC145SSCR
	Plug without backshell	-	UTL6145SSCR

* Non removable backshell when mated. IP68/69K not guaranted if backshell removed.

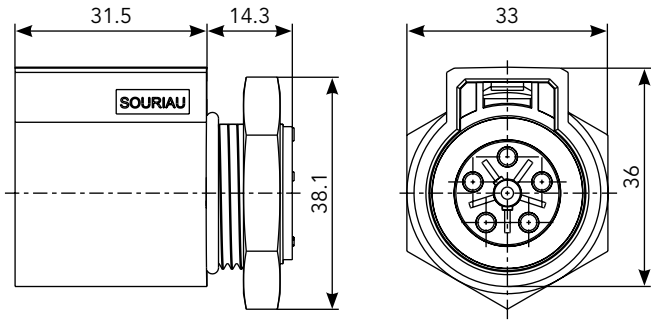
Overmoulded cable assembly

Please consult us.

145 (shell size 14, 5x#16)

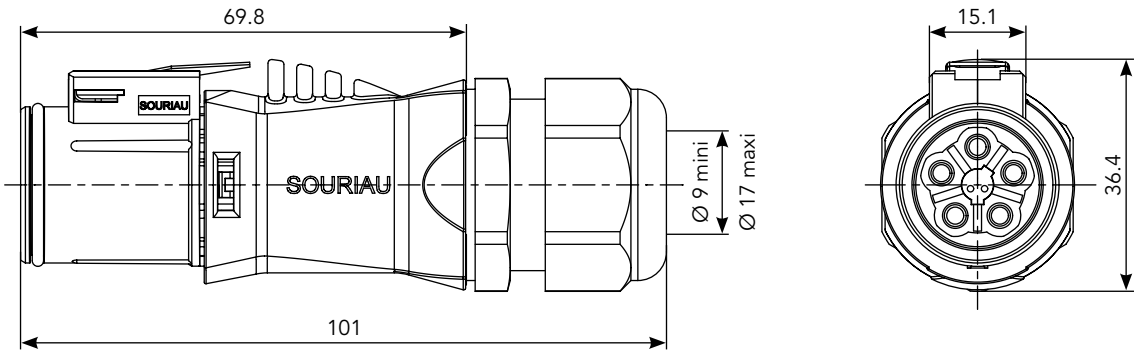
Dimensions (for mated connector lengths see page 58)

Jam nut receptacle - UTL7



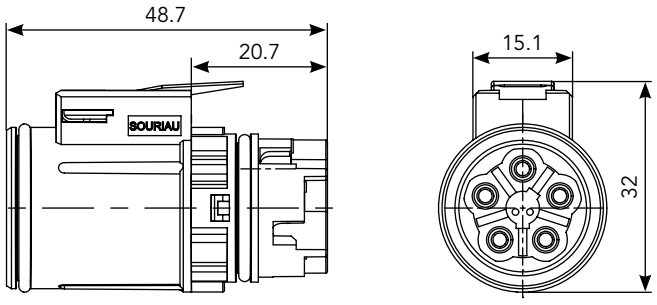
Front view

Plug - UTL6 with backshell



Front view

Plug - UTL6 without backshell

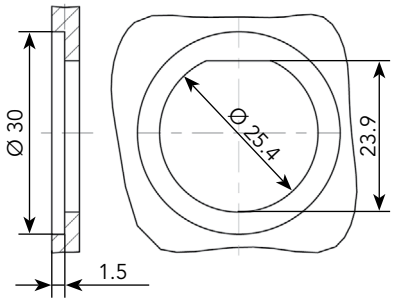


Front view

Panel cut out

Jam nut receptacle - UTL7

Maximun panel thickness: 5 mm



Note: all dimensions are in mm and for information only

145 (shell size 14, 5x#16)

Tooling

Handle (without head)

Part number
SHANDLES

Tool kit

Part number
TOOLKIT


Handle

+


Head

=


Complete set

Head crimp tooling (without handle)

Contacts	Contact size	Part number of head
RM/RC 28M1K(1)	Standard contacts #16 Ø 1.6mm	S16RCM20*
RM/RC 24M9K(1)		S16RCM20*
RM/RC 20M13K(1)		S16RCM20*
RM/RC 20M12K(1)		S16RCM20*
RM/RC 16M23K(1)		S16RCM16*
RM/RC 14M30K(1)		S16RCM14*
SM/SC 24ML1TK6(1)		S16SCM20*
SM/SC 20ML1TK6(1)		S16SCM20*
SM/SC 16ML1TK6(1)		S16SCML1*
SM/SC 14ML1TK6(1)		S16SCML1*
SM/SC 16ML11TK6(1)		S16SCML11*

(1): Example of plating, for other plating options see page 38
* Heads to be used with handle PN: SHANDLES

Insertion tool #16

Part number
RTM205

Extraction tool #16

Part number
RX2025GE1

145 (shell size 14, 5x#16)

Contacts

#16	Contact type	AWG	Part number		Max wire Ø	Max insulator Ø
			Male	Female		
Crimp	Machined	30-28	RM28M1K(1)	RC28M1K(1)	0.55	1.00
		26-24	RM24M9K(1)	RC24M9K(1)	0.80	1.60
		22-20	RM20M13K(1)	RC20M13K(1)	1.15	1.80
		22-20	RM20M12K(1)	RC20M12K(1)	1.15	2.20
		20-16	RM16M23K(1)	RC16M23K(1)	1.80	3.20
		16-14	RM14M30K(1)	RC14M30K(1)	2.30	3.20
	Machined sealed (with O-Ring for IP68/69K unmated)	20-16	RM16M25K	RC16M25K	1.80	3.20
		16-14	RM14M25K	RC14M25K	2.28	3.20
	Stamped & Formed reeled contacts See note (2) for loose piece	26-24	SM24M1TK6(1)(2)	SC24M1TK6(1)(2)	-	0.90-1.60
		22-20	SM20M1TK6(1)(2)	SC20M1TK6(1)(2)	-	1.20-2.10
		18-16	SM16M1TK6(1)(2)	SC16M1TK6(1)(2)	-	3.20
		18-16	SM16M11TK6(1)(2)	SC16M11TK6(1)(2)	-	3.00
		14	SM14M1TK6(1)(2)	SC14M1TK6(1)(2)	-	3.20
Coaxial	Cable multipiece	see pages 41, 78 to 79	RMDXK10D28	RCDXK1D28	-	-
	Cable monocrimp		RMDX60xxD28	RCDX60xxD28	-	-
	Twisted pair multipiece		RMDXK10D28 + york090	RCDXK1D28 + york090	-	-
	Twisted pair monocrimp		RMDX60xxD28	RCDX60xxD28	-	-

(1): Example of plating, for other plating options see page 38
(2): For loose piece contact packaging, place "L" in part number. Example: **SM20ML1TK6**

Note: all dimensions are in mm

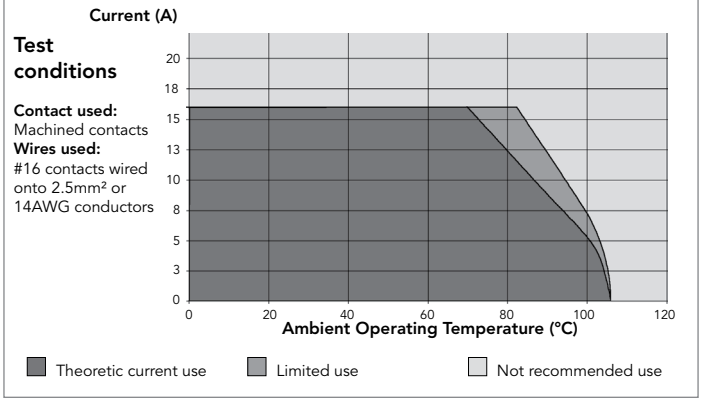
Electrical characteristics

UL
16A 600V V0
13A 277V for CBC use

CN
13A 600V
10A 277V for CBC use

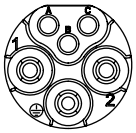
IEC
16A 500V 4KV 4
13A 250V 2.5KV 4 for CBC use

UTL145 derating curves



102G1W3 (shell size 10, 3x#16 + 3x#20)

Layout



Connector part number

Plugs and receptacles have to be equipped with both contact genders. Ground lines will never be equipped with the same contacts than the neutral and phase.

Contact type	Connector type	Part number	
		Male insert	Female insert
		Black color	Black color
Crimp contacts supplied separately see page 29	Plug	**UTL6102G1W3P**	**UTL6102G1W3S**
	Jam nut receptacle	**UTL7102G1W3P**	**UTL7102G1W3S**
	In line receptacle	**UTL1102G1W3P**	**UTL1102G1W3S**
Contacts included	Terminating resistance plug - 120Ω	**UTL6102G1W3PCDMX**	**UTL6102G1W3SCDMX**
	Terminating resistance receptacle - 120Ω	**UTL1102G1W3PCDMX**	**UTL1102G1W3SCDMX**

The terminating resistance is only designed to ensure the 120 Ohms impedance on the signal lines, no contact loaded in the power positions.
#20 contacts and plastic plate are not removable.

Overmoulded cable assembly part number

Layout	Description	Connector and Overmould type		Length*	
		Connector	Overmould type	1m	2m
102G1W3	In line overmoulded cable assembly	Male In line receptacle	Straight	**HAUTL12G1W3PS1M**	**HAUTL12G1W3PS2M**
		Male In line receptacle	Right angle	**HAUTL12G1W3PR1M**	**HAUTL12G1W3PR2M**
		Female In line receptacle	Straight	**HAUTL12G1W3SS1M**	**HAUTL12G1W3SS2M**
		Female In line receptacle	Right angle	**HAUTL12G1W3SR1M**	**HAUTL12G1W3SR2M**
	Plug overmoulded cable assembly	Male plug	Straight	**HAUTL62G1W3PS1M**	**HAUTL62G1W3PS2M**
		Male plug	Right angle	**HAUTL62G1W3PR1M**	**HAUTL62G1W3PR2M**
		Female plug	Straight	**HAUTL62G1W3SS1M**	**HAUTL62G1W3SS2M**
		Female plug	Right angle	**HAUTL62G1W3SR1M**	**HAUTL62G1W3SR2M**

* : Other lengths or specific design requirement please consult us

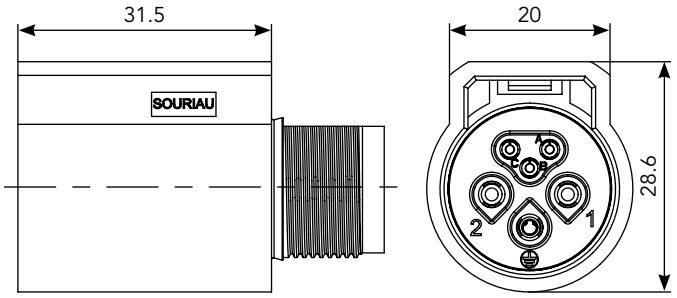
Evaluation kit

Evaluation kit is composed of 1 connector, contacts and 1 heat shrink boot for a quick and easy assembly production.
For more information please see page 60.

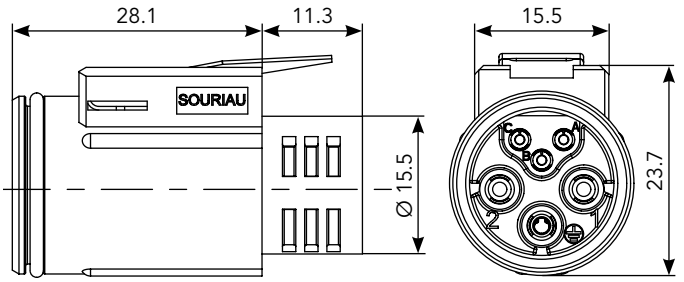
102G1W3 (shell size 10, 3x#16 + 3x#20)

Dimensions (for mated connector lengths see page 57)

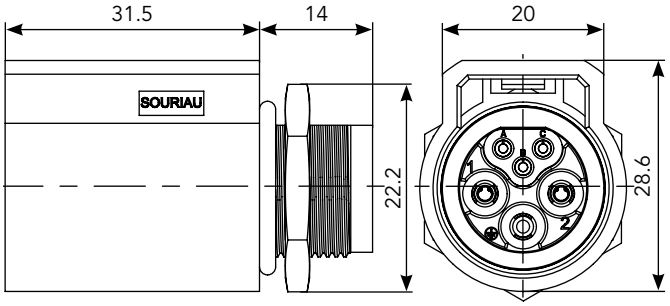
In line receptacle - UTL1



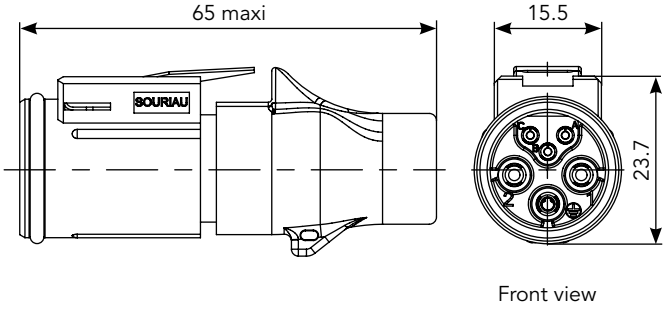
Plug - UTL6



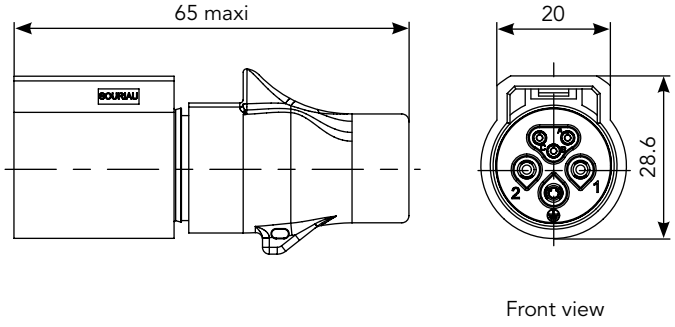
Jam nut receptacle - UTL7



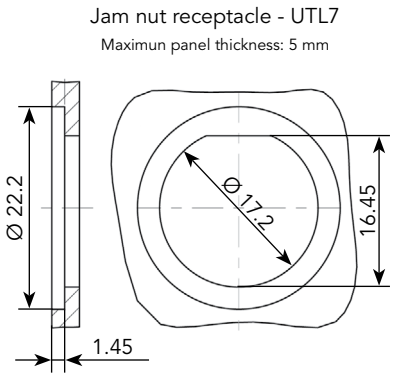
Terminating resistance plug



Terminating resistance receptacle



Panel cut out



Note: all dimensions are in mm and for information only

102G1W3 (shell size 10, 3x#16 + 3x#20)

Accessories and tooling

Dustcap for plug

IP67

Part number
UTL610DCG

Dustcap for receptacle

IP67

Part number
UTL10DCG

Handle (without head)

Part number
SHANDLES

Tool kit

Part number
TOOLKIT

Dustcap for male receptacle

IP68/69K

Part number
UTL102G1W3PDCG68

Dustcap for female receptacle

IP68/69K

Part number
UTL102G1W3SDCG68

Extraction tool #16

Part number
RX2025GE1

Insertion tool #20

Part number
RTM205

Head crimp tooling (without handle)

Contacts	Contact size	Part number of head
RM/RC 24W3K(1)	Standard contacts #20 Ø 1mm	S20RCM*
RM/RC 20W3K(1)		S20RCM*
RM/RC 18W3K(1)		S20RCM*
SM/SC 24WL3(1)(2)		S20SCM20*
SM/SC 20WL3(1)(2)		S20SCM20*
RM/RC 28M1K(1)	Standard contacts #16 Ø 1.6mm	S16RCM20*
RM/RC 24M9K(1)		S16RCM20*
RM/RC 20M13K(1)		S16RCM20*
RM/RC 20M12K(1)		S16RCM20*
RM/RC 16M23K(1)		S16RCM16*
RM/RC 14M30K(1)		S16RCM14*
SM/SC 24ML1TK6(1)		S16SCM20*
SM/SC 20ML1TK6(1)		S16SCM20*
SM/SC 16ML1TK6(1)		S16SCML1*
SM/SC 14ML1TK6(1)		S16SCML1*
SM/SC 16ML11TK6(1)		S16SCML11*
RMDXK10D28K	Coaxial contacts #16 Ø 1.6mm	M10S1J with die set & stop bushing see page 78 to 84
RCDXK1D28K		
RM/RC DX60xxD28K		
RM/RC DXK10D28 + york090		
RM/RC DX60xxD28		

(1): Example of plating, for other plating options see page 38 (2): loose contact

* Heads to be used with handle PN: SHANDLES

102G1W3 (shell size 10, 3x#16 + 3x#20)

Contacts

#20	Contact type	AWG	Part number		Max wire Ø	Max insulator Ø
			Male	Female		
Crimp	Machined	26-24	RM24W3K(1)	RC24W3K(1)	0.80	1.60
		22-20	RM20W3K(1)	RC20W3K(1)	1.15	1.60
		20-18	RM18W3K(1)	RC18W3K(1)	1.30	2.10
	Stamped & Formed reeled contacts See note (2) for loose piece	26-24	SM24W3TK6(1)(2)	SC24W3TK6(1)(2)	-	0.90-1.60
		26-24	SM24W3S26(1)(2)	SC24W3S25(1)(2)	-	0.90-1.60
		22-20	SM20W3TK6(1)(2)	SC20W3TK6(1)(2)	-	1.20-2.10
		22-20	SM20W3S26(1)(2)	SC20W3S25(1)(2)	-	1.20-2.10
#16						
Crimp	Machined	30-28	RM28M1K(1)	RC28M1K(1)	0.55	1.00
		26-24	RM24M9K(1)	RC24M9K(1)	0.80	1.60
		22-20	RM20M13K(1)	RC20M13K(1)	1.15	1.80
		22-20	RM20M12K(1)	RC20M12K(1)	1.15	2.20
		20-16	RM16M23K(1)	RC16M23K(1)	1.80	3.20
		16-14	RM14M30K(1)	RC14M30K(1)	2.30	3.20
	Stamped & Formed reeled contacts See note (2) for loose piece	26-24	SM24M1TK6(1)(2)	SC24M1TK6(1)(2)	-	0.90-1.60
		22-20	SM20M1TK6(1)(2)	SC20M1TK6(1)(2)	-	1.20-2.10
		18-16	SM16M1TK6(1)(2)	SC16M1TK6(1)(2)	-	3.20
		18-16	SM16M11TK6(1)(2)	SC16M11TK6(1)(2)	-	3.00
		14	SM14M1TK6(1)(2)	SC14M1TK6(1)(2)	-	3.20
Coaxial	Cable multipiece	see pages 41, 78 to 79	RMDXK10D28	RCDXK1D28	-	-
	Cable monocrimp		RMDX60xxD28	RCDX60xxD28	-	-
	Twisted pair multipiece		RMDXK10D28 + york090	RCDXK1D28 + york090	-	-
	Twisted pair monocrimp		RMDX60xxD28	RCDX60xxD28	-	-

(1): Example of plating, for other plating options see page 38
(2): For loose piece contact packaging, place "L" in part number. Example: **SM20ML1TK6**

Note: all dimensions are in mm

REMINDER
Plugs and receptacles have to be equipped with both contact genders.
EX: UTL6102W3G1P = 2 x SM16M1TK6 (power) + 1 x SC16M1TK6 (ground) + 3 x SM20W3TK6 (signal)

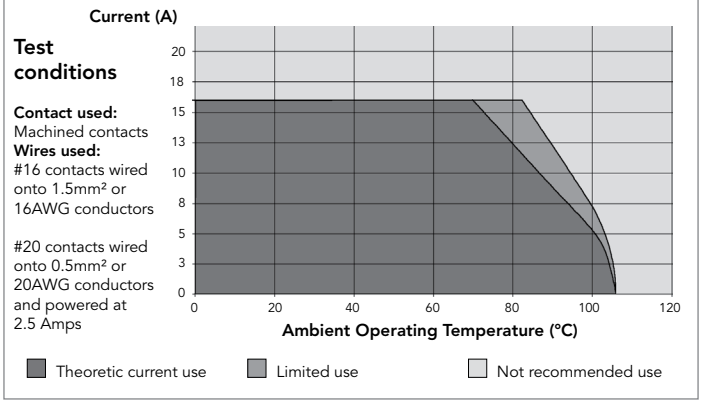
Electrical characteristics

UL
16A 600V V0
13A 277V for CBC use

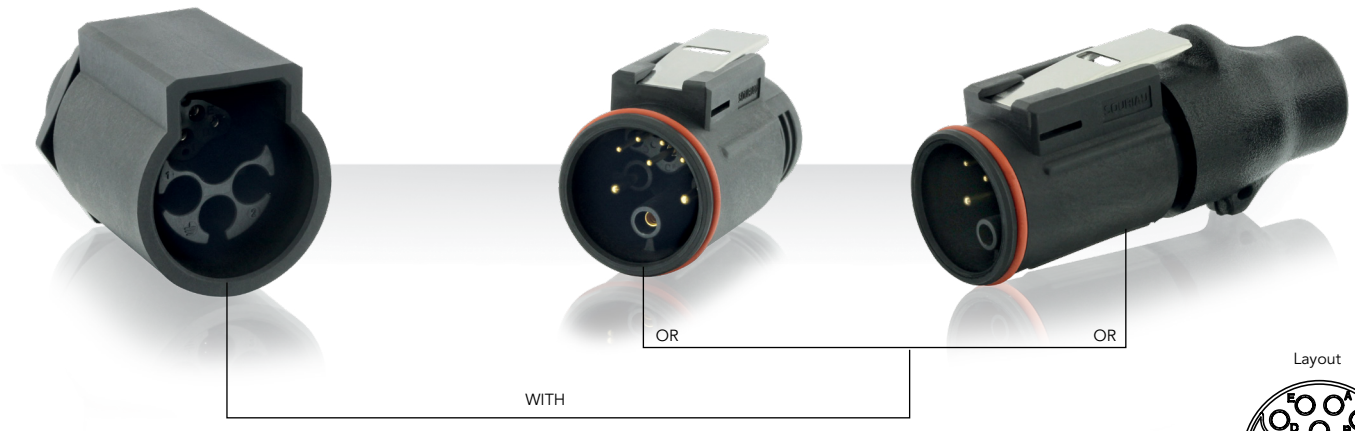
CN
13A 600V
10A 277V for CBC use

IEC
16A 500V 6KV 4
13A 250V 4KV 4 for CBC use

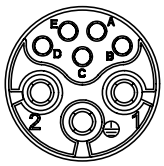
UTL102G1W3 derating curves



122G1W5 (shell size 12, 3x#16 + 5x#20)



Layout



Connector part number

Plugs and receptacles have to be equipped with both contact genders. Ground lines will never be equipped with the same contacts than the neutral and phase.

Contact type	Connector type	Part number	
		Male insert with female ground	Female insert with male ground
Crimp contacts supplied separately see page 33	Plug	**UTL6122G1W5P**	**UTL6122G1W5S**
	Jam nut receptacle	**UTL7122G1W5P**	**UTL7122G1W5S**
	In line receptacle	**UTL1122G1W5P**	**UTL1122G1W5S**
Contacts included	Terminating resistance plug - 120Ω	**UTL6122G1W5PCDMX**	**UTL6122G1W5SCDMX**
	Terminating resistance receptacle - 120Ω	**UTL1122G1W5PCDMX**	**UTL1122G1W5SCDMX**

The terminating resistance is only designed to ensure the 120 Ohms impedance on the signal lines, no contact loaded in the power positions.
#20 contacts and plastic plate are not removable.

Overmoulded cable assembly part number

Layout	Description	Connector and Overmould type		Length*	
		Connector	Overmould type	1m	2m
122G1W5	In line overmoulded cable assembly	Male In line receptacle	Straight	**HAUTL12G1W5PS1M**	**HAUTL12G1W5PS2M**
		Female In line receptacle	Straight	**HAUTL12G1W5SS1M**	**HAUTL12G1W5SS2M**
	Plug overmoulded cable assembly	Male plug	Straight	**HAUTL62G1W5PS1M**	**HAUTL62G1W5PS2M**
		Female plug	Straight	**HAUTL62G1W5SS1M**	**HAUTL62G1W5SS2M**

* : Other lengths or specific design requirement please consult us

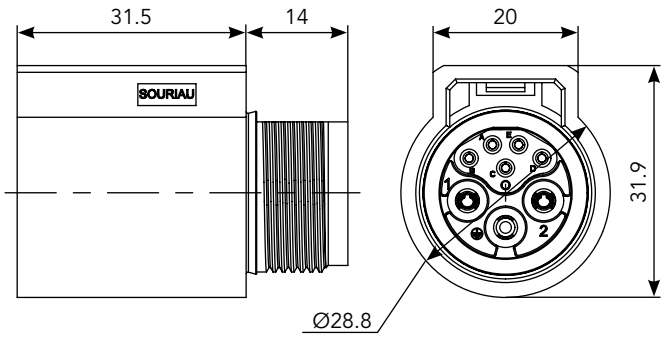
Evaluation kit

Evaluation kit is composed of 1 connector, contacts and 1 heat shrink boot for a quick and easy assembly production.
For more information please see page 61.

122G1W5 (shell size 12, 3x#16 + 5x#20)

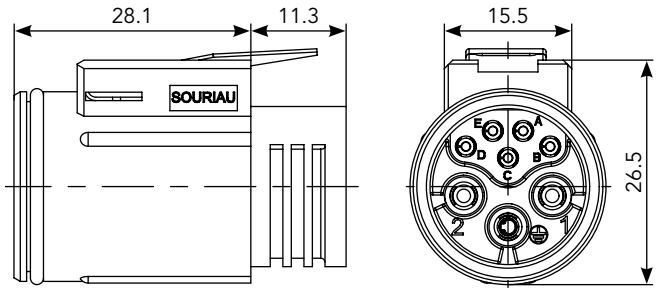
Dimensions (for mated connector lengths see page 57)

In line receptacle - UTL1



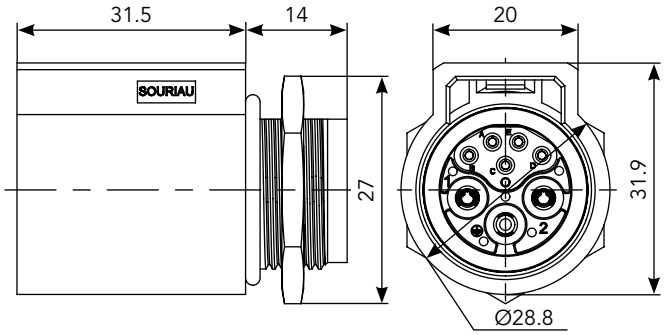
Front view

Plug - UTL6



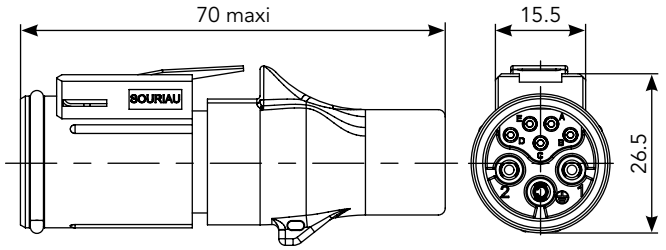
Front view

Jam nut receptacle - UTL7



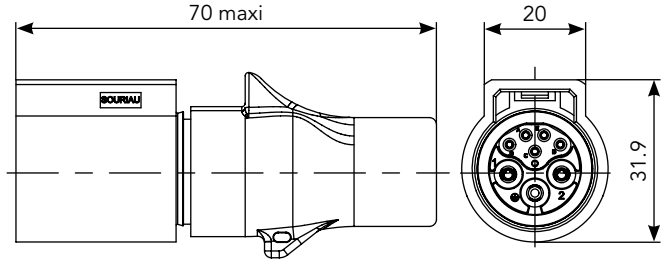
Front view

Terminating resistance plug



Front view

Terminating resistance receptacle

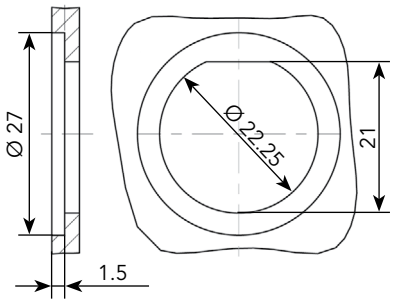


Front view

Panel cut out

Jam nut receptacle - UTL7

Maximun panel thickness: 5 mm



Note: all dimensions are in mm and for information only

122G1W5 (shell size 12, 3x#16 + 5x#20)

Accessories and tooling

Dustcap for plug

IP67

Part number
UTL612DCG

Dustcap for receptacle

IP67

Part number
UTL12DCG

Handle (without head)

Part number
SHANDLES

Tool kit

Part number
TOOLKIT

Extraction tool #16

Part number
RX2025GE1

Insertion tool #20

Part number
RTM205

Head crimp tooling (without handle)

Contacts	Contact size	Part number of head
RM/RC 24W3K(1)	Standard contacts #20 Ø 1mm	S20RCM*
RM/RC 20W3K(1)		S20RCM*
RM/RC 18W3K(1)		S20RCM*
SM/SC 24WL3(1)(2)		S20SCM20*
SM/SC 20WL3(1)(2)		S20SCM20*
RM/RC 28M1K(1)	Standard contacts #16 Ø 1.6mm	S16RCM20*
RM/RC 24M9K(1)		S16RCM20*
RM/RC 20M13K(1)		S16RCM20*
RM/RC 20M12K(1)		S16RCM20*
RM/RC 16M23K(1)		S16RCM16*
RM/RC 14M30K(1)		S16RCM14*
SM/SC 24ML1TK6(1)		S16SCM20*
SM/SC 20ML1TK6(1)		S16SCM20*
SM/SC 16ML1TK6(1)		S16SCML1*
SM/SC 14ML1TK6(1)		S16SCML1*
SM/SC 16ML11TK6(1)		S16SCML11*
RMDXK10D28K	Coaxial contacts #16 Ø 1.6mm	M10S1J with die set & stop bushing see page 78 to 84
RCDXK1D28K		
RM/RC DX60xxD28K		
RM/RC DXK10D28 + york090		
RM/RC DX60xxD28		

(1): Example of plating, for other plating options see page 38 (2): loose contact
* Heads to be used with handle PN: SHANDLES

122G1W5 (shell size 12, 3x#16 + 5x#20)

Contacts

#20	Contact type	AWG	Part number		Max wire Ø	Max insulator Ø
			Male	Female		
Crimp	Machined	26-24	RM24W3K(1)	RC24W3K(1)	0.80	1.60
		22-20	RM20W3K(1)	RC20W3K(1)	1.15	1.60
		20-18	RM18W3K(1)	RC18W3K(1)	1.30	2.10
	Stamped & Formed reeled contacts See note (2) for loose piece	26-24	SM24W3TK6(1)(2)	SC24W3TK6(1)(2)	-	0.90-1.60
		26-24	SM24W3S26(1)(2)	SC24W3S25(1)(2)	-	0.90-1.60
		22-20	SM20W3TK6(1)(2)	SC20W3TK6(1)(2)	-	1.20-2.10
		22-20	SM20W3S26(1)(2)	SC20W3S25(1)(2)	-	1.20-2.10
#16						
Crimp	Machined	30-28	RM28M1K(1)	RC28M1K(1)	0.55	1.00
		26-24	RM24M9K(1)	RC24M9K(1)	0.80	1.60
		22-20	RM20M13K(1)	RC20M13K(1)	1.15	1.80
		22-20	RM20M12K(1)	RC20M12K(1)	1.15	2.20
		20-16	RM16M23K(1)	RC16M23K(1)	1.80	3.20
		16-14	RM14M30K(1)	RC14M30K(1)	2.30	3.20
	Stamped & Formed reeled contacts See note (2) for loose piece	26-24	SM24M1TK6(1)(2)	SC24M1TK6(1)(2)	-	0.90-1.60
		22-20	SM20M1TK6(1)(2)	SC20M1TK6(1)(2)	-	1.20-2.10
		18-16	SM16M1TK6(1)(2)	SC16M1TK6(1)(2)	-	3.20
		18-16	SM16M11TK6(1)(2)	SC16M11TK6(1)(2)	-	3.00
		14	SM14M1TK6(1)(2)	SC14M1TK6(1)(2)	-	3.20
Coaxial	Cable multipiece	see pages 41, 78 to 79	RMDXK10D28	RCDXK1D28	-	-
	Cable monocrimp		RMDX60xxD28	RCDX60xxD28	-	-
	Twisted pair multipiece		RMDXK10D28 + york090	RCDXK1D28 + york090	-	-
	Twisted pair monocrimp		RMDX60xxD28	RCDX60xxD28	-	-

(1): Example of plating, for other plating options see page 38
(2): For loose piece contact packaging, place "L" in part number. Example: **SM20ML1TK6**

Note: all dimensions are in mm

REMINDER
Plugs and receptacles have to be equipped with both contact genders.
EX: UTL6122G1W5P = 2 x SM16M1TK6 (power) + 1 x SC16M1TK6 (ground) + 5 x SM20W3TK6 (signal)

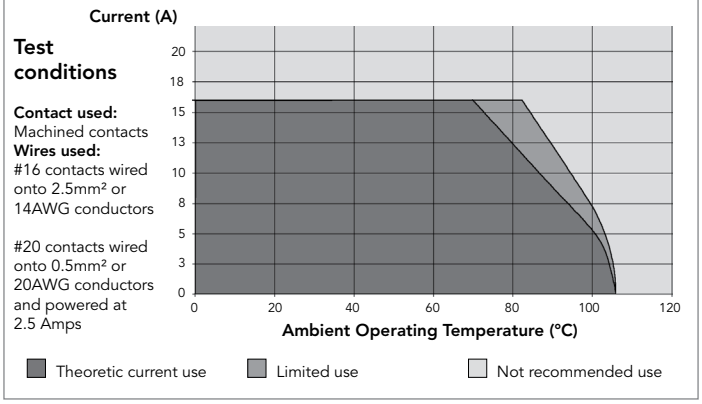
Electrical characteristics

UL
16A 600V V0
13A 277V for CBC use

CN
13A 600V
10A 277V for CBC use

IEC
16A 500V 6KV 4
13A 250V 4KV 4 for CBC use

UTL122G1W5 derating curves



UTL SERIES

Contacts

Contacts

Description

The UTL series is delivered without contacts (crimp version). This series offers the unique possibility to use the same contact in any layout as long as it receives the same active part size.

This provides the benefit of standardization and subsequent reduced inventory costs. In addition, it eliminates the need for added tooling and simplifies the assembly process. SOURIAU contacts are designed for simple snap-in installation and further eliminate the need for insertion tooling.

Crimp contacts are available in different versions:

• Machined

• Stamped & Formed

• Coaxial

The UTL series 3 + ground can be equipped with PCB contacts

Contacts

Contact plating selector guide

Once the contact size has been selected, the next step is to decide on which type to use. SOURIAU offers two main types of electrical contacts:

- Machined
- Stamped & Formed

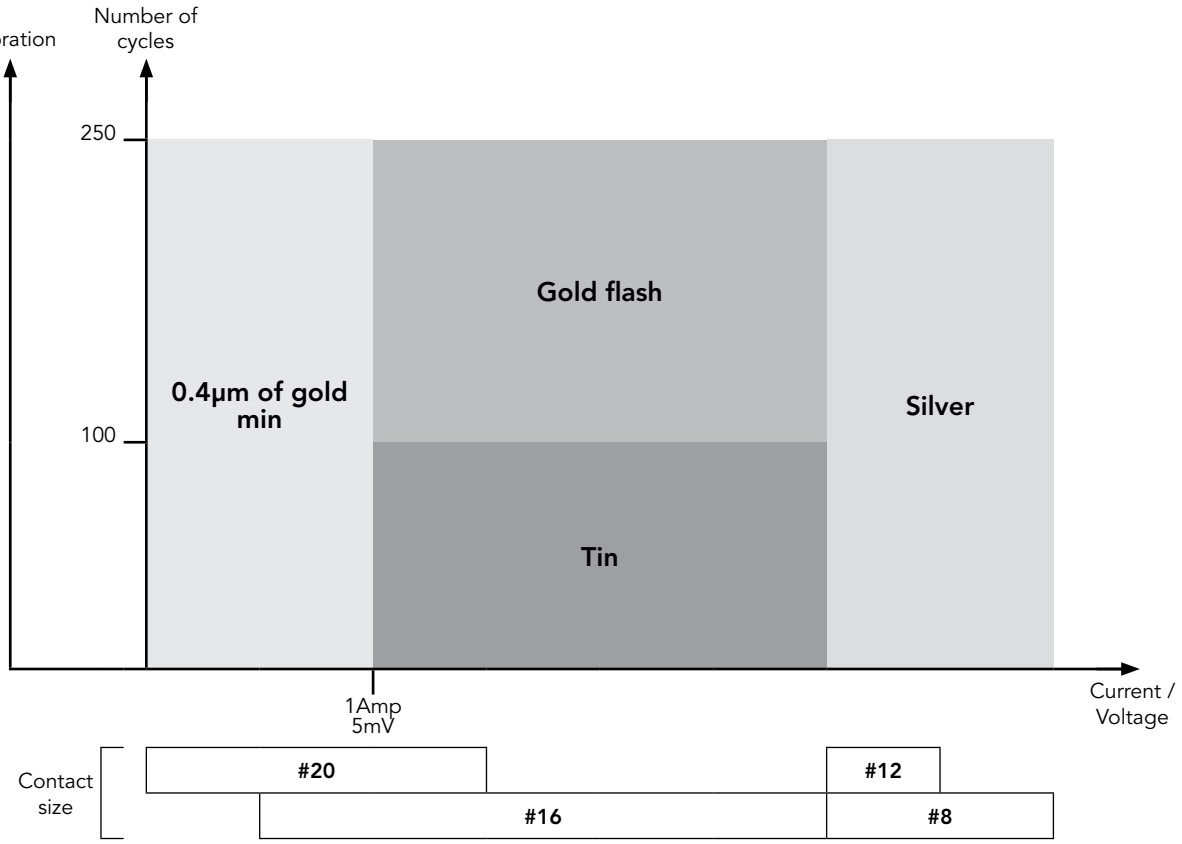
Machined contacts are generally chosen as a better solution for power applications or when lower quantities are needed.

Stamped & formed contacts offer the ability to be crimped automatically which makes them more suitable for high volume production applications.

The next decision to make is: What plating should I choose?

The graph below can help guide you to plating recommendations based on application, mating cycles and current/voltage needs.

Note: do not mix different plating (i.e. tin plated pin contacts with gold plated socket contacts).



Contacts

Plating selector guide

Contacts supplied separately

Electrical characteristics: contact resistance		
#20 Ø1mm	Machined	< 6mΩ
	Stamped and Formed	< 6mΩ
#16 Ø1.6mm	Machined	< 3mΩ
	Stamped and Formed	< 6mΩ

Stamped & Formed contacts

Contact size	Plating code	Plating description	
		Active area	Other areas
#20 Ø1mm	S25 (female)	0,75µ Gold min over nickel	Gold flash over Nickel
	S26 (male)	0,75µ Gold min over nickel	Gold flash over Nickel
	TK6	0,5µ - 2,5µ Sn pre-plated	-
#16 Ø1.6mm	S31	Gold Flash over nickel	Crimped area: 1.3µ Tin min over Nickel Other areas: 1.3µ Tin min
	S18	0,75µ Gold min over nickel	
	S6	0,75µ Gold min over nickel	Gold flash over Nickel
	D70	0,13µ Gold min over nickel	
	TK6	0,5µ - 2,5µ Sn pre-plated	-

Machined contacts

Contact size	Contact type	Plating code	Plating description
			Active area
#20 Ø1mm	Machined	K	Gold over Nickel 0.4 µ mini
#16 Ø1.6mm	Machined	K	Gold over Nickel 0.4 µ mini
		J	Gold over Nickel 0.05 µ mini
		T	Tin 3 µ (-0/+2)
		D28*	Gold over Nickel 0.75 µ mini

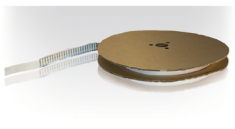
* For Coax contacts only

Packaging - Size contacts #20 & #16

Due to the wide variety of applications, contact packaging is offered for small series (bulk package) and high volume production (reeled contacts):

Stamped & Formed

• 25 pieces loose package

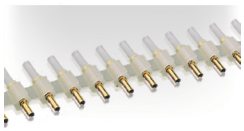


• 3,000 pieces reeled

Machined contacts

• 50 pieces bulk package

• 1,000 pieces bulk package



• 2,000 pieces reeled

Note : 1,000 pieces bulk package available by adding 1000 at the end of the part number: e.g. RC16M23K1000
2,000 pieces reeled package available by adding K at the begining of the part number: e.g. KRC16M23K

Crimp contacts

Standard version

Contact size	Type	Wire size		Part number		Max wire Ø	Max insulator Ø	Available plating see page 38
		AWG	mm²	Male	Female			
#20 Ø1 mm	Machined	26-24	0.13-0.20	RM24W3K	RC24W3K	0.80	1.60 max	K
	Stamped & Formed	26-24	0.13-0.25	SM24W3-(1)	SC24W3-(1)	-	0.90-1.60	TK6 S25 (female) S26 (male)
				SM24WL3-(2)	SC24WL3-(2)	-		
	Machined	22-20	0.32-0.52	RM20W3K	RC20W3K	1.15	1.60 max	K
	Stamped & Formed	22-20	0.35-0.5	SM20W3-(1)	SC20W3-(1)	-	1.20-2.10	TK6 S25 (female) S26 (male)
				SM20WL3-(2)	SC20WL3-(2)	-		
	Machined	20-18	0.50-0.93	RM18W3K	RC18W3K	1.30	2.10 max	K
#16 Ø1.6 mm	Machined	30-28	0.05-0.08	RM28M1-	RC28M1-	0.55	1.00	K, J
	Machined	26-24	0.13-0.2	RM24M9-	RC24M9-	0.80	1.60	K, J
	Stamped & Formed	26-24	0.13-0.25	SM24M1-(1) SM24ML1-(2)	SC24M1-(1) SC24ML1-(2)	0.89-1.28	Insulation grip	TK6, S31, S18
	Machined	22-20	0.32-0.52	RM20M13-	RC20M13-	1.15	1.80	K, J
				RM20M12-	RC20M12-		2.20	
	Stamped & Formed	22-20	0.35-0.5	SM20M1-(1) SM20ML1-(2)	SC20M1-(1) SC20ML1-(2)	1.17-2.08	Insulation grip	TK6, S31, S18
	Machined	20-16	0.52-1.5	RM16M23-	RC16M23-	1.80	3.20	K, J
	Machined Sealed contact	20-16	0.52-1.5	RM16M25K	RC16M25K	1.80	3.20	K
	Stamped & Formed	18-16	0.8-1.5	SM16M1-(1) SM16ML1-(2)	SC16M1-(1) SC16ML1-(2)	3.00	No insulation grip	TK6, S31, S18
	Stamped & Formed	18-16	0.8-1.5	SM16M11-(1) SM16ML11-(2)	SC16M11-(1) SC16ML11-(2)	2.00-3.00	Insulation grip	TK6, S31, S18
	Machined	16-14	1.5-2.5	RM14M30-	RC14M30-	2.30	3.20	K, J
	Stamped & Formed	14	2.0-2.5	SM14M1-(1) SM14ML1-(2)	SC14M1-(1) SC14ML1-(2)	3.20	No insulation grip	TK6, S31, S18
	Machined Sealed contact	16-14	1.5-2.5	RM14M25K	RC14M25K	2.30	3.20	K

(1) contact reeled (2) loose contact
Exemple: **RM16M3K** - Size #16, Machined, AWG20 wire, gold plating.

REMINDER
Plugs and receptacles have to be equipped with both contact genders. Examples:
UTL6122W3G1P = 2 x SM16M1TK6 (power) + 1 x SC16M1TK6 (ground) + 5 x SM20W3TK6 (signal)

Note: all dimensions are in mm and for information only

Crimp contacts

First Mate Last Break contacts

Contact size	Type	Wire size		Part number		Max wire Ø (mm)	Max insulator Ø (mm)	Color band		Available plating see p. 38
		AWG	mm²	Male	Female			Front	Rear	
#16 Ø1.6 mm Longer male contact (+1mm) for First Mate Last Break Connection	Machined	30-28	0.05-0.08	RM28M1GE1-	-	0.55	1.1	-	Red	KorJ
		26-24	0.13-0.2	RM24M9GE1-		0.8	1.6	Red	Red	
		22-20	0.32-0.52	RM20M13GE1-		1.18	1.8	Black	Red	
				RM20M12GE1-			2.2	Blue	Red	
		20-16	0.52-1.5	RM16M23GE1-		1.8	3.2	-	Red	
		16-14	1.5-2.5	RM14M30GE1-		2.28	-	-	Red	
#16 Ø1.6 mm Shorter female contact (-0.7mm) for Last Break First Mate Connection	Machined	30-28	0.05-0.08	-	RC28M1GE7-	0.55	1.1	-	Blue	KorJ
		26-24	0.13-0.2		RC24M9GE7-	0.8	1.6	Red	Blue	
		22-20	0.32-0.52		RC20M13GE7-	1.18	1.8	Black	Blue	
					RC20M12GE7-		2.2	Blue	Blue	
		20-16	0.52-1.5		RC16M23GE7-	1.8	3.2	-	Blue	
		16-14	1.5-2.5		RC14M30GE7-	2.28	-	-	Blue	

How to make FMLB / LMFB* connection

Contact 1 / Contact 2	Standard male contact	Standard female contact	Longer male contact
Standard male contact		✓	
Standard female contact	✓		✓ FMLB
Shorter female contact	✓ LMFB		

* FMLB: First Mate Last Break / LMFB: Last Mate First Break

First Mate Last Break contacts should be chosen only if the cavity is not marked with the ground symbol. For cavities marked with the ground symbol, standard contacts will fulfill the same role as a first mate, last break contact used in a standard cavity.

Ground symbol

#16 coaxial contacts

Coaxial contact range

Note: Coax contacts cannot be used in the ground cavity
We provide 2 types of coaxial contacts suitable for 50 or 75Ω, coaxial cable or twisted pair cable.

Monocrimp coaxial contact

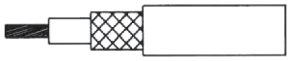
- The monocrimp one-piece coaxial contacts offer high reliability plus the economic advantage of a 95% reduction in installation time over conventional assembly methods.
- This economy is achieved by simultaneously crimping both the inner conductor and outer braid or drain wire.

Multipiece crimp coaxial contact

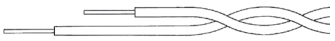
- The inner conductor and outer braid is crimped individually.
- The thermoplastic insulating bushing in the outer body is designed to accept and permanently retain the inner contact.
- An outer ferrule is used to connect the braid to the outer contact and provide cable support to ensure against bending and vibration.

Suitable for coaxial cable or twisted cable

- For jacket diameter from 1.78 to 3.05mm
  Inner conductor up to 2.44mm diameter



- For jacket diameter from 0.64 to 1.45mm
  Inner conductor from AWG30 to AWG24



Contacts for coaxial cable summary

Contact type	Contact range		Contact part number with cable combination	Cabling notice
	Male contact	Female contact		
Multipiece	RMDXK10D28	RCDXK1D28	See page 78	See pages 82 & 83
Monocrimp	RMDX60xxD28	RCDX60xxD28		See page 84

Contacts for twisted pairs cable summary

Contact type	Contact range		Contact part number with cable combination	Cabling notice
	Male contact	Female contact		
Multipiece	RMDXK10D28 + YORK090	RCDXK1D28 + YORK090	See page 79	See page 80
Monocrimp	RMDX60xxD28	RCDX60xxD28		See page 81

PCB contacts for 3 + ground (103G1)

PCB contacts for 3 + ground (103G1)

PCB soldering

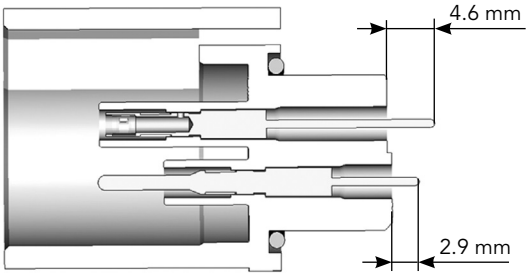
UTL range can be carried out with a wave soldering process, but not reflow soldering process.
All high temperature processes are prohibited.

Contact size	Connector type	Part number contact		Plating see page 38
		Male	Female	
#16 Ø1.6mm	Male insert	RM20M12E8K	RC20M12E84K	K
	Female insert	RM20M12E8K	RC20M12E83K	

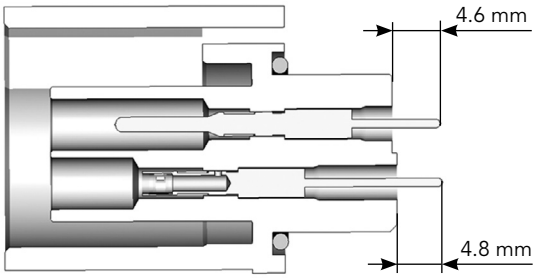
Nominal length

Dimension of dipsolder contacts out of connector (contacts to be ordered separately).

UTL7 female



UTL7 male



Note: The 6 pos. & 8 pos. layouts do not support PCB contacts

Notes

UTL SERIES

Technical Information

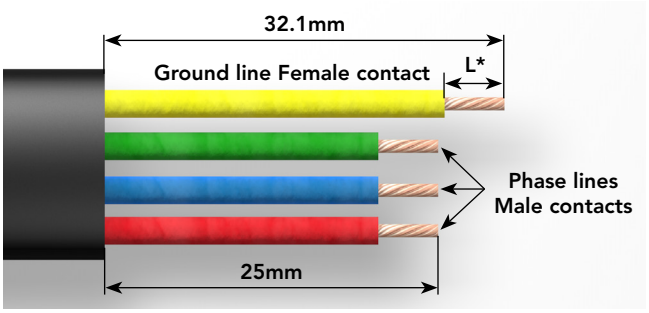
Stripping instructions

Stripping & cutting dimensions of outer jacket

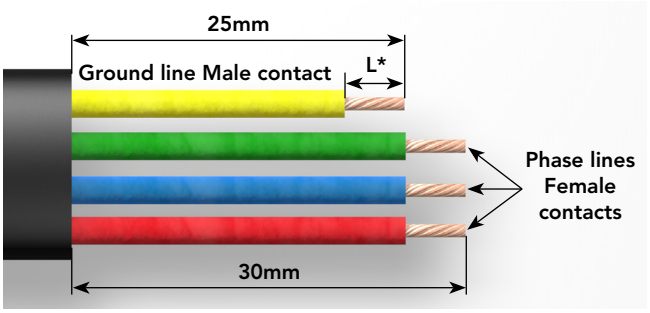
- Female insulator: Strip external cable sheath, adjust ground cable length
- Male insulator: Strip external cable sheath, adjust signal cable lengths
- Then, strip individual wire according to the recommended stripping length below
- Crimp contacts (see page 51)

3 + ground

UTL0103G1P - UTL6103G1P - UTL7103G1P - UTL1103G1P

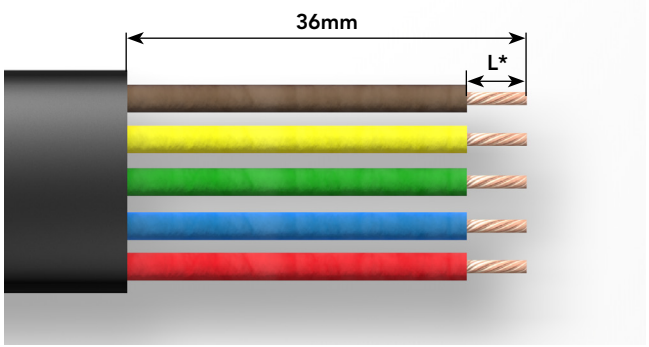


UTL0103G1S - UTL6103G1S - UTL7103G1S - UTL1103G1S

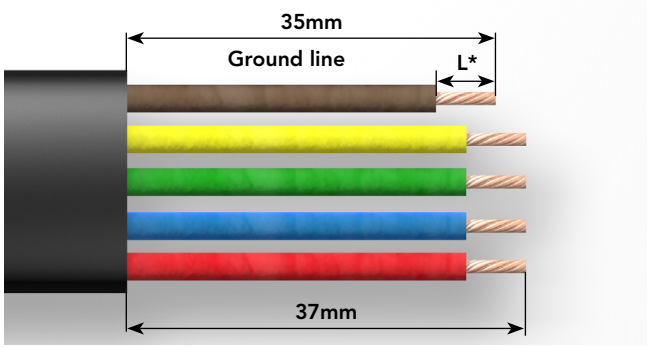


5 pos.

UTL6145P - UTL7145P - UTL1145P



UTL6145S - UTL7145S - UTL1145S



* see page 48

Note: Assembly operations mentioned above shall not interfere or to be in contradiction with the IPC-WHMA-A-620B

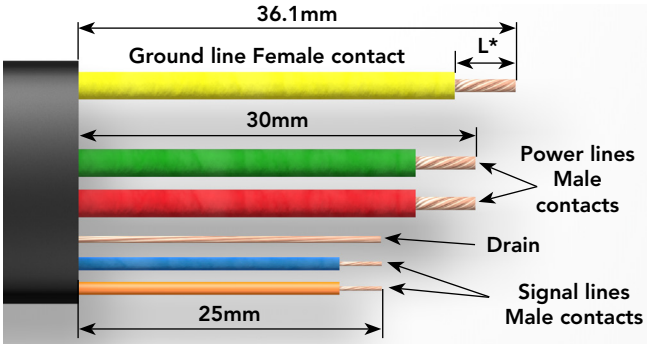
Stripping instructions

Stripping & cutting dimensions of outer jacket

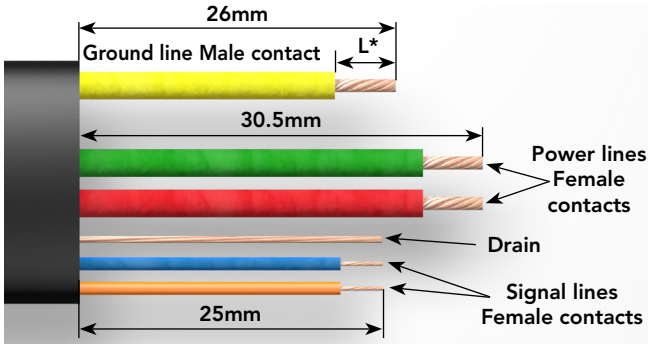
- Female insulator: Strip external cable sheath, adjust ground cable length
- Male insulator: Strip external cable sheath, adjust signal cable lengths
- Then, strip individual wire according to the recommended stripping length below
- Crimp contacts (see page 51)

6 pos.

UTL6102G1W3P - UTL7102G1W3P - UTL1102G1W3P

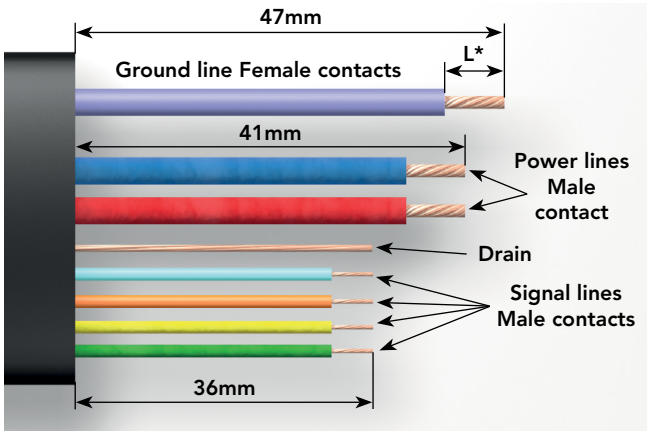


UTL6102G1W3S - UTL7102G1W3S - UTL1102G1W3S

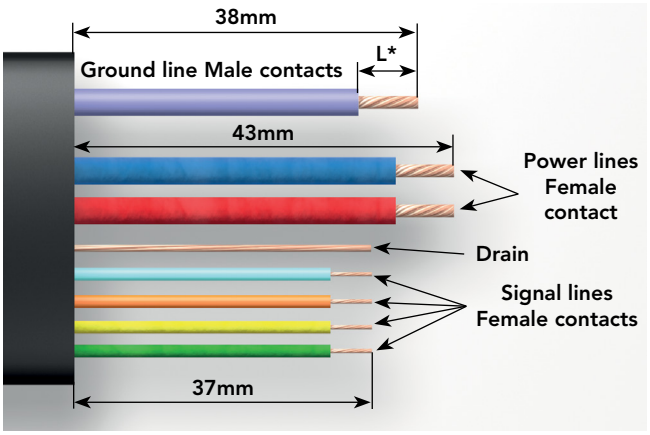


8 pos.

UTL6122G1W5P - UTL7122G1W5P - UTL1122G1W5P



UTL6122G1W5S - UTL7122G1W5S - UTL1122G1W5S

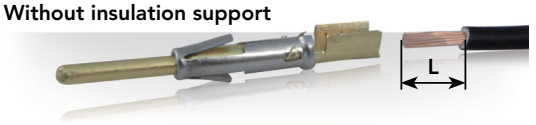


* see page 48

Note: Assembly operations mentioned above shall not interfere or to be in contradiction with the IPC-WHMA-A-620B

Stripping instructions

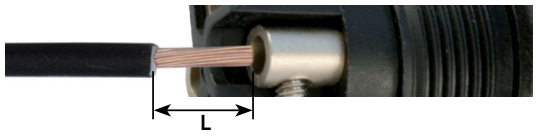
Wire stripping length

	Part number		Stripping length L (mm)
	Male	Female	
Machined contact	**#20 - Ø 1mm**		
	RM24W3- / RM20W3- RM18W3-	RC24W3- / RC20W3- RC18W3-	4.8
	#16 - Ø 1.6mm		
	RM28M1- / RM24M9- RM20M13- / RM20M12-	RC28M1- / RC24M9- RC20M13- / RC20M12-	4.8
	RM16M23- /RM14M30-	RC16M23- /RC14M30-	7.1
Stamped & formed	**#20 - Ø 1mm**		
With insulation support 	SM24W3- / SM24WL3- SM20W3- / SM20WL3-	SC24W3- / SC24WL3- SC20W3- / SC20WL3-	4
	#16 - Ø 1.6mm		
	SM24M1- / SM24ML1- SM20M1- / SM20ML1-	SC24M1- / SC24ML1- SC20M1- / SC20ML1-	4
	SM16M11- / SM16ML11-	SC16M11- / SC16ML11-	4.65
Without insulation support 	**#16 - Ø 1.6mm**		
	SM16M1- / SM16ML1-	SC16M1- / SC16ML1-	6.35
	SM14M1- / SM14ML1-	SC14M1- / SC14ML1-	6.35

Note: See page 38 for plating options and other contact details

Note: Assembly operations mentioned above shall not interfere or to be in contradiction with the IPC-WHMA-A-620B

Screw termination version

	Female	Stripping length L (mm)
Screw contact delivered with connector	**#16 (Ø 1.6mm)**	
		5.8

Tooling

Automatic crimping tools

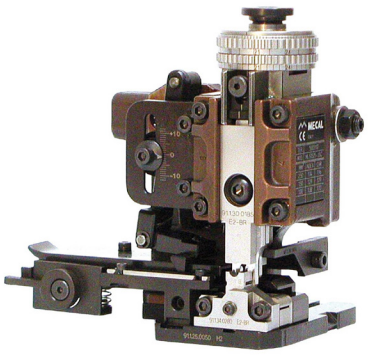
Mecal
Preferred by Professional EDS Specialists

SOURIAU

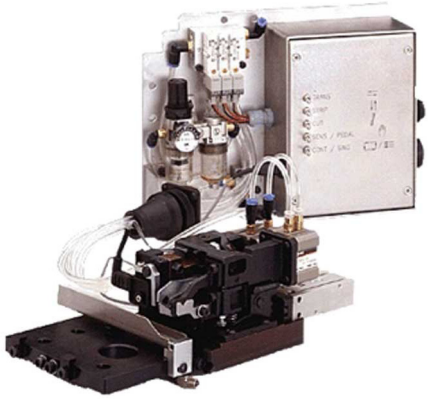
Mecal is a leader in manufacturing tooling for crimping terminals over a stripped wire.
Established in 1976, Mecal has become one of the world's leading companies dedicated to the design and manufacture of semi automatic production tools for strip fed, open barrel crimp terminals, serving the Automotive, Telecom and Datacom industries.

SOURIAU designs, manufactures and markets **high performance - high reliability interconnect solutions** for severe environments dedicated to the Aerospace, Defense/Space, Heavy Industry (Railway & Mass Transit, Nuclear, Oil & Gas) and Industrial Equipment markets. SOURIAU has a worldwide presence with R & D centers and production sites in Europe, USA, Japan and India. The Company is deeply involved in the environmental protection with industrial sites following ISO 14001 and RoHS products. SOURIAU is now the Connection Technologies platform of Esterline Group.

SOURIAU has been working in partnership with Mecal for many years. With sales offices located in all major industrial regions of the world, the combined strengths of both organizations has resulted in a truly global solution to all your production tooling needs. If you need automatic crimping tool, don't hesitate to contact Mecal.



Mini Applicator



Stripper

Presses

Mecal sales network:

http://www.mecal.net

SOURIAU doesn't proposed automatic crimp tooling. For tooling development, please contact directly Mecal or your tooling supplier.

Tooling

Crimp tool table

Standard contacts

Contact size	Part number	Head*	Handles*	Insertion tool	Extraction tools
#20 Ø 1mm	RM/RC 24W3K	S20RCM	SHANDLES	-	RX20D44
	RM/RC 20W3K				
	RM/RC 18W3K				
	SM 24WL3S*(1) SC 24WL3S*(1)	S20SCM20			
	SM/SC 20WL3S*(1)				
#16 Ø 1.6mm	RM/RC 28M1*	S16RCM20		RTM205	RX2025GE1
	RM/RC 24M9*				
	RM/RC 20M13*				
	RM/RC 20M12*				
	RM/RC 16M23*	S16RCM16			
	RM/RC 14M30*	S16RCM14			
	SM/SC 24ML1*	S16SCM20			
	SM/SC 20ML1*				
	SM/SC 16ML1*	S16SCML1			
	SM/SC 14ML1*				
	SM/SC 16ML11*	S16SCML11			

(1) loose contact * endurance of SHANDLES & Head tools = 50,000 cycles

Specific contacts

Contact size	Part number (1)	Hand tools* (SHANDLES) head	Tool with separate locator			Insertion tool	Extraction tool
			Hand tool	Positioner + locator setting			
#16 1.6 mm Sealed contact	RM/RC 16M25K	S16RCM1625	-	-	-	RTM205	RX2025GE1
	RM/RC 14M25K	S16RCM1425	-	-	-		
#16 Ø 1.6mm Longer RM contact	RM28M1GE1K	S16RCM20	-	-	-		
	RM24M9GE1K						
	RM20M13GE1K						
	RM16M23GE1K	S16RCM16	MH860	MH86186	6/8		
	RM14M30GE1K	S16RCM14					
#16 Ø 1.6mm Shorter RC contact	RC28M1GE7K	S16RCM20	MH860	MH86164G	4/6		
	RC24M9GE7K				5/6		
	RC20M13GE7K RC20M12GE7K				5/7		
	RC16M23GE7K	S16RCM16			6/8		
	RC14M30GE7K	S16RCM14	M317	UH25	3		

(1) see page 38 for plating options and other contact details * endurance of SHANDLES & Head tools = 50,000 cycles

Coaxial contacts

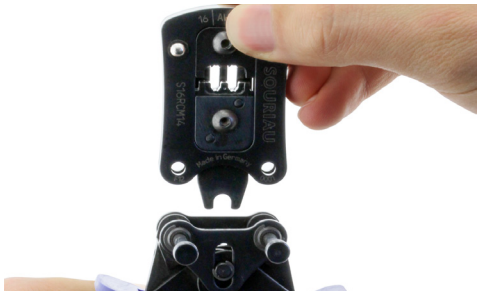
See coax contacts details on page 41 and cabling notice pages 78 to 84.

Handle & interchangeable heads

Crimping with SOURIAU tooling

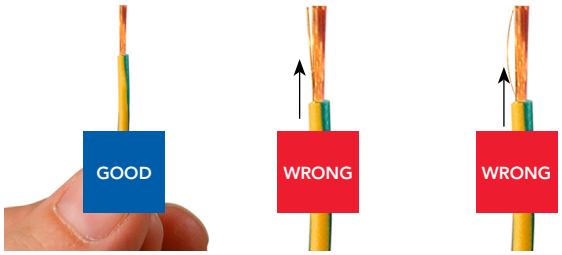
1) Fully close then release the tool, keep it open.
Open the 2 pins.

2) Choose the adapter head (sold separately), keep vertical and slide it into the handle until the mechanical end.



3) Close the two pins simultaneously to maintain the head.

4) Strip the cable properly by checking the recommended size in the catalog on pages 46 and 47.

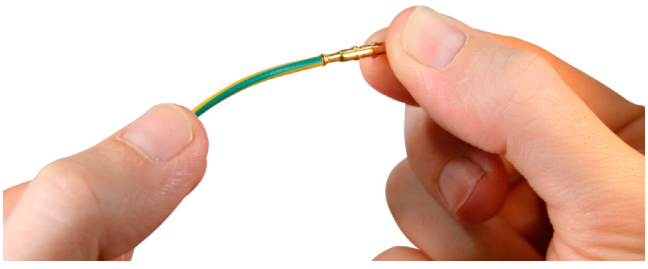


5) Place conductors, with no deterioration, in the contact bucket.
All strands to be located in the crimp bucket.

6) Position the contact in the bottom of the tool by checking its orientation. Maintain the wire in position.

7) Tighten sharply the handles to the end of the mechanism (max 175 N). After handles are opened, extract the contact.

8) Control the quality of crimping (see page 52).



Note: Assembly operations mentioned above shall not interfere or to be in contradiction with the IPC-WHMA-A-620B

Crimping control

Crimping

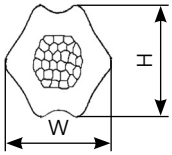
One of the key factors which affects the performance of a connector is the way contacts are terminated. Crimped connections are nowadays seen as the best solution to ensure quality throughout the lifetime of the product. Here are some reasons why we recommend this method of termination for UTL connectors:

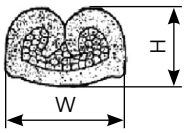
Advantages (Extract from the IEC 60352-2):

- Efficient processing of connections at each production level
- Processing by fully-automatic or semi- automatic crimping machines, or with hand operated tools
- No cold-soldered joints
- No degradation of the spring characteristic of female contacts by the soldering temperature
- No health risk from heavy metal and flux steam
- Preservation of conductor flexibility behind the crimped connection
- No burned, discolored and overheated wire insulation
- Good connections with reproducible electrical and mechanical performances
- Easy production control.

To ensure that the crimp tooling is performing according to original specifications, it is important to carry out regular checks. A common way to check the performance of tooling is with a simple pull test, ideally using a dedicated electric pull tester. Minimum recommended pull forces are indicated in the tables below:

Machined contact





Stamped & Formed contact

Active contact part	Contact type	Die location on heads	Wire section range	Section (mm²)	Tensile straight test (mini)	Height (mm) H (±0.075)	Width (mm) W (±0.075)	Tooling head part number
Machined contacts size #20 Ø 1 mm	RM24W3K RC24W3K	26/24	26 AWG	0.12 min	15 N	0.95	1.27	S20RCM
			24 AWG	0.25 max	32 N			
	RM20W3K RC20W3K	22/20	22 AWG	0.32 min	40 N	1.26	1.78	
			20 AWG	0.50 max	60 N			
	RM18W3K RC18W3K	20/18	20 AWG	0.50 max	60 N	1.35	1.86	
			18 AWG	0.82 max	90 N			
S & F contacts size #20 Ø 1 mm	SM24WL3TK6* SC24WL3TK6*	26/24	26 AWG	0.12 min	15 N	0.80	1.49	S20SCM20
			24 AWG	0.25 max	32 N			
	SM20WL3TK6* SC20WL3TK6*	22/20	22 AWG	0.32 min	40 N	1.01	1.53	
			20 AWG	0.50 max	60 N			
Machined contacts size #16 Ø 1.6 mm	RM28M1K* RC28M1K*	30/28	30 AWG	0.05 min	11 N	1.14	1.41	S16RCM20
			28 AWG	0.08 max	11 N			
	RM24M9K* RC24M9K*	26/24	26 AWG	0.12 min	15 N	1.15	1.41	
			24 AWG	0.25 max	32 N			
	RM20M13K* RC20M13K*	22/20	22 AWG	0.32 min	40 N	1.26	1.76	
			20 AWG	0.50 max	60 N			
	RM20M12K* RC20M12K*		22 AWG	0.32 min	40 N			
			20 AWG	0.50 max	60 N			
	RM16M23K* RC16M23K*	20	20 AWG	0.50 max	60 N	1.66	2.18	S16RCM16
		18	18 AWG	0.82 max	90 N	1.80	2.28	
		16	16 AWG	1.50 max	150 N	1.96	2.43	
	RM14M30K* RC14M30K*	16	16 AWG	1.50 min	150 N	2.10	2.68	S16RCM14
		14	14 AWG	2.50 min	230 N	2.30	2.78	
S & F contacts size #16 Ø 1.6 mm	SM24ML1TK6* SC24ML1TK6*	26/24	26 AWG	0.12 min	15 N	0.84	1.50	S16SCM20
			24 AWG	0.25 max	32 N			
	SM20ML1TK6* SC20ML1TK6*	22/20	22 AWG	0.32 min	40 N	1.02	1.54	
			20 AWG	0.50 max	60 N			
	SM16ML11TK6* SC16ML11TK6*	18	18 AWG	0.82 min	90 N	1.32	2.09	S16SCML11
		16	16 AWG	1.50 max	150 N	1.36	2.10	
	SM16ML1TK6* SC16ML1TK6*	18	18 AWG	0.82 min	90 N	1.49	2.02	S16SCML1
		16	16 AWG	1.50 max	150 N	1.7	2.05	
	SM14ML1TK6* SC14ML1TK6*	14	14 AWG	2.50 max	230 N	1.79	2.58	

* example of plating, for other plating see page 38

Note: Assembly operations mentioned above shall not interfere or to be in contradiction with the IPC-WHMA-A-620B

Insertion tool

Contact size	Part number
#16	RTM205

RTM205

Extraction tool

Contact size	Part number
#16	RX2025GE1

RX2025GE1

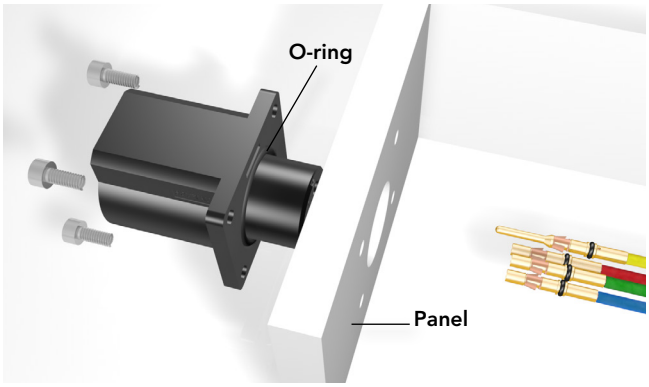
Contact extraction instructions

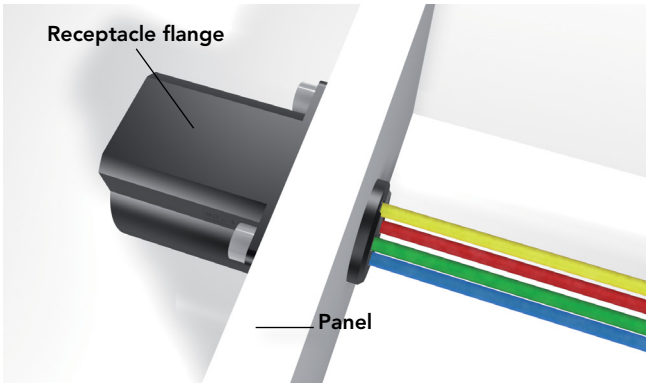
Place the tool into the cavity from front face of the connector, push on the handle, then remove the contact.
#20 female contact are not removable.

Assembly instructions

UTL0 assembly (mounting suggestion)

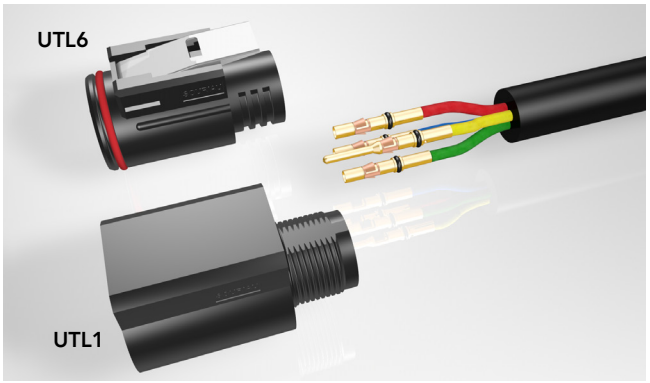
- Strip wires (see pages 46 & 47)
- Crimp contacts (see pages 51 & 52)
- Place all the contacts inside the corresponding cavities
- Manually push each contact, or use our tool (**RTM205** for #16 contacts), until audible click. Check each contact retention, with two finger retraction
- Place receptacle in the panel cut-out (see dimension page 19 for UTL103G1)
- Secure receptacle with M3 screws (not supplied), torque 0.7 N.m maxi

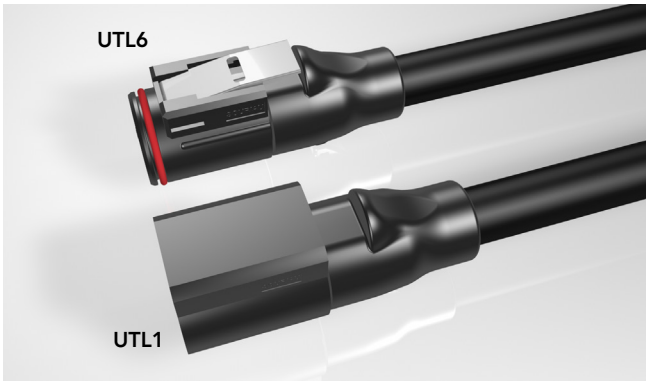




UTL6 or UTL1 assembly

- Strip wires (see pages 46 & 47)
- Crimp contacts (see pages 51 & 52)
- Place all the contacts inside the corresponding cavities
- Manually push each contact, or use our tool (**RTM205** for #16 contacts), until audible click. Check each contact retention, with two finger retraction
- Do an overmolding on the wired set or use heat shrink boot



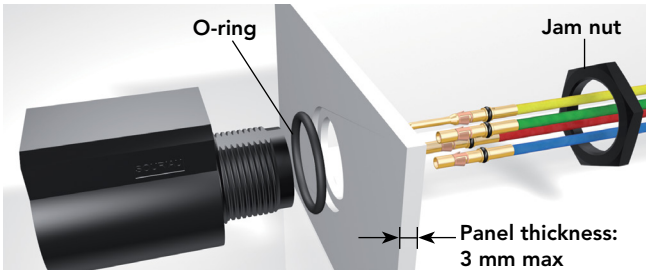


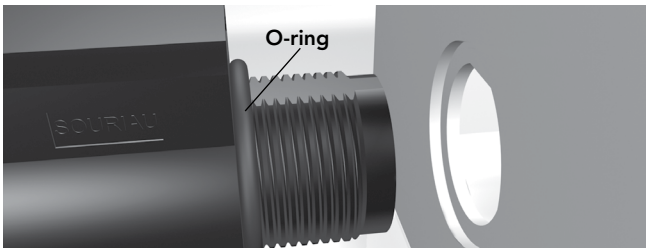
Note: Assembly operations mentioned above shall not interfere or to be in contradiction with the IPC-WHMA-A-620B

Assembly instructions

UTL7 assembly (mounting suggestion)

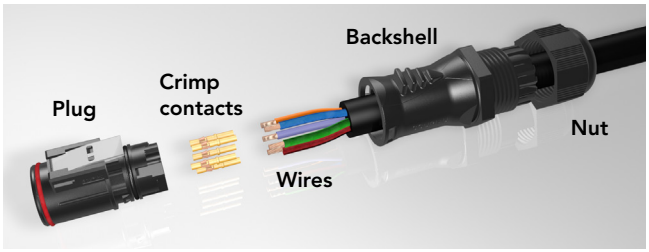
- Slide nut over the wires
- Strip wires (see pages 46 & 47)
- Crimp contacts (see pages 51 & 52)
- Place all the contacts inside the corresponding cavities
- Manually push each contact, or use our tool (**RTM205** for #16 contacts), until audible click. Check each contact retention, with two finger retraction
- Seat o-ring, place receptacle in the panel cut-out (see dimension page 19 for UTL103G1, page 23 for UTL102G1W3 or page 27 for UTL122G1W5)
- Tighten jam nut torque: 2.5 Nm maxi, tightening tool: 7/8"

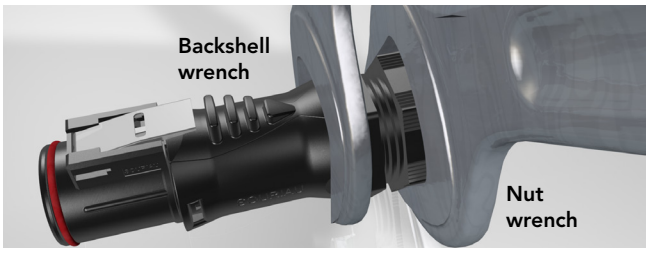




UTL6145 with backshell assembly

- Slide backshell on the cable
- Strip wires (see page 47)
- For screw termination version: place each stripped wire in the contact and tighten the screw, advised torque 20 Ncm
- For crimp termination version: crimp contacts (see pages 51 & 52) on wires and insert contacts in the cavities
- Check wire retention by a slight two finger retraction
- Then click the backshell on the plug rear side
- Tighten the cable gland on the backshell, indicative torque: 3 Nm
- Finally tighten the nut on the cable gland, wrench size 30, indicative torque: 8 Nm maxi (coupling torque will depend of the cable type)





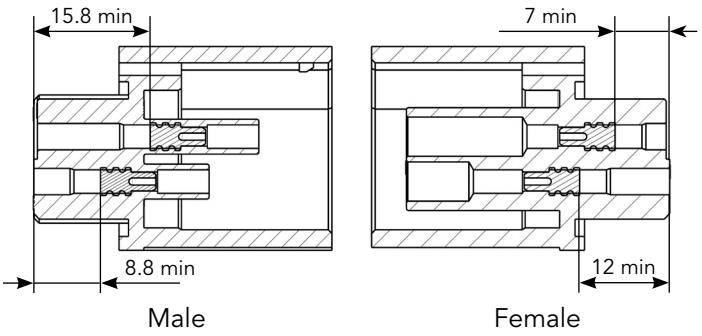
Note: Assembly operations mentioned above shall not interfere or to be in contradiction with the IPC-WHMA-A-620B

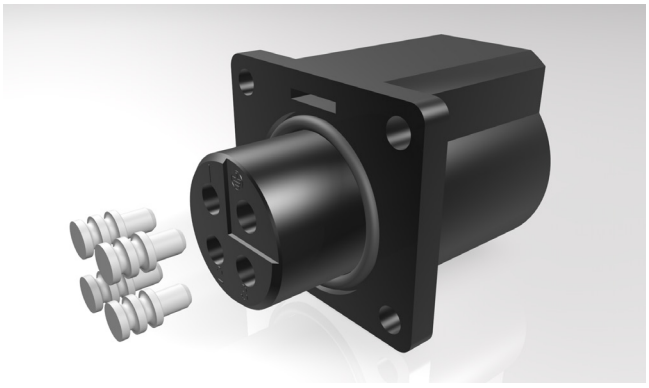
Assembly instructions

SWSFILLERPLUG mounting for 3 + ground

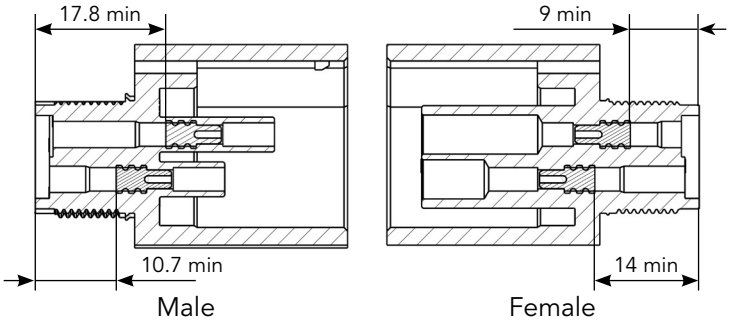
Push the sealing plug into each connector cavity to seal until a mechanical stop.

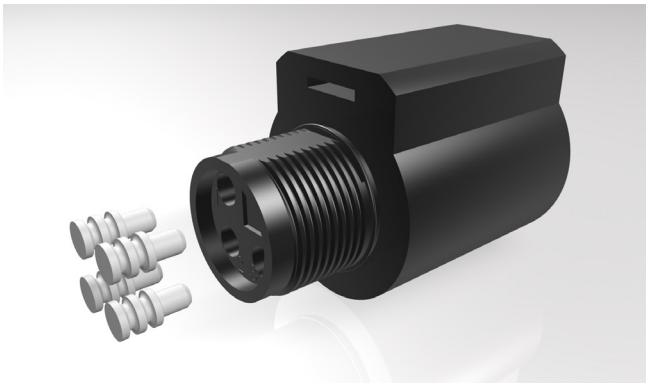
UTL0



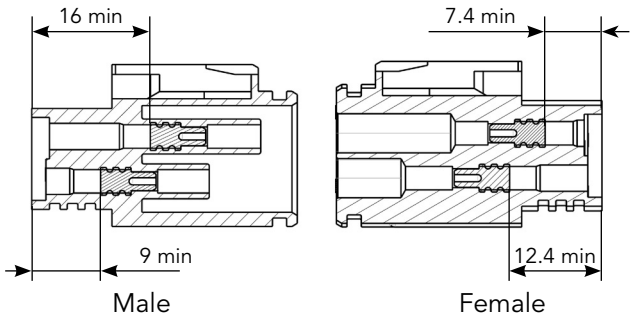


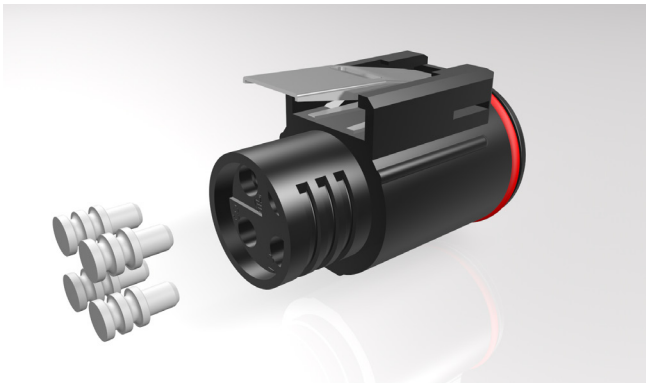
UTL7 & UTL1





UTL6





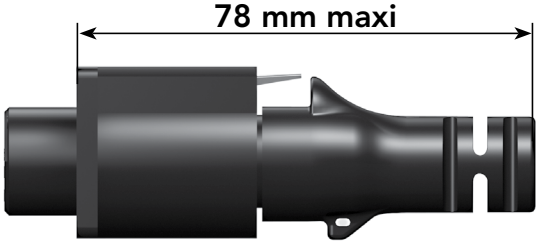
Note: all dimensions are in mm

Mated connector length

103G1 (shell size 10, 3 + ground, 4x#16) & 102G1W3 (shell size 10, 3x#16 + 3x#20)

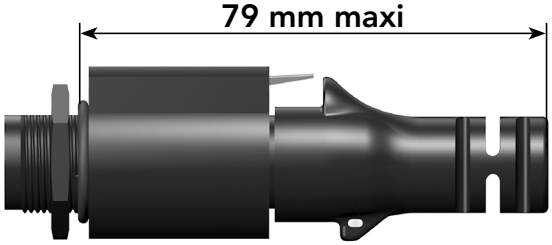
UTL0 + UTL6

78 mm maxi



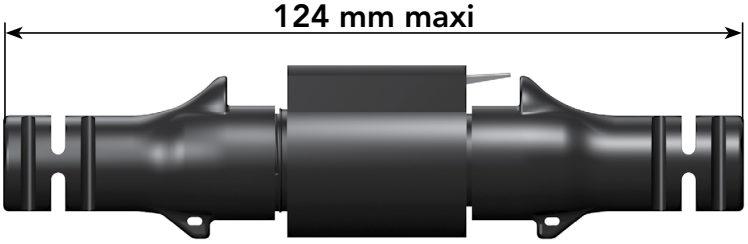
UTL7 + UTL6

79 mm maxi



UTL1 + UTL6

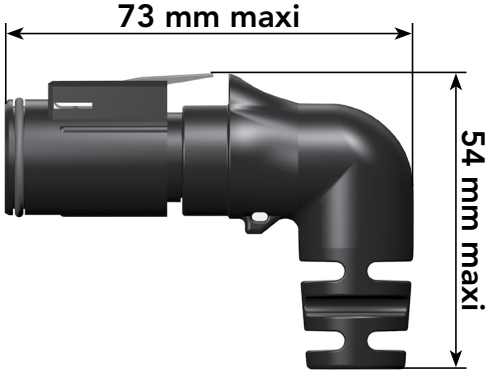
124 mm maxi



Plug cable assembly

73 mm maxi

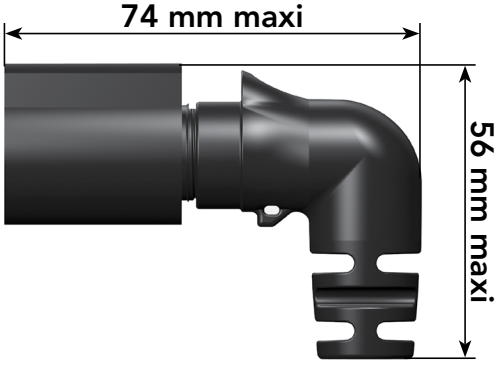
54 mm maxi



In line cable assembly

74 mm maxi

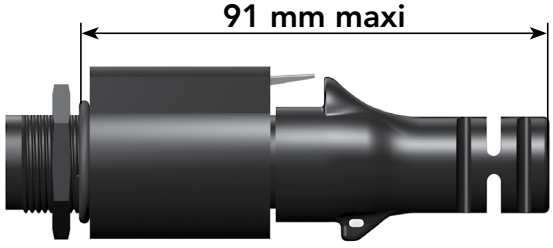
56 mm maxi



122G1W5 (shell size 12, 3x#16 + 5x#20)

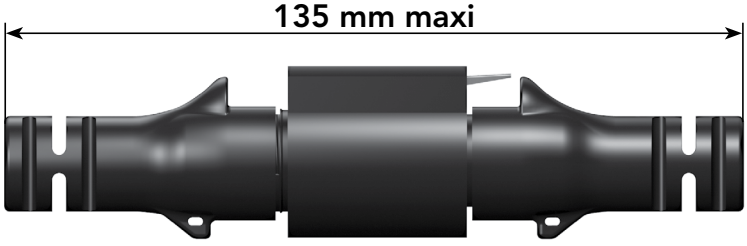
UTL7 + UTL6

91 mm maxi



UTL1 + UTL6

135 mm maxi

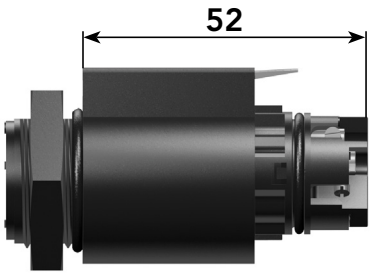


Note: all dimensions are in mm

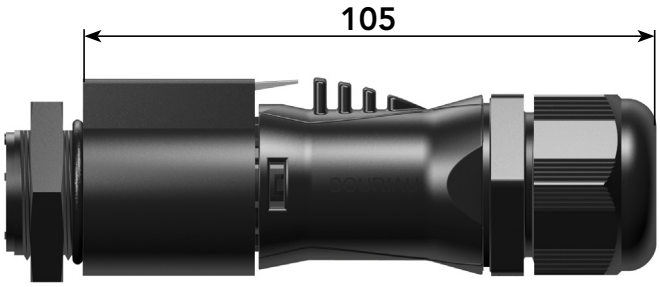
Mated connector length

145 (shell size 14, 5x#16)

UTL1 or UTL7 + UTL6



UTL1 or UTL7 + UTL6JC



Evaluation kit 3 contacts + ground part number (103G1)

Evaluation kit is composed of 1 connector, contacts and 1 heat shrink boot for a quick and easy assembly production.

Evaluation kit is the solution for a quick prototyping, please note that the IP level of the evaluation kit is IP67.

Part number	Connector type	Gender	Wire section		Kit contains													
			AWG	mm²	UTL6103G1W3P	UTL6103G1W3S	UTL1103G1W3P	UTL1103G1W3S	UTL7103G1W3P	UTL7103G1W3S	UTL0103G1W3P	UTL0103G1W3S	SM20ML1S31	SC20ML1S31	SM16ML1S31	SC16ML1S31	SM14ML1S31	SC14ML1S31
UTL6103G1P20AWG	Plug	Male power	20	0.5	1	-	-	-	-	-	-	-	4	2	-	-	-	-
UTL6103G1P16AWG	Plug	Male power	16	1.5	1	-	-	-	-	-	-	-	-	-	4	2	-	-
UTL6103G1P14AWG	Plug	Male power	14	2.5	1	-	-	-	-	-	-	-	-	-	-	-	4	2
UTL6103G1S20AWG	Plug	Female power	20	0.5	-	1	-	-	-	-	-	-	2	4	-	-	-	-
UTL6103G1S16AWG	Plug	Female power	16	1.5	-	1	-	-	-	-	-	-	-	-	2	4	-	-
UTL6103G1S14AWG	Plug	Female power	14	2.5	-	1	-	-	-	-	-	-	-	-	-	-	2	4
UTL1103G1P20AWG	Inline receptacle	Male power	20	0.5	-	-	1	-	-	-	-	-	4	2	-	-	-	-
UTL1103G1P16AWG	Inline receptacle	Male power	16	1.5	-	-	1	-	-	-	-	-	-	-	4	2	-	-
UTL1103G1P14AWG	Inline receptacle	Male power	14	2.5	-	-	1	-	-	-	-	-	-	-	-	-	4	2
UTL1103G1S20AWG	Inline receptacle	Female power	20	0.5	-	-	-	1	-	-	-	-	2	4	-	-	-	-
UTL1103G1S16AWG	Inline receptacle	Female power	16	1.5	-	-	-	1	-	-	-	-	-	-	2	4	-	-
UTL1103G1S14AWG	Inline receptacle	Female power	14	2.5	-	-	-	1	-	-	-	-	-	-	-	-	2	4
UTL7103G1P20AWG	Jam nut receptacle	Male power	20	0.5	-	-	-	-	1	-	-	-	4	2	-	-	-	-
UTL7103G1P16AWG	Jam nut receptacle	Male power	16	1.5	-	-	-	-	1	-	-	-	-	-	4	2	-	-
UTL7103G1P14AWG	Jam nut receptacle	Male power	14	2.5	-	-	-	-	1	-	-	-	-	-	-	-	4	2
UTL7103G1S20AWG	Jam nut receptacle	Female power	20	0.5	-	-	-	-	-	1	-	-	2	4	-	-	-	-
UTL7103G1S16AWG	Jam nut receptacle	Female power	16	1.5	-	-	-	-	-	1	-	-	-	-	2	4	-	-
UTL7103G1S14AWG	Jam nut receptacle	Female power	14	2.5	-	-	-	-	-	1	-	-	-	-	-	-	2	4
UTL0103G1P20AWG	Square flange receptacle	Male power	20	0.5	-	-	-	-	-	-	1	-	4	2	-	-	-	-
UTL0103G1P16AWG	Square flange receptacle	Male power	16	1.5	-	-	-	-	-	-	1	-	-	-	4	2	-	-
UTL0103G1P14AWG	Square flange receptacle	Male power	14	2.5	-	-	-	-	-	-	1	-	-	-	-	-	4	2
UTL0103G1S20AWG	Square flange receptacle	Female power	20	0.5	-	-	-	-	-	-	-	1	2	4	-	-	-	-
UTL0103G1S16AWG	Square flange receptacle	Female power	16	1.5	-	-	-	-	-	-	-	1	-	-	2	4	-	-
UTL0103G1S14AWG	Square flange receptacle	Female power	14	2.5	-	-	-	-	-	-	-	1	-	-	-	-	2	4

Evaluation kit 6 contacts part number (102G1W3)

Evaluation kit is composed of 1 connector, contacts and 1 heat shrink boot for a quick and easy assembly production.

Evaluation kit is the solution for a quick prototyping, please note that the IP level of the evaluation kit is IP67.

Part number	Connector type	Gender	Wire section		Kit contains													
			AWG	mm²	UTL6102G1W3P	UTL6102G1W3S	UTL1102G1W3P	UTL1102G1W3S	UTL7102G1W3P	UTL7102G1W3S	Heat shrink boot	SM20WL3S26	SC20WL3S25	SM24WL3S26	SC24WL3S25	SM16ML1S31	SC16ML1S31	SM14ML1S31	SC14ML1S31
UTL6102G1W3P16AWG	Plug	Male power	16	1.5	1	-	-	-	-	-	1	1	-	3	-	3	2	-	-
UTL6102G1W3P14AWG	Plug	Male power	14	2.5	1	-	-	-	-	-	1	1	-	3	-	-	-	3	2
UTL6102G1W3S16AWG	Plug	Female power	16	1.5	-	1	-	-	-	-	1	-	1	-	3	2	3	-	-
UTL6102G1W3S14AWG	Plug	Female power	14	2.5	-	1	-	-	-	-	1	-	1	-	3	-	-	2	3
UTL1102G1W3P16AWG	Inline receptacle	Male power	16	1.5	-	-	1	-	-	-	1	1	-	3	-	3	2	-	-
UTL1102G1W3P14AWG	Inline receptacle	Male power	14	2.5	-	-	1	-	-	-	1	1	-	3	-	-	-	3	2
UTL1102G1W3S16AWG	Inline receptacle	Female power	16	1.5	-	-	-	1	-	-	1	-	1	-	3	2	3	-	-
UTL1102G1W3S14AWG	Inline receptacle	Female power	14	2.5	-	-	-	1	-	-	1	-	1	-	3	-	-	2	3
UTL7102G1W3P16AWG	Jam nut receptacle	Male power	16	1.5	-	-	-	-	1	-	-	1	-	3	-	3	2	-	-
UTL7102G1W3P14AWG	Jam nut receptacle	Male power	14	2.5	-	-	-	-	1	-	-	1	-	3	-	-	-	3	2
UTL7102G1W3S16AWG	Jam nut receptacle	Female power	16	1.5	-	-	-	-	-	1	-	-	1	-	3	2	3	-	-
UTL7102G1W3S14AWG	Jam nut receptacle	Female power	14	2.5	-	-	-	-	-	1	-	-	1	-	3	-	-	2	3

Evaluation kit 8 contacts part number (122G1W5)

Evaluation kit is composed of 1 connector, contacts and 1 heat shrink boot for a quick and easy assembly production.

Evaluation kit is the solution for a quick prototyping, please note that the IP level of the evaluation kit is IP67.

Part number	Connector type	Gender	Wire section		Kit contains													
			AWG	mm²	UTL6122G1W5P	UTL6122G1W5S	UTL1122G1W5P	UTL1122G1W5S	UTL7122G1W5P	UTL7122G1W5S	Heat shrink boot	SM20WL3S26	SC20WL3S25	SM24WL3S26	SC24WL3S25	SM16ML1S31	SC16ML1S31	SM14ML1S31	SC14ML1S31
UTL6122G1W5P16AWG	Plug	Male power	16	1.5	1	-	-	-	-	-	1	2	-	5	-	3	2	-	-
UTL6122G1W5P14AWG	Plug	Male power	14	2.5	1	-	-	-	-	-	1	2	-	5	-	-	-	3	2
UTL6122G1W5S16AWG	Plug	Female power	16	1.5	-	1	-	-	-	-	1	-	2	-	5	2	3	-	-
UTL6122G1W5S14AWG	Plug	Female power	14	2.5	-	1	-	-	-	-	1	-	2	-	5	-	-	2	3
UTL1122G1W5P16AWG	Inline receptacle	Male power	16	1.5	-	-	1	-	-	-	1	2	-	5	-	3	2	-	-
UTL1122G1W5P14AWG	Inline receptacle	Male power	14	2.5	-	-	1	-	-	-	1	2	-	5	-	-	-	3	2
UTL1122G1W5S16AWG	Inline receptacle	Female power	16	1.5	-	-	-	1	-	-	1	-	2	-	5	2	3	-	-
UTL1122G1W5S14AWG	Inline receptacle	Female power	14	2.5	-	-	-	1	-	-	1	-	2	-	5	-	-	2	3
UTL7122G1W5P16AWG	Jam nut receptacle	Male power	16	1.5	-	-	-	-	1	-	-	2	-	5	-	3	2	-	-
UTL7122G1W5P14AWG	Jam nut receptacle	Male power	14	2.5	-	-	-	-	1	-	-	2	-	5	-	-	-	3	2
UTL7122G1W5S16AWG	Jam nut receptacle	Female power	16	1.5	-	-	-	-	-	1	-	-	2	-	5	2	3	-	-
UTL7122G1W5S14AWG	Jam nut receptacle	Female power	14	2.5	-	-	-	-	-	1	-	-	2	-	5	-	-	2	3

Evaluation kit

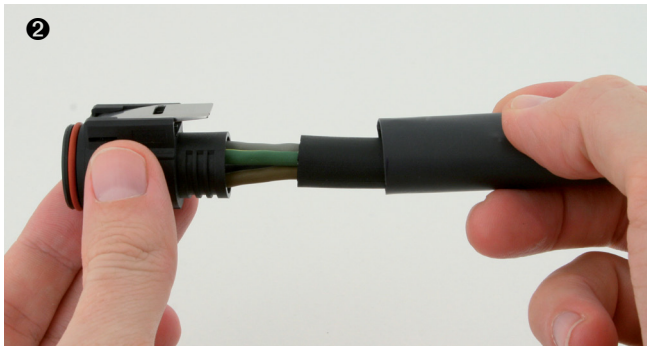
Assembly instructions

The boot is semi-flexible and heat-shrinkable with a moldable adhesive inner lining.

- Place the heat shrink boot over the cable
- Strip the cable jacket (see pages 46 & 47)
- Strip the individual wires (see page 48)
- Crimp the contacts (see pages 51 & 52) ❶
- Place the contacts in their cavities, checking the retention by slightly pulling the cable ❷
- Clean the connector surface and the cable jacket with isopropyl alcohol
  (Note: It is advised to rub the jacket with sand paper and clean the jacket before shrinking the boot)
- Position the boot over the rear threads ❸
- Heat the boot with a heat gun: minimum shrink temp: 80°C - minimum full recovery temp: 110°C make sure to apply the heat evenly around the boot. Starting by applying the heat from the rear of the connector. ❹
  Do not apply excessive heat, as it will damage the connector and/or boot.
- Let the boot cool down ❺
- Check for good retention and the boot glue grip ❻.

❶

❷

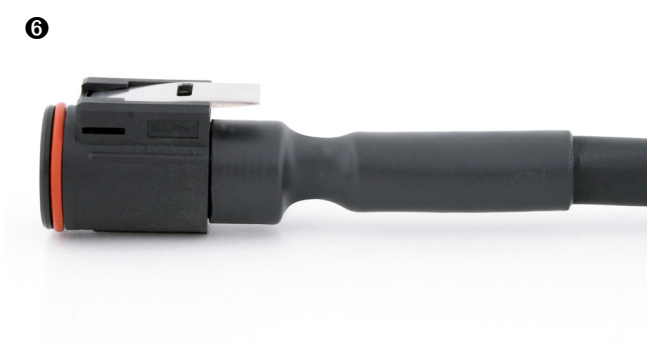


❸

❹

❺

❻



Rated current & working voltage

Current carrying capacity

The current carrying capacity of a connector is limited by the thermal properties of materials used in its construction. The amount of current that can be handled depends on the size of cable used, the ambient temperature and the heat that is generated inside the connector. Part 3 of the IEC 60512 standard determines through a derating curve, the maximum current permissible, which varies from one layout to another (Fig.1 & Fig.2). Wire size plays an important role as well, since they help to dissipate heat and avoid overheating (Fig.1 & Fig.2).

Please note that the curve should be adjusted when dealing with potential hot spots, which can occur as a result of unequal loading of current across a number of contacts. As a general rule, it is best to avoid locating power handling contacts in the middle of the connector; try to locate them towards the edge where heat can be dissipated more effectively. Eventually you should find a level which represents the permissible operating range:

Fig.1: UTL103G1 – 1.5 mm² wires

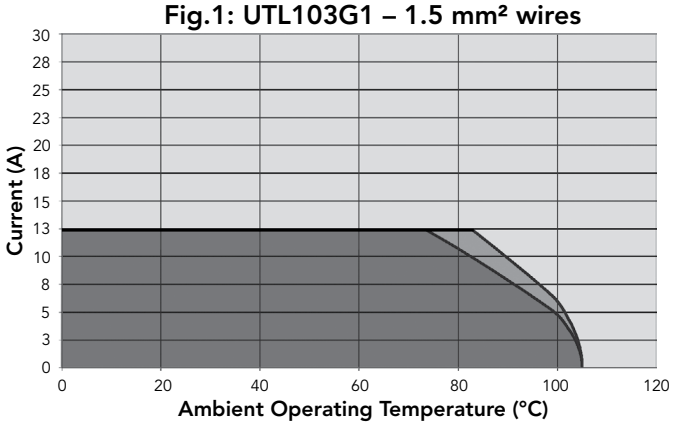
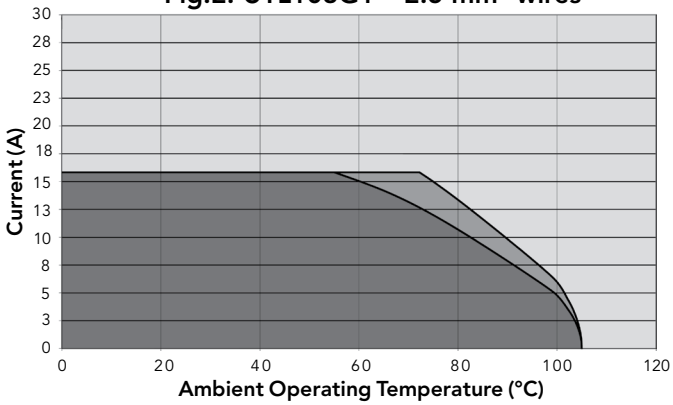


Fig.2: UTL103G1 – 2.5 mm² wires



Theoretic current use **Limited use** **Not recommended use**

The **rated current** is defined as uninterrupted continuous current that a connector can take when all contacts are energized simultaneously without exceeding the maximum limit of temperature. The ground contact is never loaded.

UV resistance

UV resistance

Solar radiation affects all materials, but plastics can be susceptible to extreme degradation over time.
The choice of materials for the UTL series was therefore a critical consideration.

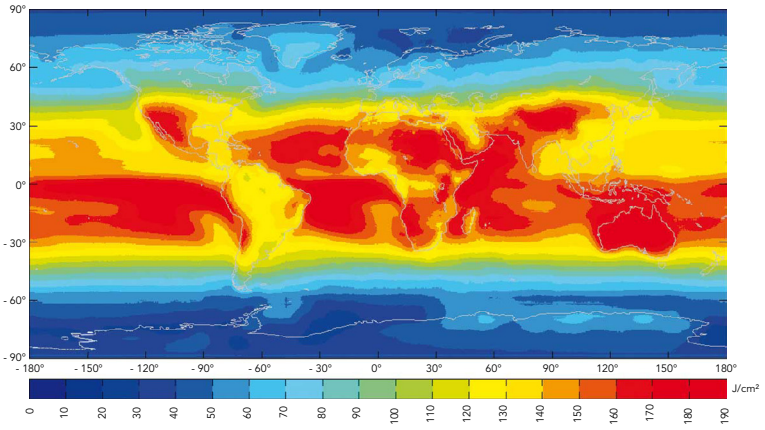
All over the world we are not exposed to the same amount of energy given by the sun. The chart shown here clearly illustrates this.

So we performed test according to the ISO 4892-2 and simulated 5 years exposure to outdoor environments (temperature, humidity, etc...).

After this period there was no significant colour variation, no crazing, no cracking and no major variation of mechanical properties.

In addition, to that we asked UL to perform UV test per the UL746C. Our material has been rated F1 which is the highest level in this standard.

Yearly mean of daily irradiation in UV (280-400 nm) on horizontal plane (J/cm²) (1990-2004)



UL94 + UL1977

Underwriter laboratories

There are two main standards for industrial connectors: UL94 & UL1977

UL 94: Tests for Flammability of Plastic Materials for Parts in Devices and Appliances

This standard is dedicated to plastics flammability. It characterizes how the material burns in various orientation and thicknesses. Whereas most of our competitors are using a 50W test to classify the ability of their solution to withstand fire, SOURIAU decided to increase this to a 500W test. New regulations tend to emphasize the importance of burning behavior making the 50W test less and less relevant.

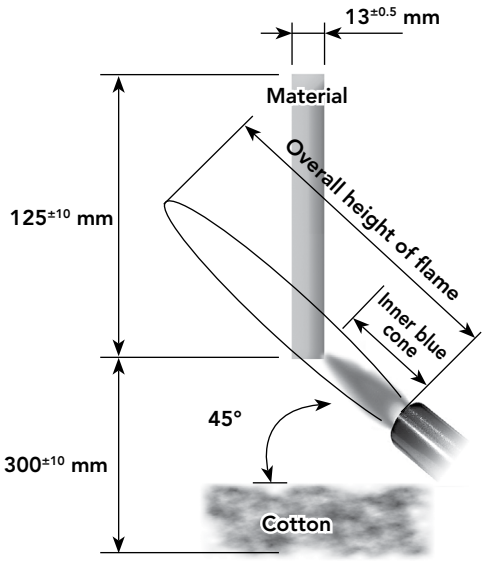
The UTL series has been rated at 5VA.

Procedure: Bar specimens are to be $125^{\pm5}$ mm long by $13^{\pm0.5}$ mm wide, and provided in the minimum thickness.
Plaque specimens are to be $150^{\pm5}$ mm by $150^{\pm5}$ mm and provided in the minimum thickness.
Thicker specimens may also be provided and shall be tested if the results obtained on the minimum thickness indicate inconsistent test results.
The maximum thickness is not to exceed 13 mm.

Conditions	5VA
Afterflame time plus afterglow time after fifth flame application for each individual bar specimen	≤60s
Cotton indicator ignited by flaming particles or drops from any bar specimen	No
Burn-through (hole) of any plaque specimen	No

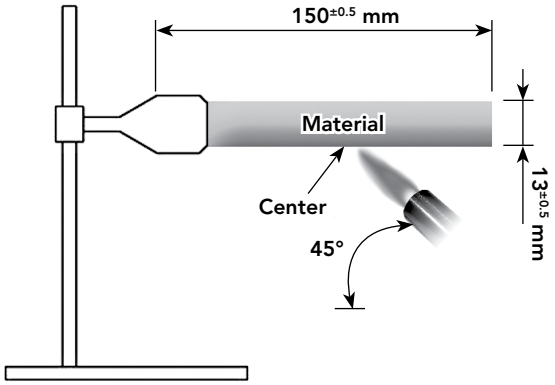
5VA Vertical burning:

- The specimen is clamped from the upper 6 mm of the specimen, with the longitudinal axis vertical, so that the lower end of the specimen is $300^{\pm10}$ mm above a horizontal layer of not more than 0.08 g of absorbent cotton thinned to approximately 50 x 50 mm and a maximum thickness of 6 mm.
- The 500W flame is then to be applied to one of the lower corners of the specimen so that the tip of the blue cone is within 0 to 3 mm of the specimen edge.
- Apply the flame for $5^{\pm0.5}$ seconds and then remove for $5^{\pm0.5}$ seconds. Repeat the operation until the specimen has been subjected to five applications of the test flame.



5VA Horizontal burning:

- Support the plaque specimen by a clamp in the horizontal plane.
- The flame is then to be applied to the centre of the bottom surface of the plaque so that the tip of the blue cone is within 0 to 3 mm of the plaque surface.
- Apply the flame for $5^{\pm0.5}$ seconds and then remove for $5^{\pm0.5}$ seconds. Repeat the operation until the plaque specimen has been subjected to five applications of the test flame.
- After the fifth application of the test flame, and after all flaming or glowing combustion has ceased, it is to be observed whether or not the flame penetrated (burned through) the plaque material. In addition, no opening greater than 3 mm shall appear after the test.



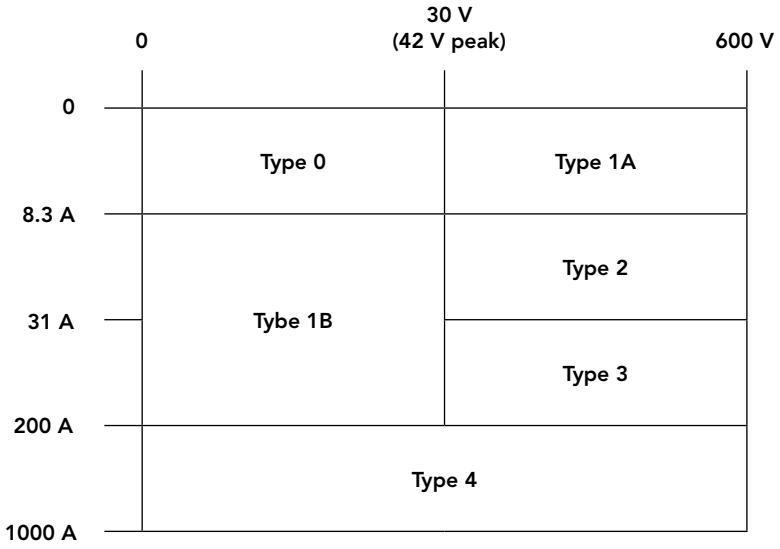
UL94 + UL1977

Underwriter laboratories

UL1977

There are several standards which deal with plug and receptacle. Each of them is only for a small area of applications. It could be telecommunication, etc. The UL 1977 covers single and multipole connectors intended for factory assembly.

Requirements apply to devices taking into account intensity and voltage. The categories are as follows:



According to above table, the level of performance that has to be reached could be different. Most of them are explained in the following page.

Insulating materials:

Material uses for electrical insulation, as a minimum, have to comply with the characteristics shown below:

• Minimum ratings for polymeric materials

Type	Flame rating	Relative thermal index (RTI) Electrical/mechanical w/o impact */**
0	-	50/50
1A	HB	50/50
1B	HB	50/50
2	HB	50/50
3	HB	50/50
4	HB	50/50

* The RTI of the material shall not be lower than the temperature measured during the Temperature Test.
** For a thickness less than that for which a value has been established, the RTI of the minimum thickness with an established value shall be used.

Assembly:

Connector has to be keyed to prevent any mismating that can damage the machine or hurt the user. In the same way, plugs and sockets have to be equipped to protect persons against contact with live parts.
Finally the identified grounding contact shall be located so that the corresponding electrical continuity has to be completed before any other contact.

UL94 + UL1977

Underwriter laboratories

UL1977

Spacing:

For a 250V max connector, distance through air or over material shall be 1.2mm whereas from 250V to 600V connector the spacing is 3.2mm minimum. These distances have to be taken between uninsulated live parts as shown in the matrix below:

• Applicability of spacing requirements

Type	Uninsulated live part - uninsulated live part of opposite polarity	Uninsulated live part - uninsulated grounded metal part	Uninsulated live part - exposed dead metal part
0	No	No	No
1A	Yes	Yes	Yes
1B	Yes	Yes	No
2	Yes	Yes	Yes
3	Yes	Yes	Yes
4	Yes	Yes	Yes

An alternative way to determine voltage rating is with the Dielectric-Withstand test. If during one minute there is no arc-over or breakdown the rated voltage is given as shown below:

a) 500 volts for a type 1B device
b) 1000 volts plus twice rated voltage for types 1A, 2, 3 and 4 devices.

Marking:

A device shall be legibly marked with the manufacturer's trade name, trade mark, or other descriptive marking by which the organization responsible for the product may be identified. (Exception: If the device is too small, or where the legibility would be difficult to attain, the manufacturer's name, trademark, or other descriptive marking may appear on the smallest unit container or carton)

The following shall be marked on the device or on the smallest unit container or carton or on a stuffer sheet in the smallest unit container or carton:

a) The catalog number or an equivalent designation
b) The electrical rating in both volts and amperes, if assigned
c) Whether ac or dc, if restricted
d) Flammability class, if identified

Example : **10A 500V UL94 V-0**

IEC 61984 & IP codes explained

IEC 61984

The norm is dedicated to connectors with rated voltage above 50V and up to 1000V and rated currents up to 125A per contact.
Depending on your application connectors should be compliant with another standard. This has to be double checked with the customer.

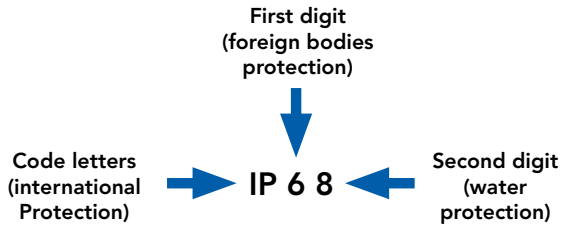
There are a lot of constructional requirements and performances specified in that standard. Most of them are illustrated in greater details hereafter.

Provisions for earthing:

The UTL connector is intended to be used on Class I,II and III systems (See IEC 61140) . Not like any other connector the UTL could be used to interrupt current. The "First mate Last break" contact feature is built in so any regular contact will ensure the functionality. Critically, among all of the normal assumptions we make in designing a connector, this contact has to be considered as a live part and must be protected against electric shock by double or reinforced insulation.

IP code:

IP is a coding system defined by the IEC 60529 to indicate the degrees of protection provided by an enclosure. The aim of this is to give information regarding the accessibility of live parts against ingress of water and other foreign bodies.



1st digit	Degree of protection
0	No protection against accidental contact. No protection against solid foreign bodies.
1	Protection against contact with any large area by hand and against large solid foreign bodies with a diameter bigger than 50 mm.
2	Protection against contact with the fingers. Protection against solid foreign bodies with a diameter bigger than 12 mm.
3	Protection against tools, wires or similar objects with a diameter bigger than 2.5 mm. Protection against small solid bodies with a diameter bigger than 2.5 mm.
4	Same as 3 however diameter is bigger than 1 mm.
5	Full protection against contact. Protection against interior injurious dust deposits.
6	Total protection against contact. Protection against penetration of dust.

2nd digit	Degree of protection
0	No protection against water.
1	Drip-proof. Protection against vertical water drips.
2	Drip-proof. Protection against water drips up to a 15° angle.
3	Spray-proof. Protection against diagonal water drips up to a 60° angle.
4	Splash-proof. Protection against splashed water from all directions.
5	Hose-proof. Protection against water (out of a nozzle) from all directions.
6	Protection against temporary flooding.
7	Protection against temporary immersions.
8	Protection against water pressure. Pressure to be specified by supplier.

UTL offers high sealing performance IP68 / 69K…
Even in dynamic situations.

In addition to the IEC 60529 we conjointly use the DIN 40050 part 9 which is dedicated to road vehicles. The main differences are:

- **First digit:** 5 replaced by 5K, 6 by 6K. In the DIN the tested equipment is not depressurized as it is in the IEC.
- **Second digit:** 5K and 6K has been added and are equivalent respectively to 5 and 6 but with higher pressure. 9K which represents the High pressure cleaning.

9K	High pressure hose-proof. Protection against high pressure water (out of a nozzle) from all directions.

IEC 61984 & IP codes explained

IEC 61984

Overvoltage

UTL connectors are qualified to be used on systems rated at Overvoltage category III

Per the IEC 60664-1 (formely VDE 0110) each category is linked to the end application and where the device will be implemented:

- **Category IV** (primary overcurrent protection equipment):
  Origin of the installation
- **Category III** (Any fixed installation with a permanent connection)
  Fixed installation and equipment and for cases where the reliability and the availability is subject to special requirements
- **Category II** (Domestic applicances):
  Energy consuming equipment to be supplied from the fixed installation
- **Category I** (Protected electronic circuit):
  For connection to circuit in which measurements are taken to limit transient overvoltage.

Pollution degree

Per the IEC 60664-1 (formerly VDE 0110) the environment affects the performance of the insulation. Particles can build a bridge between two metal parts. As a rule dust mixed with water can be conductive and more generally speaking metal dust is conductive. Finally, the standard defines 4 levels of pollution:

- **Degree 1** (Air conditioned dry room):
  No pollution or only dry, non conductive pollution occurs. The pollution has no influence.
- **Degree 2** (Personal computer in a residential area):
  Only non conductive pollution occurs except that occasionally a temporary conductivity caused by condensation is to be expected.
- **Degree 3** (Machine tools):
  Conductive pollution occurs or dry non-conductive pollution occurs which becomes conductive due to condensation which is to be expected.
- **Degree 4** (Equipment on roofs, locomotives):
  Continuous conductivity occurs due to conductive dust, rain or other wet conditions.

Finally, the harsher the environment is, the longer clearance and creepage distances should be. Nonetheless, according the IEC 61984, enclosure rated at IP54 or higher can be dimensioned for a lower pollution degree. This applies to mated connectors disengaged for test and maintenance.

Marking

The marking should give enough details to the user to know what the main characteristics are and without going deep in technical documentation. Below examples identify the suitability of the connector:

- **Example 1:**
  Marking of a connector with rated current 16A, rated voltage 400V, rated impulse voltage 6kV and pollution degree 3, 2 and 1 for use in any system, preferably unearthed or delta-earthed systems:

  16A 400V 6kV 3

- **Example 2:**
  Marking of a connector with rated current 16A, rated insulation voltages line-to-earth 250V, line-to-line 400V, rated impulse voltage 4kV and pollution degree 3, 2 and 1 for use in earthed systems:

  16A 250V 400V 4kV 3

IEC 61140 explained

IEC 61140

On a daily basis, we are using many electrical appliances, some are grounded, and some are not. The levels of grounding protection are clearly defined by the International Electrotechnical Commission standard IEC 61140, a standard that has an influence on our connectors and how they should be used; our customers therefore need to pay particular attention to the three categories defined within this standard to ensure compatibility with their system. Everything explained hereafter is valid for connectors not intended to interrupt current.

Class I:

Devices which belong to this category have their chassis grounded via the ground wire (green/yellow in Europe, green in the US, Canada and Japan). A fault in the appliance might cause a live conductor to energize the casing. In this case, the current flows to the ground conductor and the circuit interrupter will cut off the power supply. In case of the UTL series, the envelope cannot become live since it is made in plastic. There is no special care to be taken to attach the connector shell to the ground.

Class II:

Products in this category have reinforced insulation, meaning that the casing does not need to be connected to ground. In this case, the possibility of electric shock has been removed. Most of the time, reinforced insulation means double insulation, i.e. the second layer will take over the first one in case the first one fails. The UTL series could be used in that condition. We recommend to contact SOURIAU for further explanation.

Note: UL 1310 also defines a class II device, but in that case this is just to set the upper limit of use, like a wall charger for our cell phone.

Class III:

In this category, electrical appliances are fed by a low voltage source (<48VAC or < 120VDC). In normal conditions live conductors can be accessible without any risk for the end user. No particular attention needs to be taken in regards to UTL series when it comes to a class III device.

Conclusion :

UTL series can be used in Class I, II or III environments but each category affects the product performance. Throughout the catalog, current and voltage ratings have been given for class I devices keeping in mind the ground conductor needs to be attached according to recommended wiring instructions.

Note: Special applications like recreational vehicles are not under the scope of the IEC 61140.

What is NEMA rating?

• NEMA ratings vs IP ratings

Whereas IP ratings only consider protection against ingress of foreign bodies (first digit) and ingress of water (second digit), NEMA ratings consider these but also verify protection from external ice, corrosive materials, oil immersion, etc.

The correlation between NEMA & IP being limited only to dust and water, we can state that a NEMA type is equivalent to an IP rating but it is not possible to say the contrary.

Below a list of some NEMA standards:

Enclosure rating	IP20	IP22	IP55	IP64	IP65	IP66	IP67
Type 1	•						
Type 3				•			
Type 3R		•					
Type 3S				•			
Type 4						•	
Type 4X						•	
Type 6							•
Type 12			•				
Type 13					•		

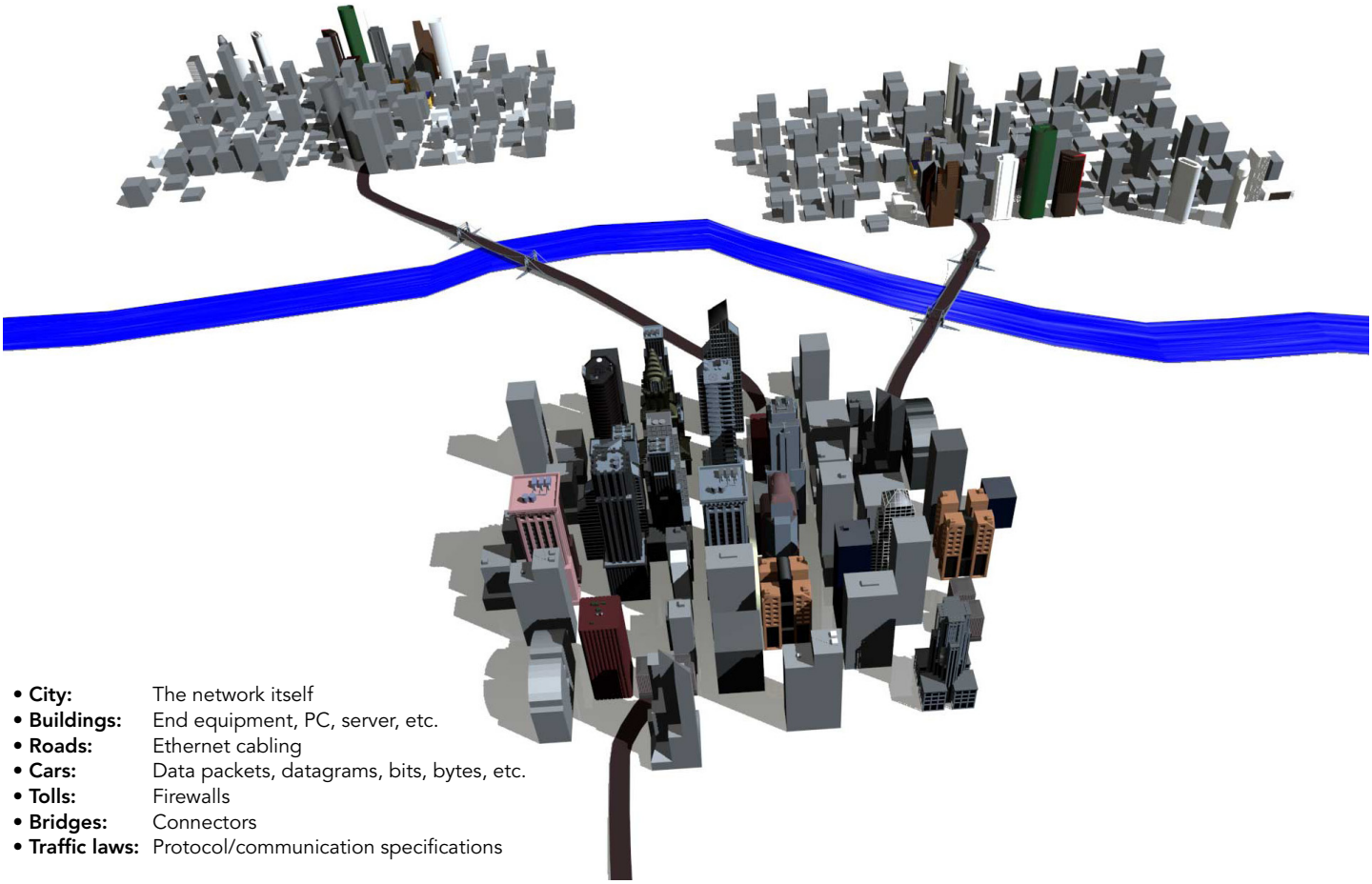
• indicates compliance

Type 6 rating can be either Type 6 or Type 6P - please see below:

6	IP67	Enclosures constructed for either indoor or outdoor use to provide a degree of protection to personnel against incidental contact with the enclosed equipment, falling dirt, hose-directed water, the entry of water during **occasional temporary** submersion at a limited depth and damage from external ice formation.
6P	IP67	Enclosures constructed for either indoor or outdoor use to provide a degree of protection to personnel against incidental contact with the enclosed equipment, falling dirt, hose-directed water, the entry of water **during prolonged** submersion at a limited depth and damage from external ice formation.

Ethernet for the Layman

In order to explain basic Ethernet theory, we can use a functional comparison to a busy city with highways, buildings and cars. To illustrate this, the table below provides correlation between the different components/pieces/links that encompass Ethernet network connectivity, and the larger scale infrastructure of a metropolitan city.



- **City:** The network itself
- **Buildings:** End equipment, PC, server, etc.
- **Roads:** Ethernet cabling
- **Cars:** Data packets, datagrams, bits, bytes, etc.
- **Tolls:** Firewalls
- **Bridges:** Connectors
- **Traffic laws:** Protocol/communication specifications

Ethernet basics

Ethernet is a widely used communications protocol that is used to transmit data packets (datagrams) between network devices. Imagine a highway in a large metropolitan area six lanes wide at rush hour. The vehicles on the highway need rules to follow so that they get to their destination without crashing into each other. In an Ethernet network link, there could be 100 million bits of information transmitted in one second. In the Ethernet standard, there exist rules to govern packet structure, transmission requirements, error correction, communication with end equipment, etc.

Examining the differences between 100Mhz, 100 Base TX, Cat5e/Cat6. What does it all mean?

When discussing connectors and Ethernet, there are a few key details to be aware of:

- 100Mhz is a measurement of Frequency for the signal
  - Comparable to the Speed Limit of a highway
- 100BaseTX (or Fast Ethernet) is an Ethernet link standard and identifies available link bandwidth. The bandwidth is measured in units of MBits/S (megabits per second)
  - Comparable to the number of cars that pass a point in one second
- Cat5e/Cat6 are an EIA/TIA standard for performance and physical characteristics for cables and connectors
  - Comparable to performance specifications of the car and highway.

In connectors and cables, Fast Ethernet uses 2 pairs. One for transmit and one for receive. This way data traffic can flow in both directions simultaneously.

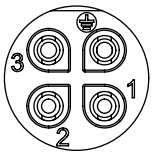
Ethernet for the Layman

SOURIAU offering:

Standard solutions.

UTL, 4 contacts - Cat 5

1 (Pair 1) = ground
2 (Pair 1) = 2
3 (Pair 2) = 3
4 (Pair 2) = 1



103G1
4 Ø 1.6 (#16)

What about using coax contacts?

Ethernet twisted pairs carry a symmetrical (balanced) signal. Once terminated into a coax contact, the inner core will be protected by a shield - but not the outer contact. Because of EMI issues, the signal will no longer be balanced. Conclusion - it does not work and is not recommended.

What about using Quadrax contacts?

The Quadrax contact is used in railway applications because of the use of quad cable. In this specific market, the standard Ethernet twisted pairs wires cannot be offered, they are too thin and often solid (not stranded).

In the rest of industry, UTP (Unshielded Twisted Pairs) cables are widely used. The Quadrax contact is not designed to terminate them. And thus, are not advised for industrial applications.

Conclusion

To carry 100Mb/s data signal, 100BaseTX or Fast Ethernet recommends the use of Cat5e connectors as well as Cat5e cable with the support of a 100MHz signal. Nevertheless, a 100Mb/s signal can be transmitted in certain conditions (short distance, only one connector, lower frequency but a different code) thru many other connection materials - not necessarily Cat5e rated.

RS-485 for the Layman

RS-485 signals are used in a wide range of applications (from computers and networks to building automation and stage lighting). In addition, it may be used to control video surveillance systems or to interconnect security control panels and devices such as access control card readers.

RS-485 basics

RS-485 only specifies electrical characteristics of the generator and the receiver. It does not specify or recommend any communications protocol, only the physical layer. An RS-485 network consists of a single controller (the master) and 1up to 32 slave devices (the receivers). For example, a lighting console is frequently employed as the controller for a network of slave devices like dimmers, fog machines and intelligent lights.

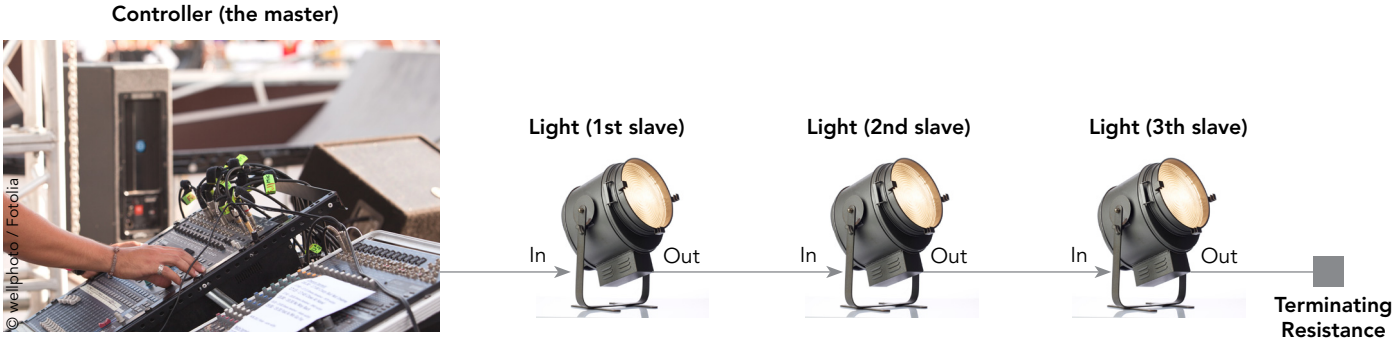
Physical layer

The standard transmission medium is twisted-pair cable of either #22 or #24 AWG solid wire. Typically, a minimum of two lines are used but a third reference wire may be accommodated. Four-wire cables can also be used if full-duplex operation is desired. The cables may be shielded or unshielded, with unshielded the most common.
The nominal characteristic impedance is 100 or 120 Ω. It also defines three generator interface points (signal lines); "A", "B" and "C". The data is transmitted on "A" and "B" with "C" being used as a ground reference.
Terminating load resistors are required to ensure a matched line condition. Without terminating load resistors, reflections of fast driver edges can cause multiple data edges and subsequent data/signal corruption.

What is DMX?

The DMX for Digital Multiplex is the protocol for stage lighting applications using RS-485 standard.

Example of a DMX simple network

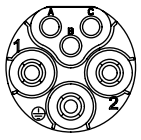


SOURIAU offering:

Duplex

UTL, 6 contacts - Power + RS 485 1 Twisted pair

1 (Pair 1) = A
2 (Pair 1) = B
Ground = C



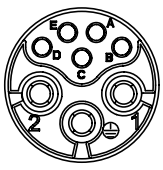
Phase = 1
Neutral = 2
Ground = Ground

102G1W3
3 Ø 1.0 (#20)
3 Ø 1.6 (#16)

Full Duplex

UTL, 8 contacts - Power + RS 485 2 Twisted pairs

1 (Pair 1) = A
2 (Pair 1) = B
3 (Pair 2) = E
4 (Pair 2) = D
Ground = C



Phase = 1
Neutral = 2
Ground = Ground

122G1W5
5 Ø 1.0 (#20)
3 Ø 1.6 (#16)

Notes

UTL SERIES

Appendices

#16 coaxial contacts

Coaxial cable - Contact monocrimp and multipiece

Cable type	Impe-dance Ω	Contact type	Ø over jacket		Ø over dielectric		Inner cond size	Ø outer braid		Male contact kit for coaxial cable	Female contact kit for coaxial cable
			inch	mm	inch	mm	Ext. Ø mm	inch	mm		
RG161/U	75	Multi piece	0.09"	2.29	0.057"	1.45	-	-	-	RMDXK10D28	RCDXK1D28
RG179A/U	75		0.105"	2.67	0.063"	1.6	0.3	0.084"	2.13 max		
RG179B/U	75		0.105"	2.67	0.063"	1.6	0.3	0.084"	2.13 max		
RG187/U	75		0.11"	2.79 max	0.06"	1.52	0.3				
RG188/U	50		0.11"	2.79 max	0.06"	1.52	0.51	0.078"	1.98 max		
RG174/U	50		0.11"	2.92	0.06"	1.52	0.48	0.088"	2.24 max		
AMPHENOL 21-598	50		0.105"	2.67	0.06"	1.52	0.48	-	-		
RG196/U	50		0.08"	2.03 max	0.034"	0.086	0.3	-	--		
RG178A/U	50		0.075"	1.91	0.034"	0.86	0.3	0.054"	1.37 max		
RG/188A/U	50	Mono crimp	0.110"	2.79	0.06"	1.52	0.51	0.078"	1.98 max	RMDX6036D28	RCDX6036D28
KX21TVT (europe) RG178 B/U	50		0.075"	1.91	0.034"	0.86	0.3	0.054"	1.37 max	RMDX6034D28	RCDX6034D28
RG178 / BU	50		0.075"	1.91	0.034"	0.86	0.3	0.054"	1.37 max	RMDX6050D28	RCDX6016D28
RG174/U	50		0.115"	2.92	0.06"	1.52	0.48	0.088"	2.24 max	RMDX6032D28	RCDX6032D28
RG188A/U	50		0.11"	2.79	0.06"	1.52	0.51	0.078"	1.98 max	RMDX6036D28	RCDX6036D28
RG316/U	50		0.107"	2.72	0.06"	1.52	0.51	0.078"	2.05 max	RMDX6036D28	RCDX6036D28
raychem 5024A3111	50		0.12"	3.05	0.083"	2.11	0.64	0.097"	2.46	RMDX6052D28	RCDX6052D28
raychem 5026e1614	50		0.083"	2.11	0.05"	1.27	0.48	0.067"	1.7	RMDX6036D28	RCDX6036D28
surprenant pn 8134	-	Multi piece	0.1"	2.54	0.058"	1.47	0.3	-	-	RMDXK10D28	RCDXK1D28
PRD PN 247AS-C1123-001	-	Mono crimp	0.103"	2.62	0.06"	1.52	0.51	0.078"	1.98	RMDX6018D28	RCDX6018D28
PRD PN 247AS-C1251	-		0.092"	2.34	0.05"	1.27	0.64	0.067"	1.7	RMDX6018D28	RCDX6018D28
JUDD C15013010902	-		0.087"	2.13	0.05"	1.27	0.48	0.066"	1.67	RMDX6036D28	RCDX6036D28
CDC PIN22939200	-		0.09"	2.29	0.048"	1.22	0.3	0.064"	1.63	RMDX6046D28	RCDX6016D28
CDC PIN22939200	-		0.09"	2.29	0.048"	1.22	0.3	0.064"	1.63	RMDX6050D28	RCDX6016D28
CDC PIN245670000	-		0.104"	2.64	0.067"	1.7	0.3	0.083"	2.11	RMDX6050D28	RCDX6016D28
ampex	-		0.114"	2.9	0.075"	1.91	0.38	0.09"	1.29	RMDX6032D28	RCDX6032D28
TI PN 920580	-		0.7"	1.78	0.038"	0.96	0.48	0.054v	1.37	RMDX6024D28	RCDX6024D28
Honeywell PN 58000062	-		0.12"	3.05	0.077"	1.96	0.41 solid	0.096"	2.44	RMDX6026D28	RCDX6026D28
-	-		0.104"	2.64	0.067"	1.7	0.3	-	2.11	RMDX6050D28	-
-	-		0.09"	2.29	0.048"	1.22	0.3	-	1.63	RMDX6050D28	-
-	-		0.114"	2.9	0.075"	1.91	0.38	-	1.29	RMDX6032D28	RCDX6032D28
-	-		0.07"	1.78	0.038"	0.96	0.48	-	1.37	RMDX6024D28	RCDX6024D28
-	-		0.12"	3.05	0.077"	1.96	0.41	-	2.44	RMDX6026D28	RCDX6026D28

#16 coaxial contacts

Twisted cable - Contact monocrimp and multipiece

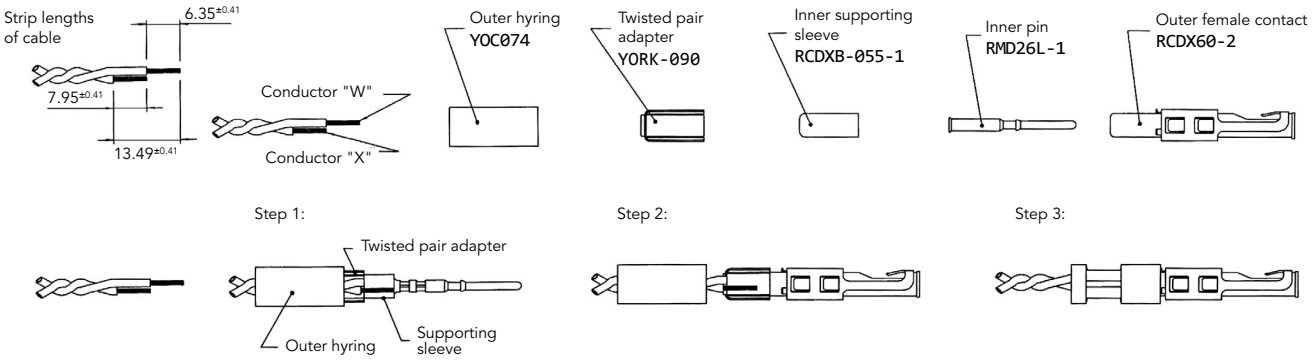
Cable type	Contact type	Inner AWG cond	Ø over jacket (single wire)		Inner cond size		Ø outer braid		Male contact kit for coaxial cable	Female contact kit for coaxial cable
			inch	mm	Stranded definition	Ext. Ø mm	inch	mm		
2#24 stranded MIL-W-16878 type B	Multi piece	24	0.049"	1.24 max	7/.008		-	-	RMDXK10D28	RCDXK1D28
2 #24 solid MIL-W-76 type LW		24	0.047"	1.12 max	1/.0201		-	-	RMDXK10D28	RCDXK1D28
2 #26 stranded MIL-W-76 type LW or MIL-W-16878 type B&E		26	0.043"	1.09 max	7/.0063	0.16	-	-	RMDXK10D28	RCDXK1D28
2 #28 solid MIL-W-81822/3		28	0.028"	0.71 max			-	-	RMDXK10D28	RCDXK1D28
Twisted pair 1/.201 solid MIL-W-76 type LW or MIL-W-16878		26	0.044"	1.12 max	1/.0201	0.511	-	-	RMDXK10D28	RCDXK1D28
Twisted pair solid MIL-W-81822/3		28	0.028"	0.71 max	1/.0126	0.32	-	-	RMDXK10D28	RCDXK1D28
#28 7/.0036 per Hitachi spec ec-711 (13-2820)	Mono crimp	-	0.046"	1.17	7/.0036	-	-	-	RMDX6031D28 + YORX090	RCDX6031D28 + YORX090
20218201		-	0.028"	0.71	-	-	-	-	RMDX6031D28 + YORX090	RCDX6031D28 + YORX090
#30 solid		-	0.025"	0.64	-	-	-	-	RMDX6015D28 + YORX090	RCDX6015D28 + YORX090
#26 7/.0063		26	0.028"	0.71	7/.063	0.16	-	-	RMDX6031D28 + YORX090	RCDX6031D28 + YORX090
#26 19/.004		26	0.049"	1.24	19/.004	-	-	-	RMDX6019D28 + YORX090	RCDX6019D28 + YORX090
#24 7/.008		24	0.049"	1.24	7/.008	-	-	-	RMDX6019D28 + YORX090	RCDX6019D28 + YORX090
#24 19/.005		24	0.057"	1.45	19/.005	-	-	-	RMDX6019D28 + YORX090	RCDX6019D28 + YORX090
-		26	-	1.25	-	-	-	19x0.1	RMDX6019D28 + YORX090	RCDX6019D28 + YORX090
-		24	-	1.25	-	-	-	7x0.2	RMDX6019D28 + YORX090	RCDX6019D28 + YORX090
-		24	-	1.45	-	-	-	19x0.13	RMDX6019D28 + YORX090	RCDX6019D28 + YORX090
-		26	-	0.7	-	-	-	7x0.16	RMDX6031D28 + YORX090	RCDX6031D28 + YORX090

#16 coaxial contacts

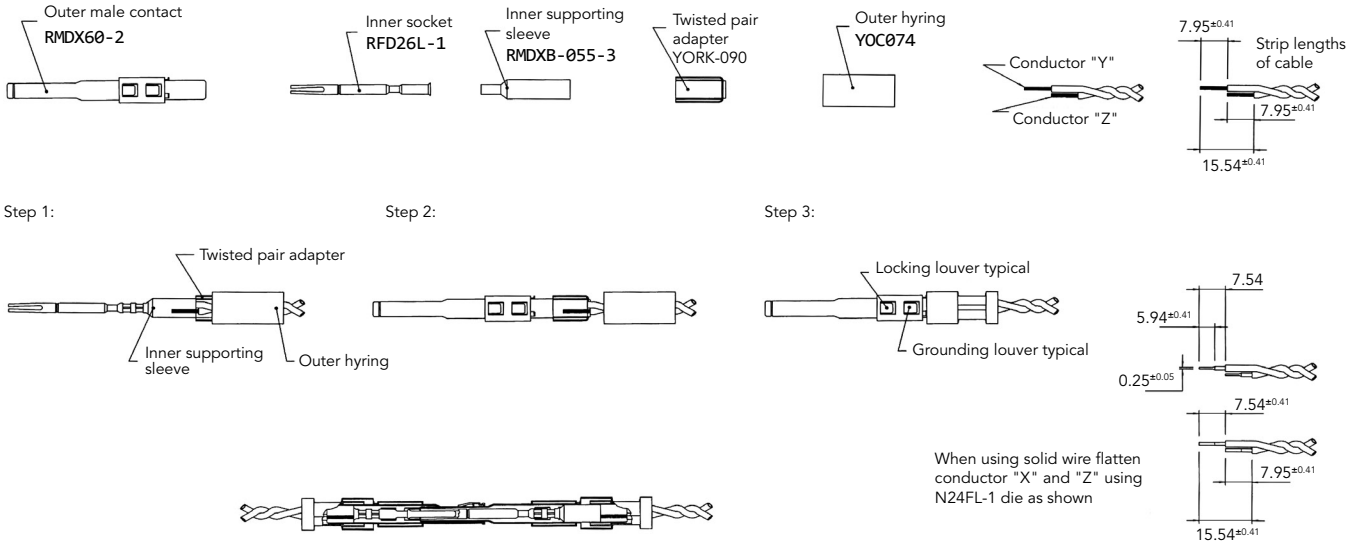
Twisted pair cable multipiece contact cabling

Cable reference	Contact type	Male contact	Female contact	Crimp tool	Die set	Stop bushing	Cable strip length			Inner conductor crimp		Braid crimp	
							A	B	C	g dim	t dim	g dim	t dim
2#24 stranded mil w 16878 type B	Multi piece	RMDXK10D28	RCDXK1D28	M10S1J	-	-	See assembly notice						
2 #24 solid mil-w-76 type LW													
2 #26 stranded mil w 76 type LW or mil w16878 type B & E													
2 #28 solid mil-w-81822/3													
twisted pair 1/.201 solid mil w 76 type LW or mil w 16878													
twisted pair solid mil w 81822/3													

Female contact



Male contact



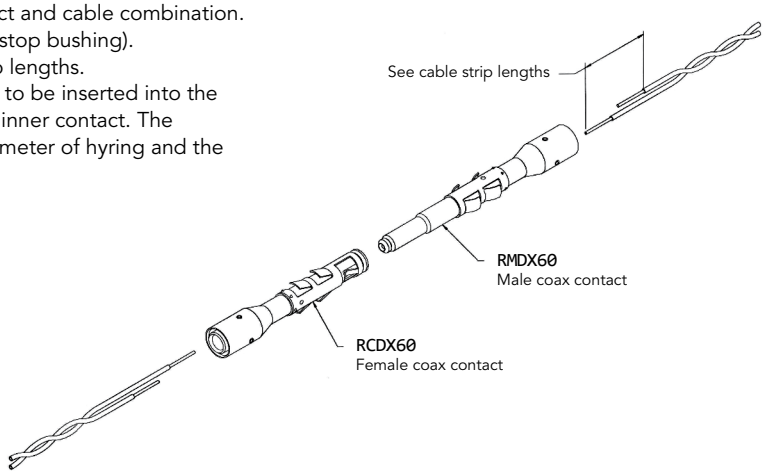
Note : all dimensions are in mm

#16 coaxial contacts

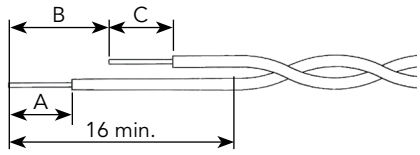
Twisted pair cable monocrimp contact cabling

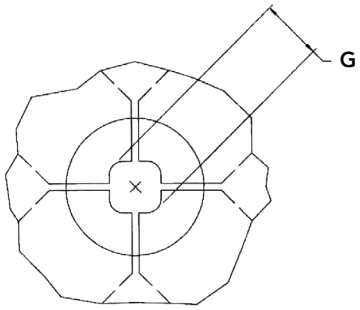
Cable reference	Contact type	Male contact	Female contact	Crimp tool	Die set	Stop bushing	Cable strip length			Inner conductor crimp		Braid crimp	
							A	B	C	g dim	t dim	g dim	t dim
#28 7/.0036 per Hitachi spec ec-711 (13-2820)	Mono crimp	RMDX6031D28 + YORX090	RCDX6031D28 + YORX090	M10S1J	S80	SL105	4.7	6.1	4.32	1.30 to 1.12	1.4 to 1.22	2.97 to 2.84	3.07 to 2.9
20218204					S80	SL105	3.94	6.1	3.16	1.30 to 1.17	1.4 to 1.22	2.97 to 2.84	3.07 to 2.79
#30 solid					S83	SL105	4.7	6.1	4.06	1.22 to 1.12	1.35 to 1.22	2.97 to 2.84	3.12 to 2.95
#26 7/.0063					S80	SL105	4.7	6.1	4.06	1.30 to 1.17	1.4 to 1.22	2.97 to 2.84	3.07 to 2.9
#26 19/.004					M10SG8 ASSY'Y TOOL DIE SET STOP BUSHING M10S1J TOOL		4.7	6.1	4.06	1.22 to 1.17	1.35 to 1.22	2.84 to 2.79	3.12 to 2.97
#24 7/.008							4.7	6.1	4.06	1.22 to 1.17	1.35 to 1.22	2.84 to 2.79	3.12 to 2.97
#24 19/.005							4.7	6.1	4.06	1.22 to 1.17	1.35 to 1.22	2.84 to 2.79	3.12 to 2.97
AWG26 (19x0.1)					M10SG8 crimping kit		4.7	6	4				
AWG24 (7x0.2)													
AWG24 (19x0.13)													
AWG26 (7x0.16)					S80	SL105							

- Select appropriate monocrimp coax twisted pair contact and cable combination.
- Select appropriate crimp tooling (hand tool, S-die set, stop bushing).
- Strip the twisted pair cable to the designated wire strip lengths.
- Insert the stripped cable into the contact. One cable is to be inserted into the inside diameter of hyring, and pushed forward into the inner contact. The second cable is to be inserted between the outside diameter of hyring and the inside diameter of the outer contact body.
- Crimp the contact.

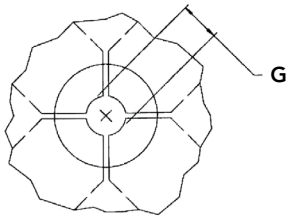


Cable strip length





Braid crimp (G) to be measured with die set fully closed



Inner conductor crimp (G) to be measured with die set fully closed

Note : all dimensions are in mm

#16 coaxial contacts

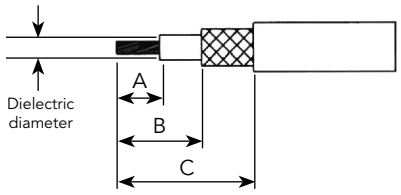
Multipiece male contact with coax cable

Cable reference	Contact	Hyring complementary compoments	Outer contact crimp tool		Inner contact crimp tool		Cable strip length		
			Crimp tool M10S1J		Crimp tool M10S1J				
			Die set	Stop bushing	Die set	Stop bushing	A	B	C
RG161U	Male: RMDXK10D28	YOC074	S221	SL471	S23D2	SL46D2	4.37	7.95	15.88
RG179							4.37	7.95	15.88
RG187U							4.37	7.95	15.88
RG188/U					S26D2		4.37	7.95	15.88
RG174/U							4.37	7.95	15.88
RG178A/U		YOC074 + RMDXB0553			S23D2		7.54	9.12	17.53
RG196U							7.54	9.12	17.53
AMPHENOL 21-598		YOC074			-		4.37	7.95	15.88
surprenant pn 8134					-		4.37	7.95	15.88

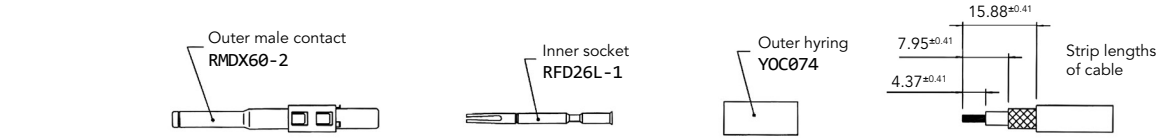
Multipiece kit details

RMDXK10D28 includes	RMDX602D28	Outer contact
	RFD26L1D28	Inner contact
	YOC074	Outer hyring
	RMDXB0553	Inner supporting sleeve

Cable strip length



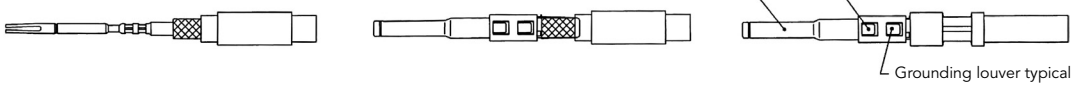
Contact assembly with dielectric diameter over 1.4mm - without inner supporting sleeve



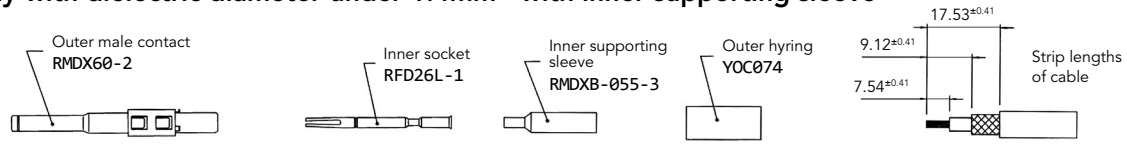
Step 1:
- Assemble outer hyring onto cable
- Assemble inner socket to inner conductor and crimp

Step 2:
- Insert the assembly into the outer male contact until the inner socket snaps into place
- The cable braid (shield) should now cover the barrel of the outer male contact as shown

Step 3:
- Slide outer hyring forward against spring and crimp in place as shown



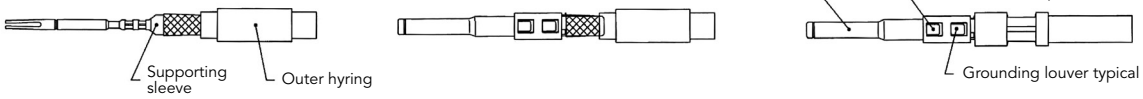
Contact assembly with dielectric diameter under 1.4mm - with inner supporting sleeve



Step 1:
- Assemble outer hyring onto cable
- Assemble supporting sleeve over dielectric and under braid
- Assemble inner socket to inner conductor, push back against sleeve and crimp

Step 2:
- Insert the assembly into the outer male contact until the inner socket snaps into place
- The cable braid (shield) should now cover the barrel of the outer male contact as shown

Step 3:
- Slide outer hyring forward against spring and crimp in place as shown



Note : all dimensions are in mm

#16 coaxial contacts

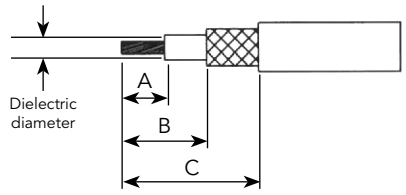
Multipiece female contact with coax cable

Cable reference	Contact	Hyring complementary compoments	Outer contact crimp tool		Inner contact crimp tool		Cable strip length		
			Crimp tool M10S1J		Crimp tool M10S1J				
			Die set	Stop bushing	Die set	Stop bushing	A	B	C
RG161U	Female: RCDXK1D28	YOC074	S221	SL471	S23D2	SL46D2	4.37	-	11.13
RG179							4.37		11.13
RG187U							4.37		11.13
RG188/U					S26D2		4.37		11.13
RG174/U							4.37		11.13
RG178A/U		YOC074 + RMDXB0553			S23D2		6.35		11.13
RG196U							6.35		11.13
AMPHENOL 21-598		YOC074			-		4.37		11.13
surprenant pn 8134					-		4.37		11.13

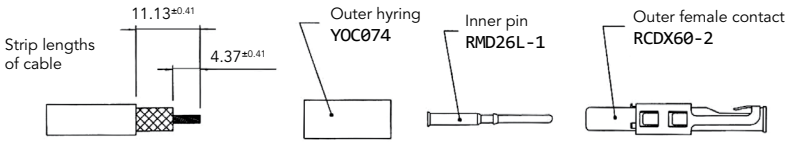
Multipiece kit details

RCDXK1D28 includes	RCDX602D28	Outer contact
	RMD26L1D28	Inner contact
	YOC074	Outer hyring
	RCDXB0553	Inner supporting sleeve

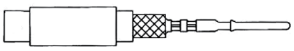
Cable strip length



Contact assembly with dielectric diameter over 1.4mm - without inner supporting sleeve

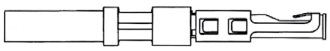


Step 1:
- Assemble outer hyring onto cable
- Assemble inner pin to inner conductor and crimp

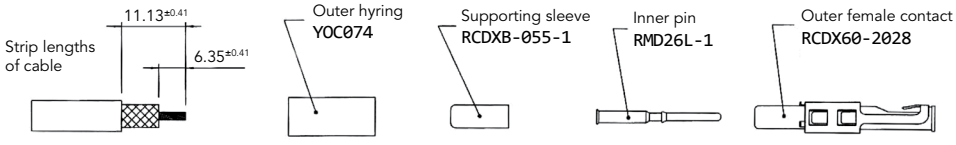


Step 2:
- Insert the assembly into the outer female contact until the inner pin snaps into place
- The cable braid (shield) should now cover the barrel of the outer female contact as shown

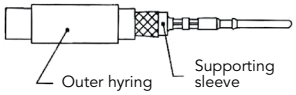
Step 3:
- Slide outer hyring forward against spring and crimp in place as shown



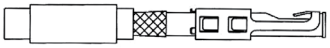
Contact assembly with dielectric diameter under 1.4mm - with inner supporting sleeve



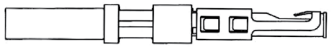
Step 1:
- Assemble outer hyring onto cable
- Assemble supporting sleeve over dielectric and under braid
- Assemble inner pin to inner conductor, push back against sleeve and crimp



Step 2:
- Insert the assembly into the outer female contact until the inner pin snaps into place
- The cable braid (shield) should now cover the barrel of the outer female contact as shown



Step 3:
- Slide outer hyring forward against spring and crimp in place as shown



Note : all dimensions are in mm

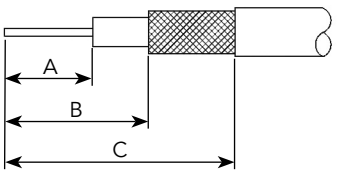
#16 coaxial contacts

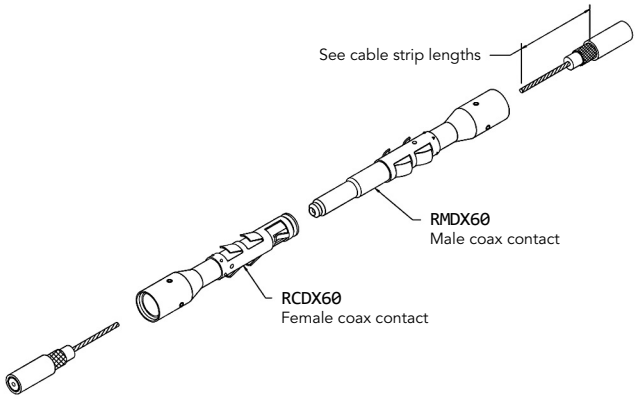
Coax cable with monocrimp contact cabling

Cable reference	Male contact	Female contact	Crimp tool	Die set	Stop bushing	Cable strip length			Inner conductor crimp		Braid crimp	
						A	B	C	g dim	t dim	g dim	t dim
CDC PIN22939200	RMDX6046D28	RCDX6016D28	M10S1J	S80	SL105	4.19	5.97	8.51	1.30/1.17	1.40/1.22	2.77/2.64	3.02/2.84
CDC PIN22939200	RMDX6046D28	RCDX6016D28		S87	SL105	5.08	6.35	8.89	1.30/1.17	1.40/1.22	2.77/2.64	3.02/2.84
CDC PIN245670000	RMDX6050D28	RCDX6016D28		S80	SL105	5.08	6.35	8.89	1.30/1.17	1.40/1.22	2.97/2.84	3.12/2.95
KX21TVT (europe) RG178 B/U	RMDX6034D28	RCDX6034D28		S82	SL105	5.08	6.35	8.89	1.30/1.17	1.32/1.17	2.84/2.74	3.07/2.9
RG178 / BU	RMDX6050D28	RCDX6016D28		S87	SL105	5.08	6.35	8.89	1.30/1.17	1.40/1.22	2.77/2.64	3.02/2.84
ampex	RMDX6032D28	RCDX6032D28		S80	SL105	5.08	6.35	11.68	1.30/1.17	1.40/1.22	2.97/2.84	3.12/2.95
TI PN 920580	RMDX6024D28	RCDX6024D28		S82	SL105	5.08	6.35	8.89	1.35/1.19	1.42/1.27	2.87/2.74	3.07/2.9
RG174/U	RMDX6032D28	RCDX6032D28		S80	SL105	5.08	6.35	11.68	1.30/1.17	1.40/1.22	2.97/2.84	3.12/2.95
Honeywell PN 58000062	RMDX6026D28	RCDX6026D28		S82	SL105	5.08	6.35	8.89	1.35/1.19	1.42/1.27	2.87/2.74	3.07/2.9
RG188A/U	RMDX6036D28	RCDX6036D28		S80	SL105	5.08	6.35	11.68	1.30/1.17	1.40/1.22	2.97/2.84	3.12/2.95
RG316/U	RMDX6036D28	RCDX6036D28		S80	SL105	5.08	6.35	11.68	1.30/1.17	1.40/1.22	2.97/2.84	3.12/2.95
PRD PN 247AS-C1123-001	RMDX6018D28	RCDX6018D28		M10SG8 ASSY'Y TOOL DIE SET STOP BUSHING M10S1J TOOL		5.08	6.35	8.89	1.22/1.17	1.35/1.22	2.92/2.79	3.12/2.97
PRD PN 247AS-C1251	RMDX6018D28	RCDX6018D28				5.08	6.35	8.89	1.22/1.17	1.35/1.22	2.92/2.79	3.12/2.97
raychem 5024A3111	RMDX6052D28	RCDX6052D28		S88	SL105	5.08	6.35	11.68	1.37/1.27	1.45/1.32	2.92/2.79	
raychem 5026e1614	RMDX6036D28	RCDX6036D28		M10SG8 ASSY'Y TOOL DIE SET STOP BUSHING M10S1J TOOL		5.08	6.35	8.89	1.22/1.17	1.35/1.22	2.92/2.79	3.12/2.97
JUDD C15013010902	RMDX6036D28	RCDX6036D28				5.08	6.35	8.89	1.22/1.17	1.35/1.22	2.92/2.79	3.12/2.97
inner cond. #30, braid diam 2.64	RMDX6050D28	-		S80	SL105	5.1	6.35	8.9	-	-	-	-
inner cond. #30, braid diam 2.29	RMDX6050D28	-		S87	SL105	4.2	6.35	8.5	-	-	-	-
inner cond. #28, braid diam 2.9	RMDX6032D28	RCDX6032D28		S80	SL105	5.1	6.35	11.7	-	-	-	-
inner cond. #26, braid diam 1.78	RMDX6024D28	RCDX6024D28		S82	SL105	5.1	6.35	8.9	-	-	-	-
inner cond. #26, braid diam 3.05	RMDX6026D28	RCDX6026D28		S82	SL105	5.1	6.35	8.9	-	-	-	-

- Select appropriate cable and contact combination.
- Select appropriate crimp tooling (hand tool, S-die set, stop bushing).
- Strip coax cable to the designated wire strip lengths.
- Insert the stripped coax into the rear of the contact.
- Crimp the contact.

Cable strip length



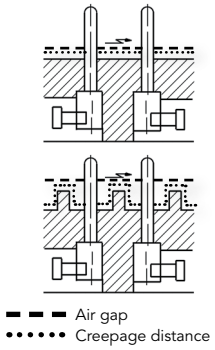


Note : all dimensions are in mm

Glossary of terms

• Clearance
Per the IEC 60664-1 it is the shortest distance between two conductive parts even over the air.

• Creepage distance
Per the IEC 60664-1 it represents the shortest distance along the surface of the insulating material between two conductive parts.



• Working voltage
Per the IEC 60664-1 it is the highest r.m.s. value of A.C. or D.C. voltage across any particular insulation which can occur when the equipment is supplied at rated voltage.

• Rated impulse voltage
Impulse withstands voltage value assigned by the manufacturer to the equipment or to a part of it characterizing the specified withstand capability of its insulation against transient overvoltage.

• Working current
It is the maximum continuous and not interrupted current able to be carried by all contacts without exceeding the maximum temperature of the insulating material.

• Transient voltage
Extract from the IEC 60664-1: Short duration overvoltage of a few millisecond or less, oscillatory or non-oscillatory, usually highly damped.

• CTI (Comparative Tracking Index)
The CTI value is commonly used to characterize the electrical breakdown properties of an insulating material. It allows users to know the tendency to create creepage paths. This value represents the maximum voltage after 50 drops of ammonium chloride solution without any breakdown.

• RTI (Relative Temperature Index):
Extract from ULs website:
Maximum service temperature for a material, where a class of critical property will not be unacceptably compromised through chemical thermal degradation, over the reasonable life of an electrical product, relative to a reference material having a confirmed, acceptable corresponding performance defined RTI.

- RTI Elec: Electrical RTI, associated with critical electrical insulating properties.

- RTI Mech Imp: Mechanical Impact RTI, associated with critical impact resistance, resilience and flexibility properties.

- RTI Mech Str: Mechanical Strength (Mechanical without Impact) RTI, associated with critical mechanical strength where impact resistance, resilience and flexibility are not essential.

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Overmoulded cable assembly

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Tooling

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Notes

Notes

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Your local contact

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