

TENMA[®] 21-19640

PRE-HEATER

Features:

- Easy to stabilize steeples linear temperature control.
- Operates with carbonless brush DC motor for efficient temperature heating and cooling stability.
- The stainless steel PCB working platform provides convenience and concision in handling.
- Best suited for preheating PCB and reworking large components.

TENMA[®]

www.Tenma.com

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I. Specifications:

Model:	21-19640
Temperature Range:	room temperature~572°F
Voltage:	110V±10%
Current:	2.1A
Power Consumption:	480max

II. Package Contents:

- 1 Preheating Station
- 1 pair of Magnetic Circuit Board Holders
- 1 Instruction Manual

III. Application:

Suitable for repairing, preheating and removing parts of communication equipment and other advanced electronic PCBs.

IV. Operation

A. Preheating of Components

1. Turn on the power/cooler switch (red), cool air will then flow continuously.
2. Set the temperature according to the components' size and position the PCB on the board holder.
3. Turn on the heating switch (WARM). Hot air will begin to flow through the air conduit.

CAUTION: Adjust temperature according to components' and PCBs, size.

B. Cooling of Components

1. Place the component and PCB on the board holder.
2. Turn on the power/cooler switch (red) to start the cooling process.

CAUTION: Do not turn on the heating switch (WARM) during the cooling process.