

# Harting Product Information



**July 2003**

## **New DIN 41612 hand crimp tooling.**



Please be advised that we have introduced a new range of hand crimp tools for DIN 41612 single crimp contacts.

The new range uses a universal tool frame which can be used with different inserts (crimp dies) for all DIN crimp contacts types BC, FC1, FC2 and FC3.

The new universal tool frame and inserts are replacements for the former part numbers 0999 000 0075, 0999 000 0076 and 0999 000 0077. The locators for these tools 0999 000 0099 and 0999 000 0086 are also superseded.

There are three different Crimp Sets available separately, one for BC and FC1 contacts, one for FC2 and another for FC3 contacts.

The new system consists of: -

- Universal tool frame without inserts (Part Number 0999 000 0620)
- Crimp Sets including crimp die insert and locator(s) (Part Numbers 0999 000 0621 to 0623)
- Service box (0999 000 0632)
- Locator ( Part Numbers 0999 000 0630 to 0631) (only for replacement purposes)

Please see enclosed cross- reference list to assist in new tool selection.

<u>Part Number</u>	<u>Description</u>	<u>For use with crimp contact part numbers</u>	<u>Part Number(s)</u>	<u>Description</u>
0999 000 0075	Tool and fixed die nest. For type B/C crimp contacts and type FC1 contacts.	0902 000 8484 0902 000 8474 0906 000 8484 0906 000 8474	0999 000 0620 and 0999 000 0621 ( order separately)	Tool frame ( 0620) and die nest ( 0621) (kit includes 2 locators)
0999 000 0099	Locator for 0999 000 0075 for B/C contacts ( 0902 000 8484 and 0902 000 8474)	X	0999 000 0630	Locator for 0999 000 0621 ( B/C contacts only) ( replacement part only )
0999 000 0076	Tool and fixed die nest. For type FC2 crimp contacts.	0906 000 8481 0906 000 8471	0999 000 0620 and 0999 000 0622 ( order separately)	Tool frame ( 0620) and die nest ( 0622) (kit includes locator)
0999 000 0077	Tool and fixed die nest. For type FC3 crimp contacts.	0906 000 8482 0906 000 8472	0999 000 0620 and 0999 000 0623 ( order separately)	Tool frame ( 0620) and die nest ( 0623) (kit includes locator)
0999 000 0086	Locator for 0999 000 0076 and 0999 000 0077 and 0999 000 0075 when using FC1 contacts ( 0906 000 8484 and 0906 000 8474 )	X	0999 000 0631	Locator for 0999 000 0621 ( FC1 contacts only), 0999 000 0622 and 0999 000 0623 . ( replacement part only )

We will end deliveries of the old hand crimp tools 0999 000 0075, 0076 and 0077 and locators 0999 000 0099, 0999 000 0086 as soon as our stocks are exhausted.