



8329TCS-Part A Slow Cure Thermal Conductive Adhesive

MG Chemicals UK Limited

Chemwatch Hazard Alert Code: 2

Version No: 7.15
Safety Data Sheet (Conforms to Regulation (EC) No 2015/830)

Issue Date: 16/08/2016
Print Date: 16/08/2016
L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	8329TCS-Part A Slow Cure Thermal Conductive Adhesive
Synonyms	SDS Code 8329TCS-Part A; 8329TCS-6ML, 8329TCS-50ML, 8329TCS-200ML
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains zinc oxide and tetraglycidyl ether/ methylene-p-dianiline adduct)
Other means of identification	Not Available

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Thermally conductive adhesive epoxy resin
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	CHEMTREC	Not Available
Emergency telephone numbers	+(44) 870-8200418	Not Available
Other emergency telephone numbers	+(1) 703-527-3887	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Considered a hazardous mixture according to Reg. (EC) No 1272/2008 and their amendments. Classified as Dangerous Goods for transport purposes.

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1, Eye Irritation Category 2, Chronic Aquatic Hazard Category 1
Legend:	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

2.2. Label elements

CLP label elements	
SIGNAL WORD	WARNING

Hazard statement(s)

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H410	Very toxic to aquatic life with long lasting effects.

Continued...

8329TCS-Part A Slow Cure Thermal Conductive Adhesive

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P280	Wear protective gloves/protective clothing/eye protection/face protection.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
------	---

REACH - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.1344-28-1. 2.215-691-6 3.Not Available 4.01-2119817795-27-XXXX, 01-2119529248-35-XXXX	34	<u>aluminium oxide</u>	Not Applicable
1.1314-13-2 2.215-222-5 3.030-013-00-7 4.01-2119463881-32-XXXX	34	<u>zinc oxide</u>	Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1; H410 ^[3]
1.28064-14-4 2.Not Available 3.Not Available 4.Not Available	26	<u>bisphenol F glycidyl ether/ formaldehyde copolymer</u>	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2, Skin Sensitizer Category 1, Chronic Aquatic Hazard Category 2; H315, H319, H317, H411, EUH019 ^[1]
1.17557-23-2 2.241-536-7 3.603-094-00-7 4.Not Available	3	<u>neopentyl glycol diglycidyl ether</u>	Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1; H315, H317 ^[3]
1.1333-86-4 2.215-609-9 3.Not Available 4.01-2119384822-32-XXXX, 01-2119489801-30-XXXX, 01-2119475601-40-XXXX	0.8	<u>carbon black</u>	Carcinogenicity Category 2; H351 ^[1]
Legend:	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI 4. Classification drawn from C&L		

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

General	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.
----------------	--

Continued...

8329TCS-Part A Slow Cure Thermal Conductive Adhesive

	<ul style="list-style-type: none"> ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary. ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.
Eye Contact	<p>If this product comes in contact with the eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with fresh running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

- ▶ Manifestation of aluminium toxicity include hypercalcaemia, anaemia, Vitamin D refractory osteodystrophy and a progressive encephalopathy (mixed dysarthria-apraxia of speech, asterixis, tremulousness, myoclonus, dementia, focal seizures). Bone pain, pathological fractures and proximal myopathy can occur.
- ▶ Symptoms usually develop insidiously over months to years (in chronic renal failure patients) unless dietary aluminium loads are excessive.
- ▶ Serum aluminium levels above 60 ug/ml indicate increased absorption. Potential toxicity occurs above 100 ug/ml and clinical symptoms are present when levels exceed 200 ug/ml.
- ▶ Deferoxamine has been used to treat dialysis encephalopathy and osteomalacia. CaNa2EDTA is less effective in chelating aluminium.

[Ellenhorn and Barceloux: Medical Toxicology]

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce 'metal fume fever' in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

- ▶ Absorption of zinc compounds occurs in the small intestine.
- ▶ The metal is heavily protein bound.
- ▶ Elimination results primarily from faecal excretion.
- ▶ The usual measures for decontamination (Ipecac Syrup, lavage, charcoal or cathartics) may be administered, although patients usually have sufficient vomiting not to require them.
- ▶ CaNa2EDTA has been used successfully to normalise zinc levels and is the agent of choice.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES**5.1. Extinguishing media**

- ▶ Foam.
- ▶ Dry chemical powder.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
-----------------------------	--

5.3. Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear full body protective clothing with breathing apparatus.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Combustible. ▶ Slight fire hazard when exposed to heat or flame. <p>Combustion products include; carbon dioxide (CO2) aldehydes other pyrolysis products typical of burning organic material. When aluminium oxide dust is dispersed in air, firefighters should wear protection against inhalation of dust particles, which can also contain hazardous substances from the fire absorbed on the alumina particles.</p>

SECTION 6 ACCIDENTAL RELEASE MEASURES**6.1. Personal precautions, protective equipment and emergency procedures**

See section 8

6.2. Environmental precautions

See section 12

8329TCS-Part A Slow Cure Thermal Conductive Adhesive

6.3. Methods and material for containment and cleaning up

Minor Spills	<p>Environmental hazard - contain spillage.</p> <ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid breathing vapours and contact with skin and eyes. 																																																																											
Major Spills	<p>Environmental hazard - contain spillage. Chemical Class: phenols and cresols For release onto land: recommended sorbents listed in order of priority.</p> <table border="1"> <thead> <tr> <th>SORBENT TYPE</th> <th>RANK</th> <th>APPLICATION</th> <th>COLLECTION</th> <th>LIMITATIONS</th> </tr> </thead> <tbody> <tr> <td colspan="5">LAND SPILL - SMALL</td> </tr> <tr> <td>cross-linked polymer - particulate</td> <td>1</td> <td>shovel</td> <td>shovel</td> <td>R, W, SS</td> </tr> <tr> <td>cross-linked polymer - pillow</td> <td>1</td> <td>throw</td> <td>pitchfork</td> <td>R, DGC, RT</td> </tr> <tr> <td>wood fiber - pillow</td> <td>1</td> <td>throw</td> <td>pitchfork</td> <td>R, P, DGC, RT</td> </tr> <tr> <td>foamed glass - pillow</td> <td>2</td> <td>shovel</td> <td>shovel</td> <td>R, W, P, DGC</td> </tr> <tr> <td>sorbent clay - particulate</td> <td>2</td> <td>shovel</td> <td>shovel</td> <td>R, I, P</td> </tr> <tr> <td>wood fibre - particulate</td> <td>3</td> <td>shovel</td> <td>shovel</td> <td>R, W, P, DGC</td> </tr> <tr> <td colspan="5">LAND SPILL - MEDIUM</td> </tr> <tr> <td>cross-linked polymer - particulate</td> <td>1</td> <td>blower</td> <td>skid loader</td> <td>R,W, SS</td> </tr> <tr> <td>cross-linked polymer - pillow</td> <td>2</td> <td>throw</td> <td>skid loader</td> <td>R, DGC, RT</td> </tr> <tr> <td>sorbent clay - particulate</td> <td>3</td> <td>blower</td> <td>skid loader</td> <td>R, I, P</td> </tr> <tr> <td>polypropylene - particulate</td> <td>3</td> <td>blower</td> <td>skid loader</td> <td>R, SS, DGC</td> </tr> <tr> <td>wood fiber - particulate</td> <td>4</td> <td>blower</td> <td>skid loader</td> <td>R, W, P, DGC</td> </tr> <tr> <td>expanded mineral - particulate</td> <td>4</td> <td>blower</td> <td>skid loader</td> <td>R, I, W, P, DGC</td> </tr> </tbody> </table> <p>Legend DGC: Not effective where ground cover is dense R: Not reusable I: Not incinerable P: Effectiveness reduced when rainy RT: Not effective where terrain is rugged SS: Not for use within environmentally sensitive sites W: Effectiveness reduced when windy Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control; R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988 Moderate hazard.</p> <ul style="list-style-type: none"> ▶ Clear area of personnel and move upwind. 	SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS	LAND SPILL - SMALL					cross-linked polymer - particulate	1	shovel	shovel	R, W, SS	cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT	wood fiber - pillow	1	throw	pitchfork	R, P, DGC, RT	foamed glass - pillow	2	shovel	shovel	R, W, P, DGC	sorbent clay - particulate	2	shovel	shovel	R, I, P	wood fibre - particulate	3	shovel	shovel	R, W, P, DGC	LAND SPILL - MEDIUM					cross-linked polymer - particulate	1	blower	skid loader	R,W, SS	cross-linked polymer - pillow	2	throw	skid loader	R, DGC, RT	sorbent clay - particulate	3	blower	skid loader	R, I, P	polypropylene - particulate	3	blower	skid loader	R, SS, DGC	wood fiber - particulate	4	blower	skid loader	R, W, P, DGC	expanded mineral - particulate	4	blower	skid loader	R, I, W, P, DGC
SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS																																																																								
LAND SPILL - SMALL																																																																												
cross-linked polymer - particulate	1	shovel	shovel	R, W, SS																																																																								
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT																																																																								
wood fiber - pillow	1	throw	pitchfork	R, P, DGC, RT																																																																								
foamed glass - pillow	2	shovel	shovel	R, W, P, DGC																																																																								
sorbent clay - particulate	2	shovel	shovel	R, I, P																																																																								
wood fibre - particulate	3	shovel	shovel	R, W, P, DGC																																																																								
LAND SPILL - MEDIUM																																																																												
cross-linked polymer - particulate	1	blower	skid loader	R,W, SS																																																																								
cross-linked polymer - pillow	2	throw	skid loader	R, DGC, RT																																																																								
sorbent clay - particulate	3	blower	skid loader	R, I, P																																																																								
polypropylene - particulate	3	blower	skid loader	R, SS, DGC																																																																								
wood fiber - particulate	4	blower	skid loader	R, W, P, DGC																																																																								
expanded mineral - particulate	4	blower	skid loader	R, I, W, P, DGC																																																																								

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ DO NOT allow clothing wet with material to stay in contact with skin
Fire and explosion protection	See section 5
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Metal can or drum ▶ Packaging as recommended by manufacturer. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<p>For aluminas (aluminium oxide):</p> <ul style="list-style-type: none"> ▶ Incompatible with hot chlorinated rubber. ▶ In the presence of chlorine trifluoride may react violently and ignite. <p>Zinc oxide:</p> <ul style="list-style-type: none"> ▶ slowly absorbs carbon dioxide from the air. ▶ may react, explosively with magnesium and chlorinated rubber when heated ▶ is incompatible with linseed oil (may cause ignition) ▶ WARNING: Avoid or control reaction with peroxides. All <i>transition metal</i> peroxides should be considered as potentially explosive. ▶ Avoid reaction with amines, mercaptans, strong acids and oxidising agents ▶ Phenols are incompatible with strong reducing substances such as hydrides, nitrides, alkali metals, and sulfides. ▶ Avoid use of aluminium, copper and brass alloys in storage and process equipment. ▶ Avoid strong acids, bases. <p>Glycidyl ethers:</p> <ul style="list-style-type: none"> ▶ may form unstable peroxides on storage in air, light, sunlight, UV light or other ionising radiation, trace metals - inhibitor should be maintained at adequate levels

8329TCS-Part A Slow Cure Thermal Conductive Adhesive

- ▶ may polymerise in contact with heat, organic and inorganic free radical producing initiators
- ▶ may polymerise with evolution of heat in contact with oxidisers, strong acids, bases and amines
- ▶ react violently with strong oxidisers, permanganates, peroxides, acyl halides, alkalis, ammonium persulfate, bromine dioxide
- ▶ attack some forms of plastics, coatings, and rubber

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION**8.1. Control parameters****DERIVED NO EFFECT LEVEL (DNEL)**

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)**INGREDIENT DATA**

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	aluminium oxide	Aluminium oxides inhalable dust / Aluminium oxides respirable dust	10 mg/m ³ / 4 mg/m ³	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	carbon black	Carbon black	3.5 mg/m ³	7 mg/m ³	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
aluminium oxide	Aluminum oxide; (Alumina)	1.5 mg/m ³	15 mg/m ³	25 mg/m ³
zinc oxide	Zinc oxide	10 mg/m ³	15 mg/m ³	2500 mg/m ³
bisphenol F glycidyl ether/ formaldehyde copolymer	Phenol, polymer with formaldehyde, oxiranylmethyl ether	12 mg/m ³	130 mg/m ³	790 mg/m ³
carbon black	Carbon black	9 mg/m ³	99 mg/m ³	590 mg/m ³

Ingredient	Original IDLH	Revised IDLH
aluminium oxide	Not Available	Not Available
zinc oxide	2,500 mg/m ³	500 mg/m ³
bisphenol F glycidyl ether/ formaldehyde copolymer	Not Available	Not Available
neopentyl glycol diglycidyl ether	Not Available	Not Available
carbon black	N.E. mg/m ³ / N.E. ppm	1,750 mg/m ³

MATERIAL DATA

for zinc oxide:

Zinc oxide intoxication (intoxication zincale) is characterised by general depression, shivering, headache, thirst, colic and diarrhoea.

Exposure to the fume may produce metal fume fever characterised by chills, muscular pain, nausea and vomiting.

For aluminium oxide and pyrophoric grades of aluminium:

Twenty seven year experience with aluminium oxide dust (particle size 96% 1.2 µm) without adverse effects either systemically or on the lung, and at a calculated concentration equivalent to 2 mg/m³ over an 8-hour shift has lead to the current recommendation of the TLV-TWA.


The limit should also apply to aluminium pyro powders whose toxicity is reportedly greater than aluminium dusts and should be protective against lung changes.

For aluminium oxide:

The experimental and clinical data indicate that aluminium oxide acts as an 'inert' material when inhaled and seems to have little effect on the lungs nor does it produce significant organic disease or toxic effects when exposures are kept under reasonable control.

[Documentation of the Threshold Limit Values], ACGIH, Sixth Edition

8.2. Exposure controls

8.2.1. Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
8.2.2. Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles.
Skin protection	See Hand protection below
Hands/feet protection	<p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p>

Continued...

8329TCS-Part A Slow Cure Thermal Conductive Adhesive

	<ul style="list-style-type: none"> ▶ When handling liquid-grade epoxy resins wear chemically protective gloves (e.g nitrile or nitrile-butadiene rubber), boots and aprons. ▶ DO NOT use cotton or leather (which absorb and concentrate the resin), polyvinyl chloride, rubber or polyethylene gloves (which absorb the resin).
Body protection	See Other protection below
Other protection	<ul style="list-style-type: none"> ▶ Overalls. ▶ P.V.C.
Thermal hazards	Not Available

Respiratory protection

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.

Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class 1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+		-	Airline**

* -Continuous Flow

** -Continuous-flow or positive pressure demand.

A (All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide (HCN), B3 = Acid gas or hydrogen cyanide (HCN), E = Sulfur dioxide (SO₂), G = Agricultural chemicals, K = Ammonia (NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds (below 65 deg C)

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties**

Appearance	Dark Grey		
Physical state	Liquid	Relative density (Water = 1)	2.41
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Available
Flash point (°C)	149	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1. Reactivity	See section 7.2
10.2. Chemical stability	<ul style="list-style-type: none"> ▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2

Continued...

8329TCS-Part A Slow Cure Thermal Conductive Adhesive

10.6. Hazardous decomposition products

See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in 'metal fume fever'. Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth.</p>
Ingestion	<p>Acute toxic responses to aluminium are confined to the more soluble forms.</p> <p>The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.</p>
Skin Contact	<p>Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic).</p> <p>The material may accentuate any pre-existing dermatitis condition</p> <p>Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions.</p> <p>Contact with aluminas (aluminium oxides) may produce a form of irritant dermatitis accompanied by pruritus.</p> <p>Though considered non-harmful, slight irritation may result from contact because of the abrasive nature of the aluminium oxide particles.</p>
Eye	<p>Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals.</p> <p>Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.</p>
Chronic	<p>Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.</p> <p>Chronic exposure to aluminas (aluminium oxides) of particle size 1.2 microns did not produce significant systemic or respiratory system effects in workers.</p> <p>When hydrated aluminas were injected intratracheally, they produced dense and numerous nodules of advanced fibrosis in rats, a reticulin network with occasional collagen fibres in mice and guinea pigs, and only a slight reticulin network in rabbits.</p> <p>Occupational exposure to aluminium compounds may produce asthma, chronic obstructive lung disease and pulmonary fibrosis. Long-term overexposure may produce dyspnoea, cough, pneumothorax, variable sputum production and nodular interstitial fibrosis; death has been reported.</p> <p>All glycidyl ethers show genotoxic potential due their alkylating properties. Those glycidyl ethers that have been investigated in long term studies exhibit more or less marked carcinogenic potential.</p> <p>On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment.</p> <p>Zinc is necessary for normal fetal growth and development. Fetal damage may result from zinc deficiency.</p> <p>Bisphenol F, bisphenol A, fluorine-containing bisphenol A (bisphenol AF), and other diphenylalkanes were found to be oestrogenic in a bioassay with MCF7 human breast cancer cells in culture. Bisphenol F (4,4'-dihydroxydiphenylmethane) has been reported to exhibit oestrogen agonistic properties in the uterotrophic assay. Bisphenol F (BPF) is present in the environment and as a contaminant of food.</p> <p>Bisphenol A exhibits hormone-like properties that raise concern about its suitability in consumer products and food containers. Bisphenol A is thought to be an endocrine disruptor which can mimic oestrogen and may lead to negative health effects.</p>

8329TCS-Part A Slow Cure Thermal Conductive Adhesive	TOXICITY	IRRITATION
	Not Available	Not Available
aluminium oxide	TOXICITY	IRRITATION
	Oral (rat) LD50: >2000 mg/kg ^[1]	Not Available
zinc oxide	TOXICITY	IRRITATION
	Oral (rat) LD50: >5000 mg/kg ^[1]	Eye (rabbit) : 500 mg/24 h - mild
		Skin (rabbit) : 500 mg/24 h - mild
bisphenol F glycidyl ether/formaldehyde copolymer	TOXICITY	IRRITATION
	dermal (rat) LD50: 4000 mg/kg ^[2]	* [Ciba-Geigy]
	Oral (rat) LD50: 4000 mg/kg ^[2]	Effects transient
		Eyes * (-) (-) Slight irritant
		May cause allergic response
		Skin * (-) (-) Slight irritant
neopentyl glycol diglycidyl ether	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 2150 mg/kg ^[2]	Skin (human): Sensitiser [Shell]
	Oral (rat) LD50: 4500 mg/kg ^[2]	

8329TCS-Part A Slow Cure Thermal Conductive Adhesive

carbon black	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >3000 mg/kg ^[2]	Not Available
	Oral (rat) LD50: >8000 mg/kg ^[1]	

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

8329TCS-Part A Slow Cure Thermal Conductive Adhesive	Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit many common characteristics with respect to animal toxicology. One such oxirane is ethyloxirane; data presented here may be taken as representative for 1,2-butylene oxide (ethyloxirane): Ethyloxirane increased the incidence of tumours of the respiratory system in male and female rats exposed via inhalation. Significant increases in nasal papillary adenomas and combined alveolar/bronchiolar adenomas and carcinomas were observed in male rats exposed to 1200 mg/m ³ ethyloxirane via inhalation for 103 weeks. There was also a significant positive trend in the incidence of combined alveolar/bronchiolar adenomas and carcinomas. Nasal papillary adenomas were also observed in 2/50 high-dose female rats with none occurring in control or low-dose animals. In mice exposed chronically via inhalation, one male mouse developed a squamous cell papilloma in the nasal cavity (300 mg/m ³) but other tumours were not observed. Tumours were not observed in mice exposed chronically via dermal exposure. When trichloroethylene containing 0.8% ethyloxirane was administered orally to mice for up to 35 weeks, followed by 0.4% from weeks 40 to 69, squamous-cell carcinomas of the forestomach occurred in 3/49 males (p=0.029, age-adjusted) and 1/48 females at week 106. Trichloroethylene administered alone did not induce these tumours and they were not observed in control animals. Two structurally related substances, oxirane (ethylene oxide) and methyloxirane (propylene oxide), which are also direct-acting alkylating agents, have been classified as carcinogenic
ZINC OXIDE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
BISPHENOL F GLYCIDYL ETHER/ FORMALDEHYDE COPOLYMER	The chemical structure of hydroxylated diphenylalkanes or bisphenols consists of two phenolic rings joined together through a bridging carbon. This class of endocrine disruptors that mimic oestrogens is widely used in industry, particularly in plastics Bisphenol A (BPA) and some related compounds exhibit oestrogenic activity in human breast cancer cell line MCF-7, but there were remarkable differences in activity. Several derivatives of BPA exhibited significant thyroid hormonal activity towards rat pituitary cell line GH3, which releases growth hormone in a thyroid hormone-dependent manner. However, BPA and several other derivatives did not show such activity. Results suggest that the 4-hydroxyl group of the A-phenyl ring and the B-phenyl ring of BPA derivatives are required for these hormonal activities, and substituents at the 3,5-positions of the phenyl rings and the bridging alkyl moiety markedly influence the activities. Bisphenols promoted cell proliferation and increased the synthesis and secretion of cell type-specific proteins. When ranked by proliferative potency, the longer the alkyl substituent at the bridging carbon, the lower the concentration needed for maximal cell yield; the most active compound contained two propyl chains at the bridging carbon. Bisphenols with two hydroxyl groups in the para position and an angular configuration are suitable for appropriate hydrogen bonding to the acceptor site of the oestrogen receptor.
NEOPENTYL GLYCOL DIGLYCIDYL ETHER	* Anchor SDS]
CARBON BLACK	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans. Inhalation (rat) TCLo: 50 mg/m ³ /6h/90D-I Nil reported
8329TCS-Part A Slow Cure Thermal Conductive Adhesive & BISPHENOL F GLYCIDYL ETHER/ FORMALDEHYDE COPOLYMER & NEOPENTYL GLYCOL DIGLYCIDYL ETHER	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
ALUMINIUM OXIDE & CARBON BLACK	No significant acute toxicological data identified in literature search.

Acute Toxicity	☹	Carcinogenicity	☹
Skin Irritation/Corrosion	✔	Reproductivity	☹
Serious Eye Damage/Irritation	✔	STOT - Single Exposure	☹
Respiratory or Skin sensitisation	✔	STOT - Repeated Exposure	☹
Mutagenicity	☹	Aspiration Hazard	☹

Legend: ✖ – Data available but does not fill the criteria for classification
✔ – Data required to make classification available
☹ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
aluminium oxide	LC50	96	Fish	0.0029mg/L	2
aluminium oxide	EC50	168	Crustacea	0.0076mg/L	2
aluminium oxide	EC50	48	Crustacea	0.7364mg/L	2
aluminium oxide	EC50	96	Algae or other aquatic plants	0.0054mg/L	2
aluminium oxide	NOEC	72	Algae or other aquatic plants	>=0.004mg/L	2
zinc oxide	BCF	336	Fish	4376.673mg/L	4
zinc oxide	EC20	72	Algae or other aquatic plants	0.023mg/L	4

Continued...

8329TCS-Part A Slow Cure Thermal Conductive Adhesive

zinc oxide	EC50	72	Algae or other aquatic plants	0.042mg/L	4
zinc oxide	LC50	96	Fish	0.112mg/L	2
zinc oxide	EC50	48	Crustacea	0.105mg/L	2
zinc oxide	NOEC	72	Algae or other aquatic plants	0.0000013mg/L	2
neopentyl glycol diglycidyl ether	LC50	96	Fish	12.318mg/L	3
carbon black	LC50	96	Fish	>100mg/L	2
carbon black	NOEC	720	Fish	17mg/L	2
carbon black	EC50	48	Crustacea	>100mg/L	2
carbon black	EC50	384	Crustacea	4.9mg/L	2
carbon black	EC50	96	Algae or other aquatic plants	95mg/L	2

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Significant environmental findings are limited. Oxiranes (including glycidyl ethers and alkyl oxides, and epoxides) exhibit common characteristics with respect to environmental fate and ecotoxicology.

for 1,2-butylene oxide (ethyloxirane):

Environmental fate: Ethyloxirane is highly soluble in water and has a very low soil-adsorption coefficient, which suggests that if released to water, adsorption of ethyloxirane to sediment and suspended solids is not expected. Volatilisation of ethyloxirane from water surfaces would be expected based on the moderate estimated Henry's Law constant.

For aluminium and its compounds and salts:

Despite its prevalence in the environment, no known form of life uses aluminium salts metabolically. In keeping with its pervasiveness, aluminium is well tolerated by plants and animals. Owing to their prevalence, potential beneficial (or otherwise) biological roles of aluminium compounds are of continuing interest.

For zinc and its compounds:

Environmental fate:

Zinc is capable of forming complexes with a variety of organic and inorganic groups (ligands). Biological activity can affect the mobility of zinc in the aquatic environment, although the biota contains relatively little zinc compared to the sediments.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
neopentyl glycol diglycidyl ether	HIGH	HIGH

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
zinc oxide	LOW (BCF = 217)
neopentyl glycol diglycidyl ether	LOW (LogKOW = 0.2342)

12.4. Mobility in soil

Ingredient	Mobility
neopentyl glycol diglycidyl ether	LOW (KOC = 10)

12.5. Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT Criteria fulfilled?	Not Available	Not Available	Not Available

12.6. Other adverse effects

No data available



SECTION 13 DISPOSAL CONSIDERATIONS**13.1. Waste treatment methods**

Product / Packaging disposal	<ul style="list-style-type: none"> Containers may still present a chemical hazard/ danger when empty. Return to supplier for reuse/ recycling if possible. <p>Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area.</p> <ul style="list-style-type: none"> DO NOT allow wash water from cleaning or process equipment to enter drains. It may be necessary to collect all wash water for treatment before disposal. Recycle wherever possible or consult manufacturer for recycling options. Consult State Land Waste Authority for disposal.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 TRANSPORT INFORMATION

8329TCS-Part A Slow Cure Thermal Conductive Adhesive

Labels Required

	
Marine Pollutant	
HAZCHEM	2Z

Land transport (ADR)

14.1.UN number	3077										
14.2.UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains zinc oxide and tetraglycidyl ether/ methylene-p-dianiline adduct)										
14.3. Transport hazard class(es)	<table border="1"> <tr> <td>Class</td> <td>9</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </table>	Class	9	Subrisk	Not Applicable						
Class	9										
Subrisk	Not Applicable										
14.4.Packing group	III										
14.5.Environmental hazard	Not Applicable										
14.6. Special precautions for user	<table border="1"> <tr> <td>Hazard identification (Kemler)</td> <td>90</td> </tr> <tr> <td>Classification code</td> <td>M7</td> </tr> <tr> <td>Hazard Label</td> <td>9</td> </tr> <tr> <td>Special provisions</td> <td>274 335 375 601</td> </tr> <tr> <td>Limited quantity</td> <td>5 kg</td> </tr> </table>	Hazard identification (Kemler)	90	Classification code	M7	Hazard Label	9	Special provisions	274 335 375 601	Limited quantity	5 kg
Hazard identification (Kemler)	90										
Classification code	M7										
Hazard Label	9										
Special provisions	274 335 375 601										
Limited quantity	5 kg										

Air transport (ICAO-IATA / DGR)

14.1. UN number	3077														
14.2. UN proper shipping name	Environmentally hazardous substance, solid, n.o.s. * (contains zinc oxide and tetraglycidyl ether/ methylene-p-dianiline adduct)														
14.3. Transport hazard class(es)	<table border="1"> <tr> <td>ICAO/IATA Class</td> <td>9</td> </tr> <tr> <td>ICAO / IATA Subrisk</td> <td>Not Applicable</td> </tr> <tr> <td>ERG Code</td> <td>9L</td> </tr> </table>	ICAO/IATA Class	9	ICAO / IATA Subrisk	Not Applicable	ERG Code	9L								
ICAO/IATA Class	9														
ICAO / IATA Subrisk	Not Applicable														
ERG Code	9L														
14.4. Packing group	III														
14.5. Environmental hazard	Not Applicable														
14.6. Special precautions for user	<table border="1"> <tr> <td>Special provisions</td> <td>A97 A158 A179 A197</td> </tr> <tr> <td>Cargo Only Packing Instructions</td> <td>956</td> </tr> <tr> <td>Cargo Only Maximum Qty / Pack</td> <td>400 kg</td> </tr> <tr> <td>Passenger and Cargo Packing Instructions</td> <td>956</td> </tr> <tr> <td>Passenger and Cargo Maximum Qty / Pack</td> <td>400 kg</td> </tr> <tr> <td>Passenger and Cargo Limited Quantity Packing Instructions</td> <td>Y956</td> </tr> <tr> <td>Passenger and Cargo Limited Maximum Qty / Pack</td> <td>30 kg G</td> </tr> </table>	Special provisions	A97 A158 A179 A197	Cargo Only Packing Instructions	956	Cargo Only Maximum Qty / Pack	400 kg	Passenger and Cargo Packing Instructions	956	Passenger and Cargo Maximum Qty / Pack	400 kg	Passenger and Cargo Limited Quantity Packing Instructions	Y956	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G
Special provisions	A97 A158 A179 A197														
Cargo Only Packing Instructions	956														
Cargo Only Maximum Qty / Pack	400 kg														
Passenger and Cargo Packing Instructions	956														
Passenger and Cargo Maximum Qty / Pack	400 kg														
Passenger and Cargo Limited Quantity Packing Instructions	Y956														
Passenger and Cargo Limited Maximum Qty / Pack	30 kg G														

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3077				
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains zinc oxide and tetraglycidyl ether/ methylene-p-dianiline adduct)				
14.3. Transport hazard class(es)	<table border="1"> <tr> <td>IMDG Class</td> <td>9</td> </tr> <tr> <td>IMDG Subrisk</td> <td>Not Applicable</td> </tr> </table>	IMDG Class	9	IMDG Subrisk	Not Applicable
IMDG Class	9				
IMDG Subrisk	Not Applicable				
14.4. Packing group	III				
14.5. Environmental hazard	Marine Pollutant				
14.6. Special precautions for user	<table border="1"> <tr> <td>EMS Number</td> <td>F-A, S-F</td> </tr> <tr> <td>Special provisions</td> <td>274 335 966 967 969</td> </tr> </table>	EMS Number	F-A, S-F	Special provisions	274 335 966 967 969
EMS Number	F-A, S-F				
Special provisions	274 335 966 967 969				

8329TCS-Part A Slow Cure Thermal Conductive Adhesive

Limited Quantities	5 kg
--------------------	------

Inland waterways transport (ADN)

14.1. UN number	3077										
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains zinc oxide and tetraglycidyl ether/ methylene-p-dianiline adduct)										
14.3. Transport hazard class(es)	9 Not Applicable										
14.4. Packing group	III										
14.5. Environmental hazard	Not Applicable										
14.6. Special precautions for user	<table border="1"> <tr> <td>Classification code</td> <td>M7</td> </tr> <tr> <td>Special provisions</td> <td>274; 335; 375; 601</td> </tr> <tr> <td>Limited quantity</td> <td>5 kg</td> </tr> <tr> <td>Equipment required</td> <td>PP, A***</td> </tr> <tr> <td>Fire cones number</td> <td>0</td> </tr> </table>	Classification code	M7	Special provisions	274; 335; 375; 601	Limited quantity	5 kg	Equipment required	PP, A***	Fire cones number	0
Classification code	M7										
Special provisions	274; 335; 375; 601										
Limited quantity	5 kg										
Equipment required	PP, A***										
Fire cones number	0										

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

ALUMINIUM OXIDE(1344-28-1.) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

UK Workplace Exposure Limits (WELs)

ZINC OXIDE(1314-13-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

BISPHENOL F GLYCIDYL ETHER/ FORMALDEHYDE COPOLYMER(28064-14-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

NEOPENTYL GLYCOL DIGLYCIDYL ETHER(17557-23-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

CARBON BLACK(1333-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

European Customs Inventory of Chemical Substances ECICS (English)

European List of Notified Chemical Substances (ELINCS)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

UK Workplace Exposure Limits (WELs)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : 67/548/EEC, 1999/45/EC, 98/24/EC, 92/85/EC, 94/33/EC, 91/689/EEC, 1999/13/EC, Commission Regulation (EU) 2015/830, Regulation (EC) No 1272/2008 and their amendments as well as the following British legislation: - The Control of Substances Hazardous to Health Regulations (COSHH) 2002 - COSHH Essentials - The Management of Health and Safety at Work Regulations 1999

15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

ECHA SUMMARY

Ingredient	CAS number	Index No	ECHA Dossier
aluminium oxide	1344-28-1.	Not Available	01-2119817795-27-XXXX, 01-2119529248-35-XXXX
Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)		Pictograms Signal Word Code(s)
			Hazard Statement Code(s)

Continued...

8329TCS-Part A Slow Cure Thermal Conductive Adhesive

1	Not Classified	GHS08, Dgr, Wng, GHS09, GHS02	H370, H332, H335, H372, H341, H317, H350, H361, H220, H315, H319, H302, H225
2	Not Classified, STOT SE 3, Acute Tox. 4, STOT RE 1, Muta. 2, Skin Sens. 1, Carc. 1B, Repr. 2, Aquatic Chronic 3, Skin Irrit. 2, Eye Irrit. 2, STOT RE 2, Flam. Liq. 2, Aquatic Chronic 4	GHS08, Dgr, Wng, GHS09, GHS02	H370, H332, H335, H372, H341, H317, H350, H361, H220, H315, H319, H302, H225

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
zinc oxide	1314-13-2	030-013-00-7	01-2119463881-32-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Aquatic Acute 1	GHS09, Wng	H360, H335, H370, H372, H314, H318, H350, H300, H330, H317, H341
2	Aquatic Acute 1, Aquatic Chronic 1, Acute Tox. 4, Repr. 1A, STOT RE 2, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, STOT SE 1, Not Classified, STOT RE 1, Skin Corr. 1B, Eye Dam. 1, Carc. 1A, Acute Tox. 2, Skin Sens. 1, Muta. 2	GHS09, Wng, GHS08, Dgr, GHS05, GHS06	H360, H335, H370, H372, H314, H318, H350, H300, H330, H317, H341
1	Aquatic Acute 1, Aquatic Chronic 1	GHS09, Wng	H360, H335, H370, H372, H314, H318, H350, H300, H330, H317, H341
2	Aquatic Acute 1, Aquatic Chronic 1	GHS09, Wng	H360, H335, H370, H372, H314, H318, H350, H300, H330, H317, H341

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
bisphenol F glycidyl ether/ formaldehyde copolymer	28064-14-4	Not Available	Not Available

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Skin Irrit. 2, Skin Sens. 1, Eye Irrit. 2, Aquatic Chronic 2	GHS07, GHS09, Wng	H315, H317, H319
2	Skin Irrit. 2, Skin Sens. 1, Eye Irrit. 2, Aquatic Chronic 2, Skin Sens. 1B, Not Classified, STOT SE 3	GHS07, GHS09, Wng	H315, H317, H319, H335

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
neopentyl glycol diglycidyl ether	17557-23-2	603-094-00-7	Not Available

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Skin Irrit. 2, Skin Sens. 1	GHS07, Wng	H315, H317
2	Skin Irrit. 2, Skin Sens. 1	GHS07, Wng	H315, H317

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
carbon black	1333-86-4	Not Available	01-2119384822-32-XXXX, 01-2119489801-30-XXXX, 01-2119475601-40-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Not Classified	GHS08, Wng, Dgr, GHS06, GHS02, GHS09	H351, H335, H319, H372, H251, H315, H228, H370, H332
2	Not Classified, Carc. 2, STOT SE 3, Eye Irrit. 2, STOT RE 2, STOT RE 1, Aquatic Chronic 4, Self-heat. 1, Self-heat. 2, Skin Irrit. 2, STOT SE 1, Aquatic Chronic 1, Flam. Sol. 2, Acute Tox. 4	GHS08, Wng, Dgr, GHS06, GHS02, GHS09	H351, H335, H319, H372, H251, H315, H228, H370, H332
2	Not Classified, Carc. 2, STOT SE 3, Eye Irrit. 2, STOT RE 2, STOT RE 1, Aquatic Chronic 4, Self-heat. 1, Self-heat. 2, Skin Irrit. 2, STOT SE 1, Aquatic Chronic 1, Flam. Sol. 2, Acute Tox. 4	GHS08, Wng, Dgr, GHS06, GHS02, GHS09	H351, H335, H319, H372, H251, H315, H228, H370, H332

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (neopentyl glycol diglycidyl ether; aluminium oxide; bisphenol F glycidyl ether/ formaldehyde copolymer; carbon black)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (bisphenol F glycidyl ether/ formaldehyde copolymer)
Japan - ENCS	Y
Korea - KECI	Y

8329TCS-Part A Slow Cure Thermal Conductive Adhesive

New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing (see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Full text Risk and Hazard codes

H220	Extremely flammable gas.
H225	Highly flammable liquid and vapour.
H228	Flammable solid.
H251	Self-heating: may catch fire.
H300	Fatal if swallowed.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H351	Suspected of causing cancer.
H360	May damage fertility or the unborn child.
H361	Suspected of damaging fertility or the unborn child.
H370	Causes damage to organs.
H372	Causes damage to organs.
H411	Toxic to aquatic life with long lasting effects.

Other information

Ingredients with multiple cas numbers

Name	CAS No
zinc oxide	1314-13-2, 175449-32-8
bisphenol F glycidyl ether/ formaldehyde copolymer	28064-14-4, 42616-71-7, 59029-73-1, 94422-39-6

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average

PC – STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit.

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL: No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index



8329TCS-Part B Slow Cure Thermal Conductive Adhesive

MG Chemicals UK Limited

Chemwatch Hazard Alert Code: 3

Version No: 2.3

Safety Data Sheet (Conforms to Regulation (EC) No 2015/830)

Issue Date: 16/08/2016

Print Date: 16/08/2016

L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	8329TCS-Part B Slow Cure Thermal Conductive Adhesive
Synonyms	SDS Code: 8329TCS-Part B, 8329TCS-6ML, 8329TCS-50ML, 8329TCS-200ML
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains zinc oxide)
Other means of identification	Not Available

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Thermally electrically conductive adhesive for bonding and thermal management
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited	MG Chemicals (Head office)
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	CHEMTREC	Not Available
Emergency telephone numbers	+(44) 870-8200418	Not Available
Other emergency telephone numbers	+(1) 703-527-3887	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Considered a hazardous mixture according to Reg. (EC) No 1272/2008 and their amendments. Classified as Dangerous Goods for transport purposes.

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	Skin Corrosion/Irritation Category 2, Eye Irritation Category 2, Chronic Aquatic Hazard Category 1, Skin Sensitizer Category 1B
Legend:	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI

2.2. Label elements

CLP label elements	
SIGNAL WORD	WARNING

Hazard statement(s)

H315	Causes skin irritation.
H319	Causes serious eye irritation.
H410	Very toxic to aquatic life with long lasting effects.
H317	May cause an allergic skin reaction.

Continued...

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P280	Wear protective gloves/protective clothing/eye protection/face protection.
P261	Avoid breathing dust/fumes.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.

Precautionary statement(s) Storage

Not Applicable

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
------	---

REACH - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.1344-28-1. 2.215-691-6 3.Not Available 4.01-2119817795-27-XXXX, 01-2119529248-35-XXXX	37	<u>aluminium oxide</u>	Not Applicable
1.1314-13-2 2.215-222-5 3.030-013-00-7 4.01-2119463881-32-XXXX	34	<u>zinc oxide</u>	Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1; H410 ^[3]
1.68541-13-9 2.Not Available 3.Not Available 4.Not Available	13	<u>linoleic acid/4,7,10-trioxa- 1,13-tridecanediamine polyamid</u>	Skin Corrosion/Irritation Category 2, Serious Eye Damage Category 1; H315, H318 ^[1]
1.68082-29-1 2.500-191-5 3.Not Available 4.Not Available	8	<u>tall oil/ triethylenetetramine polyamides</u>	Not Applicable
1.4246-51-9 2.224-207-2 3.Not Available 4.Not Available	2	<u>diethylene glycol di(3-aminopropyl) ether</u>	Metal Corrosion Category 1, Skin Corrosion/Irritation Category 1A, Serious Eye Damage Category 1, Chronic Aquatic Hazard Category 3; H290, H314, H318, H412 ^[1]
1.108-65-6 2.203-603-9 3.607-195-00-7, 607-251-00-0 4.01-2119475791-29-XXXX	1	<u>propylene glycol monomethyl ether acetate, alpha-isomer</u>	Flammable Liquid Category 3; H226 ^[3]
1.112-24-3 2.203-950-6 3.612-059-00-5 4.Not Available	0.7	<u>triethylenetetramine</u>	Acute Toxicity (Dermal) Category 4, Skin Corrosion/Irritation Category 1B, Skin Sensitizer Category 1, Chronic Aquatic Hazard Category 3; H312, H314, H317, H412 ^[3]
1.1333-86-4 2.215-609-9 3.Not Available 4.01-2119384822-32-XXXX, 01-2119489801-30-XXXX, 01-2119475601-40-XXXX	0.5	<u>carbon black</u>	Carcinogenicity Category 2; H351 ^[1]

Legend: 1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex

Continued...

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

VI 4. Classification drawn from C&L

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

General	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation. <p>If this product comes in contact with eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with water. ▶ If irritation continues, seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel. ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary. ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.
Eye Contact	<p>If this product comes in contact with eyes:</p> <ul style="list-style-type: none"> ▶ Wash out immediately with water. ▶ If irritation continues, seek medical attention. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	<p>If skin contact occurs:</p> <ul style="list-style-type: none"> ▶ Immediately remove all contaminated clothing, including footwear. ▶ Flush skin and hair with running water (and soap if available). ▶ Seek medical attention in event of irritation.
Inhalation	<ul style="list-style-type: none"> ▶ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▶ Other measures are usually unnecessary.
Ingestion	<ul style="list-style-type: none"> ▶ Immediately give a glass of water. ▶ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

- ▶ Manifestation of aluminium toxicity include hypercalcaemia, anaemia, Vitamin D refractory osteodystrophy and a progressive encephalopathy (mixed dysarthria-apraxia of speech, asterixis, tremulousness, myoclonus, dementia, focal seizures). Bone pain, pathological fractures and proximal myopathy can occur.
- ▶ Symptoms usually develop insidiously over months to years (in chronic renal failure patients) unless dietary aluminium loads are excessive.
- ▶ Serum aluminium levels above 60 ug/ml indicate increased absorption. Potential toxicity occurs above 100 ug/ml and clinical symptoms are present when levels exceed 200 ug/ml.
- ▶ Deferoxamine has been used to treat dialysis encephalopathy and osteomalacia. CaNa2EDTA is less effective in chelating aluminium.
[Ellenhorn and Barceloux: Medical Toxicology]

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce 'metal fume fever' in workers from an acute or long term exposure.

- ▶ Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- ▶ Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- ▶ Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- ▶ The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- ▶ Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

- ▶ Absorption of zinc compounds occurs in the small intestine.
- ▶ The metal is heavily protein bound.
- ▶ Elimination results primarily from faecal excretion.
- ▶ The usual measures for decontamination (Ipecac Syrup, lavage, charcoal or cathartics) may be administered, although patients usually have sufficient vomiting not to require them.
- ▶ CaNa2EDTA has been used successfully to normalise zinc levels and is the agent of choice.

[Ellenhorn and Barceloux: Medical Toxicology]

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

- ▶ Foam.
- ▶ Dry chemical powder.

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	▶ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
-----------------------------	--

5.3. Advice for firefighters

Fire Fighting	<ul style="list-style-type: none"> ▶ Alert Fire Brigade and tell them location and nature of hazard. ▶ Wear breathing apparatus plus protective gloves.
Fire/Explosion Hazard	<ul style="list-style-type: none"> ▶ Combustible solid which burns but propagates flame with difficulty; it is estimated that most organic dusts are combustible (circa 70%) - according to the circumstances under which the combustion process occurs, such materials may cause fires and / or dust explosions. ▶ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions). <p>Combustion products include; carbon monoxide (CO) carbon dioxide (CO2) nitrogen oxides (NOx) other pyrolysis products typical of burning organic material</p>

Continued...

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

When aluminium oxide dust is dispersed in air, firefighters should wear protection against inhalation of dust particles, which can also contain hazardous substances from the fire absorbed on the alumina particles.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	Environmental hazard - contain spillage. <ul style="list-style-type: none"> ▶ Clean up all spills immediately. ▶ Avoid contact with skin and eyes.
Major Spills	Environmental hazard - contain spillage. Moderate hazard. <ul style="list-style-type: none"> ▶ CAUTION: Advise personnel in area.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling	<ul style="list-style-type: none"> ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions) ▶ Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame.
Fire and explosion protection	See section 5
Other information	<ul style="list-style-type: none"> ▶ Store in original containers. ▶ Keep containers securely sealed.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	<ul style="list-style-type: none"> ▶ Polyethylene or polypropylene container. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	<p>For aluminas (aluminium oxide):</p> <ul style="list-style-type: none"> ▶ Incompatible with hot chlorinated rubber. ▶ In the presence of chlorine trifluoride may react violently and ignite. <p>Zinc oxide:</p> <ul style="list-style-type: none"> ▶ slowly absorbs carbon dioxide from the air. ▶ may react, explosively with magnesium and chlorinated rubber when heated ▶ is incompatible with linseed oil (may cause ignition) ▶ WARNING: Avoid or control reaction with peroxides. All <i>transition metal</i> peroxides should be considered as potentially explosive. ▶ Avoid strong acids, bases. ▶ Avoid reaction with oxidising agents

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	aluminium oxide	Aluminium oxides inhalable dust / Aluminium oxides respirable dust	10 mg/m ³ / 4 mg/m ³	Not Available	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxypropyl acetate	274 mg/m ³ / 50 ppm	548 mg/m ³ / 100 ppm	Not Available	Sk

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (English)	propylene glycol monomethyl ether acetate, alpha-isomer	2-Methoxy-1-methylethylacetate	275 mg/m ³ / 50 ppm	550 mg/m ³ / 100 ppm	Not Available	Skin
EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)	propylene glycol monomethyl ether acetate, alpha-isomer	1-Methoxypropyl-2-acetate	275 mg/m ³ / 50 ppm	550 mg/m ³ / 100 ppm	Not Available	Skin
UK Workplace Exposure Limits (WELs)	carbon black	Carbon black	3.5 mg/m ³	7 mg/m ³	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
aluminium oxide	Aluminum oxide; (Alumina)	1.5 mg/m ³	15 mg/m ³	25 mg/m ³
zinc oxide	Zinc oxide	10 mg/m ³	15 mg/m ³	2500 mg/m ³
diethylene glycol, di(3-aminopropyl) ether	Diethylene glycol di(3-aminopropyl) ether; (Polyglycol diamine)	13 mg/m ³	140 mg/m ³	850 mg/m ³
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, alpha-isomer; (1-Methoxypropyl-2-acetate)	Not Available	Not Available	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Propylene glycol monomethyl ether acetate, beta-isomer; (2-Methoxypropyl-1-acetate)	Not Available	Not Available	Not Available
triethylenetetramine	Triethylenetetramine	3 ppm	5.7 ppm	83 ppm
carbon black	Carbon black	9 mg/m ³	99 mg/m ³	590 mg/m ³

Ingredient	Original IDLH	Revised IDLH
aluminium oxide	Not Available	Not Available
zinc oxide	2,500 mg/m ³	500 mg/m ³
linoleic acid/4,7,10-trioxa-1,13-tridecanediamine polyamid	Not Available	Not Available
tall oil/ triethylenetetramine polyamides	Not Available	Not Available
diethylene glycol, di(3-aminopropyl) ether	Not Available	Not Available
propylene glycol monomethyl ether acetate, alpha-isomer	Not Available	Not Available
triethylenetetramine	Not Available	Not Available
carbon black	N.E. mg/m ³ / N.E. ppm	1,750 mg/m ³

MATERIAL DATA

for zinc oxide:

Zinc oxide intoxication (intoxication zincale) is characterised by general depression, shivering, headache, thirst, colic and diarrhoea.

Exposure to the fume may produce metal fume fever characterised by chills, muscular pain, nausea and vomiting.

For aluminium oxide and pyrophoric grades of aluminium:

Twenty seven year experience with aluminium oxide dust (particle size 96% 1,2 um) without adverse effects either systemically or on the lung, and at a calculated concentration equivalent to 2 mg/m³ over an 8-hour shift has lead to the current recommendation of the TLV-TWA.

The limit should also apply to aluminium pyro powders whose toxicity is reportedly greater than aluminium dusts and should be protective against lung changes.

For aluminium oxide:

The experimental and clinical data indicate that aluminium oxide acts as an 'inert' material when inhaled and seems to have little effect on the lungs nor does it produce significant organic disease or toxic effects when exposures are kept under reasonable control.

[Documentation of the Threshold Limit Values], ACGIH, Sixth Edition


Polyamide hardeners have much reduced volatility, toxicity and are much less irritating to the skin and eyes than amine hardeners. However commercial polyamides may contain a percentage of residual unreacted amine and all unnecessary contact should be avoided.

for propylene glycol monomethyl ether acetate (PGMEA)

Saturated vapour concentration: 4868 ppm at 20 C.

A two-week inhalation study found nasal effects to the nasal mucosa in animals at concentrations up to 3000 ppm.

8.2. Exposure controls

8.2.1. Appropriate engineering controls	Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
8.2.2. Personal protection	
Eye and face protection	<ul style="list-style-type: none"> ▶ Safety glasses with side shields. ▶ Chemical goggles.
Skin protection	See Hand protection below
Hands/feet protection	<p>NOTE:</p> <ul style="list-style-type: none"> ▶ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. <p>The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.</p> <p>Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not</p>

Continued...

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

	present. ▶ polychloroprene.
Body protection	See Other protection below
Other protection	▶ Overalls. ▶ P.V.C.
Thermal hazards	Not Available

Recommended material(s)**GLOVE SELECTION INDEX**

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the **computer-generated** selection:

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

Material	CPI
BUTYL	A
NEOPRENE	A
NITRILE	A
PE/EVAL/PE	A
VITON	A

* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

- ▶ Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- ▶ The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- ▶ Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- ▶ Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- ▶ Use approved positive flow mask if significant quantities of dust becomes airborne.
- ▶ Try to avoid creating dust conditions.

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES**9.1. Information on basic physical and chemical properties**

Appearance	Medium grey		
Physical state	Solid	Relative density (Water = 1)	2.3
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	>20.5
Initial boiling point and boiling range (°C)	>210	Molecular weight (g/mol)	Not Available
Flash point (°C)	148	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	Not Available	Gas group	Not Available
Solubility in water (g/L)	Immiscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2. Chemical stability	▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable.

Continued...

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhaled	<p>The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting.</p> <p>Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in 'metal fume fever'. Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth.</p>
Ingestion	<p>Acute toxic responses to aluminium are confined to the more soluble forms.</p> <p>The material has NOT been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence.</p>
Skin Contact	<p>The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.</p> <p>Contact with aluminas (aluminium oxides) may produce a form of irritant dermatitis accompanied by pruritus.</p> <p>Though considered non-harmful, slight irritation may result from contact because of the abrasive nature of the aluminium oxide particles.</p> <p>Open cuts, abraded or irritated skin should not be exposed to this material.</p> <p>Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.</p>
Eye	<p>Although the material is not thought to be an irritant (as classified by EC Directives), direct contact with the eye may cause transient discomfort characterised by tearing or conjunctival redness (as with windburn). Slight abrasive damage may also result.</p>
Chronic	<p>Practical evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a substantial number of individuals at a greater frequency than would be expected from the response of a normal population.</p> <p>Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching.</p> <p>Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals.</p> <p>Chronic exposure to aluminas (aluminium oxides) of particle size 1.2 microns did not produce significant systemic or respiratory system effects in workers. When hydrated aluminas were injected intratracheally, they produced dense and numerous nodules of advanced fibrosis in rats, a reticulin network with occasional collagen fibres in mice and guinea pigs, and only a slight reticulin network in rabbits.</p> <p>Occupational exposure to aluminium compounds may produce asthma, chronic obstructive lung disease and pulmonary fibrosis. Long-term overexposure may produce dyspnoea, cough, pneumothorax, variable sputum production and nodular interstitial fibrosis; death has been reported.</p> <p>Zinc is necessary for normal fetal growth and development. Fetal damage may result from zinc deficiency.</p> <p>Limited evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a significant number of individuals at a greater frequency than would be expected from the response of a normal population.</p> <p>Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching.</p> <p>Inhalation of epoxy resin amine hardener vapours (including polyamines and amine adducts) may produce bronchospasm and coughing episodes lasting days after cessation of the exposure. Even faint traces of these vapours may trigger an intense reaction in individuals showing 'amine asthma'.</p> <p>Sensitisation may give severe responses to very low levels of exposure, in situations where exposure may occur.</p>

8329TCS-Part B Slow Cure Thermal Conductive Adhesive	TOXICITY	IRRITATION
	Not Available	Not Available
aluminium oxide	TOXICITY	IRRITATION
	Oral (rat) LD50: >2000 mg/kg ^[1]	Not Available
zinc oxide	TOXICITY	IRRITATION
	Oral (rat) LD50: >5000 mg/kg ^[1]	Eye (rabbit) : 500 mg/24 h - mild
		Skin (rabbit) : 500 mg/24 h - mild
linoleic acid/4,7,10-trioxo-1,13-tridecanediamine polyamid	TOXICITY	IRRITATION
	Not Available	Not Available
tall oil/ triethylenetetramine polyamides	TOXICITY	IRRITATION
	Oral (rat) LD50: >5000 mg/kg ^[2]	* [Gibson-Homans Co.]
		**[Devoe]
		Nil reported
diethylene glycol, di(3-aminopropyl) ether	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 2500 mg/kg ^[2]	Nil reported
	Oral (rat) LD50: 4290 mg/kg ^[2]	

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

propylene glycol monomethyl ether acetate, alpha-isomer	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	* [CCINFO]
	Inhalation (rat) LC50: 4345 ppm/6hr ^[2]	Nil reported
	Oral (rat) LD50: >14.1 ml ^[1]	
triethylenetetramine	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: 805 mg/kg ^[2]	Eye (rabbit): 20 mg/24 h - moderate
	Oral (rat) LD50: 2500 mg/kg ^[2]	Eye (rabbit); 49 mg - SEVERE
		Skin (rabbit): 490 mg open SEVERE
		Skin (rabbit): 5 mg/24 SEVERE
carbon black	TOXICITY	IRRITATION
	Dermal (rabbit) LD50: >3000 mg/kg ^[2]	Not Available
	Oral (rat) LD50: >8000 mg/kg ^[1]	

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. * Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

8329TCS-Part B Slow Cure Thermal Conductive Adhesive	<p>Allergic reactions which develop in the respiratory passages as bronchial asthma or rhinoconjunctivitis, are mostly the result of reactions of the allergen with specific antibodies of the IgE class and belong in their reaction rates to the manifestation of the immediate type. In addition to the allergen-specific potential for causing respiratory sensitisation, the amount of the allergen, the exposure period and the genetically determined disposition of the exposed person are likely to be decisive. Factors which increase the sensitivity of the mucosa may play a role in predisposing a person to allergy. They may be genetically determined or acquired, for example, during infections or exposure to irritant substances. Immunologically the low molecular weight substances become complete allergens in the organism either by binding to peptides or proteins (haptens) or after metabolism (prohaptens).</p> <p>Particular attention is drawn to so-called atopic diathesis which is characterised by an increased susceptibility to allergic rhinitis, allergic bronchial asthma and atopic eczema (neurodermatitis) which is associated with increased IgE synthesis.</p> <p>Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.</p>
DIETHYLENE GLYCOL, DI(3-AMINOPROPYL) ETHER	<p>The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis. The material may produce respiratory tract irritation. Symptoms of pulmonary irritation may include coughing, wheezing, laryngitis, shortness of breath, headache, nausea, and a burning sensation.</p> <p>Unlike most organs, the lung can respond to a chemical insult or a chemical agent, by first removing or neutralising the irritant and then repairing the damage (inflammation of the lungs may be a consequence).</p> <p>The repair process (which initially developed to protect mammalian lungs from foreign matter and antigens) may, however, cause further damage to the lungs (fibrosis for example) when activated by hazardous chemicals. Often, this results in an impairment of gas exchange, the primary function of the lungs. Therefore prolonged exposure to respiratory irritants may cause sustained breathing difficulties.</p>
PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER	<p>for propylene glycol ethers (PGEs): Typical propylene glycol ethers include propylene glycol n-butylether (PnB); dipropylene glycol n-butyl ether (DPnB); dipropylene glycol methylether acetate (DPMA); tripropylene glycol methyl ether (TPM).</p> <p>Testing of a wide variety of propylene glycol ethers Testing of a wide variety of propylene glycol ethers has shown that propylene glycol-based ethers are less toxic than some ethers of the ethylene series. The common toxicities associated with the lower molecular weight homologues of the ethylene series, such as adverse effects on reproductive organs, the developing embryo and fetus, blood (haemolytic effects), or thymus, are not seen with the commercial-grade propylene glycol ethers. In the ethylene series, metabolism of the terminal hydroxyl group produces an alkoxyacetic acid. The reproductive and developmental toxicities of the lower molecular weight homologues in the ethylene series are due specifically to the formation of methoxyacetic and ethoxyacetic acids. Longer chain length homologues in the ethylene series are not associated with the reproductive toxicity but can cause haemolysis in sensitive species, also through formation of an alkoxyacetic acid. The predominant alpha isomer of all the PGEs (thermodynamically favored during manufacture of PGEs) is a secondary alcohol incapable of forming an alkoxypropionic acid. In contrast beta-isomers are able to form the alkoxypropionic acids and these are linked to teratogenic effects (and possibly haemolytic effects).</p> <p>This alpha isomer comprises greater than 95% of the isomeric mixture in the commercial product.</p> <p>Because the alpha isomer cannot form an alkoxypropionic acid, this is the most likely reason for the lack of toxicity shown by the PGEs as distinct from the lower molecular weight ethylene glycol ethers. More importantly, however, very extensive empirical test data show that this class of commercial-grade glycol ether presents a low toxicity hazard. PGEs, whether mono-, di- or tripropylene glycol-based (and no matter what the alcohol group), show a very similar pattern of low to non-detectable toxicity of any type at doses or exposure levels greatly exceeding those showing pronounced effects from the ethylene series. One of the primary metabolites of the propylene glycol ethers is propylene glycol, which is of low toxicity and completely metabolised in the body.</p> <p>As a class, the propylene glycol ethers are rapidly absorbed and distributed throughout the body when introduced by inhalation or oral exposure. Dermal absorption is somewhat slower but subsequent distribution is rapid. Most excretion for PGEs is via the urine and expired air. A small portion is excreted in the faeces.</p> <p>As a group PGEs exhibit low acute toxicity by the oral, dermal, and inhalation routes. Rat oral LD50s range from >3,000 mg/kg (PnB) to >5,000 mg/kg (DPMA). Dermal LD50s are all > 2,000 mg/kg (PnB, & DPnB; where no deaths occurred), and ranging up to >15,000 mg/kg (TPM). Inhalation LC50 values were higher than 5,000 mg/m³ for DPMA (4-hour exposure), and TPM (1-hour exposure). For DPnB the 4-hour LC50 is >2,040 mg/m³. For PnB, the 4-hour LC50 was >651 ppm (>3,412 mg/m³), representing the highest practically attainable vapor level. No deaths occurred at these concentrations. PnB and TPM are moderately irritating to eyes while the remaining category members are only slightly irritating to non-irritating. PnB is moderately irritating to skin while the remaining category members are slightly non-irritating. None are skin sensitizers.</p> <p>In repeated dose studies ranging in duration from 2 to 13 weeks, few adverse effects were found even at high exposure levels and effects that did occur were mild in nature. By the oral route of administration, NOAELs of 350 mg/kg-d (PnB – 13 wk) and 450 mg/kg-d (DPnB – 13 wk) were observed for liver and kidney weight increases (without accompanying histopathology). LOAELs for these two chemicals were 1000 mg/kg-d (highest dose tested).</p> <p>Dermal repeated-dose toxicity tests have been performed for many PGEs. For PnB, no effects were seen in a 13-wk study at doses as high as 1,000 mg/kg-d. A dose of 273 mg/kg-d constituted a LOAEL (increased organ weights without histopathology) in a 13-week dermal study for DPnB. For TPM, increased kidney weights (no histopathology) and transiently decreased body weights were found at a dose of 2,895 mg/kg-d in a 90-day study in rabbits. By inhalation, no effects were observed in 2-week studies in rats at the highest tested concentrations of 3244 mg/m³ (600 ppm) for PnB and 2,010 mg/m³ (260 ppm) for DPnB. TPM</p>

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

	<p>caused increased liver weights without histopathology by inhalation in a 2-week study at a LOAEL of 360 mg/m³ (43 ppm). In this study, the highest tested TPM concentration, 1010 mg/m³ (120 ppm), also caused increased liver weights without accompanying histopathology. Although no repeated-dose studies are available for the oral route for TPM, or for any route for DPMA, it is anticipated that these chemicals would behave similarly to other category members. One and two-generation reproductive toxicity testing has been conducted in mice, rats, and rabbits via the oral or inhalation routes of exposure on PM and PMA. In an inhalation rat study using PM, the NOAEL for parental toxicity is 300 ppm (1106 mg/m³) with decreases in body and organ weights occurring at the LOAEL of 1000 ppm (3686 mg/m³). For offspring toxicity the NOAEL is 1000 ppm (3686 mg/m³), with decreased body weights occurring at 3000 ppm (11058 mg/m³). For PMA, the NOAEL for parental and offspring toxicity is 1000 mg/kg/d. In a two generation gavage study in rats. No adverse effects were found on reproductive organs, fertility rates, or other indices commonly monitored in such studies. In addition, there is no evidence from histopathological data from repeated-dose studies for the category members that would indicate that these chemicals would pose a reproductive hazard to human health.</p> <p>In developmental toxicity studies many PGEs have been tested by various routes of exposure and in various species at significant exposure levels and show no frank developmental effects. Due to the rapid hydrolysis of DPMA to DPM, DPMA would not be expected to show teratogenic effects. At high doses where maternal toxicity occurs (e.g., significant body weight loss), an increased incidence of some anomalies such as delayed skeletal ossification or increased 13th ribs, have been reported. Commercially available PGEs showed no teratogenicity.</p> <p>The weight of the evidence indicates that propylene glycol ethers are not likely to be genotoxic. <i>In vitro</i>, negative results have been seen in a number of assays for PnB, DPnB, DPMA and TPM. Positive results were only seen in 3 out of 5 chromosome aberration assays in mammalian cells with DPnB. However, negative results were seen in a mouse micronucleus assay with DPnB and PM. Thus, there is no evidence to suggest these PGEs would be genotoxic <i>in vivo</i>. In a 2-year bioassay on PM, there were no statistically significant increases in tumors in rats and mice.</p> <p>A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects.</p> <p>The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.]</p> <p>A BASF report (in ECETOC) showed that inhalation exposure to 545 ppm PGMEA (beta isomer) was associated with a teratogenic response in rabbits; but exposure to 145 ppm and 36 ppm had no adverse effects. The beta isomer of PGMEA comprises only 10% of the commercial material, the remaining 90% is alpha isomer. Hazard appears low but emphasizes the need for care in handling this chemical. [I.C.] *Shin-Etsu SDS</p>
<p>TRIETHYLENETETRAMINE</p>	<p>Handling ethyleneamine products is complicated by their tendency to react with other chemicals, such as carbon dioxide in the air, which results in the formation of solid carbamates. Because of their ability to produce chemical burns, skin rashes, and asthma-like symptoms, ethyleneamines also require substantial care in handling. Higher molecular weight ethyleneamines are often handled at elevated temperatures further increasing the possibility of vapor exposure to these compounds.</p> <p>Because of the fragility of eye tissue, almost any eye contact with any ethyleneamine may cause irreparable damage, even blindness. A single, short exposure to ethyleneamines, may cause severe skin burns, while a single, prolonged exposure may result in the material being absorbed through the skin in harmful amounts. Exposures have caused allergic skin reactions in some individuals. Single dose oral toxicity of ethyleneamines is low. The oral LD₅₀ for rats is in the range of 1000 to 4500 mg/kg for the ethyleneamines.</p> <p>In general, the low-molecular weight polyamines have been positive in the Ames assay, increase sister chromatid exchange in Chinese hamster ovary (CHO) cells, and are positive for unscheduled DNA synthesis although they are negative in the mouse micronucleus assay. It is believed that the positive results are based on its ability to chelate copper.</p> <p>The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.</p> <p>The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis.</p> <p>Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.</p> <p>For alkyl polyamines:</p> <p>The alkyl polyamines cluster consists of organic compounds containing two terminal primary amine groups and at least one secondary amine group. Typically these substances are derivatives of ethylenediamine, propylenediamine or hexanediamine. The molecular weight range for the entire cluster is relatively narrow, ranging from 103 to 232</p> <p>Acute toxicity of the alkyl polyamines cluster is low to moderate via oral exposure and a moderate to high via dermal exposure. Cluster members have been shown to be eye irritants, skin irritants, and skin sensitizers in experimental animals. Repeated exposure in rats via the oral route indicates a range of toxicity from low to high hazard. Most cluster members gave positive results in tests for potential genotoxicity.</p> <p>Limited carcinogenicity studies on several members of the cluster showed no evidence of carcinogenicity. Unlike aromatic amines, aliphatic amines are not expected to be potential carcinogens because they are not expected to undergo metabolic activation, nor would activated intermediates be stable enough to reach target macromolecules.</p> <p>Polyamines potentiate NMDA induced whole-cell currents in cultured striatal neurons</p> <p>Triethylenetetramine (TETA) is a severe irritant to skin and eyes and induces skin sensitisation.</p> <p>TETA is of moderate acute toxicity: LD₅₀(oral, rat) > 2000 mg/kg bw, LD₅₀(dermal, rabbit) = 550 - 805 mg/kg bw. Acute exposure to saturated vapour via inhalation was tolerated without impairment. Exposure to aerosol leads to reversible irritations of the mucous membranes in the respiratory tract.</p> <p>Following repeated oral dosing via drinking water only in mice but not in rats at concentration of 3000 ppm there were signs of impairment. The NOAEL is 600 ppm [92 mg/kg bw (oral, 90 days)]. Lifelong dermal application to mice (1.2 mg/mouse) did not result in tumour formation.</p> <p>There are differing results of the genetic toxicity for TETA. The positive results of the <i>in vitro</i> tests may be the result of a direct genetic action as well as a result of an interference with essential metal ions. Due to this uncertainty of the <i>in vitro</i> tests, the genetic toxicity of TETA has to be assessed on the basis of <i>in vivo</i> tests.</p> <p>The <i>in vivo</i> micronucleus tests (i.p. and oral) and the SLRL tests showed negative results.</p> <p>There are no human data on reproductive toxicity (fertility assessment). The analogue diethylenetriamine had no effects on reproduction. TETA shows developmental toxicity in animal studies if the chelating property of the substance is effective. The NOEL is 830 mg/kg bw (oral).</p> <p>Experience with female patients suffering from Wilson's disease demonstrated that no miscarriages and no foetal abnormalities occur during treatment with TETA.</p> <p>In rats, there are several studies concerning developmental toxicity. The oral treatment of rats with 75, 375 and 750 mg/kg resulted in no effects on dams and fetuses, except slight increased fetal body weight. After oral treatment of rats with 830 or 1670 mg/kg bw only in the highest dose group increased foetal abnormalities in 27/44 fetuses (69.2%) were recorded, when simultaneously the copper content of the feed was reduced. Copper supplementation in the feed reduced significantly the fetal abnormalities of the highest dose group to 3/51 (6.5% foetus). These findings suggest that the developmental toxicity is produced as a secondary consequence of the chelating properties of TETA.</p> <p>Exposure to the material for prolonged periods may cause physical defects in the developing embryo (teratogenesis).</p>
<p>CARBON BLACK</p>	<p>WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.</p> <p>Inhalation (rat) TCLo: 50 mg/m³/6h/90D-I Nil reported</p>
<p>8329TCS-Part B Slow Cure Thermal Conductive Adhesive & TRIETHYLENETETRAMINE</p>	<p>The following information refers to contact allergens as a group and may not be specific to this product.</p> <p>Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.</p>

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

<p>8329TCS-Part B Slow Cure Thermal Conductive Adhesive & LINOLEIC ACID/4,7,10-TRIOXA-1,13-TRIDECANEDIAMINE POLYAMID</p>	<p>For Fatty Nitrogen Derived (FND)Amides (including several high molecular weight alkyl amino acid amides) The chemicals in the FattyNitrogen Derived (FND) Amides of surfactants are similar to the class ingeneral as to physical/chemical properties, environmental fate and toxicity. Humanexposure to these chemicals is substantially documented. Some typical applications of FNDAmides are: masonry cement additive; curingagent for epoxy resins; closed hydrocarbon systems in oil field production,refineries and chemical plants; and slip and antiblocking additives forpolymers. The safety of the FND Amides tohumans is recognised by the U.S. FDA, which has approved stearamide, oleamideand/or erucamide for adhesives; coatings for articles in food contact; coatingsfor polyolefin films; defoaming agents for manufacture of paper and paperboard;animal glue (defoamer in food packaging); in EVA copolymers for food packaging;lubricants for manufacture of metallic food packaging; irradiation of preparedfoods; release agents in manufacture of food packaging materials, food contactsurface of paper and paperboard; cellophane in food packaging; closure sealinggaskets; and release agents in polymeric resins and petroleum wax. The loworder of toxicity indicates that the use of FND Amides does not pose asignificant hazard to human health. The differences in chain length,degree of saturation of the carbon chains, source of the natural oils, oraddition of an amino group in the chain would not be expected to have an impacton the toxicity profile. This conclusion is supported by a number of studies inthe FND family of chemicals (amines, cationics, and amides as separatecategories) that show no differences in the length or degree of saturation ofthe alkyl substituents and is also supported by the limited toxicity of theselong-chain substituted chemicals The Fatty nitrogen-derived amides(FND amides) comprise four categories: Subcategory I: Substituted Amides Subcategory II: Fatty Acid Reaction Products with Amino Compounds(Note: Subcategory II chemicals, in many cases, contain Subcategory I chemicalsas major components) Subcategory III: Imidazole Derivatives Subcategory IV: FND Amphoterics Acute Toxicity: The lowacute oral toxicity of the FND Amides is well established across allSubcategories by the available data. The limited acute toxicity of thesechemicals is also confirmed by four acute dermal and two acute inhalationstudies Repeated Dose and ReproductiveToxicity: Two subchronic toxicity studies demonstrating low toxicity areavailable for Subcategory I chemicals. In addition, a 5-day repeated dose studyfor a third chemical confirmed the minimal toxicity of these chemicals. Sincethe Subcategory I chemicals are major components of many Subcategory IIchemicals, and based on the low repeat-dose toxicity of the amino compounds(e.g. diethanolamine, triethanolamine) used for producing the Subcategory IIderivatives, the Subcategory I repeat-dose toxicity studies adequately supportSubcategory II. Two subchronic toxicity studiesin Subcategory III confirmed the low order of repeat dose toxicity for the FNDAmides Imidazole derivatives. For Subcategory IV, two subchronic toxicitiestudies for one of the chemicals indicated a low order of repeat-dose toxicity forthe FND amphoteric salts similar to that seen in the other categories. Genetic Toxicity <i>in vitro</i>:Based on the lack of effect of one or more chemicals in eachsubcategory, adequate data for mutagenic activity as measured by the <i>Salmonella</i>reverse mutation assay exist for all of the subcategories. Developmental Toxicity: Adevelopmental toxicity study in Subcategory I and in Subcategory IV and a thirdstudy for a chemical in Subcategory III are available. The studies indicatethese chemicals are not developmental toxicants, as expected based on theirstructures, molecular weights, physical properties and knowledge of similarchemicals. As above for repeat-dose toxicity, the data for Subcategory I areadequate to support Subcategory II. In evaluating potential toxicityof the FND Amides chemicals, it is also useful to review the available data forthe related FND Cationic and FND Amines Category chemicals. Acute oral toxicitiestudies (approximately 80 studies for 40 chemicals in the three categories)provide LD50 values from approximately 400 to 10,000 mg/kg with no apparentorgan specific toxicity. Similarly, repeated dose toxicity studies(approximately 35 studies for 15 chemicals) provide NOAELs between 10 and 100mg/kg/day for rats and slightly lower for dogs. More than 60 genetic toxicitiestudies (<i>in vitro</i> bacterial and mammalian cells as well as <i>in vivo</i> studies)indicated no mutagenic activity among more than 30 chemicals tested. Forreproductive evaluations, 14 studies evaluated reproductive endpoints and/orreproductive organs for 11 chemicals, and 15 studies evaluated developmentaltotoxicity for 13 chemicals indicating no reproductive or developmental effectsfor the FND group as a whole.</p>		
<p>ALUMINIUM OXIDE & LINOLEIC ACID/4,7,10-TRIOXA-1,13-TRIDECANEDIAMINE POLYAMID & CARBON BLACK</p>	<p>No significant acute toxicological data identified in literature search.</p>		
<p>ZINC OXIDE & DIETHYLENE GLYCOL, DI(3-AMINOPROPYL) ETHER</p>	<p>The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.</p>		
<p>DIETHYLENE GLYCOL, DI(3-AMINOPROPYL) ETHER & TRIETHYLENETETRAMINE</p>	<p>Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.</p>		
<p>Acute Toxicity</p>	<p>☒</p>	<p>Carcinogenicity</p>	<p>☒</p>
<p>Skin Irritation/Corrosion</p>	<p>✔</p>	<p>Reproductivity</p>	<p>☒</p>
<p>Serious Eye Damage/Irritation</p>	<p>✔</p>	<p>STOT - Single Exposure</p>	<p>☒</p>
<p>Respiratory or Skin sensitisation</p>	<p>✔</p>	<p>STOT - Repeated Exposure</p>	<p>☒</p>
<p>Mutagenicity</p>	<p>☒</p>	<p>Aspiration Hazard</p>	<p>☒</p>

Legend: ✘ – Data available but does not fill the criteria for classification
✔ – Data required to make classification available
☒ – Data Not Available to make classification

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
aluminium oxide	LC50	96	Fish	0.0029mg/L	2
aluminium oxide	EC50	168	Crustacea	0.0076mg/L	2
aluminium oxide	EC50	48	Crustacea	0.7364mg/L	2

Continued...

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

aluminium oxide	EC50	96	Algae or other aquatic plants	0.0054mg/L	2
aluminium oxide	NOEC	72	Algae or other aquatic plants	>=0.004mg/L	2
zinc oxide	BCF	336	Fish	4376.673mg/L	4
zinc oxide	EC20	72	Algae or other aquatic plants	0.023mg/L	4
zinc oxide	EC50	72	Algae or other aquatic plants	0.042mg/L	4
zinc oxide	LC50	96	Fish	0.112mg/L	2
zinc oxide	EC50	48	Crustacea	0.105mg/L	2
zinc oxide	NOEC	72	Algae or other aquatic plants	0.000013mg/L	2
tall oil/ triethylenetetramine polyamides	LC50	96	Fish	7.07mg/L	2
tall oil/ triethylenetetramine polyamides	EC50	24	Crustacea	9.72mg/L	2
tall oil/ triethylenetetramine polyamides	EC50	48	Crustacea	7.07mg/L	2
tall oil/ triethylenetetramine polyamides	EC50	72	Algae or other aquatic plants	4.34mg/L	2
tall oil/ triethylenetetramine polyamides	NOEC	72	Algae or other aquatic plants	0.5mg/L	2
diethylene glycol, di(3-aminopropyl) ether	EC50	96	Algae or other aquatic plants	268.339mg/L	3
diethylene glycol, di(3-aminopropyl) ether	LC50	96	Fish	>215- <464mg/L	2
diethylene glycol, di(3-aminopropyl) ether	EC50	48	Crustacea	218.16mg/L	2
diethylene glycol, di(3-aminopropyl) ether	NOEC	Not Applicable	Crustacea	>1mg/L	2
diethylene glycol, di(3-aminopropyl) ether	EC50	72	Algae or other aquatic plants	>500mg/L	2
propylene glycol monomethyl ether acetate, alpha-isomer	EC50	96	Algae or other aquatic plants	9.337mg/L	3
propylene glycol monomethyl ether acetate, alpha-isomer	LC50	96	Fish	100mg/L	1
propylene glycol monomethyl ether acetate, alpha-isomer	NOEC	336	Fish	47.5mg/L	2
propylene glycol monomethyl ether acetate, alpha-isomer	EC50	48	Crustacea	373mg/L	2
propylene glycol monomethyl ether acetate, alpha-isomer	EC50	504	Crustacea	>100mg/L	2
triethylenetetramine	EC50	48	Crustacea	31.1mg/L	1
triethylenetetramine	EC10	72	Algae or other aquatic plants	0.67mg/L	1
triethylenetetramine	EC50	72	Algae or other aquatic plants	2.5mg/L	1
triethylenetetramine	NOEC	72	Algae or other aquatic plants	<2.5mg/L	1
triethylenetetramine	LC50	96	Fish	180mg/L	1
carbon black	LC50	96	Fish	>100mg/L	2
carbon black	NOEC	720	Fish	17mg/L	2
carbon black	EC50	48	Crustacea	>100mg/L	2
carbon black	EC50	384	Crustacea	4.9mg/L	2
carbon black	EC50	96	Algae or other aquatic plants	95mg/L	2

Legend:

Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Very toxic to aquatic organisms.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

For aluminium and its compounds and salts:

Despite its prevalence in the environment, no known form of life uses aluminium salts metabolically. In keeping with its pervasiveness, aluminium is well tolerated by plants and animals. Owing to their prevalence, potential beneficial (or otherwise) biological roles of aluminium compounds are of continuing interest.

For zinc and its compounds:

Environmental fate:

Zinc is capable of forming complexes with a variety of organic and inorganic groups (ligands). Biological activity can affect the mobility of zinc in the aquatic environment, although the biota contains relatively little zinc compared to the sediments.

DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Continued...

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

Ingredient	Persistence: Water/Soil	Persistence: Air
diethylene glycol, di(3-aminopropyl) ether	HIGH	HIGH
propylene glycol monomethyl ether acetate, alpha-isomer	LOW	LOW
triethylenetetramine	LOW	LOW

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
zinc oxide	LOW (BCF = 217)
diethylene glycol, di(3-aminopropyl) ether	LOW (LogKOW = -1.4594)
propylene glycol monomethyl ether acetate, alpha-isomer	LOW (LogKOW = 0.56)
triethylenetetramine	LOW (LogKOW = -2.6464)

12.4. Mobility in soil

Ingredient	Mobility
diethylene glycol, di(3-aminopropyl) ether	LOW (KOC = 10)
propylene glycol monomethyl ether acetate, alpha-isomer	HIGH (KOC = 1.838)
triethylenetetramine	LOW (KOC = 309.9)

12.5. Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT Criteria fulfilled?	Not Available	Not Available	Not Available

12.6. Other adverse effects

No data available



SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Product / Packaging disposal	<ul style="list-style-type: none"> ▶ Containers may still present a chemical hazard/ danger when empty. ▶ Return to supplier for reuse/ recycling if possible. ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 TRANSPORT INFORMATION

Labels Required

	
Marine Pollutant	
HAZCHEM	2Z

Land transport (ADR)

14.1. UN number	3077				
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains zinc oxide)				
14.3. Transport hazard class(es)	<table border="1"> <tbody> <tr> <td>Class</td> <td>9</td> </tr> <tr> <td>Subrisk</td> <td>Not Applicable</td> </tr> </tbody> </table>	Class	9	Subrisk	Not Applicable
Class	9				
Subrisk	Not Applicable				

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

14.4.Packing group	III	
14.5.Environmental hazard	Not Applicable	
14.6. Special precautions for user	Hazard identification (Kemler)	90
	Classification code	M7
	Hazard Label	9
	Special provisions	274 335 375 601
	Limited quantity	5 kg

Air transport (ICAO-IATA / DGR)

14.1. UN number	3077	
14.2. UN proper shipping name	Environmentally hazardous substance, solid, n.o.s. * (contains zinc oxide)	
14.3. Transport hazard class(es)	ICAO/IATA Class	9
	ICAO / IATA Subrisk	Not Applicable
	ERG Code	9L
14.4. Packing group	III	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Special provisions	A97 A158 A179 A197
	Cargo Only Packing Instructions	956
	Cargo Only Maximum Qty / Pack	400 kg
	Passenger and Cargo Packing Instructions	956
	Passenger and Cargo Maximum Qty / Pack	400 kg
	Passenger and Cargo Limited Quantity Packing Instructions	Y956
	Passenger and Cargo Limited Maximum Qty / Pack	30 kg G

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	3077	
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains zinc oxide)	
14.3. Transport hazard class(es)	IMDG Class	9
	IMDG Subrisk	Not Applicable
14.4. Packing group	III	
14.5. Environmental hazard	Marine Pollutant	
14.6. Special precautions for user	EMS Number	F-A, S-F
	Special provisions	274 335 966 967 969
	Limited Quantities	5 kg

Inland waterways transport (ADN)

14.1. UN number	3077	
14.2. UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (contains zinc oxide)	
14.3. Transport hazard class(es)	9 Not Applicable	
14.4. Packing group	III	
14.5. Environmental hazard	Not Applicable	
14.6. Special precautions for user	Classification code	M7
	Special provisions	274; 335; 375; 601
	Limited quantity	5 kg
	Equipment required	PP, A***
	Fire cones number	0

Transport in bulk according to Annex II of MARPOL and the IBC code

Continued...

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

ALUMINIUM OXIDE(1344-28-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

UK Workplace Exposure Limits (WELs)

ZINC OXIDE(1314-13-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

LINOLEIC ACID/4,7,10-TRIOXA-1,13-TRIDECANEDIAMINE POLYAMID(68541-13-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

Not Applicable

TALL OIL/ TRIETHYLENETETRAMINE POLYAMIDES(68082-29-1) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Union (EU) No-Longer Polymers List (NLP) (67/548/EEC)

DIETHYLENE GLYCOL, DI(3-AMINOPROPYL) ETHER(4246-51-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

PROPYLENE GLYCOL MONOMETHYL ETHER ACETATE, ALPHA-ISOMER(108-65-6) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU Consolidated List of Indicative Occupational Exposure Limit Values (IOELVs)

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

EU REACH Regulation (EC) No 1907/2006 - Annex XVII (Appendix 6) Toxic to reproduction: category 1B (Table 3.1)/category 2 (Table 3.2)

Europe AeroSpace and Defence Industries Association of Europe (ASD) REACH Implementation Working Group Priority Declarable Substances List (PDSL)

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances (updated by ATP: 31) - Reprotoxic Substances

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Bulgarian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Czech)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Danish)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Dutch)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (English)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Estonian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Finnish)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (French)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (German)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Greek)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Hungarian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Italian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Latvian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Lithuanian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Maltese)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Polish)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Portuguese)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Romanian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Slovak)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Slovenian)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Spanish)

European Union (EU) First List of Indicative Occupational Exposure Limit Values (IOELVs) (Swedish)

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

UK Workplace Exposure Limits (WELs)

TRIETHYLENETETRAMINE(112-24-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

European Customs Inventory of Chemical Substances ECICS (English)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

CARBON BLACK(1333-86-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

European Customs Inventory of Chemical Substances ECICS (English)

European List of Notified Chemical Substances (ELINCS)

European Trade Union Confederation (ETUC) Priority List for REACH Authorisation

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

UK Workplace Exposure Limits (WELs)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : 67/548/EEC, 1999/45/EC, 98/24/EC, 92/85/EC, 94/33/EC, 91/689/EEC,

Continued...

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

1999/13/EC, Commission Regulation (EU) 2015/830, Regulation (EC) No 1272/2008 and their amendments as well as the following British legislation: - The Control of Substances Hazardous to Health Regulations (COSHH) 2002 - COSHH Essentials - The Management of Health and Safety at Work Regulations 1999

15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

ECHA SUMMARY

Ingredient	CAS number	Index No	ECHA Dossier
aluminium oxide	1344-28-1.	Not Available	01-2119817795-27-XXXX, 01-2119529248-35-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Not Classified	GHS08, Dgr, Wng, GHS09, GHS02	H370, H332, H335, H372, H341, H317, H350, H361, H220, H315, H319, H302, H225
2	Not Classified, STOT SE 3, Acute Tox. 4, STOT RE 1, Muta. 2, Skin Sens. 1, Carc. 1B, Repr. 2, Aquatic Chronic 3, Skin Irrit. 2, Eye Irrit. 2, STOT RE 2, Flam. Liq. 2, Aquatic Chronic 4	GHS08, Dgr, Wng, GHS09, GHS02	H370, H332, H335, H372, H341, H317, H350, H361, H220, H315, H319, H302, H225

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
zinc oxide	1314-13-2	030-013-00-7	01-2119463881-32-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Aquatic Acute 1	GHS09, Wng	H360, H335, H370, H372, H314, H318, H350, H300, H330, H317, H341
2	Aquatic Acute 1, Aquatic Chronic 1, Acute Tox. 4, Repr. 1A, STOT RE 2, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, STOT SE 1, Not Classified, STOT RE 1, Skin Corr. 1B, Eye Dam. 1, Carc. 1A, Acute Tox. 2, Skin Sens. 1, Muta. 2	GHS09, Wng, GHS08, Dgr, GHS05, GHS06	H360, H335, H370, H372, H314, H318, H350, H300, H330, H317, H341
1	Aquatic Acute 1, Aquatic Chronic 1	GHS09, Wng	H360, H335, H370, H372, H314, H318, H350, H300, H330, H317, H341
2	Aquatic Acute 1, Aquatic Chronic 1	GHS09, Wng	H360, H335, H370, H372, H314, H318, H350, H300, H330, H317, H341

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
linoleic acid/4,7,10-trioxo-1,13-tridecanediamine polyamid	68541-13-9	Not Available	Not Available

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Eye Irrit. 2	GHS07, Wng	H319
2	Not Classified, Eye Irrit. 2, Skin Irrit. 2, Skin Sens. 1, Eye Dam. 1	Wng, GHS05, Dgr	H315, H317, H318

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
tall oil/ triethylenetetramine polyamides	68082-29-1	Not Available	Not Available

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
2	Skin Irrit. 2, Skin Sens. 1A, Eye Dam. 1, Aquatic Chronic 2, Skin Sens. 1, Aquatic Chronic 3, Eye Irrit. 2, Acute Tox. 4, Resp. Sens. 1, Not Classified, Met. Corr. 1, Aquatic Chronic 4, Skin Corr. 1B, Aquatic Acute 1, Aquatic Chronic 1	GHS09, GHS05, Dgr, Wng, GHS08, GHS06	H317, H318, H334, H312, H290, H314

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
diethylene glycol, di(3-aminopropyl) ether	4246-51-9	Not Available	Not Available

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Skin Corr. 1B	GHS05, Dgr	H314
2	Skin Corr. 1B, Skin Sens. 1, Eye Dam. 1, Skin Corr. 1C, Aquatic Chronic 3, Met. Corr. 1, Not Classified, Eye Irrit. 2	GHS05, Dgr, Wng	H314, H317, H318, H290
1	Skin Corr. 1B, Aquatic Chronic 4	GHS05, Dgr	H314
2	Skin Corr. 1B, Aquatic Chronic 4	GHS05, Dgr	H314

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

Ingredient	CAS number	Index No	ECHA Dossier
propylene glycol monomethyl ether acetate, alpha-isomer	108-65-6	607-195-00-7, 607-251-00-0	01-2119475791-29-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
2	Flam. Liq. 3, Eye Irrit. 2, Eye Dam. 1, Not Classified, STOT SE 3, Repr. 1B, Repr. 1A	GHS02, Wng, GHS03, GHS05, Dgr, GHS08	H226, H319, H335, H336, H360, H370

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
triethylenetetramine	112-24-3	612-059-00-5	Not Available

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Acute Tox. 4, Skin Corr. 1B, Skin Sens. 1, Aquatic Chronic 3	GHS07, GHS05, Dgr	H312, H314, H317
2	Acute Tox. 4, Skin Corr. 1B, Skin Sens. 1, Aquatic Chronic 3, Eye Dam. 1, Acute Tox. 3, Resp. Sens. 1, STOT SE 3, Aquatic Chronic 2, Not Classified	GHS05, Dgr, GHS06, GHS08, GHS09	H314, H317, H318, H302, H311, H334, H335

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
carbon black	1333-86-4	Not Available	01-2119384822-32-XXXX, 01-2119489801-30-XXXX, 01-2119475601-40-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Not Classified	GHS08, Wng, Dgr, GHS06, GHS02, GHS09	H351, H335, H319, H372, H251, H315, H228, H370, H332
2	Not Classified, Carc. 2, STOT SE 3, Eye Irrit. 2, STOT RE 2, STOT RE 1, Aquatic Chronic 4, Self-heat. 1, Self-heat. 2, Skin Irrit. 2, STOT SE 1, Aquatic Chronic 1, Flam. Sol. 2, Acute Tox. 4	GHS08, Wng, Dgr, GHS06, GHS02, GHS09	H351, H335, H319, H372, H251, H315, H228, H370, H332
2	Not Classified, Carc. 2, STOT SE 3, Eye Irrit. 2, STOT RE 2, STOT RE 1, Aquatic Chronic 4, Self-heat. 1, Self-heat. 2, Skin Irrit. 2, STOT SE 1, Aquatic Chronic 1, Flam. Sol. 2, Acute Tox. 4	GHS08, Wng, Dgr, GHS06, GHS02, GHS09	H351, H335, H319, H372, H251, H315, H228, H370, H332

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (propylene glycol monomethyl ether acetate, alpha-isomer; tall oil/ triethylenetetramine polyamides; linoleic acid/4,7,10-trioxa-1,13-tridecanediamine polyamid; aluminium oxide; carbon black; triethylenetetramine)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	N (linoleic acid/4,7,10-trioxa-1,13-tridecanediamine polyamid)
Japan - ENCS	N (tall oil/ triethylenetetramine polyamides; linoleic acid/4,7,10-trioxa-1,13-tridecanediamine polyamid)
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Full text Risk and Hazard codes

H220	Extremely flammable gas.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H228	Flammable solid.
H251	Self-heating: may catch fire.
H290	May be corrosive to metals.
H300	Fatal if swallowed.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H330	Fatal if inhaled.

8329TCS-Part B Slow Cure Thermal Conductive Adhesive

H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H351	Suspected of causing cancer.
H360	May damage fertility or the unborn child.
H361	Suspected of damaging fertility or the unborn child.
H370	Causes damage to organs.
H372	Causes damage to organs.
H412	Harmful to aquatic life with long lasting effects.

Other information**Ingredients with multiple cas numbers**

Name	CAS No
zinc oxide	1314-13-2, 175449-32-8
diethylene glycol, di(3-aminopropyl) ether	4246-51-9, 25265-19-4
propylene glycol monomethyl ether acetate, alpha-isomer	108-65-6, 84540-57-8, 142300-82-1

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at:

www.chemwatch.net

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average

PC – STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit,

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors

BEI: Biological Exposure Index