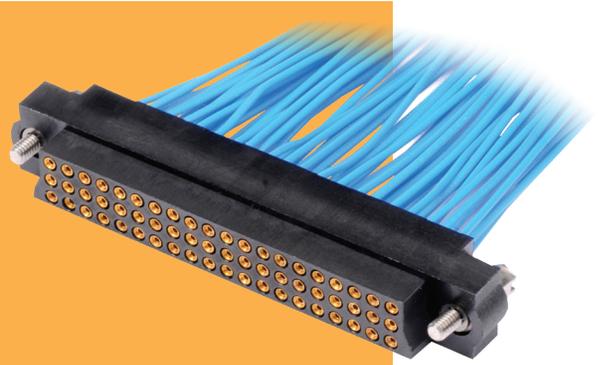


Datamate J-Tek 3-Row Connectors

Female Crimp Kit

- Part numbers are for a complete kit of a housing and the applicable number of contacts.
- Jackscrews are assembled where specified.
- Crimp contacts are rear insertable.
- Low-force 4-finger Beryllium Copper contact clip.
- Spare contacts are available.



DATAMATE J-TEK 3-ROW

FEMALE CRIMP		CALCULATION									
		A	B + 15								
		B	(Total no. of contacts - 3) x 2/3								
		C	B + 9								
TOOLS		WIRE STRIPPING DETAILS									
<p>Recommended Crimp Tool - M22520/2-01</p> <p>Positioner - T5747</p> <p>Contact Insertion/Removal Tool - Z80-280</p> <ul style="list-style-type: none"> Spare contacts shown on following pages. Instruction sheets available at www.harwin.com/instructions. 											
HOW TO ORDER											
M83 - LF X1 F2 N XX - 0000 - 000											
<p>SERIES CODE</p>		<p>TOTAL NO. OF CONTACTS</p> <p>18, 27, 36, 54, 60, 96</p>									
<table border="1"> <thead> <tr> <th colspan="2">TYPE</th> </tr> </thead> <tbody> <tr> <td>C1</td> <td>Small Bore (24-28 AWG)</td> </tr> <tr> <td>D1</td> <td>Large Bore (22 AWG)</td> </tr> </tbody> </table>		TYPE		C1	Small Bore (24-28 AWG)	D1	Large Bore (22 AWG)	<p>JACKSCREW</p> <table border="1"> <tr> <td>F2</td> <td>Hex Socket Jackscrew</td> </tr> </table>		F2	Hex Socket Jackscrew
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All dimensions in mm.