

# MG Chemicals (Head office)

Version No: 4.8

Safety Data Sheet (Conforms to Regulations (EC) No 2015/830)

Chemwatch Hazard Alert Code: 4 Issue Date: 13/12/2014

Print Date: 21/01/2016 Initial Date: 17/10/2013 L.REACH.GBR.EN

# SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

#### 1.1.Product Identifier

Product name	18 Positive Developer	
Synonyms	SDS Code: 418-LIQUID; Part Numbers: 418-500ML	
Proper shipping name SODIUM HYDROXIDE SOLUTION		
Other means of identification	Not Available	

# 1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Developer for MG Chemicals pre-sensitized boards	
Uses advised against	Not Applicable	

# 1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals (Head office)	MG Chemicals UK Limited
Address	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom
Telephone	+1 800 201 8822	+44 1663 362888
Fax	+1 800 708 9888	Not Available
Website	www.mgchemicals.com	Not Available
Email	Info@mgchemicals.com	sales@mgchemicals.com

# 1.4. Emergency telephone number

Association / Organisation	Not Available	CHEMTREC
Emergency telephone numbers	Not Available	+(44)-870-8200418
Other emergency telephone numbers	Not Available	+(1) 703-527-3887

# **SECTION 2 HAZARDS IDENTIFICATION**

# 2.1.Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] <sup>[1]</sup>	Chronic Aquatic Hazard Category 3, Metal Corrosion Category 1, Skin Corrosion/Irritation Category 1A		
Legend:	1. Classified by Chernwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI		
2.2. Label elements			
CLP label elements			
SIGNAL WORD	DANGER		
Hazard statement(s)			
H412	Harmful to aquatic life with long lasting effects		
H290	May be corrosive to metals		

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# **418 Positive Developer**

H314 Causes severe skin burns and eye damage

## Supplementary statement(s)

Not Applicable

# Precautionary statement(s) Prevention

P260	P260 Do not breathe dust/fume/gas/mist/vapours/spray.	
P280	Wear protective gloves/protective clothing/eye protection/face protection.	
P234	Keep only in original container.	
P273	Avoid release to the environment.	

# Precautionary statement(s) Response

P301+P330+P331	80+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.	
P303+P361+P353	P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.	
P305+P351+P338	P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.	
P310	Immediately call a POISON CENTER/doctor/physician/first aider.	
P363	P363 Wash contaminated clothing before reuse.	
P390	P390 Absorb spillage to prevent material damage.	
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.	

#### Precautionary statement(s) Storage

P405	Store locked up.
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## Precautionary statement(s) Disposal

P501

Dispose of contents/container in accordance with local regulations.

### 2.3. Other hazards

Cumulative effects may result following exposure\*.

REACh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

# **SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS**

#### 3.1.Substances

See 'Composition on ingredients' in Section 3.2

# 3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.1310-73-2 2.215-185-5 3.011-002-00-6 4.01-2119457892-27-XXXX	7-11	sodium hydroxide	Skin Corrosion/Irritation Category 1A; H314 <sup>[3]</sup>
Legend:	1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI 4. Classification drawn from C&L		

#### **SECTION 4 FIRST AID MEASURES**

## 4.1. Description of first aid measures

For advice, contact a Poisons Information Centre or a doctor at once.
<ul> <li>Urgent hospital treatment is likely to be needed.</li> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink.</li> <li>Transport to hospital or doctor without delay.</li> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor.</li> <li>Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.</li> <li>Corrosive substances may cause lung damage (e.g. lung oedema.</li> <li>Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).</li> <li>As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation even if no symptoms are (yet) manifested.</li> </ul>
<ul> <li>Before any such manifestation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.</li> </ul>

spray ny ng ay

	This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)
	<ul> <li>If this product comes in contact with the eyes:</li> <li>Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>Transport to hospital or doctor without delay.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> <li>If skin or hair contact occurs:</li> <li>Immediately flush body and clothes with large amounts of water, using safety shower if available.</li> <li>Quickly remove all contaminated clothing, including footwear.</li> <li>Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>Transport to hospital, or doctor.</li> </ul>
Eye Contact	If this product comes in contact with the eyes: <ul> <li>Immediately hold eyelids apart and flush the eye continuously with running water.</li> <li>Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids.</li> <li>Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes.</li> <li>Transport to hospital or doctor without delay.</li> <li>Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.</li> </ul>
Skin Contact	<ul> <li>If skin or hair contact occurs:</li> <li>Immediately flush body and clothes with large amounts of water, using safety shower if available.</li> <li>Quickly remove all contaminated clothing, including footwear.</li> <li>Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre.</li> <li>Transport to hospital, or doctor.</li> </ul>
Inhalation	<ul> <li>If fumes or combustion products are inhaled remove from contaminated area.</li> <li>Lay patient down. Keep warm and rested.</li> <li>Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures.</li> <li>Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.</li> <li>Transport to hospital, or doctor.</li> <li>Inhalation of vapours or aerosols (mists, fumes) may cause lung oedema.</li> <li>Corrosive substances may cause lung damage (e.g. lung oedema, fluid in the lungs).</li> <li>As this reaction may be delayed up to 24 hours after exposure, affected individuals need complete rest (preferably in semi-recumbent posture) and must be kept under medical observation, the administration of a spray containing a dexamethasone derivative or beclomethasone derivative may be considered.</li> <li>This must definitely be left to a doctor or person authorised by him/her. (ICSC13719)</li> </ul>
Ingestion	<ul> <li>For advice, contact a Poisons Information Centre or a doctor at once.</li> <li>Urgent hospital treatment is likely to be needed.</li> <li>If swallowed do NOT induce vomiting.</li> <li>If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration.</li> <li>Observe the patient carefully.</li> <li>Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious.</li> <li>Give water to rinse out mouth, then provide liquid slowly and as much as casuality can comfortably drink.</li> <li>Transport to hospital or doctor without delay.</li> </ul>

#### 4.2 Most important symptoms and effects, both acute and delayed

See Section 11

#### 4.3. Indication of any immediate medical attention and special treatment needed

For acute or short-term repeated exposures to highly alkaline materials:

- Respiratory stress is uncommon but present occasionally because of soft tissue edema.
- Unless endotracheal intubation can be accomplished under direct vision, cricothyroidotomy or tracheotomy may be necessary.
- Oxygen is given as indicated.
- The presence of shock suggests perforation and mandates an intravenous line and fluid administration.
- > Damage due to alkaline corrosives occurs by liquefaction necrosis whereby the saponification of fats and solubilisation of proteins allow deep penetration into the tissue.

Alkalis continue to cause damage after exposure.

INGESTION:

- Milk and water are the preferred diluents
- No more than 2 glasses of water should be given to an adult.
- ▶ Neutralising agents should never be given since exothermic heat reaction may compound injury.
- \* Catharsis and emesis are absolutely contra-indicated.
- \* Activated charcoal does not absorb alkali.
- \* Gastric lavage should not be used.
- Supportive care involves the following:
- Withhold oral feedings initially.
- If endoscopy confirms transmucosal injury start steroids only within the first 48 hours.
- · Carefully evaluate the amount of tissue necrosis before assessing the need for surgical intervention.
- Patients should be instructed to seek medical attention whenever they develop difficulty in swallowing (dysphagia).

SKIN AND EYE:

Injury should be irrigated for 20-30 minutes.

Eye injuries require saline. [Ellenhorn & Barceloux: Medical Toxicology]

#### **SECTION 5 FIREFIGHTING MEASURES**

#### 5.1. Extinguishing media

- Water spray or fog.
- Foam.
- Dry chemical powder.
- BCF (where regulations permit).

Carbon dioxide.

# 5.2. Special hazards arising from the substrate or mixture

 Fire Incompatibility
 None known.

 5.3. Advice for firefighters

	<ul> <li>Alert Fire Brigade and tell them location and nature of hazard.</li> <li>Wear full body protective clothing with breathing apparatus.</li> </ul>
Fire Fighting	<ul> <li>Prevent, by any means available, spillage from entering drains or water course.</li> <li>Use fire fighting procedures suitable for surrounding area.</li> <li>Do not approach containers suspected to be hot.</li> <li>Cool fire exposed containers with water spray from a protected location.</li> <li>If safe to do so, remove containers from path of fire.</li> <li>Equipment should be thoroughly decontaminated after use.</li> </ul>
Fire/Explosion Hazard	<ul> <li>Non combustible.</li> <li>Not considered a significant fire risk, however containers may burn.</li> <li>May emit corrosive fumes.</li> </ul>

# SECTION 6 ACCIDENTAL RELEASE MEASURES

# 6.1. Personal precautions, protective equipment and emergency procedures

See section 8

## 6.2. Environmental precautions

See section 12

# 6.3. Methods and material for containment and cleaning up

Minor Spills	<ul> <li>Drains for storage or use areas should have retention basins for pH adjustments and dilution of spills before discharge or disposal of material.</li> <li>Check regularly for spills and leaks.</li> <li>Clean up all spills immediately.</li> <li>Avoid breathing vapours and contact with skin and eyes.</li> <li>Control personal contact with the substance, by using protective equipment.</li> <li>Contain and absorb spill with sand, earth, inert material or vermiculite.</li> <li>Wipe up.</li> <li>Place in a suitable, labelled container for waste disposal.</li> </ul>						
	Chemical Class: bases For release onto land: recor	nmended sorbents	listed in order of priority.				
	SORBENT TYPE	RANK	APPLICATION		COLLE	CTION	LIMITATIONS
	LAND SPILL - SMALL						
	cross-linked polymer - part	iculate		1	shovel	shovel	R,W,SS
	cross-linked polymer - pillo	w		1	throw	pitchfork	R, DGC, RT
	sorbent clay - particulate			2	shovel	shovel	R, I, P
	foamed glass - pillow			2	throw	pitchfork	R, P, DGC, RT
	expanded minerals - particu	ılate		3	shovel	shovel	R, I, W, P, DGC
	foamed glass - particulate			4	shovel	shovel	R, W, P, DGC,
	LAND SPILL - MEDIUM						
	cross-linked polymer -partie	culate		1	blower	skiploader	R,W, SS
	sorbent clay - particulate		2	2	blower	skiploader	R, I, P
Major Spills	expanded mineral - particul	ate	:	3	blower	skiploader	R, I,W, P, DGC
	cross-linked polymer - pillo	w		3	throw	skiploader	R, DGC, RT
	foamed glass - particulate		1	blower	skiploader	R, W, P, DGC	
	foamed glass - pillow		4	throw	skiploader	R, P, DGC., RT	
	Legend DGC: Not effective where ground cover is dense R; Not reusable I: Not incinerable P: Effectiveness reduced when rainy RT:Not effective where terrain is rugged SS: Not for use within environmentally sensitive sites W: Effectiveness reduced when windy Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control; R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988 I: Clear area of personnel and move upwind. Alert Fire Brigade and tell them location and nature of hazard. I: Wear full body protective clothing with breathing apparatus. I: Prevent, by any means available, spillage from entering drains or water course. I: Stop leak if safe to do so. I: Contain spill with sand, earth or vermiculite. I: Collect recoverable product into labelled containers for recycling.						

- Neutralise/decontaminate residue (see Section 13 for specific agent).
- Collect solid residues and seal in labelled drums for disposal. .
- Wash area and prevent runoff into drains.
- After clean up operations, decontaminate and launder all protective clothing and equipment before storing and re-using.
   If contamination of drains or waterways occurs, advise emergency services.

#### 6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

# SECTION 7 HANDLING AND STORAGE

# 7.1. Precautions for safe handling

Safe handling	<ul> <li>Avoid all personal contact, including inhalation.</li> <li>Wear protective clothing when risk of exposure occurs.</li> <li>Use in a well-ventilated area.</li> <li>WARNING: To avoid violent reaction, ALWAYS add material to water and NEVER water to material.</li> <li>Avoid smoking, naked lights or ignition sources.</li> <li>Avoid contact with incompatible materials.</li> <li>When handling, DO NOT eat, drink or smoke.</li> <li>Keep containers securely sealed when not in use.</li> <li>Avoid physical damage to containers.</li> <li>Always wash hands with scoap and water after handling.</li> <li>Work clothes should be laundered separately. Launder contaminated clothing before re-use.</li> <li>Use good occupational work practice.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions are maintained.</li> </ul>
Fire and explosion protection	See section 5
Other information	<ul> <li>Store in original containers.</li> <li>Keep containers securely sealed.</li> <li>Store in a cool, dry, well-ventilated area.</li> <li>Store away from incompatible materials and foodstuff containers.</li> <li>Protect containers against physical damage and check regularly for leaks.</li> <li>Observe manufacturer's storage and handling recommendations contained within this SDS.</li> <li>DO NOT store near acids, or oxidising agents</li> <li>No smoking, naked lights, heat or ignition sources.</li> </ul>

### 7.2. Conditions for safe storage, including any incompatibilities

Suitable container	<ul> <li>Lined metal can, lined metal pail/ can.</li> <li>Plastic pail.</li> <li>Polyliner drum.</li> <li>Packing as recommended by manufacturer.</li> <li>Check all containers are clearly labelled and free from leaks.</li> <li>For low viscosity materials</li> <li>Drums and jerricans must be of the non-removable head type.</li> <li>Where a can is to be used as an inner package, the can must have a screwed enclosure.</li> <li>For materials with a viscosity of at least 2680 cSt. (23 deg. C) and solids (between 15 C deg. and 40 deg C.):</li> <li>Removable head packaging;</li> <li>Cans with friction closures and</li> <li>low pressure tubes and cartridges</li> <li>may be used.</li> <li>Where combination packages are used, and the inner packages are of glass, porcelain or stoneware, there must be sufficient inert cushioning material in contact with inner and outer packages unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.</li> </ul>
Storage incompatibility	<ul> <li>Sodium hydroxide/ potassium hydroxide:</li> <li>reacts with water evolving heat and corrosive furmes</li> <li>reacts violently with acids, trans-acetylene dichloride, aminotetrazole, p-bis(1,3-dibromoethyl), benzene, bromoform, halogenated compounds, nitrogen- containing compounds, organic halogens, chlorine dioxide ((explodes), chloroform, cresols, cyclopentadiene, 4-chloro-2-methylphenol, cis-dichloroethylene, 2,2-dichloro-3,3-dimethylbutane, ethylene chlorohydrin, germanium, iodine pentafluoride, maleic anhydride, p-nitrotoluene,nitrogen trichloride, o-nitrophenol, phosphonium iodide, potassium peroxodisulfate, propylene oxide, 1,2,4,5-tetrachlorobenzene (highly toxic substance is forme), 2,2,3,3-tetrafluoro-1-propanol, tetrahydrofuran, thorium dicarbide, trichloroethanol, 2,4,6-trinitrotoluene, vinyl acetate</li> <li>reacts with fluorine, nitroalkanes, (forming explosive compounds)</li> <li>incompatible with acetic acid, acetaldehyde, acetic anhydride, acrylonitrile, allyl chloride, organic anhydride, acrylates, alcohols, aldehydes, alkylene oxides, substituted allyls, ammonium chloroplatinate, benzanthrone, bromine, benzene-1,4-diol, carbon dioxide, cellulose nitrate, chlorine trifluoride, 4-chlorobutyronitrile, chlorohydrin, formaldehyde (forms formic acid and flammable hydrogen gas), glycols, glyxal, hexachloroplatinate, hydrogen sulfide, hydroquinone, iron-silicon, isocyanates, ketones, methyl azide, 4-methyl-2-nitrophenol, mineral acids (forming corresponding sall),hitrobenzene, N-nitrosohydroxylamine, nitrates pentol, phenols, phosphorus, phosphorus pentaoxide, beta-propiolactone, sodium, sulfur dioxide, tetrahydroborate, 1,1,1,2- tetrachloroethane, 2,2,2-trinitroethyl)urea, trichloronethane, zirconium</li> <li>ignites on contact with cinamalidehyde or zinc and reacts explosively with a mixture of chloroform and methane</li> <li>forms heat, friction-, and/ or shock-sensitive explosive salts with nitro-compounds, cyanogen azide, 3-ethyl-4-hydroxy-1,2,5-oxadiazole, 3-methyl-2-penten- 4-yn-1-0,</li></ul>

See section 1.2

# SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

## 8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

# PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

## OCCUPATIONAL EXPOSURE LIMITS (OEL)

## INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	sodium hydroxide	Sodium hydroxide	Not Available	2 mg/m3	Not Available	Not Available

## EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
sodium hydroxide	Sodium hydroxide	Not Available	Not Available	Not Available
Ingredient	Original IDLH	P	evised IDLH	
-	•			
sodium hydroxide	250 mg/m3		10 mg/m3	

# MATERIAL DATA

for sodium hydroxide:

The TLV-C is recommended based on concentrations that produce noticeable but not excessive, ocular and upper respiratory tract irritation.

#### 8.2. Exposure controls

	Engineering controls are used to remove a hazard or place a barrier between the worker and the ha effective in protecting workers and will typically be independent of worker interactions to provide this h The basic types of engineering controls are: Process controls which involve changing the way a job activity or process is done to reduce the risk. Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed the particular process and chemical or contaminant in use. Employers may need to use multiple types of controls to prevent employee overexposure. General exhaust is adequate under normal operating conditions. Local exhaust ventilation may be re exists, wear approved respirator. Supplied-air type respirator may be required in special circumstann Provide adequate ventilation in warehouses and enclosed storage areas. Air contaminants generated which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove	high level of protection. the worker and ventilation that stra d properly. The design of a ventilation quired in special circumstances. If zes. Correct fit is essential to ensud d in the workplace possess varying	tegically "adds" and on system must match risk of overexposure re adequate protection.	
	Type of Contaminant:		Air Speed:	
	solvent, vapours, degreasing etc., evaporating from tank (in still air).		0.25-0.5 m/s (50-100 f/min)	
8.2.1. Appropriate	aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfer acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)		
engineering controls	direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas dis zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)		
	grinding, abrasive blasting, tumbling, high speed wheel generated dusts (released at high initial ve air motion)	2.5-10 m/s (500-2000 f/min.)		
	Within each range the appropriate value depends on:			
	Lower end of the range	Upper end of the range		
	1: Room air currents minimal or favourable to capture	1: Disturbing room air currents		
	2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity		
	3: Intermittent, low production.	3: High production, heavy use		
	4: Large hood or large air mass in motion	4: Small hood-local control only		
	Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 t/min) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.			
8.2.2. Personal protection				

Eye and face protection

Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure.

	<ul> <li>Chemical goggles whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted.</li> <li>Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection.</li> <li>Alternatively a gas mask may replace splash goggles and face shields.</li> <li>Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens a soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]</li> </ul>
Skin protection	See Hand protection below
Hands/feet protection	<ul> <li>Elbow length PVC gloves</li> <li>When handling corrosive liquids, wear trousers or overalls outside of boots, to avoid spills entering boots.</li> </ul>
Body protection	See Other protection below
Other protection	<ul> <li>Overalls.</li> <li>PVC Apron.</li> <li>PVC protective suit may be required if exposure severe.</li> <li>Eyewash unit.</li> <li>Ensure there is ready access to a safety shower.</li> </ul>
Thermal hazards	Not Available

# Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

"Forsberg Clothing Performance Index".

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

# 418 Positive Developer

Material	CPI
BUTYL	A
NAT+NEOPR+NITRILE	А
NATURAL RUBBER	А
NATURAL+NEOPRENE	А
NEOPRENE	А
NEOPRENE/NATURAL	А
NITRILE	А
NITRILE+PVC	А
PE	А
PE/EVAL/PE	А
PVC	А
SARANEX-23	А
SARANEX-23 2-PLY	А
TEFLON	А
VITON/CHLOROBUTYL	А

\* CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. - \* Where the glove is to be used on a short term, casual or infrequent basis, factors such as

\* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

#### 8.2.3. Environmental exposure controls

See section 12

# SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

# 9.1. Information on basic physical and chemical properties

Appearance	Clear		
Physical state	Liquid	Relative density (Water = 1)	1.1
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	14	Decomposition temperature	Not Available

# Respiratory protection

Not Available

Not Applicable

Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Available
Initial boiling point and boiling range (°C)	100	Molecular weight (g/mol)	Not Available
Flash point (°C)	Not Available	Taste	Not Available
Evaporation rate	Not Available	Explosive properties	Not Available
Flammability	Not Available	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Available	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	Not Available	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	0.2	Gas group	Not Available
Solubility in water (g/L)	Miscible	pH as a solution (1%)	Not Available
Vapour density (Air = 1)	Not Available	VOC g/L	Not Available

# 9.2. Other information

Not Available

# SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2.Chemical stability	<ul> <li>Unstable in the presence of incompatible materials.</li> <li>Product is considered stable.</li> <li>Hazardous polymerisation will not occur.</li> </ul>
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

# SECTION 11 TOXICOLOGICAL INFORMATION

# 11.1. Information on toxicological effects

Inhaled	Inhalation of alkaline corrosives may produce irritation of the respiratory tract with coughing, choking, pain and mucous membrane damage. Pulmonary oedema may develop in more severe cases; this may be immediate or in most cases following a latent period of 5-72 hours. Symptoms may include a tightness in the chest, dyspnoea, frothy sputum, cyanosis and dizziness. Findings may include hypotension, a weak and rapid pulse and moist rales. Severe acute sodium hydroxide dust inhalation exposure may be fatal due to spasm, inflammation and oedema of the larynx and bronchi, chemical pneumonitis and severe pulmonary oedema. Symptoms of overexposure include burning sensation, coughing, wheezing, laryngitis, shortness of breath, headache, nausea and vomiting. The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by inhalation". This is because of the lack of corroborating animal or human evidence. In the absence of such evidence, care should be taken nevertheless to ensure exposure is kept to a minimum and that suitable control measures be used, in an occupational setting to control vapours, fumes and aerosols.
Ingestion	Ingestion of alkaline corrosives may produce immediate pain, and circumoral burns. Mucous membrane corrosive damage is characterised by a white appearance and soapy feel; this may then become brown, oedematous and ulcerated. Profuse salivation with an inability to swallow or speak may also result. Even where there is limited or no evidence of chemical burns, both the oesophagus and stomach may experience a burning pain; vomiting and diarrhoea may follow. The vomitus may be thick and may be slimy (mucous) and may eventually contain blood and shreds of mucosa. Epiglottal oedema may result in respiratory distress and asphyxia. Marked hypotension is symptomatic of shock; a weak and rapid pulse, shallow respiration and clammy skin may also be evident. Circulatory collapse may occur and, if uncorrected, may produce renal failure. Severe exposures may result in oesophageal or gastric perforation accompanied by mediastinitis, substernal pain, peritonitis, abdominal rigidity and fever. Although oesophageal, gastric or pyloric stricture may be evident initially, these may occur after weeks or even months and years. Death may be quick and results from asphyxia, circulatory collapse or aspiration of even minute amounts. Death may also be delayed as a result of perforation, pneumonia or the effects of stricture formation. Ingestion of the gastro-intestinal tract. A 1% aqueous solution (pH 13.4) of sodium hydroxide failed to cause gastric, oesophageal or other damage in rabbits. The material has <b>NOT</b> been classified by EC Directives or other classification systems as "harmful by ingestion". This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce
Skin Contact	The material can produce severe chemical burns following direct contact with the skin. Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. Sodium hydroxide burns are not immediately painful; onset of pain may be delayed minutes or hours; thus care should be taken to avoid contamination of gloves and boots. A 5% aqueous solution of sodium hydroxide applied to the skin of rabbits for 4 hours produced severe necrosis. Instillation of a 1% solution into the conjunctival sac failed to produce ocular or conjunctival injury in rabbits provided the eye was promptly irrigated with copious amounts of water. Skin contact with alkaline corrosives may produce severe pain and burns; brownish stains may develop. The corroded area may be soft, gelatinous and necrotic; tissue destruction may be deep. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.
Eye	Direct contact with alkaline corrosives may produce pain and burns. Oedema, destruction of the epithelium, corneal opacification and iritis may occur. In less severe cases these symptoms tend to resolve. In severe injuries the full extent of the damage may not be immediately apparent with late complications comprising a persistent oedema, vascularisation and corneal scarring, permanent opacity, staphyloma, cataract, symblepharon and loss of sight.

Chronic	jaw. Bronchial irritation, with cough, and frequent attacks of bronchial pn may result in dermatitis and/or conjunctivitis.	of teeth, inflammatory and ulcerative changes in the mouth and necrosis (rarely) of the eumonia may ensue. Gastrointestinal disturbances may also occur. Chronic exposures sure may produce cumulative health effects involving organs or biochemical systems.	
418 Positive Developer	TOXICITY Not Available	IRRITATION Not Available	
sodium hydroxide	TOXICITY         Oral (rabbit) LD50: 325 mg/kg <sup>[1]</sup>	IRRITATION         Eye (rabbit): 0.05 mg/24h SEVERE         Eye (rabbit):1 mg/24h SEVERE         Eye (rabbit):1 mg/30s rinsed-SEVERE         Skin (rabbit): 500 mg/24h SEVERE	
Legend:	1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances		
SODIUM HYDROXIDE       The material may produce severe irritation to the eye causing pronounced inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.         The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dematitis is often characterised by skin redness (erythema) thickening of the epidermis.         Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.         Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.         Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritatin. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hypereactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. T			

Acute Toxicity	$\otimes$	Carcinogenicity	$\otimes$
Skin Irritation/Corrosion	×	Reproductivity	$\otimes$
Serious Eye Damage/Irritation	$\otimes$	STOT - Single Exposure	$\otimes$
Respiratory or Skin sensitisation	0	STOT - Repeated Exposure	$\otimes$
Mutagenicity	$\odot$	Aspiration Hazard	$\otimes$
			- Data available but does not fill the criteria for classification

## 🚫 – Data Not Available to make classification

## **SECTION 12 ECOLOGICAL INFORMATION**

# 12.1. Toxicity

Ingredient	Endpoint	Test Duration (hr)	Species	Value	Source
sodium hydroxide	EC50	384	Crustacea	27901.643mg/L	3
sodium hydroxide	EC50	96	Algae or other aquatic plants	1034.10043mg/L	3
sodium hydroxide	LC50	96	Fish	4.16158mg/L	3
sodium hydroxide	NOEC	96	Fish	56mg/L	4
sodium hydroxide	EC50	48	Crustacea	40.4mg/L	2
Legend:	Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data				

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.

Wastes resulting from use of the product must be disposed of on site or at approved waste sites.

Prevent, by any means available, spillage from entering drains or water courses.

DO NOT discharge into sewer or waterways.

## 12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
sodium hydroxide	LOW	LOW

#### 12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
sodium hydroxide	LOW (LogKOW = -3.8796)

# 12.4. Mobility in soil

Ingredient	Mobility
sodium hydroxide	LOW (KOC = 14.3)

# 12.5.Results of PBT and vPvB assessment

	P	В	т
Relevant available data	Not Available	Not Available	Not Available
PBT Criteria fulfilled?	Not Available	Not Available	Not Available

## 12.6. Other adverse effects

No data available

# SECTION 13 DISPOSAL CONSIDERATIONS

## 13.1. Waste treatment methods

Product / Packaging disposal	<ul> <li>DO NOT allow wash water from cleaning or process equipment to enter drains.</li> <li>It may be necessary to collect all wash water for treatment before disposal.</li> <li>In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.</li> <li>Where in doubt contact the responsible authority.</li> <li>Recycle wherever possible.</li> <li>Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.</li> <li>Treat and neutralise at an approved treatment plant.</li> <li>Treatment should involve: Neutralisation with suitable dilute acid followed by: burial in a land-fill specifically licenced to accept chemical and / or pharmaceutical wastes or Incineration in a licenced apparatus (after admixture with suitable combustible material).</li> <li>Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.</li> </ul>
Waste treatment options	Not Available
Sewage disposal options	Not Available

# **SECTION 14 TRANSPORT INFORMATION**

# Labels Required



# Land transport (ADR)

Land transport (ADK)			
14.1.UN number	1824		
14.2.Packing group	I		
14.3.UN proper shipping name	SODIUM HYDROXIDE SOLUTION		
14.4.Environmental hazard	Not Applicable		
14.5. Transport hazard class(es)	Class8SubriskNot Applicable		
14.6. Special precautions for user	Hazard identification (Kemler)80Classification codeC5Hazard Label8Special provisionsNot ApplicableLimited quantity1 L		

# Air transport (ICAO-IATA / DGR)

• •	
14.1. UN number	1824
14.2. Packing group	ll de la constant de
14.3. UN proper shipping name	Sodium hydroxide solution

14.4. Environmental hazard	Not Applicable		
14.5. Transport hazard class(es)	ICAO/IATA Class	8	
	ICAO / IATA Subrisk		
	ERG Code	8L	
	Special provisions		A3A803
	Cargo Only Packing Instructions		855
	Cargo Only Maximum Qty / Pack		30 L
14.6. Special precautions for user	Passenger and Cargo Packing Instructions		851
	Passenger and Cargo Maximum Qty / Pack		1 L
	Passenger and Cargo	Limited Quantity Packing Instructions	Y840
	Passenger and Cargo Limited Maximum Qty / Pack		0.5 L

## Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1824			
14.2. Packing group	II			
14.3. UN proper shipping name	SODIUM HYDROXIDE SOLUTION			
14.4. Environmental hazard	Not Applicable			
14.5. Transport hazard class(es)	IMDG Class8IMDG SubriskNot Applicable			
14.6. Special precautions for user	EMS NumberF-A, S-BSpecial provisionsNot ApplicableLimited Quantities1 L			

#### Inland waterways transport (ADN)

14.1. UN number	1824				
14.2. Packing group	I				
14.3. UN proper shipping name	SODIUM HYDROXIDE SOLUTION				
14.4. Environmental hazard	Not Applicable				
14.5. Transport hazard class(es)	8 Not Applicable				
14.6. Special precautions for user	Classification code Special provisions Limited quantity Equipment required Fire cones number	C5 Not Applicable 1 L PP, EP 0			

Transport in bulk according to Annex II of MARPOL and the IBC code Not Applicable

# SECTION 15 REGULATORY INFORMATION

# 15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

#### SODIUM HYDROXIDE(1310-73-2) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Customs Inventory of Chemical Substances ECICS (English)

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

European Union (EU) Annex I to Directive 67/548/EEC on Classification and Labelling of Dangerous Substances - updated by ATP: 31 European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI UK Workplace Exposure Limits (WELs)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable -: 67/548/EEC, 1999/45/EC, 98/24/EC, 92/85/EC, 94/33/EC, 91/689/EEC, 1999/13/EC, Commission Regulation (EU) 2015/830, Regulation (EC) No 1272/2008 and their amendments as well as the following British legislation: - The Control of Substances Hazardous to Health Regulations (COSHH) 2002 - COSHH Essentials - The Management of Health and Safety at Work Regulations 1999

#### 15.2. Chemical safety assessment

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

#### ECHA SUMMARY

Ingredient	CAS number	Index No EC		CHA Dossier	
sodium hydroxide	1310-73-2	011-002-00-6	01-211	01-2119457892-27-XXXX	
Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)			Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Skin Corr. 1A			GHS05, Dgr	H314
2	Skin Corr. 1A, Met. Corr. 1, Eye Dam. 1, Acute Tox. 4, Skin Corr. 1B, STOT SE 3, Not Classified, Eye Irrit. 2, Aquatic Chronic 3, STOT SE 1, Skin Corr. 1C, Aquatic Acute 3			GHS05, Dgr, GHS06, GHS08	H314, H290, H312, H318, H335, H370, H302
1	Skin Corr. 1A			GHS05, Dgr	H314
2	Skin Corr. 1A			GHS05, Dgr	H314, H302

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (sodium hydroxide)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	Y = All ingredients are on the inventory N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

# SECTION 16 OTHER INFORMATION

Full text Risk and Hazard codes			
H302	Harmful if swallowed		
H312	Harmful in contact with skin		
H318	Causes serious eye damage		
H335	May cause respiratory irritation		
H370	Causes damage to organs		

#### Other information

## Ingredients with multiple cas numbers

Name	CAS No
sodium hydroxide	12200-64-5, 1310-73-2

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chernwatch Classification committee using available literature references.

A list of reference resources used to assist the committee may be found at: www.chemwatch.net

The (M)SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

#### **Definitions and abbreviations**

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit。

IDLH: Immediately Dangerous to Life or Health Concentrations

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection OTV: Odour Threshold Value BCF: BioConcentration Factors BEI: Biological Exposure Index

