433C d-Limonene—Industrial Strength

MG Chemicals UK Limited

Chemwatch Hazard Alert Code: **2**

Version No: **4.6**
Safety Data Sheet (Conforms to Regulation (EU) No 2015/830)

Issue Date: **01/11/2017**
Print Date: **01/11/2017**
L.REACH.GBR.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product Identifier

Product name	433C d-Limonene—Industrial Strength
Synonyms	SDS Code: 433C-Liquid; 433C-1L, 433C-4L
Proper shipping name	TERPENE HYDROCARBONS, N.O.S. (Lime Oil)
Other means of identification	Not Available

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Solvent
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	**MG Chemicals UK Limited**	**MG Chemicals (Head office)**
Address	Heame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United Kingdom	9347 - 193 Street Surrey V4N 4E7 British Columbia Canada
Telephone	+(44) 1663 362888	+(1) 800-201-8822
Fax	Not Available	+(1) 800-708-9888
Website	Not Available	www.mgchemicals.com
Email	sales@mgchemicals.com	Info@mgchemicals.com

1.4. Emergency telephone number

Association / Organisation	**CHEMTREC**	**Not Available**
Emergency telephone numbers	+(44) 870-8200418	Not Available
Other emergency telephone numbers	+(1) 703-527-3887	Not Available

SECTION 2 HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to regulation (EC) No 1272/2008 [CLP] [1]	H304 - Aspiration Hazard Category 1, H315 - Skin Corrosion/Irritation Category 2, H317 - Skin Sensitizer Category 1, H410 - Chronic Aquatic Hazard Category 1, H226 - Flammable Liquid Category 3
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI*

2.2. Label elements

Hazard pictogram(s)	
SIGNAL WORD	**DANGER**

Hazard statement(s)

H304	May be fatal if swallowed and enters airways.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H410	Very toxic to aquatic life with long lasting effects.
H226	Flammable liquid and vapour.

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Supplementary statement(s)

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P233	Keep container tightly closed.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P240	Ground/bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use only non-sparking tools.
P243	Take precautionary measures against static discharge.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P301+P310	IF SWALLOWED: Immediately call a POISON CENTER/doctor/physician/first aider.
P331	Do NOT induce vomiting.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.

2.3. Other hazards

Ingestion may produce health damage*.

Cumulative effects may result following exposure*.

Vapours potentially cause drowsiness and dizziness*.

REACh - Art.57-59: The mixture does not contain Substances of Very High Concern (SVHC) at the SDS print date.

SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classification according to regulation (EC) No 1272/2008 [CLP]
1.5989-27-5 2.227-813-5 3.601-029-00-7 4.01-2119529223-47-XXXX	74	d-limonene	Flammable Liquid Category 3, Skin Corrosion/Irritation Category 2, Skin Sensitizer Category 1, Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1; H226, H315, H317, H410 [3]
1.99-85-4 2.202-794-6 3.Not Available 4.Not Available	9	gamma-terpinene	Flammable Liquid Category 3, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects), Chronic Aquatic Hazard Category 2; H226, H315, H319, H317, H335, H336, H411 [1]
1.127-91-3 2.204-872-5 3.Not Available 4.01-2119519230-54-XXXX	5	beta-pinene	Flammable Liquid Category 3, Acute Toxicity (Oral) Category 4, Acute Toxicity (Dermal) Category 4, Acute Toxicity (Inhalation) Category 4, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects), Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1; H226, H302, H312, H332, H315, H319, H317, H335, H336, H410, EUH019 [1]
1.586-62-9 2.209-578-0 3.Not Available 4.01-2119982325-32-XXXX	4	terpinolene	Flammable Liquid Category 3, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Aspiration Hazard Category 1, Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1; H226, H317, H336, H304, H410, EUH001, EUH019 [1]

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1.123-35-3 2.204-622-5 3.Not Available 4.01-2119514321-56-XXXX	4	myrcene	Flammable Liquid Category 3, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2, Skin Sensitizer Category 1, Reproductive Toxicity Category 2, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects), Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1; H226, H315, H319, H317, H361, H335, H336, H410, EUH001, EUH019 [1]
1.80-56-8 2.201-291-9 3.Not Available 4.01-2119979519-16-XXXX|01-2119983230-42-XXXX|01-2119519223-49-XXXX	3	alpha-pinene	Flammable Liquid Category 3, Skin Corrosion/Irritation Category 2, Eye Irritation Category 2, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (respiratory tract irritation), Specific target organ toxicity - single exposure Category 3 (narcotic effects), Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1; H226, H315, H319, H317, H335, H336, H410, EUH019 [1]
1.99-86-5 2.202-795-1 3.Not Available 4.Not Available	1	alpha-terpinene	Flammable Liquid Category 3, Acute Toxicity (Oral) Category 4, Skin Sensitizer Category 1, Specific target organ toxicity - single exposure Category 3 (narcotic effects), Acute Aquatic Hazard Category 1, Chronic Aquatic Hazard Category 1; H226, H302, H317, H336, H410, EUH019 [1]
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from EC Directive 67/548/EEC - Annex I ; 3. Classification drawn from EC Directive 1272/2008 - Annex VI 4. Classification drawn from C&L*		

SECTION 4 FIRST AID MEASURES

4.1. Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▸ Wash out immediately with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▸ Immediately remove all contaminated clothing, including footwear. ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	▸ If fumes, aerosols or combustion products are inhaled remove from contaminated area. ▸ Other measures are usually unnecessary.
Ingestion	▸ Immediately give a glass of water. ▸ First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 FIREFIGHTING MEASURES

5.1. Extinguishing media

5.2. Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

5.3. Advice for firefighters

Fire Fighting	
Fire/Explosion Hazard	▸ Liquid and vapour are flammable. ▸ Moderate fire hazard when exposed to heat or flame. ▸ Vapour forms an explosive mixture with air. ▸ Moderate explosion hazard when exposed to heat or flame. ▸ Vapour may travel a considerable distance to source of ignition. ▸ Heating may cause expansion or decomposition leading to violent rupture of containers. ▸ On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon monoxide (CO) carbon dioxide (CO2) other pyrolysis products typical of burning organic material. **WARNING**: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills	▸ Remove all ignition sources.

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	▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment. ▸ Contain and absorb small quantities with vermiculite or other absorbent material. ▸ Wipe up. ▸ Collect residues in a flammable waste container.
Major Spills	**CARE**: Absorbent materials wetted with occluded oil must be moistened with water as they may auto-oxidize, become self heating and ignite. Some oils slowly oxidise when spread in a film and oil on cloths, mops, absorbents may autoxidise and generate heat, smoulder, ignite and burn. In the workplace oily rags should be collected and immersed in water.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Safe handling	▸ Containers, even those that have been emptied, may contain explosive vapours. ▸ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▸ Avoid all personal contact, including inhalation. ▸ Wear protective clothing when risk of overexposure occurs. ▸ Use in a well-ventilated area. ▸ Prevent concentration in hollows and sumps. ▸ **DO NOT** enter confined spaces until atmosphere has been checked. ▸ Avoid smoking, naked lights or ignition sources. ▸ Avoid generation of static electricity. ▸ **DO NOT** use plastic buckets. ▸ Earth all lines and equipment. ▸ Use spark-free tools when handling. ▸ Avoid contact with incompatible materials. ▸ When handling, **DO NOT** eat, drink or smoke. ▸ Keep containers securely sealed when not in use. ▸ Avoid physical damage to containers. ▸ Always wash hands with soap and water after handling. ▸ Work clothes should be laundered separately. ▸ Use good occupational work practice. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. ▸ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions. ▸ **DO NOT** allow clothing wet with material to stay in contact with skin
Fire and explosion protection	See section 5
Other information	Consider storage under inert gas. ▸ Store in original containers in approved flammable liquid storage area. ▸ Store away from incompatible materials in a cool, dry, well-ventilated area. ▸ **DO NOT** store in pits, depressions, basements or areas where vapours may be trapped. ▸ No smoking, naked lights, heat or ignition sources. ▸ Storage areas should be clearly identified, well illuminated, clear of obstruction and accessible only to trained and authorised personnel - adequate security must be provided so that unauthorised personnel do not have access. ▸ Store according to applicable regulations for flammable materials for storage tanks, containers, piping, buildings, rooms, cabinets, allowable quantities and minimum storage distances. ▸ Use non-sparking ventilation systems, approved explosion proof equipment and intrinsically safe electrical systems. ▸ Have appropriate extinguishing capability in storage area (e.g. portable fire extinguishers - dry chemical, foam or carbon dioxide) and flammable gas detectors. ▸ Keep adsorbents for leaks and spills readily available. ▸ Protect containers against physical damage and check regularly for leaks. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. In addition, for tank storages (where appropriate): ▸ Store in grounded, properly designed and approved vessels and away from incompatible materials. ▸ For bulk storages, consider use of floating roof or nitrogen blanketed vessels; where venting to atmosphere is possible, equip storage tank vents with flame arrestors; inspect tank vents during winter conditions for vapour/ ice build-up. ▸ Storage tanks should be above ground and diked to hold entire contents.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	▸ Packing as supplied by manufacturer. ▸ Plastic containers may only be used if approved for flammable liquid. ▸ Check that containers are clearly labelled and free from leaks. ▸ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▸ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▸ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▸ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▸ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▸ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	d-Limonene: ▸ forms unstable peroxides in storage, unless inhibited; may polymerise ▸ reacts with strong oxidisers and may explode or combust ▸ is incompatible with strong acids, including acidic clays, peroxides, halogens, vinyl chloride and iodine pentafluoride ▸ flow or agitation may generate electrostatic charges due to low conductivity

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- The various oxides of nitrogen and peroxyacids may be dangerously reactive in the presence of alkenes. BRETHERICK L.: Handbook of Reactive Chemical Hazards
- Avoid reaction with strong Lewis or mineral acids.
- Reaction with halogens requires carefully controlled conditions.
- Free radical initiators should be avoided.

HAZARD:

- Although anti-oxidants may be present, in the original formulation, these may deplete over time as they come into contact with air.
- Rags wet / soaked with unsaturated hydrocarbons / drying oils may auto-oxidise; generate heat and, in-time, smoulder and ignite. This is especially the case where oil-soaked materials are folded, bunched, compressed, or piled together - this allows the heat to accumulate or even accelerate the reaction
- Oily cleaning rags should be collected regularly and immersed in water, or spread to dry in safe-place away from direct sunlight.or stored, immersed, in solvents in suitably closed containers.

Terpenoids and terpenes, are generally unsaturated, are thermolabile, are often volatile and may be easily oxidised or hydrolysed depending on their respective structure.
Terpenoids are subject to autoxidation. Autoxidation is any oxidation that occurs in open air or in presence of oxygen (and sometimes UV radiation) and forms peroxides and hydroperoxides.
Though autoxidation has been particularly investigated in the field of fatty oils, it also plays a most crucial part for terpenoid deterioration. Although virtually all types of organic materials can undergo air oxidation, certain types are particularly prone to autoxidation, including unsaturated compounds that have allylic or benzylic hydrogen atoms (C6H5CH2-); these materials are converted to hydroperoxides by autoxidation. Promoted by heat, catalytic quantities of redox-reactive metals, and exposure to light, autoxidation may result in the formation of explosive peroxides which may become explosive upon concentration.
As a rule, however, primary autoxidation products such as hydroperoxides eventually break down during advanced stages of oxidation depending on their individual stability. Thereby they give rise to a range of stable oxidised secondary products such as mono- to polyvalent alcohols, aldehydes, ketones, epoxides, peroxides, or acids as well as highly viscous, often oxygen-bearing polymers. Light, heat, or increasing acidity often promote this breakdown.
Compounds rich in allylic hydrogen atoms (2HC=CHCH2-R), found in most terpenoids, make up the most probable targets for autoxidation.
Several terpenoids (typically oxygen containing derivatives) are saturated and do not react in a similar fashion to their unsaturated congeners.
Thermolabile terpenoids, especially mere terpenes and aldehydes, are susceptible to rearrangement processes at elevated temperatures. Terpenic conversion reactions, upon heating, have been reported both for isolated compounds as well as for essential oils.(which tend to be rich in mono-, and sesqui-terpenes.
Mono-, bi-, or tricyclic mono- terpenoids (those containing two isoprene units, dienes) and sesquiterpenoids (with three isoprene units, trienes) of different chemical classes, such as hydrocarbons, ketones, alcohols, oxides, aldehydes, phenols, or esters, make up the major part in essential oils.
Electron-donating groups and increasing alkyl substitution contribute to a stronger carbon-peroxide bond through a hyperconjugative effect, thus leading to more stable and subsequently built-up hydroperoxides.
Some oxygen-bearing terpenoids such as menthol, eucalyptol (1,8-cineol), and menthone do not form hydroperoxides upon oxidation but are directly converted into ketones, acids, and aldehydes.None of these are unsaturated compounds.
Due to their low volatility, diterpenes (with four isoprenes, tetraenes) are barely encountered in genuine essential oils obtained by distillation, while tri- and higher terpenoids such as sterols or carotenoids are only present in the nonvolatile fractions such as plant resins or gums and will remain in the residue
Aging processes generally come along with a more or less pronounced quality loss In addition to the frequent development of unpleasant and often pungent flavours, shifting colors such as the formation of a yellow staining or changes in consistency up to resinification have been reported both upon degradation of single terpenoids as well as of essential oils.

· The interaction of alkenes and alkynes with nitrogen oxides and oxygen may produce explosive addition products; these may form at very low temperatures and explode on heating to higher temperatures (the addition products from 1,3-butadiene and cyclopentadiene form rapidly at -150 C and ignite or explode on warming to -35 to -15 C). These derivatives ('pseudo- nitrosites') were formerly used to characterise terpene hydrocarbons.
· Exposure to air must be kept to a minimum so as to limit the build-up of peroxides which will concentrate in bottoms if the product is distilled. The product must not be distilled to dryness if the peroxide concentration is substantially above 10 ppm (as active oxygen) since explosive decomposition may occur. Distillate must be immediately inhibited to prevent peroxide formation. The effectiveness of the antioxidant is limited once the peroxide levels exceed 10 ppm as active oxygen. Addition of more inhibitor at this point is generally ineffective. Prior to distillation it is recommended that the product should be washed with aqueous ferrous ammonium sulfate to destroy peroxides; the washed product should be immediately re-inhibited.
· A range of exothermic decomposition energies for double bonds is given as 40-90 kJ/mol. The relationship between energy of decomposition and processing hazards has been the subject of discussion; it is suggested that values of energy released per unit of mass, rather than on a molar basis (J/g) be used in the assessment. For example, in 'open vessel processes' (with man-hole size openings, in an industrial setting), substances with exothermic decomposition energies below 500 J/g are unlikely to present a danger, whilst those in 'closed vessel processes' (opening is a safety valve or bursting disk) present some danger where the decomposition energy exceeds 150 J/g.

BRETHERICK: Handbook of Reactive Chemical Hazards, 4th Edition

· The reaction of ozone with alkenes is believed to proceed *via* the formation of a vibrationally excited Primary Ozonide (POZ) which falls apart to give a vibrationally excited Criegee Intermediate (CI) The CI can decompose to give OH radicals, or be stabilised. This may be of relevance in atmospheric chemistry.
· Violent explosions at low temperatures in ammonia synthesis gas units have been traced to the addition products of dienes and nitrogen dioxide

- Avoid reaction with oxidising agents

7.3. Specific end use(s)

See section 1.2

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1. Control parameters

DERIVED NO EFFECT LEVEL (DNEL)

Not Available

PREDICTED NO EFFECT LEVEL (PNEC)

Not Available

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Not Available	Not Available	Not Available	Not Available	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3

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d-limonene	Limonene, d-	15 ppm	67 ppm	170 ppm

Ingredient	Original IDLH	Revised IDLH
d-limonene	Not Available	Not Available
gamma-terpinene	Not Available	Not Available
beta-pinene	Not Available	Not Available
terpinolene	Not Available	Not Available
myrcene	Not Available	Not Available
alpha-pinene	Not Available	Not Available
alpha-terpinene	Not Available	Not Available

MATERIAL DATA

Fragrance substance with is an established contact allergen in humans.
Scientific Committee on Consumer Safety SCCS OPINION on Fragrance allergens in cosmetic products 2012
for d-Limonene:
CEL TWA: 30 ppm, 165.6 mg/m3 (compare WEEL-TWA*)
(CEL = Chemwatch Exposure Limit)
A Workplace Environmental Exposure Level* has been established by AIHA (American Industrial Hygiene Association) who have produced the following rationale:
d-Limonene is not acutely toxic. In its pure form it is not a sensitiser but is irritating to the skin. Although there is clear evidence of carcinogenicity in male rats, the effect has been attributed to an alpha-2u-globin (a2u-G) renal toxicity which is both species and gender specific. Humans do not synthesise a2u-G, and metabolism studies indicate that 75% to 95% of d-limonene is excreted in 2-3 days with different metabolites identified between humans and rats. In a 2-year study, liver effects were noted in male mice at 500 mg/kg and reduced survival was noted in female rats at 600 mg/kg. The no observable effect levels (NOELs) were 250 and 300 mg/kg, respectively. A WEEL of 30 ppm is recommended to protect against these effects.

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Care: Atmospheres in bulk storages and even apparently empty tanks may be hazardous by oxygen depletion. Atmosphere must be checked before entry.

Requirements of State Authorities concerning conditions for tank entry must be met. Particularly with regard to training of crews for tank entry; work permits; sampling of atmosphere; provision of rescue harness and protective gear as needed
Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.

For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.
Air contaminants generated in the workplace possess varying 'escape' velocities which, in turn, determine the 'capture velocities' of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.

8.2.2. Personal protection

Eye and face protection

- Safety glasses with side shields.
- Chemical goggles.
- Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment

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	▸ should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]
Skin protection	See Hand protection below
Hands/feet protection	▸ Wear chemical protective gloves, e.g. PVC. ▸ Wear safety footwear or safety gumboots, e.g. Rubber **NOTE:** ▸ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ▸ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturizer is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and · dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers' technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.
Body protection	See Other protection below
Other protection	▸ Overalls. ▸ PVC Apron. ▸ PVC protective suit may be required if exposure severe. ▸ Eyewash unit. ▸ Ensure there is ready access to a safety shower. · Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. · For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). · Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.
Thermal hazards	Not Available

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:
'Forsberg Clothing Performance Index'.
The effect(s) of the following substance(s) are taken into account in the ***computer-generated*** selection:
433C d-Limonene—Industrial Strength

Material	CPI
NITRILE	A
PVA	A
VITON	A

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content. The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
Selection of the Class and Type of respirator will depend upon the level of breathing zone contaminant and the chemical nature of the contaminant. Protection Factors (defined as the ratio of contaminant outside and inside the mask) may also be important.

Required minimum protection factor	Maximum gas/vapour concentration present in air p.p.m. (by volume)	Half-face Respirator	Full-Face Respirator
up to 10	1000	A-AUS / Class 1	-
up to 50	1000	-	A-AUS / Class 1
up to 50	5000	Airline *	-
up to 100	5000	-	A-2
up to 100	10000	-	A-3
100+		-	Airline**

* - Continuous Flow
** - Continuous-flow or positive pressure demand.

Continued...

A(All classes) = Organic vapours, B AUS or B1 = Acid gases, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 deg C)

8.2.3. Environmental exposure controls

See section 12

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Colorless

Physical state	Liquid	**Relative density (Water = 1)**	0.85
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	237
pH (as supplied)	Not Available	**Decomposition temperature**	Not Available
Melting point / freezing point (°C)	Not Available	**Viscosity (cSt)**	<20.50
Initial boiling point and boiling range (°C)	>155	**Molecular weight (g/mol)**	Not Available
Flash point (°C)	31	**Taste**	Not Available
Evaporation rate	Not Available	**Explosive properties**	Not Available
Flammability	Flammable.	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	Not Available	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	Not Available	**Volatile Component (%vol)**	100
Vapour pressure (kPa)	0.20	**Gas group**	Not Available
Solubility in water (g/L)	Partly miscible	**pH as a solution (1%)**	Not Available
Vapour density (Air = 1)	4.7	**VOC g/L**	846

9.2. Other information

Not Available

SECTION 10 STABILITY AND REACTIVITY

10.1.Reactivity	See section 7.2
10.2. Chemical stability	▸ Unstable in the presence of incompatible materials. ▸ Product is considered stable. ▸ Hazardous polymerisation will not occur.
10.3. Possibility of hazardous reactions	See section 7.2
10.4. Conditions to avoid	See section 7.2
10.5. Incompatible materials	See section 7.2
10.6. Hazardous decomposition products	See section 5.3

SECTION 11 TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Inhaled	The material is not thought to produce adverse health effects or irritation of the respiratory tract (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable control measures be used in an occupational setting. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination
Ingestion	The material has **NOT** been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern. Terpenes and their oxygen-containing counterparts, the terpenoids, produce a variety of physiological effects. Pine oil monoterpenes, for example, produce a haemorrhagic gastritis characterised by stomach pain and bleeding and vomiting. Systemic effects of pine oils include weakness and central nervous depression, excitement, loss of balance, headache, with hypothermia and respiratory failure. Central nervous system (CNS) depression may include nonspecific discomfort, symptoms of giddiness, headache, dizziness, nausea, anaesthetic effects, slowed reaction time, slurred speech and may progress to unconsciousness. Serious poisonings may result in respiratory depression and may be fatal.
Skin Contact	Evidence exists, or practical experience predicts, that the material either produces inflammation of the skin in a substantial number of individuals following direct contact, and/or produces significant inflammation when applied to the healthy intact skin of animals, for up to four hours, such inflammation being present twenty-four hours or more after the end of the exposure period. Skin irritation may also be present after prolonged or repeated exposure; this may

Continued...

	result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. The material may accentuate any pre-existing dermatitis condition Skin contact is not thought to have harmful health effects (as classified under EC Directives); the material may still produce health damage following entry through wounds, lesions or abrasions. It is likely that older pine oils become irritants from the build up of peroxides of delta- 3-carene and limonene etc. Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. Application of d-limonene produced moderate irritation to both intact and abraded skin. High purity d-limonene does not cause significant allergic reaction in guinea pigs; d-limonene, exposed to air for 2-months, sensitised the animals and it is surmised that allergenic compounds are formed after prolonged air contact. In human patch testing, weak or moderate reactions (erythema, swelling) have been observed. Positive eczematous responses to purified limonene were observed in 5 of 16 previously sensitised to oil of turpentine. In one study, a 39-year old male immersed one hand in a jar of solvent, ensuring that inhalation exposure was minimal. After only few minutes of exposure, the subject experienced painful itching and burning. Itching decreased after the exposure but burning continued for 10 minutes. Swelling disappeared after 100 minutes. Six hours post-exposure, a purpuric eruption was observed; this persisted for several weeks. Blood concentrations during skin exposure were low compared to those during inhalation exposure.
Eye	Evidence exists, or practical experience predicts, that the material may cause eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Repeated or prolonged eye contact may cause inflammation characterised by temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.
Chronic	Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems. Essential oils and isolates derived from the Pinacea family, including Pinus and Abies genera, should only be used when the level of peroxides is kept to the lowest practicable level, for instance by adding antioxidants at the time of production. Such products should have a peroxide value of less than 10 millimoles peroxide per liter. Based on the published literature mentioning sensitising properties when containing peroxides (Food and Chemical Toxicology 11,1053(1973); 16,843(1978); 16,853(1978). On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. In the presence of air, a number of common flavour and fragrance chemicals can form peroxides surprisingly fast. Antioxidants can in most cases minimise the oxidation. Fragrance terpenes are generally easily oxidised in air. Non-oxidised limonene, linalool and caryophyllene turned out to be very weak sensitizers, however after oxidation limonene hydroperoxide and linalool hydroperoxide are strong sensitizers. Of the patients tested 2.6% showed positive reaction to oxidised limonene, 1.3% to oxidised linalool, 1.1% to linalool hydroperoxide, 0.5% to oxidised caryophyllene, while testing with caryophyllene oxide and oxidised myrcene resulted in few positive patch tests. 2/3 of the patients reacting positive to oxidised terpenes had fragrance related contact allergy and/or positive history for adverse reactions to fragrances. As well as the hydroperoxides produced by linalol, limonene and delta-3-carene other oxidation and resinification effects progressively causes other fairly major changes in essential oil quality over time. Autoxidation of fragrance terpenes contributes greatly to fragrance allergy, which emphasizes the need of testing with compounds that patients are actually exposed to and not only with the ingredients originally applied in commercial formulations. Hydroperoxides of d-limonene are potent contact allergens when studied in guinea pigs. They may result when d-limonene is unstabilised against oxidation, or upon prolonged standing at room temperature and/ or upon exposure to light, or when stabiliser levels diminish. The two major hydroperoxides in auto-oxidised d-limonene, are cis- and trans- limonene-2-hydroperoxide (2-hydroperoxy-p-mentha-6,8-diene). In photo-oxidised d-limonene, they represent a minor fraction. Hydroperoxides may bind to proteins of the skin to make antigens either via a radical mechanism or after reactions to give epoxides. The cross-reactivity between the epoxide limonene-1,2-oxide, a potent contact allergen, and the hydroperoxides is NOT significant, indicating different mechanisms of sensitisation. d-Limonene was considered to be weakly carcinogenic for the mouse fore-stomach epithelium, but not tumour producing. In 13-week and 2-year gavage-studies, male rats showed a range of compound-related kidney lesions including exacerbation of age-related nephropathy, mineralisation in the renal medulla, hyperplasia of the transitional epithelium overlying the renal papilla and proliferation of the renal tubular epithelium. Neoplasms were believed to be caused by progression to tubular cell hyperplasia to tubular cell adenomas and, with increasing size, to adenocarcinomas or carcinomas. The similarity of the nephrotoxicity caused by trichloroethylene and N-(4'-fluoro-4-biphenyl)acetamide, tris(2,3-dibromopropyl)phosphate in rats and the species specific nature of the response suggests that degeneration and necrosis of convoluted tubules may be associated with the accumulation of alpha-2u-globin (a2u-G). Since a2u-G is a species and gender-specific protein that is causal for both the cytotoxic and carcinogenic response in male rats, extrapolation of d-limonene carcinogenicity data from rat studies to other species (including humans) is probably not warranted. Humans do not synthesise a2u-G; they do however produce other related low molecular weight proteins capable of binding chemicals that cause a2u-G nephropathy in rats but this does not necessarily connote human risk. The Risk Assessment Forum of the USA EPA concluded; ▸ Male renal rat tumours arising as a result of a process involving a2u-G accumulation do not contribute to the qualitative weight-of-evidence that the chemical poses a human carcinogenic hazard. Such tumours are included in dose-response extrapolations for the estimation of human carcinogenic risk. ▸ If the chemical induces a2u-G accumulation in male rats, the associated nephropathy is not to be used as an end-point for determining non-carcinogenic hazard.

433C d-Limonene—Industrial Strength	
TOXICITY	**IRRITATION**
Not Available	Not Available

d-limonene	
TOXICITY	**IRRITATION**
Dermal (rabbit) LD50: >5000 mg/kg[2]	Skin (rabbit): 500mg/24h moderate
Oral (rat) LD50: >2000 mg/kg[1]	

gamma-terpinene	
TOXICITY	**IRRITATION**
Oral (rat) LD50: 3650 mg/kg[2]	Skin (rabbit): 500 mg/24h mod.

Continued...

beta-pinene	

TOXICITY	IRRITATION
Oral (rabbit) LD50: 4700 mg/kg[2]	Skin (rabbit):500 mg/24h-moderate

terpinolene	

TOXICITY	IRRITATION
Oral (rat) LD50: 4390 mg/kg[2]	Not Available

myrcene	

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >5000 mg/kg[2]	Skin (rabbit): 500 mg/24h - mod
Oral (rat) LD50: >5000 mg/kg[2]	

alpha-pinene	

TOXICITY	IRRITATION
Dermal (rabbit) LD50: >5000 mg/kg[2]	Skin (man): 100% - SEVERE
Oral (rat) LD50: 3700 mg/kg[2]	Skin (rabbit): 500 mg/24h - mod

alpha-terpinene	

TOXICITY	IRRITATION
Oral (rat) LD50: 1680 mg/kg[2]	Not Available

Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*

D-LIMONENE	d-Limonene is readily absorbed by inhalation and ingestion. Dermal absorption is reported to be lower than by the inhalation route. d-Limonene is rapidly distributed to different tissues in the body, readily metabolised and eliminated primarily through the urine. Limonene exhibits low acute toxicity by all three routes in animals. Limonene is a skin irritant in both experimental animals and humans. Limited data are available on the potential to cause eye and respiratory irritation. Autooxidised products of d-limonene have the potential to be skin sensitisers. Limited data are available in humans on the potential to cause respiratory sensitisation. Autooxidation of limonene occurs readily in the presence of light and air forming a variety of oxygenated monocyclic terpenes. Risk of skin sensitisation is high in situations where contact with oxidation products of limonene occurs. Renal tumours induced by limonene in male rats is though to be sex and species specific and are not considered relevant to humans. Repeated exposure affects the amount and activity of liver enzymes, liver weight, blood cholesterol levels and bile flow in animals. Increase in liver weight is considered a physiological adaption as no toxic effects on the liver have been reported. From available data it is not possible to identify an NOAEL for these effects. Limonene is neither genotoxic or teratogenic nor toxic to the reproductive system. The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Tumorigenic by RTECS criteria
TERPINOLENE	Terpinolene was not irritating to human skin when applied at a concentration of 20% in petrolatum for 48 hours under a closed patch in 24 volunteers, and it was not a sensitiser in the maximization test. However, in a case report and was reported that a 49-year old woman developed eczematous lesions of the hands and forearms using a machine cleaner containing terpinolene. Upon patch testing, terpinolene gave a positive reaction. Terpinolene was not irritating in rabbits when applied to intact or abraded skin with an occluded patch for 24 hours
MYRCENE	NOTE: beta-Myrcene above 0.25 g/kg was found to be detrimental to the fertility and progeny number and development in the rat when given during pregnancy by gavage
ALPHA-PINENE	The material may produce severe skin irritation after prolonged or repeated exposure, and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) thickening of the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis. Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.
D-LIMONENE & GAMMA-TERPINENE & BETA-PINENE & TERPINOLENE & MYRCENE & ALPHA-PINENE & ALPHA-TERPINENE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
D-LIMONENE & BETA-PINENE & TERPINOLENE & MYRCENE & ALPHA-PINENE	Adverse reactions to fragrances in perfumes and in fragranced cosmetic products include allergic contact dermatitis, irritant contact dermatitis, photosensitivity, immediate contact reactions (contact urticaria), and pigmented contact dermatitis. Airborne and connubial contact dermatitis occur. Intolerance to perfumes, by inhalation, may occur if the perfume contains a sensitising principal. Symptoms may vary from general illness, coughing, phlegm, wheezing, chest-tightness, headache, exertional dyspnoea, acute respiratory illness, hayfever, and other respiratory diseases (including asthma). Perfumes can induce hyper-reactivity of the respiratory tract without producing an IgE-mediated allergy or demonstrable respiratory obstruction. This was shown by placebo-controlled challenges of nine patients to 'perfume mix'. The same patients were also subject to perfume provocation, with or without a carbon filter mask, to ascertain whether breathing through a filter with active carbon would prevent symptoms. The patients breathed through the mouth, during the provocations, as a nose clamp was used to prevent nasal inhalation. The patient's earlier symptoms were verified; breathing through the carbon filter had no protective effect. The symptoms were not transmitted via the olfactory nerve but they may have been induced by trigeminal reflex via the respiratory tract or by the eyes. Cases of occupational asthma induced by perfume substances such as isoamyl acetate, limonene, cinnamaldehyde and benzaldehyde, tend to give persistent symptoms even though the exposure is below occupational exposure limits. Inhalation intolerance has also been produced in animals. The emissions of five fragrance products, for one hour, produced various combinations of sensory irritation, pulmonary irritation, decreases in expiratory airflow velocity as well as alterations of the functional observational battery indicative of neurotoxicity in mice. Neurotoxicity was found to be more severe after mice were repeatedly exposed to the fragrance products, being four brands of cologne and one brand of toilet water. Contact allergy to fragrances is relatively common, affecting 1 to 3% of the general population, based on limited testing with eight common fragrance allergens and about 16 % of patients patch tested for suspected allergic contact dermatitis.

Continued...

	Contact allergy to fragrance ingredients occurs when an individual has been exposed, on the skin, to a suffcient degree of fragrance contact allergens. Contact allergy is a life-long, specifically altered reactivity in the immune system. This means that once contact allergy is developed, cells in the immune system will be present which can recognise and react towards the allergen. As a consequence, symptoms, i.e. allergic contact dermatitis, may occur upon re-exposure to the fragrance allergen(s) in question. Allergic contact dermatitis is an inflammatory skin disease characterised by erythema, swelling and vesicles in the acute phase. If exposure continues it may develop into a chronic condition with scaling and painful fissures of the skin. Allergic contact dermatitis to fragrance ingredients is most often caused by cosmetic products and usually involves the face and/or hands. It may affect fitness for work and the quality of life of the individual. Fragrance contact allergy has long been recognised as a frequent and potentially disabling problem. Prevention is possible as it is an environmental disease and if the environment is modified (e.g. by reduced use concentrations of allergens), the disease frequency and severity will decrease Fragrance contact allergy is mostly non-occupational and related to the personal use of cosmetic products. Allergic contact dermatitis can be severe and widespread, with a significant impairment of quality of life and potential consequences for fitness for work. Thus, prevention of contact sensitisation to fragrances, both in terms of primary prevention (avoiding sensitisation) and secondary prevention (avoiding relapses of allergic contact dermatitis in those already sensitised), is an important objective of public health risk management measure. **Hands:** Contact sensitisation may be the primary cause of hand eczema, or may be a complication of irritant or atopic hand eczema. The number of positive patch tests has been reported to correlate with the duration of hand eczema, indicating that long-standing hand eczema may often be complicated by sensitisation .Fragrance allergy may be a relevant problem in patients with hand eczema; perfumes are present in consumer products to which their hands are exposed. A significant relationship between hand eczema and fragrance contact allergy has been found in some studies based on patients investigated for contact allergy. However, hand eczema is a multi-factorial disease and the clinical significance of fragrance contact allergy in (severe) chronic hand eczema may not be clear. **Axillae Bilateral axillary** (underarm) dermatitis may be caused by perfume in deodorants and, if the reaction is severe, it may spread down the arms and to other areas of the body. In individuals who consulted a dermatologist, a history of such first-time symptoms was significantly related to the later diagnosis of perfume allergy. **Face** Facial eczema is an important manifestation of fragrance allergy from the use of cosmetic products (16). In men, after-shave products can cause an eczematous eruption of the beard area and the adjacent part of the neck and men using wet shaving as opposed to dry have been shown to have an increased risk of of being fragrance allergic. **Irritant reactions (including contact urticaria):** Irritant effects of some individual fragrance ingredients, e.g. citral are known. Irritant contact dermatitis from perfumes is believed to be common, but there are no existing investigations to substantiate this, Many more people complain about intolerance or rashes to perfumes/perfumed products than are shown to be allergic by testing. This may be due to irritant effects or inadequate diagnostic procedures. Fragrances may cause a dose-related contact urticaria of the non-immunological type (irritant contact urticaria). Cinnamal, cinnamic alcohol, and Myroxylon pereirae are well recognised causes of contact urticaria, but others, including menthol, vanillin and benzaldehyde have also been reported . The reactions to Myroxylon pereirae may be due to cinnamates. A relationship to delayed contact hypersensitivity was suggested , but no significant difference was found between a fragrance-allergic group and a control group in the frequency of immediate reactions to fragrance ingredients in keeping with a nonimmunological basis for the reactions seen. **Pigmentary anomalies:** The term “pigmented cosmetic dermatitis” was introduced in 1973 for what had previously been known as melanosis faciei feminae when the mechanism (type IV allergy) and causative allergens were clarified.. It refers to increased pigmentation, usually on the face/neck, often following sub-clinical contact dermatitis. Many cosmetic ingredients were patch tested at non-irritant concentrations and statistical evaluation showed that a number of fragrance ingredients were associated: jasmine absolute, ylang-ylang oil, cananga oil, benzyl salicylate, hydroxycitronellal, sandalwood oil, geraniol, geranium oil. **Photo-reactions** Musk ambrette produced a considerable number of allergic photocontact reactions (in which UV-light is required) in the 1970s and was later banned from use in the EU. Nowadays, photoallergic contact dermatitis is uncommon . Furocoumarins (psoralens) in some plant-derived fragrance ingredients caused phototoxic reactions with erythema followed by hyperpigmentation resulting in Berloque dermatitis. There are now limits for the amount of furocoumarins in fragrance products. Phototoxic reactions still occur but are rare. **General/respiratory:** Fragrances are volatile and therefore, in addition to skin exposure, a perfume also exposes the eyes and naso-respiratory tract. It is estimated that 2-4% of the adult population is affected by respiratory or eye symptoms by such an exposure. It is known that exposure to fragrances may exacerbate pre-existing asthma . Asthma-like symptoms can be provoked by sensory mechanisms. In an epidemiological investigation, a significant association was found between respiratory complaints related to fragrances and contact allergy to fragrance ingredients, in addition to hand eczema, which were independent risk factors in a multivariate analysis.
D-LIMONENE & BETA-PINENE & TERPINOLENE & MYRCENE & ALPHA-PINENE	Fragrance allergens act as haptens, i.e. low molecular weight chemicals that are immunogenic only when attached to a carrier protein. However, not all sensitising fragrance chemicals are directly reactive, but require previous activation. A **prehapten** is a chemical that itself is non- or low-sensitising, but that is transformed into a hapten outside the skin by simple chemical transformation (air oxidation, photoactivation) and without the requirement of specific enzymatic systems. In the case of prehaptens, it is possible to prevent activation outside the body to a certain extent by different measures, e.g. prevention of air exposure during handling and storage of the ingredients and the final product, and by the addition of suitable antioxidants. When antioxidants are used, care should be taken that they will not be activated themselves and thereby form new sensitisers. **Prehaptens** Most terpenes with oxidisable allylic positions can be expected to autoxidise on air exposure due to their inherent properties. Depending on the stability of the oxidation products that are formed, a difference in the sensitisation potency of the oxidised terpenes can be seen Autoxidation is a free radical chain reaction in which hydrogen atom abstraction in combination with addition of oxygen forms peroxyl radicals. The reaction shows selectivity for positions where stable radicals can be formed. So far, all fragrance substances that have been investigated with regard to the influence of autoxidation on the allergenic potential, including identification of formed oxidation products, have oxidisable allylic positions that are able to form hydroperoxides and/or hydrogen peroxide as primary oxidation products upon air exposure. Once the hydroperoxides have been formed outside the skin they form specific antigens and act as skin sensitisers. Secondary oxidation products such as aldehydes and epoxides can also be allergenic, thus further increasing the sensitisation potency of the autoxidation mixture. The process of photoactivation may also play a role, but further research is required to establish whether this activation route is currently underestimated in importance due to insufficient knowledge of the true haptens in this context. It should be noted that activation of substances via air oxidation results in various haptens that might be the same or cross-reacting with other haptens (allergens). The main allergens after air oxidation of linalool and linalyl acetate are the hydroperoxides. If linalyl acetate is chemically hydrolysed outside the skin it can thereafter be oxidised to the same haptens as seen for linalool. A corresponding example is citronellol and citronellyl acetate. In clincal studies, concomitant reactions to oxidised linalool and oxidised linalyl acetate have been observed. Whether these reactions depend on cross-reactivity or are due to exposure to both fragrance substances cannot be elucidated as both have an allergenic effect themselves. Linalool and linalyl acetate are the main components of lavender oil. They autoxidise on air exposure also when present in the essential oil, and form the same oxidation products found in previous studies of the pure synthetic terpenes. Experimental sensitisation studies showed that air exposure of lavender oil increased the sensitisation potency. Patch test results in dermatitis patients showed a connection between positive reactions to oxidised linalool, linalyl acetate and lavender oil. **Prohaptens** Compounds that are bioactivated in the skin and thereby form haptens are referred to as prohaptens. In the case of prohaptens, the possibility to become activated is inherent to the molecule and activation cannot be avoided by extrinsic measures. Activation processes increase the risk for cross-reactivity between fragrance substances. Crossreactivity has been shown for certain alcohols and their corresponding aldehydes, i.e. between geraniol and geranial (citral) and between cinnamyl alcohol and cinnamal. The human skin expresses enzyme systems that are able to metabolise xenobiotics, modifying their chemical structure to increase hydrophilicity and allow elimination from the body. Xenobiotic metabolism can be divided into two phases: phase I and phase II. Phase I transformations are known as activation or functionalisation reactions, which normally introduce or unmask hydrophilic functional groups. If the metabolites are sufficiently polar at this point they will be eliminated. However, many phase I products have to undergo subsequent phase II transformations, i.e. conjugation to make them sufficiently water soluble to be eliminated. Although the purpose of xenobiotic metabolism is detoxification, it can also convert relatively harmless compounds into reactive species. Cutaneous enzymes that catalyse phase I transformations include the cytochrome P450 mixed-function oxidase system, alcohol and aldehyde dehydrogenases, monoamine oxidases, flavin-containing monooxygenases and hydrolytic enzymes. Acyltransferases, glutathione S-transferases, UDP-glucuronosyltransferases and sulfotransferases are examples of phase II enzymes that have been shown to be present in human skin . These enzymes are known to catalyse both activating and deactivating biotransformations, but the influence of the reactions on the allergenic activity of skin sensitisers has not been studied in detail. Skin sensitising prohaptens can be recognised and grouped into chemical classes based on knowledge of xenobiotic bioactivation reactions, clinical observations and/or in vivo and in vitro studies of sensitisation potential and chemical reactivity.

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	QSAR prediction: The relationships between molecular structure and reactivity that form the basis for structural alerts are based on well established principles of mechanistic organic chemistry. Examples of structural alerts are aliphatic aldehydes (alerting to the possibility of sensitisation via a Schiff base reaction with protein amino groups), and alpha,beta-unsaturated carbonyl groups, C=C-CO- (alerting to the possibility of sensitisation via Michael addition of protein thiol groups). Prediction of the sensitisation potential of compounds that can act via abiotic or metabolic activation (pre- or prohaptens) is more complex compared to that of compounds that act as direct haptens without any activation. The autoxidation patterns can differ due to differences in the stability of the intermediates formed, e.g. it has been shown that autoxidation of the structural isomers linalool and geraniol results in different major haptens/allergens. Moreover, the complexity of the prediction increases further for those compounds that can act both as pre- and prohaptens. In such cases, the impact on the sensitisation potency depends on the degree of abiotic activation (e.g. autoxidation) in relation to the metabolic activation.
D-LIMONENE & GAMMA-TERPINENE & BETA-PINENE & TERPINOLENE & MYRCENE & ALPHA-PINENE & ALPHA-TERPINENE	A member or analogue of a group of of aliphatic and aromatic terpene hydrocarbons generally considered as safe (GRAS) based, in part, on their self-limiting properties as flavouring substances in food; their rapid absorption, metabolic detoxication, and excretion in humans and other animals; their low level of flavour use; the wide margins of safety between the conservative estimates of intake and the no-observed-adverse effect levels determined from subchronic and chronic studies and the lack of significant genotoxic potential. Consumers are exposed to aliphatic and terpene hydrocarbons from a variety of ingested and environmental source. Quantitative natural occurrence data for 17 aliphatic terpene hydrocarbons in the group demonstrate that their consumption occurs predominantly as natural components of traditional food . Oral LD50 values have been reported for 16 of the 17 substances in this group. LD50 values range from 1590 to greater than 8000 mg/kg bw in rats, and 2000 to greater than 13,360 mg/kg bw in mice. These values indicate that aliphatic and aromatic hydrocarbons exhibit low acute oral toxicity. Although members of this group have been shown to exhibit renal carcinogenic potential in the male F344N/rat, the mechanism leading to these findings is known and strongly indicates that the nephropathy associated with monoterpene hydrocarbons have no significance for human risk. Flavor and Extracts Manufacturers Manufacturers Association (FEMA)
GAMMA-TERPINENE & BETA-PINENE & TERPINOLENE & MYRCENE & ALPHA-PINENE	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.
GAMMA-TERPINENE & TERPINOLENE & MYRCENE & ALPHA-TERPINENE	For monoterpenes: The chemical category designated terpenoid hydrocarbons includes three simple C10 isomeric monocyclic terpene hydrocarbons (*d*-limonene, *dl*-limonene, and terpinolene) two simple C10 acyclic terpene hydrocarbons (*beta*-myrcene and dihydromyrcene) and mixtures composed primarily of *d*-limonene, *dl*-limonene (dipentene), terpinolene, myrcene, and *alpha*and *beta*-pinene Monoterpene hydrocarbons are mainly released by coniferous woodland such as pine trees, cedars, redwood and firs. To a lesser extent, they are also produced and released by deciduous plants. They are common components of traditional foods occurring in essentially all fruits and vegetables. Members of this chemical category are of very low acute toxicity Studies of terpene hydrocarbons indicate that they are rapidly absorbed, distributed, metabolised and excreted. The principal metabolic pathway involves side chain oxidation to yield monocyclic terpene alcohols and carboxylic acids. These metabolites are mainly conjugated with glucuronic acid and excreted in the urine, or to a lesser extent in the feces. A secondary pathway involves epoxidation of either the exocyclic or endocyclic double bond yielding an epoxide that is subsequently detoxicated *via* formation of the corresponding diol or conjugation with glutathione. Although some species- and sex-specific differences exist, studies for *d*-limonene and *beta*-myrcene indicate that the monoterpene hydrocarbons in this chemical category will participate in common pathways of absorption, distribution, metabolism and excretion. **Genotoxicity:** Based on the results of this *in vivo* genotoxicity assay and the numerous *in vitro* genotoxicity assays, it is unlikely that any of these materials would exhibit a significant genotoxic potential *in vivo*. **Carcinogenicity:** Under the conditions of 2-year gavage studies, conducted by NTP, there was clear evidence of carcinogenic activity of *d*-limonene for male F344/N rats as shown by increased incidences in tubular cell hyperplasia, adenomas, and adenocarcinomas of the kidney. There was no evidence of carcinogenic activity of *d*-limonene for female rats receiving 300 or 600 mg/kg bw/d. It has been demonstrated that renal lesions, which were observed in the NTP study, resulted from the accumulation of aggregates of *alpha*-2 microglobulin (a low molecular-weight protein synthesised in the liver) and limonene-1,2-epoxide in the P2 segment of the renal proximal tubule. While humans produce low molecular weight serum proteins, which are reabsorbed by the kidney, there is no evidence that a similar *alpha*-2 microglobulin is produced. The kidney changes seen in male rats administered limonene have been well characterized, and are known to be specific to the male rat and of no significance in human risk assessment. **Reproductive toxicity:** Substances within this chemical category exhibit low reproductive toxicity potential. This is based on the results of three reproductive toxicity assays. using sweet orange peel oil predominantly composed of *d*-limonene and *beta*-myrcene. **Developmental toxicity:** Given the results of six developmental toxicity assays using limonene, sweet orange oil and *beta*-myrcene, it may be concluded that the substances within this chemical category exhibit low developmental toxicity potential
GAMMA-TERPINENE & MYRCENE	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
BETA-PINENE & ALPHA-PINENE	For bicyclic terpenes: **Acute toxicity**: The literature abounds with clinical reports of accidental and intentional acute poisoning with pinene-based turpentine. Rat oral LD50 values are available for *alpha*-pinene, *beta*-pinene, camphene and turpentine oil and indicate these materials to be very low in oral acute toxicity with LD50 values in the range from 3388 mg/kg to greater than 5000 mg/kg. Rabbit dermal LD50 values similarly indicate very low toxicities with values greater than the limit doses of 2000 or 5000 mg/kg. Acute inhalation toxicity has been measure in different animal species. The acute LC50 was reported to be 13,500 mg/m3 in rats, 13,500 mg/m3 in guinea pigs, and 9000 mg/m3 in mice . The acute inhalation LC50 of commercial grade turpentine in Wistar rats is reported to be in the range of 12,000-20,000 mg/m3 for 1 to 6 hour exposures and the LC50 for a 2-hour exposure in Swiss-Webster mice is 29,000 mg/m3 . Based on these results the acute oral, dermal, and inhalation toxicities of bicyclic terpene hydrocarbons is concluded to be low. **Repeat dose toxicity**: A 28-day repeat dose study has been performed with camphene according to an OECD Guideline 407 in both sexes of Wistar rats. Animals of both sexes at the 1000 mg/kg bw/day dose exhibited vacuolization of hepatocytes and increase liver weights. Male rats also exhibited *alpha*-2-microglobulin-type nephrotoxicity at all dose levels. Subsequent investigations have shown that the *alpha*-2-microglobulin nephropathy found in the F344/N male rat does not develop in mammals that do not express the hepatic form of *alpha*-2-microglobulin (e.g. other strains of rats, mice, dogs, humans). Therefore, the nephrotoxicity observed in the camphene study in male F344 rats is not relevant to the human health risk assessment. Based on liver toxicity, the NOAEL for this study is concluded to be 250 mg/kg bw/day **Reproductive toxicity:** In the a-animal species study, no reproductive effects were observed when dose levels of up to 260 to 600 mg/kg bw of an essential oil predominantly composed of bicyclic terpene hydrocarbons (*alpha*-pinene, *beta*-pinene, and sabinene) was administered daily to mice, rats, or hamsters during gestation. When this data is combined with the fact that no adverse effects were observed to the reproductive organs in a 28-day study with camphene at dose levels up to 250 mg/kg bw/day, it is concluded that bicyclic terpene hydrocarbons including *alpha*-pinene and *beta*-pinene are not reproductive toxicants Two ninety day inhalation studies have been performed for alpha-pinene in which a full complement of male and female sex organs and tissues were subjected to histopathological examination. Both studies reported no microscopic changes that could be associated with exposure to the test substance. Taking into account the lack of any effects to females in a earlier teratology study, the absence of any maternal or developmental effects in a

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reproductive/developmental study of a pinene-based oil and for a structurally related monoterpene hydrocarbon, myrcene, it can be concluded that the members of this category show no significant reproductive or developmental toxicity
Developmental toxicity:. Based on the NOAELs for maternal and developmental toxicity in studies with camphene (250 and 1000 mg/kg bw/day) and a terpene hydrocarbon mixture containing *alpha*- and *beta*-pinene and camphene (688 mg/kg bw/day) , and the lack of any signs of maternal or developmental toxicity in a mice,
rats, or hamsters given 260 to 600 mg/kg bw/day of a mixture composed primarily (>80%) of *alpha*- and *beta*-pinene and sabinene, it is concluded that bicyclic terpene hydrocarbons are not maternal or developmental toxicants.
Genotoxicity:
In vitro: *In vitro* genotoxicity assays available for *alpha*-pinene, *beta*-pinene and camphene demonstrate that these substances have a little, if any, genotoxic potential. In standard Ames assays of *alpha*-pinene, *beta*-pinene and camphene, *Salmonella typhimurium* strains TA97, TA98, TA100, TA1535, TA1537, and TA1538 provided no evidence of mutagenicity at any dose tested.
In vivo: Based on the lack of any evidence of genotoxicity in numerous *in vitro* assays with and without metabolic activation, it is unlikely that any of these bicyclic terpenes would exhibit a significant genotoxic potential *in vivo*.

Acute Toxicity	⊘	**Carcinogenicity**	⊘
Skin Irritation/Corrosion	✔	**Reproductivity**	⊘
Serious Eye Damage/Irritation	⊘	**STOT - Single Exposure**	⊘
Respiratory or Skin sensitisation	✔	**STOT - Repeated Exposure**	⊘
Mutagenicity	⊘	**Aspiration Hazard**	✔

Legend: ✘ *– Data available but does not fill the criteria for classification*
✔ *– Data available to make classification*
⊘ *– Data Not Available to make classification*

SECTION 12 ECOLOGICAL INFORMATION

12.1. Toxicity

433C d-Limonene—Industrial Strength

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
Not Available	Not Available	Not Available	Not Available	Not Available

d-limonene

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	0.702mg/L	2
EC50	48	Crustacea	0.421mg/L	2
EC50	72	Algae or other aquatic plants	ca.8mg/L	2
NOEC	72	Algae or other aquatic plants	2.62mg/L	2

gamma-terpinene

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
Not Available	Not Available	Not Available	Not Available	Not Available

beta-pinene

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	0.502mg/L	2
EC50	48	Crustacea	1.248mg/L	2
NOEC	1440	Fish	0.058mg/L	4
LC50	96	Fish	0.502mg/L	4
EC50	48	Crustacea	1.25mg/L	4

terpinolene

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	0.805mg/L	2
EC50	48	Crustacea	0.634mg/L	2
EC50	72	Algae or other aquatic plants	0.302mg/L	2

myrcene

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
Not Available	Not Available	Not Available	Not Available	Not Available

alpha-pinene

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	0.28mg/L	2
NOEC	96	Crustacea	=0.18mg/L	1

alpha-terpinene

ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
LC50	96	Fish	3.15mg/L	4
EC50	48	Crustacea	1.85mg/L	4

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Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
Do NOT allow product to come in contact with surface waters or to intertidal areas below the mean high water mark. Do not contaminate water when cleaning equipment or disposing of equipment wash-waters.
Wastes resulting from use of the product must be disposed of on site or at approved waste sites.
Terpenes such as limonene and isoprene contribute to aerosol and photochemical smog formation. Emissions of biogenic hydrocarbons, such as the terpenes, to the atmosphere may either decrease ozone concentrations when oxides of nitrogen are low or, if emissions take place in polluted air (i.e containing high concentrations of nitrogen oxides), leads to an increase in ozone concentrations. Lower terpenoids can react with unstable reactive gases and may act as precursors of photochemical smog therefore indirectly influencing community and ecosystem properties.
Complex chlorinated terpenes such as toxaphene (a persistent, mobile and toxic insecticide) and its degradation products, were produced by photoinitiated reactions in an aqueous system, initially containing limonene and other monoterpenes, simulating pulp bleach conditions
The reactions of ozone with larger unsaturated compounds, such as the terpenes can give rise to oxygenated species with low vapour pressures that subsequently condense to form secondary organic aerosol.
Substances containing unsaturated carbons are ubiquitous in indoor environments. They result from many sources (see below). Most are reactive with environmental ozone and many produce stable products which are thought to adversely affect human health.The potential for surfaces in an enclosed space to facilitate reactions should be considered.

Source of unsaturated substances	Unsaturated substances (Reactive Emissions)	Major Stable Products produced following reaction with ozone.
Occupants (exhaled breath, ski oils, personal care products)	Isoprene, nitric oxide, squalene, unsaturated sterols, oleic acid and other unsaturated fatty acids, unsaturated oxidation products	Methacrolein, methyl vinyl ketone, nitrogen dioxide, acetone, 6MHQ, geranyl acetone, 4OPA, formaldehyde, nonanol, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid.
Soft woods, wood flooring, including cypress, cedar and silver fir boards, houseplants	Isoprene, limonene, alpha-pinene, other terpenes and sesquiterpenes	Formaldehyde, 4-AMC, pinoaldehyde, pinic acid, pinonic acid, formic acid, methacrolein, methyl vinyl ketone, SOAs including ultrafine particles
Carpets and carpet backing	4-Phenylcyclohexene, 4-vinylcyclohexene, styrene, 2-ethylhexyl acrylate, unsaturated fatty acids and esters	Formaldehyde, acetaldehyde, benzaldehyde, hexanal, nonanal, 2-nonenal
Linoleum and paints/polishes containing linseed oil	Linoleic acid, linolenic acid	Propanal, hexanal, nonanal, 2-heptenal, 2-nonenal, 2-decenal, 1-pentene-3-one, propionic acid, n-butyric acid
Latex paint	Residual monomers	Formaldehyde
Certain cleaning products, polishes, waxes, air fresheners	Limonene, alpha-pinene, terpinolene, alpha-terpineol, linalool, linalyl acetate and other terpenoids, longifolene and other sesquiterpenes	Formaldehyde, acetaldehyde, glycoaldehyde, formic acid, acetic acid, hydrogen and organic peroxides, acetone, benzaldehyde, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyl-dihydro-5-methyl-2(3H)-furanone, 4-AMC, SOAs including ultrafine particles
Natural rubber adhesive	Isoprene, terpenes	Formaldehyde, methacrolein, methyl vinyl ketone
Photocopier toner, printed paper, styrene polymers	Styrene	Formaldehyde, benzaldehyde
Environmental tobacco smoke	Styrene, acrolein, nicotine	Formaldehyde, benzaldehyde, hexanal, glyoxal, N-methylformamide, nicotinaldehyde, cotinine
Soiled clothing, fabrics, bedding	Squalene, unsaturated sterols, oleic acid and other saturated fatty acids	Acetone, geranyl acetone, 6MHO, 40PA, formaldehyde, nonanal, decanal, 9-oxo-nonanoic acid, azelaic acid, nonanoic acid
Soiled particle filters	Unsaturated fatty acids from plant waxes, leaf litter, and other vegetative debris; soot; diesel particles	Formaldehyde, nonanal, and other aldehydes; azelaic acid; nonanoic acid; 9-oxo-nonanoic acid and other oxo-acids; compounds with mixed functional groups (=O, -OH, and -COOH)
Ventilation ducts and duct liners	Unsaturated fatty acids and esters, unsaturated oils, neoprene	C5 to C10 aldehydes
'Urban grime'	Polycyclic aromatic hydrocarbons	Oxidized polycyclic aromatic hydrocarbons
Perfumes, colognes, essential oils (e.g. lavender, eucalyptus, tea tree)	Limonene, alpha-pinene, linalool, linalyl acetate, terpinene-4-ol, gamma-terpinene	Formaldehyde, 4-AMC, acetone, 4-hydroxy-4-methyl-5-hexen-1-al, 5-ethenyl-dihydro-5-methyl-2(3H) furanone, SOAs including ultrafine particles
Overall home emissions	Limonene, alpha-pinene, styrene	Formaldehyde, 4-AMC, pinonaldehyde, acetone, pinic acid, pinonic acid, formic acid, benzaldehyde, SOAs including ultrafine particles

Abbreviations: 4-AMC, 4-acetyl-1-methylcyclohexene; 6MHQ, 6-methyl-5-heptene-2-one, 4OPA, 4-oxopentanal, SOA, Secondary Organic Aerosols
Reference: Charles J Weschler; Environmental Helath Perspectives, Vol 114, October 2006
For limonenes
Atmospheric fate: Due to the high volatility of limonene the atmosphere is expected to be the major environmental sink for this chemical where it is expected to undergo gas-phase reactions with photochemically produced hydroxyl radicals, ozone and nitrate radicals. Calculated lifetimes for the reaction of d-limonene with photochemically produced hydroxyl radicals range from 0.3-2 h based on experimentally determined rate constants. The oxidation of limonene may contribute to aerosol and photochemical smog formation.
Calculated lifetimes for the night-time reaction of d-limonene with nitrate radicals range form 0.9 to 9 minutes. The daytime atmospheric lifetime of d-limonene is estimated to range from 12 to 48 min. depending upon local hydroxyl rate and ozone concentrations. Products produced from hydroxy radical reaction with limonene are 4-acetyl-1-methylcyclohexene, a keto-aldehyde, formaldehyde, 3-oxobutanal, glyoxal and a C10 dicarbonyl. The same carbonyls, along with formic acid and C8 and C9 carboxylic acids, may form in reactions with ozone. Ozonolysis of limonene may also lead to the formation of hydrogen peroxide and organic peroxides, which have various toxic effects on plant cells and may damage forests.
Products of ozonolysis include bis(hydroxmethyl)peroxide, a precursor to hydroxymethyl hydroperoxide and hydrogen peroxide. The reaction of d-limonene with ozone in the dark results in the formation of 4-acetyl-1-methylcyclohexene and formaldehyde. Reactions with nitrogen oxides produce aerosol formation as well as lower molecular weight products such as formaldehyde, acetaldehyde, formic acid, acetone and peroxyacetyl nitrate.
Terrestrial fate: When released to the ground limonene is expected to have low to very low mobility in soil based on its physicochemical properties. The soil adsorption coefficient (Koc) calculated on the basis of solubility (13.8 mg/l, 25 C) and the log octanol/ water partition coefficient (4.23) ranges from 1030 and 4780. The Henry's law constant indicates that limonene will rapidly volatilise from both dry and moist soil; however its absorption to soil may slow the process.
Aquatic fate: In the aquatic environment, limonene is expected to evaporate to a significant extent owing to its high volatility. The estimated half-life for volatilisation of limonene from a model river (1 m deep, flow 1 m/s and wind speed 3 m/s) is 3.4 h. Some limonene is expected to absorb to sediment and suspended organic matter.
Biodegradation and bioaccumulation: Limonene does not have functional groups for hydrolysis and its cyclohexene ring and ethylene group are known to resist hydrolysis. Therefore, hydrolysis of limonene is not expected in terrestrial or in aquatic environments. The hydrolytic half-life of d-limonene is estimated to be >1000 days. Biotic degradation of limonene has been shown with some species of microorganisms such as *Penicillium digitatum, Corynespora cassiicola, Diplodia gossyppina* and a soil strain of *Pseudomonans sp (SL strain).* Limonene is readily biodegradable (41-98% degradation by biological oxygen demand in 14 d) under aerobic conditions in a standard test (OECD 301 C 'Modified MITI Test (1)', OECD, 1981a; MITI, 1992). Also in a test simulating aerobic sewage treatment (OECD 303 A 'Simulation Test - Aerobic Sewage Treatment: Coupled Units Test'; OECD, 1981b), limonene disappeared almost completely (>93.8%) during 14 days of incubation.
Biodegradation has been assessed under anaerobic conditions; there was no indication of any metabolisms, possibly because of the toxicity to micro-organisms.
The bioconcentration factor, calculated on the basis of water solubility and the log octanol/ water partition coefficient (log Kow) is 246-262, suggesting that limonene may bioaccumulate in fish and other aquatic species.
Ecotoxicity: Technical limonene is practically nontoxic to birds on a subacute dietary basis, and is slightly toxic to freshwater fish and invertebrates on an acute basis.
for d-limonene:
LD50 Colinus virginianus (Bobwhite quail, 16 weeks old) oral >2000 mg/kg
LC50 Colinus virginianus (Bobwhite quail, 10 day old) dietary >5620 ppm/8 days
LC50 Colinus virginianus (Bobwhite quail, 14 day old) dietary >5000 ppm/8 days
LC50 Anas platyrhynchos (Mallard duck, 14 day old) dietary >5000 ppm/8 days
LC50 Oncorhynchus mykiss (Rainbow trout) 80 ppm/96 hr (95% confidence limit: 71.4-88.7 ppm); static /92% AI formulated product
LC50 Oncorhynchus mykiss (Rainbow trout) 568 ppm/96 hr (95% confidence limit: 437-852 ppm); static /4.0% AI formulated product
EC50 Daphnia magna (Water flea, <24 hr old; intoxication, immobilization) 17 ppm/48 hr (95% confidence limit: 11-33 ppm); static /4.0% AI formulated product
LC50 Pimephales promelas (Fathead minnow) 966 ppm/96 hr (95% confidence limit: 740-1652 ppm); static /4.0% AI formulated product
LC50 Pimephales promelas (Fathead minnow) 38.5 mg/L/96 hr; flow through /from table/ LC50
Leuciscus idus (Golden orfe) 32 mg/L/48 hr /Conditions of bioassay not specified in source examined
The acute toxicity of d-limonene ranges from slight to high for aquatic organisms. The lowest acute toxicity values (EC50 or LC50) identified were approximately 0.4 mg/litre for Daphnia (US EPA, 1990b) and 0.7 mg/litre for fish (US EPA, 1990a,b). The no-observed-effect concentration (NOEC) for

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green algae is approximately 4 mg/litre (US EPA, 1990a). The acute toxicity (EC50 or LC50) of dipentene to Daphnia and fish is about 50-70 times lower than that for d-limonene (US EPA, 1990b). No studies were identified on the chronic toxicity of limonene to aquatic organisms.
DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
d-limonene	HIGH	HIGH
gamma-terpinene	HIGH	HIGH
beta-pinene	HIGH	HIGH
terpinolene	HIGH	HIGH
myrcene	HIGH	HIGH
alpha-pinene	HIGH	HIGH
alpha-terpinene	HIGH	HIGH

12.3. Bioaccumulative potential

Ingredient	Bioaccumulation
d-limonene	HIGH (LogKOW = 4.8275)
gamma-terpinene	MEDIUM (LogKOW = 4.5)
beta-pinene	MEDIUM (LogKOW = 4.16)
terpinolene	MEDIUM (LogKOW = 4.47)
myrcene	MEDIUM (LogKOW = 4.17)
alpha-pinene	MEDIUM (LogKOW = 4.44)
alpha-terpinene	MEDIUM (LogKOW = 4.25)

12.4. Mobility in soil

Ingredient	Mobility
d-limonene	LOW (KOC = 1324)
gamma-terpinene	LOW (KOC = 1324)
beta-pinene	LOW (KOC = 1204)
terpinolene	LOW (KOC = 1324)
myrcene	LOW (KOC = 1269)
alpha-pinene	LOW (KOC = 1204)
alpha-terpinene	LOW (KOC = 1324)

12.5.Results of PBT and vPvB assessment

	P	B	T
Relevant available data	Not Available	Not Available	Not Available
PBT Criteria fulfilled?	Not Available	Not Available	Not Available

12.6. Other adverse effects

No data available

SECTION 13 DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Product / Packaging disposal	▸ Containers may still present a chemical hazard/ danger when empty. ▸ Return to supplier for reuse/ recycling if possible. Otherwise: ▸ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▸ Where possible retain label warnings and SDS and observe all notices pertaining to the product. Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked. A Hierarchy of Controls seems to be common - the user should investigate: ▸ Reduction ▸ Reuse ▸ Recycling ▸ Disposal (if all else fails) This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority.

Continued...

	▸ Recycle wherever possible. ▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▸ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.
Waste treatment options	Not Available
Sewage disposal options	Not Available

SECTION 14 TRANSPORT INFORMATION

Labels Required

Limited Quantity: 433C-1L, 433C-4L

Land transport (ADR)

14.1.UN number	2319
14.2.UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (Lime Oil)
14.3. Transport hazard class(es)	Class: 3 Subrisk: Not Applicable
14.4.Packing group	III
14.5.Environmental hazard	Environmentally hazardous
14.6. Special precautions for user	Hazard identification (Kemler): 30 Classification code: F1 Hazard Label: 3 Special provisions: Not Applicable Limited quantity: 5 L

Air transport (ICAO-IATA / DGR)

14.1. UN number	2319
14.2. UN proper shipping name	Terpene hydrocarbons, n.o.s. (Lime Oil)
14.3. Transport hazard class(es)	ICAO/IATA Class: 3 ICAO / IATA Subrisk: Not Applicable ERG Code: 3L
14.4. Packing group	III
14.5. Environmental hazard	Environmentally hazardous
14.6. Special precautions for user	Special provisions: Not Applicable Cargo Only Packing Instructions: 366 Cargo Only Maximum Qty / Pack: 220 L Passenger and Cargo Packing Instructions: 355 Passenger and Cargo Maximum Qty / Pack: 60 L Passenger and Cargo Limited Quantity Packing Instructions: Y344 Passenger and Cargo Limited Maximum Qty / Pack: 10 L

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	2319
14.2. UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (Lime Oil)

Continued...

14.3. Transport hazard class(es)	IMDG Class: 3 IMDG Subrisk: Not Applicable
14.4. Packing group	III
14.5. Environmental hazard	Marine Pollutant
14.6. Special precautions for user	EMS Number: F-E , S-D Special provisions: Not Applicable Limited Quantities: 5 L

Inland waterways transport (ADN)

14.1. UN number	2319
14.2. UN proper shipping name	TERPENE HYDROCARBONS, N.O.S. (Lime Oil)
14.3. Transport hazard class(es)	3 Not Applicable
14.4. Packing group	III
14.5. Environmental hazard	Environmentally hazardous
14.6. Special precautions for user	Classification code: F1 Special provisions: Not Applicable Limited quantity: 5 L Equipment required: PP, EX, A Fire cones number: 0

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

D-LIMONENE(5989-27-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles
European Customs Inventory of Chemical Substances ECICS (English)
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

GAMMA-TERPINENE(99-85-4) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

BETA-PINENE(127-91-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

EU European Chemicals Agency (ECHA) Community Rolling Action Plan (CoRAP) List of Substances
European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

TERPINOLENE(586-62-9) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

MYRCENE(123-35-3) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

ALPHA-PINENE(80-56-8) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Customs Inventory of Chemical Substances ECICS (English)
European Trade Union Confederation (ETUC) Priority List for REACH Authorisation
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

ALPHA-TERPINENE(99-86-5) IS FOUND ON THE FOLLOWING REGULATORY LISTS

European Customs Inventory of Chemical Substances ECICS (English)
European Union - European Inventory of Existing Commercial Chemical Substances (EINECS) (English)

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : 98/24/EC, 92/85/EC, 94/33/EC, 91/689/EEC, 1999/13/EC, Commission Regulation (EU) 2015/830, Regulation (EC) No 1272/2008 and their amendments

15.2. Chemical safety assessment

Continued...

For further information please look at the Chemical Safety Assessment and Exposure Scenarios prepared by your Supply Chain if available.

ECHA SUMMARY

Ingredient	CAS number	Index No	ECHA Dossier
d-limonene	5989-27-5	601-029-00-7	01-2119529223-47-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 3, Asp. Tox. 1, Skin Irrit. 2, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1	GHS02, GHS09, GHS08, Dgr	H226, H304, H315, H317, H410
2	Flam. Liq. 3, Asp. Tox. 1, Skin Irrit. 2, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1, Eye Irrit. 2, Skin Sens. 1B, Flam. Liq. 1, Skin Corr. 1A, Not Classified	GHS09, GHS08, Dgr, GHS01	H226, H304, H315, H317, H410, H319, H400, H335
1	Flam. Liq. 3, Skin Irrit. 2, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1	GHS02, GHS09, GHS07, Wng	H226, H315, H317, H410
2	Flam. Liq. 3, Skin Irrit. 2, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1, Asp. Tox. 1, Aquatic Chronic 3, Skin Sens. 1B, Eye Irrit. 2, Aquatic Chronic 2, Acute Tox. 4	GHS02, GHS09, GHS08, Dgr	H226, H315, H317, H410, H304, H400, H319, H312, H332

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
gamma-terpinene	99-85-4	Not Available	Not Available

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 3, Asp. Tox. 1	GHS02, GHS08, Dgr	H226, H304
2	Flam. Liq. 3, Asp. Tox. 1, Acute Tox. 4, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, Skin Sens. 1, Aquatic Chronic 3, Not Classified	GHS08, Dgr, GHS01	H226, H304, H302, H332, H315, H319, H335, H317, H411

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
beta-pinene	127-91-3	Not Available	01-2119519230-54-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 3, Asp. Tox. 1, Skin Irrit. 2, Skin Sens. 1	GHS02, GHS08, Dgr	H226, H304, H315, H317
2	Flam. Liq. 3, Asp. Tox. 1, Skin Irrit. 2, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1, Skin Sens. 1B, Aquatic Chronic 4, Eye Irrit. 2, STOT SE 3, Acute Tox. 4, Aquatic Chronic 2	GHS02, GHS08, Dgr, GHS09	H226, H304, H315, H317, H410, H400, H319, H335, H302, H312, H332
1	Flam. Liq. 3, Asp. Tox. 1, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1	GHS02, GHS09, GHS08, Dgr	H226, H304, H317, H410
2	Flam. Liq. 3, Asp. Tox. 1, Skin Irrit. 2, Skin Sens. 1B, Aquatic Acute 1, Aquatic Chronic 1, Skin Sens. 1, Eye Irrit. 2, Acute Tox. 4, STOT SE 3, Aquatic Chronic 2, Not Classified	GHS02, GHS09, GHS08, Dgr	H226, H304, H315, H317, H410, H400, H319, H302, H312, H332, H335
1	Flam. Liq. 3, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3	GHS02, GHS07, Wng	H226, H315, H319, H335
2	Flam. Liq. 3, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3	GHS02, GHS07, Wng	H226, H315, H319, H335

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
terpinolene	586-62-9	Not Available	01-2119982325-32-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 3, Asp. Tox. 1, Skin Irrit. 2, Skin Sens. 1, Aquatic Chronic 2	GHS02, GHS09, GHS08, Dgr	H226, H304, H315, H317, H411
2	Asp. Tox. 1, Skin Sens. 1B, Aquatic Acute 1, Aquatic Chronic 1, Flam. Liq. 3, Skin Irrit. 2, Skin Sens. 1, Aquatic Chronic 2, Eye Irrit. 2, Acute Tox. 4, STOT SE 3	GHS09, GHS08, Dgr, GHS02	H304, H317, H400, H410, H226, H315, H319, H335
1	Flam. Liq. 3, Asp. Tox. 1, Aquatic Chronic 2	GHS02, GHS09, GHS08, Dgr	H226, H304, H411
2	Flam. Liq. 3, Asp. Tox. 1, Aquatic Chronic 2	GHS02, GHS09, GHS08, Dgr	H226, H304, H411

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
myrcene	123-35-3	Not Available	01-2119514321-56-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 3, Asp. Tox. 1, Skin Irrit. 2, Eye Irrit. 2	GHS02, GHS08, Dgr	H226, H304, H315, H319
2	Flam. Liq. 3, Asp. Tox. 1, Skin Irrit. 2, Eye Irrit. 2, Aquatic Acute 1, Aquatic Chronic 1, Skin Sens. 1B, Aquatic Chronic 3, Aquatic Chronic 2, Skin Sens. 1, STOT SE 3	GHS02, GHS08, Dgr, GHS09	H226, H304, H315, H319, H410, H317, H400, H335, H336

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Continued...

Ingredient	CAS number	Index No	ECHA Dossier
alpha-pinene	80-56-8	Not Available	01-2119979519-16-XXXX, 01-2119983230-42-XXXX, 01-2119519223-49-XXXX

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Asp. Tox. 1, Skin Irrit. 2, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1	GHS09, GHS08, Dgr	H304, H315, H317, H410
2	Asp. Tox. 1, Skin Irrit. 2, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1	GHS09, GHS08, Dgr	H304, H315, H317, H410, H400
1	Skin Irrit. 2	GHS07, Wng	H315
2	Skin Irrit. 2	GHS07, Wng	H315
1	Flam. Liq. 3, Asp. Tox. 1, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1	GHS02, GHS09, GHS08, Dgr	H226, H304, H317, H410
2	Flam. Liq. 3, Asp. Tox. 1, Skin Irrit. 2, Skin Sens. 1B, Aquatic Acute 1, Aquatic Chronic 1, Skin Sens. 1, Eye Irrit. 2, Acute Tox. 4, Aquatic Chronic 3, STOT SE 3, Aquatic Chronic 2	GHS02, GHS09, GHS08, Dgr, GHS03	H226, H304, H315, H317, H410, H400, H319, H332, H302, H312, H335
1	Flam. Liq. 3, Asp. Tox. 1, Skin Irrit. 2, Skin Sens. 1B, Aquatic Acute 1, Aquatic Chronic 1	GHS02, GHS09, GHS08, Dgr	H226, H304, H315, H317, H410
2	Flam. Liq. 3, Asp. Tox. 1, Skin Irrit. 2, Skin Sens. 1B, Aquatic Acute 1, Aquatic Chronic 1, Skin Sens. 1, Acute Tox. 4, Eye Irrit. 2, Aquatic Chronic 2, STOT SE 3, Eye Dam. 1	GHS02, GHS09, GHS08, Dgr, GHS05	H226, H304, H315, H317, H410, H302, H312, H332, H335, H400, H318
2	Flam. Liq. 3, Acute Tox. 4, Asp. Tox. 1, Skin Irrit. 2, Skin Sens. 1, Aquatic Acute 1, Aquatic Chronic 1, Eye Dam. 1, Skin Sens. 1B, Eye Irrit. 2, Aquatic Chronic 2, Flam. Liq. 1, Acute Tox. 2, STOT SE 3, Eye Irrit. 2B, Aquatic Chronic 3	GHS09, GHS08, Dgr, GHS05, GHS01, GHS06	H304, H315, H317, H410, H318, H400, H224, H300, H310, H330, H335

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

Ingredient	CAS number	Index No	ECHA Dossier
alpha-terpinene	99-86-5	Not Available	Not Available

Harmonisation (C&L Inventory)	Hazard Class and Category Code(s)	Pictograms Signal Word Code(s)	Hazard Statement Code(s)
1	Flam. Liq. 3, Acute Tox. 4, Asp. Tox. 1, Aquatic Chronic 2	GHS02, GHS09, GHS08, Dgr	H226, H302, H304, H411
2	Flam. Liq. 3, Acute Tox. 4, Asp. Tox. 1, Aquatic Chronic 2, Skin Irrit. 2, Eye Irrit. 2, STOT SE 3, Skin Sens. 1, Repr. 2, Repr. 1B	GHS02, GHS09, GHS08, Dgr, GHS06	H226, H302, H304, H411, H332, H315, H319, H335, H317, H360

Harmonisation Code 1 = The most prevalent classification. Harmonisation Code 2 = The most severe classification.

National Inventory	Status
Australia - AICS	Y
Canada - DSL	Y
Canada - NDSL	N (myrcene; alpha-terpinene; beta-pinene; gamma-terpinene; d-limonene; terpinolene)
China - IECSC	Y
Europe - EINEC / ELINCS / NLP	Y
Japan - ENCS	Y
Korea - KECI	Y
New Zealand - NZIoC	Y
Philippines - PICCS	Y
USA - TSCA	Y
Legend:	*Y = All ingredients are on the inventory* *N = Not determined or one or more ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)*

SECTION 16 OTHER INFORMATION

Full text Risk and Hazard codes

H224	Extremely flammable liquid and vapour.
H300	Fatal if swallowed.
H302	Harmful if swallowed.
H310	Fatal in contact with skin.
H312	Harmful in contact with skin.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H330	Fatal if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H360	May damage fertility or the unborn child.
H361	Suspected of damaging fertility or the unborn child.
H400	Very toxic to aquatic life.

Continued...

H411	Toxic to aquatic life with long lasting effects.

Other information

Ingredients with multiple cas numbers

Name	CAS No
d-limonene	5989-27-5, 138-86-3
beta-pinene	19902-08-0, 18172-67-3, 127-91-3
alpha-pinene	80-56-8, 1330-16-1, 2437-95-8, 7785-70-8, 7785-26-4

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.
The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.
For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:
EN 166 Personal eye-protection
EN 340 Protective clothing
EN 374 Protective gloves against chemicals and micro-organisms
EN 13832 Footwear protecting against chemicals
EN 133 Respiratory protective devices

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index