



James Briggs Ltd

Salmon Fields, Royton, Oldham OL2 6HZ UK

Tel: 0161 627 0101 Fax: 0161 627 0971

www.jamesbriggs.co.uk

TECHNICAL DATA SHEET

FILLER PRIMER

XUK602

1. Introduction

A high solids acrylic yellow primer designed to fill scratches and minor surface defects whilst depositing a tough, durable surface receptive to the HYCOTE range of standard gloss, satin, matt and matched colour paints.

This product is also compatible with most automotive finishes including acrylics, celluloseics, alkyds and polyurethanes.

2. Where to use

As the basis of all normal finishing applications. This product is also suitable for bumpers and for use on most rigid plastics.

3. Where not to use

- On surfaces previously treated with alkyd paints, without first ascertaining suitability [see Section 6].

4. Benefits

- Enhanced covering power
- High build, non-sag
- Excellent adhesion to metals and rigid plastics
- Coloured yellow for easy identification.

5. Physical properties [Filler Primer base except where stated].

Appearance	Yellow liquid with characteristic paint solvent odours.
pH	Not applicable
Specific Gravity	1.23 – 1.28
Viscosity	2000 - 3000cPs
Non Volatiles % m/m	45 - 55
Active Content % m/m, as supplied	15 - 20
Flammability, as supplied	Extremely Flammable, flash point below -20°C
Composition Data, as supplied	A solvent based solution of an acrylic resin containing a range of pigments, extenders, plasticisers and thixotropes dispersed in a butane/propane/isobutane based propellant.
Volatile Organic Content as supplied	Compliant with EU Directive 2004/42/CE
Service Temperatures	Up to 80°C
Application Temperatures	15 - 25°C

6. Application Details

Prepare the area to be treated, ensuring freedom from dust, grime, traffic film, greases, oils etc, using a detergent solution followed by rinsing thoroughly and drying. Rust, other surface contamination, and loosely adhering matter should be removed using an appropriate grade of wet and dry abrasive paper. Following preparation the surfaces should be further treated with a solvent wipe using HYCOTE BRAKE CLEANER, [XUK302], white spirit, thinners or a proprietary panel wipe, and allowed to dry.

This information is provided in good faith based upon data and sources believed to be reliable and correct. Conditions of use, outside the control of the Company, dictate that no responsibility can be assumed for the ultimate performance of this product.



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Shake the can thoroughly for at least two minutes. Repeat shaking at regular intervals during use.

If in doubt about the composition of the substrate, undertake a small test application on an inconspicuous area prior to use to ensure suitability.

Apply sparingly from a distance of 20 - 25cm. Apply 2 to 3 light coats as necessary to achieve total and even coverage, leaving at least 15 minutes between each application. Post treatment, including rubbing down, sanding or application of finishing paints, must be undertaken at least 24 hours following application of the final coat.

On completion of use, invert can and depress actuator for a few seconds to prevent nozzle blockage.

7. Availability

400 ml aerosols,

B068260, RJB August 2017 .