



TECHNICAL DATA SHEET

During Business Hours: (800) 966-3458

Outside Business Hours: (800) 420-7186

Clear Gorilla Glue®

Product Description: Clear Gorilla Glue is a one-component isocyanate-free hybrid adhesive formulated for high strength, versatility to bond a variety of substrates and water resistance. It is non-foaming and crystal clear in color.

Standard Sizes: 1.75 oz.
3.75 oz.

Physical Properties (Typical)

Appearance	Clear
Specific Gravity, 25°C	1.10
Viscosity, 25°C	4,000-7,000 cps
Shear Strength ASTM D905 (maple)	1,700 to 2,200 psi (12 to 15 N/mm ²)
Application Temperature	32°F to 100°F (0°C to 37°C)
Water Resistant	Passes ANSI HPVA Type II
Service Temperature	0 to 200°F (results can be dependent on material and bond conditions)
Chemical Resistance	Clear Gorilla Glue will not dissolve in solvents, however can be softened by isopropyl alcohol for cleaning
VOC Content	< 10% (does not contain solvents)
Coverage	75-200 g/mm ² (~0.3 oz/ ft ²) depending on material type
Shelf Life	2 years

Note: The technical information and data found in this data sheet is intended as representative or typical only and should not be used for specification purposes. The information is given in good faith, with tests conducted by Quality Assurance and Technical Service Departments. Bond strength and cure times are dependent on a number of factors including moisture content during cure, cure conditions, bonding material and test method. Users should determine the suitability of the product for their own purposes by their own tests.