

### Section 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

**Product name:** KRYLEX METAL EPOXY REPAIR STICK

**Index number:** 01-005-852

**Product code:** KE020

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Use of substance / mixture:** Adhesive Filler

#### 1.3. Details of the supplier of the safety data sheet

**Company name:** Chemence Ltd  
Princewood Road  
Earlstree Industrial Estate  
Corby  
Northants  
NN17 4XD  
United Kingdom  
**Tel:** +44 (0) 1536 402 600  
**Fax:** +44 (0) 1536 400 266  
**Email:** [technical@chemence.com](mailto:technical@chemence.com)

#### 1.4. Emergency telephone number

**Emergency tel:** +44 (0) 1536 402 600 (9am - 5.30pm)

### Section 2: Hazards identification

#### 2.1. Classification of the substance or mixture

**Classification under CLP:** Aquatic Chronic 3: H412; Eye Irrit. 2: H319; Skin Irrit. 2: H315; Skin Sens. 1: H317

**Most important adverse effects:** Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.  
Harmful to aquatic life with long lasting effects.

#### 2.2. Label elements

**Label elements:**

**Hazard statements:** H315: Causes skin irritation.  
H317: May cause an allergic skin reaction.  
H319: Causes serious eye irritation.  
H412: Harmful to aquatic life with long lasting effects.

**Hazard pictograms:** GHS07: Exclamation mark



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**Signal words:** Warning

**Precautionary statements:** P261: Avoid breathing dust/fumes/gas/mist/vapours/spray.  
P273: Avoid release to the environment.  
P280: Wear protective gloves/protective clothing/eye protection/face protection.  
P302+352: IF ON SKIN: Wash with plenty of water/soap and water.  
P333+313: If skin irritation or rash occurs: Get medical advice/attention.  
P305+351+338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P362+364: Take off contaminated clothing and wash it before reuse.  
P337+313: If eye irritation persists: Get medical advice/attention.

**2.3. Other hazards**

**PBT:** This product is not identified as a PBT/vPvB substance.

**Section 3: Composition/information on ingredients**

**3.2. Mixtures**

**Hazardous ingredients:**

BISPHENOL A-(EPICHLORHYDRIN) {REACTION PRODUCT} - REACH registered number(s): 01-2119456619-26

EINECS	CAS	PBT / WEL	CLP Classification	Percent
500-033-5	25068-38-6	-	Eye Irrit. 2: H319; Skin Irrit. 2: H315; Skin Sens. 1: H317; Aquatic Chronic 2: H411	20-50%

2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL

202-013-9	90-72-2	-	Acute Tox. 4: H302; Eye Irrit. 2: H319; Skin Irrit. 2: H315	1-5%
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**Section 4: First aid measures**

**4.1. Description of first aid measures**

**Skin contact:** Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water. If irritation persists, obtain medical attention.  
**Eye contact:** Bathe the eye with running water for 15 minutes. Remove contact lenses if easily and quickly possible. If symptoms persist, obtain medical attention.  
**Ingestion:** Do not induce vomiting. Wash out mouth with water. Consult a doctor.  
**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so. Move to fresh air in case of accidental inhalation of vapours.

**4.2. Most important symptoms and effects, both acute and delayed**

**Skin contact:** There may be irritation and redness at the site of contact. An itchy rash may occur at the site of contact.  
**Eye contact:** There may be irritation and redness. The eyes may water profusely.  
**Ingestion:** There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

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**Inhalation:** No symptoms.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

**4.3. Indication of any immediate medical attention and special treatment needed**

**Immediate / special treatment:** Eye bathing equipment should be available on the premises.

**Section 5: Fire-fighting measures**

**5.1. Extinguishing media**

**Extinguishing media:** Alcohol resistant foam. Dry chemical powder. Carbon dioxide.

**5.2. Special hazards arising from the substance or mixture**

**Exposure hazards:** In combustion emits toxic fumes of carbon dioxide / carbon monoxide. In combustion emits toxic fumes of nitrogen oxides.

**5.3. Advice for fire-fighters**

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

**Section 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

**Personal precautions:** Refer to section 8 of SDS for personal protection details. Mark out the contaminated area with signs and prevent access to unauthorised personnel.

**6.2. Environmental precautions**

**Environmental precautions:** Do not discharge into drains or rivers.

**6.3. Methods and material for containment and cleaning up**

**Clean-up procedures:** Transfer to a closable, labelled salvage container for disposal by an appropriate method.

**6.4. Reference to other sections**

**Reference to other sections:** Refer to section 8 of SDS.

**Section 7: Handling and storage**

**7.1. Precautions for safe handling**

**Handling requirements:** Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area.  
Do not handle in a confined space. Avoid the formation or spread of dust in the air.

**7.2. Conditions for safe storage, including any incompatibilities**

**Storage conditions:** Store in a cool, well ventilated area. Keep container tightly closed.

**7.3. Specific end use(s)**

**Specific end use(s):** No data available.

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**Section 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Workplace exposure limits:** No data available.

**DNEL/PNEC Values**

**DNEL / PNEC** No data available.

**8.2. Exposure controls**

**Engineering measures:** Ensure there is sufficient ventilation of the area. The floor of the storage room must be impermeable to prevent the escape of liquids.

**Respiratory protection:** Self-contained breathing apparatus must be available in case of emergency.

**Hand protection:** Protective gloves.

**Eye protection:** Safety glasses. Ensure eye bath is to hand.

**Skin protection:** Protective clothing.

**Section 9: Physical and chemical properties**

**9.1. Information on basic physical and chemical properties**

**State:** Paste

**Colour:** Grey

**Odour:** Characteristic odour

**Solubility in water:** Insoluble

**Boiling point/range°C:** >35

**Flash point°C:** >93

**Vapour pressure:** <500 Pa @20C

**Relative density:** 1.9-2.0

**9.2. Other information**

**Other information:** No data available.

**Section 10: Stability and reactivity**

**10.1. Reactivity**

**Reactivity:** Stable under recommended transport or storage conditions.

**10.2. Chemical stability**

**Chemical stability:** Stable under normal conditions.

**10.3. Possibility of hazardous reactions**

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.  
Decomposition may occur on exposure to conditions or materials listed below.

**10.4. Conditions to avoid**

**Conditions to avoid:** Heat.

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**10.5. Incompatible materials**

**Materials to avoid:** Strong acids. Amines.

**10.6. Hazardous decomposition products**

**Haz. decomp. products:** In combustion emits toxic fumes of carbon dioxide / carbon monoxide. In combustion emits toxic fumes of nitrogen oxides.

**Section 11: Toxicological information**

**11.1. Information on toxicological effects**

**Hazardous ingredients:**

**BISPHENOL A-(EPICHLORHYDRIN) {REACTION PRODUCT}**

ORL	MUS	LD50	15600	mg/kg
ORL	RAT	LD50	11400	mg/kg
SKN	RBT	LD50	>20	ml/kg

**2,4,6-TRIS(DIMETHYLAMINOMETHYL)PHENOL**

ORL	RAT	LD50	1200	mg/kg
SKN	RAT	LD50	1280	mg/kg

**Relevant hazards for product:**

Hazard	Route	Basis
Skin corrosion/irritation	DRM	Hazardous: calculated
Serious eye damage/irritation	OPT	Hazardous: calculated
Respiratory/skin sensitisation	DRM	Hazardous: calculated

**Symptoms / routes of exposure**

**Skin contact:** There may be irritation and redness at the site of contact. An itchy rash may occur at the site of contact.

**Eye contact:** There may be irritation and redness. The eyes may water profusely.

**Ingestion:** There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur.

**Inhalation:** No symptoms.

**Delayed / immediate effects:** Immediate effects can be expected after short-term exposure.

**Section 12: Ecological information**

**12.1. Toxicity**

**Ecotoxicity values:** No data available.

**12.2. Persistence and degradability**

**Persistence and degradability:** Not biodegradable.

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**12.3. Bioaccumulative potential**

**Bioaccumulative potential:** No data available.

**12.4. Mobility in soil**

**Mobility:** Insoluble in water. Non-volatile.

**12.5. Results of PBT and vPvB assessment**

**PBT identification:** This product is not identified as a PBT/vPvB substance.

**12.6. Other adverse effects**

**Other adverse effects:** Toxic to aquatic organisms. Toxic to soil organisms.

**Section 13: Disposal considerations**

**13.1. Waste treatment methods**

**Disposal operations:** Transfer to a suitable container and arrange for collection by specialised disposal company.

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

**Section 14: Transport information**

**Transport class:** This product does not require a classification for transport.

**Section 15: Regulatory information**

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

**Specific regulations:** Not applicable.

**15.2. Chemical Safety Assessment**

**Chemical safety assessment:** A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

**Section 16: Other information**

**Other information**

**Other information:** This safety data sheet is prepared in accordance with Commission Regulation (EU) No 2015/830.

\* indicates text in the SDS which has changed since the last revision.

**Phrases used in s.2 and s.3:** H302: Harmful if swallowed.

H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H411: Toxic to aquatic life with long lasting effects.

H412: Harmful to aquatic life with long lasting effects.

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive

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and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.