SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARADUR® HY 1300 CH

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Component used for the manufacture of electrical insulation parts

Recommended restrictions on use : For industrial use only.

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4	H302: Harmful if swallowed.
Acute toxicity, Category 4	H312: Harmful in contact with skin.
Skin corrosion, Sub-category 1B	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.

Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Danger

Hazard statements :

H302 + H312	Harmful if swallowed or in contact with skin.
H314	Causes severe skin burns and eye damage.
H317	May cause an allergic skin reaction.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P273	Avoid release to the environment.
P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P304 + P340 + P310	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P391	Collect spillage.

Hazardous components which must be listed on the label:

Propylidynetrimethanol, propoxylated, reaction products with ammonia

Amines, polyethylenepoly-, triethylenetetramine fraction

Salicylic acid

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Propylidynetrimethanol, propoxylated, reaction products with ammonia	39423-51-3 500-105-6	Acute Tox. 4; H302 Acute Tox. 4; H312 Eye Dam. 1; H318 Aquatic Chronic 2; H411	>= 70 - < 90
Amines, polyethylenepoly-, triethylenetetramine fraction	90640-67-8 292-588-2 01-2119487919-13	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 10 - < 20
Salicylic acid	69-72-7 200-712-3 01-2119486984-17	Acute Tox. 4; H302 Eye Dam. 1; H318	>= 3 - < 10

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Ammonia
Carbon oxides
Nitrogen oxides (NOx)

5.3 Advice for firefighters

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

Specific extinguishing methods : No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Neutralise with acid.
Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.
Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Further information on storage stability : Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Contains no substances with occupational exposure limit values.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
Propylidynetrimethanol, propoxylated, reaction products with ammonia	Workers	Inhalation	Long-term systemic effects	5.64 mg/m3
	Workers	Dermal	Long-term systemic effects	1.6 mg/kg
Salicylic acid	Workers	Dermal	Long-term systemic effects	2 mg/kg
	Workers	Inhalation	Long-term systemic effects	16 mg/m3
	Consumers	Oral	Acute systemic effects	4 mg/kg
	Consumers	Dermal	Long-term systemic effects	1 mg/kg
	Consumers	Inhalation	Long-term systemic effects	4 mg/m3
	Consumers	Oral	Long-term systemic effects	1 mg/kg
	Consumers	Inhalation	Long-term local effects	0.2 mg/m3
Amines, polyethylenepoly-, triethylenetetramine fraction	Workers	Inhalation	Acute systemic effects	5380 mg/m3
	Workers	Dermal	Long-term systemic effects	0.57 mg/kg
	Workers	Inhalation	Long-term systemic effects	1 mg/m3
	Workers	Dermal	Long-term local effects	0.028 mg/m3
	Consumers	Dermal	Acute systemic effects	8 mg/kg

	Consumers	Inhalation	Acute systemic effects	1600 mg/m3
	Consumers	Oral	Acute systemic effects	20 mg/kg
	Consumers	Dermal	Acute local effects	1 mg/cm2
	Consumers	Dermal	Acute local effects	0.25 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0.29 mg/m3
	Consumers	Oral	Long-term systemic effects	0.41 mg/kg
	Consumers	Dermal	Long-term local effects	0.43 mg/cm2

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
Propylidynetrimethanol, propoxylated, reaction products with ammonia	Fresh water	0.0044 mg/l
Remarks:	Assessment Factors	
	Marine water	0 mg/l
	Assessment Factors	
	Fresh water sediment	0.02 mg/kg
	Equilibrium method	
	Marine sediment	0.002 mg/kg
	Equilibrium method	
	Soil	0.002 mg/kg
	Equilibrium method	
	Sewage treatment plant	10 mg/l
	Assessment Factors	
Salicylic acid	Fresh water	0.2 mg/l
	Marine water	0.02 mg/l
	Freshwater - intermittent	1 mg/l
	Sewage treatment plant	162 mg/l
	Fresh water sediment	1.42 mg/kg
	Marine sediment	0.142 mg/kg
	Soil	0.166 mg/kg
	Secondary Poisoning	
Amines, polyethylenepoly-, triethylenetetramine fraction	Fresh water	190 µg/l
	Assessment Factors	

		Fresh water sediment	95.9 mg/kg
	Equilibrium method		
		Marine water	38 µg/l
	Assessment Factors		
		Freshwater - intermittent	200 µg/l
	Assessment Factors		
		Marine sediment	19.2 mg/kg
	Equilibrium method		
		Soil	19.1 mg/kg
	Equilibrium method		
		Sewage treatment plant	4.25 mg/l
	Assessment Factors		
		Secondary Poisoning	0.18 mg/kg
	Assessment Factors		

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : No personal respiratory protective equipment normally required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid

Colour : light brown

Odour : amine-like

Odour Threshold : No data is available on the product itself.

pH	:	11 (20 °C) Concentration: 500 g/l
Freezing point	:	No data is available on the product itself.
Melting point	:	No data is available on the product itself.
Boiling point	:	> 200 °C
Flash point	:	> 150 °C Method: Pensky-Martens closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Burning rate	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	< 1 hPa (20 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1 (25 °C)
Density	:	1 g/cm3 (25 °C)
Solubility(ies)		
Water solubility	:	partly miscible (20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 200 °C
Viscosity		
Viscosity, dynamic	:	160 - 200 mPa.s (25 °C)
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

Stable under normal conditions.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : Strong acids

Strong bases

Strong oxidizing agents

10.6 Hazardous decomposition products

Hazardous decomposition products : ammonia, anhydrous
Aldehydes
Nitrogen oxides
carbon monoxide
carbon dioxide
Ketones

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : 624.28 mg/kg
Method: Calculation method

Acute inhalation toxicity : No data available

Acute dermal toxicity - Product : Acute toxicity estimate : 1,213 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

Propylidynetrimethanol, propoxylated, reaction products with ammonia:
Species: Rabbit
Method: OECD Test Guideline 404
Result: Mild skin irritation

Amines, polyethylenepoly-, triethylenetetramine fraction:
Species: Rabbit
Method: OECD Test Guideline 405
Result: Corrosive after 3 minutes to 1 hour of exposure

Salicylic acid:
Species: Rabbit
Method: OECD Test Guideline 404
Result: No skin irritation

Serious eye damage/eye irritation

Components:

Propylidynetrimethanol, propoxylated, reaction products with ammonia:
Method: OECD Test Guideline 405
Result: Irreversible effects on the eye

Amines, polyethylenepoly-, triethylenetetramine fraction:
Species: Rabbit
Assessment: Corrosive
Method: OECD Test Guideline 404
Result: Corrosive

Salicylic acid:
Species: Rabbit
Assessment: Corrosive
Result: Irreversible effects on the eye

Respiratory or skin sensitisation

Components:

Propylidynetrimethanol, propoxylated, reaction products with ammonia:
Exposure routes: Skin
Species: Guinea pig
Result: Does not cause skin sensitisation.

Amines, polyethylenepoly-, triethylenetetramine fraction:
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Salicylic acid:
Exposure routes: Skin

Species: Mouse
Method: OECD Test Guideline 429
Result: Does not cause skin sensitisation.

Assessment: No data available

Germ cell mutagenicity

Components:

Propylidynetrimethanol, propoxylated, reaction products with ammonia:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

: Metabolic activation: Metabolic activation
Method: OECD Test Guideline 482
Result: negative

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Amines, polyethylenepoly-, triethylenetetramine fraction:
Genotoxicity in vitro : Concentration: 0 - 200 µg/L
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Components:

Propylidynetrimethanol, propoxylated, reaction products with ammonia:
Genotoxicity in vivo : Cell type: Somatic
Application Route: Intraperitoneal injection
Dose: 2.5 mg/kg
Method: OECD Test Guideline 474
Result: negative

Amines, polyethylenepoly-, triethylenetetramine fraction:
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Components:

Amines, polyethylenepoly-, triethylenetetramine fraction:

Species: Mouse, male
Application Route: Dermal
Dose: 42 mg/kg
Frequency of Treatment: 3 daily
Method: OECD Test Guideline 451
Result: negative

Salicylic acid**:**
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 500 mg/kg
Frequency of Treatment: 7 daily
Result: negative

Carcinogenicity - Assessment : No data available

Reproductive toxicity

Components:

Propylidynetrimethanol, propoxylated, reaction products with ammonia**:**
Effects on fertility : Species: Rat, male and female
Application Route: Dermal
Dose: 0, 10, 50, 100 mg/kg
General Toxicity - Parent: No observed adverse effect level: > 100 mg/kg body weight
General Toxicity F1: No observed adverse effect level: > 100 mg/kg body weight
Method: OECD Test Guideline 421
Result: No effects on fertility and early embryonic development were detected.

Salicylic acid**:**
Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: negative

Species: Mouse
Application Route: Oral
Method: OECD Test Guideline 416
Result: negative

Components:

Propylidynetrimethanol, propoxylated, reaction products with ammonia**:**
Effects on foetal development : Species: Rat
Application Route: Oral
Dose: 0, 10, 100, 125, 200 mg/kg
General Toxicity Maternal: No-observed-effect level: > 100 mg/kg body weight
Embryo-foetal toxicity: No-observed-effect level: > 100 mg/kg body weight

Method: OECD Test Guideline 414

Amines, polyethylenepoly-, triethylenetetramine fraction**:**

Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: > 750 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Salicylic acid**:**

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Components:

Amines, polyethylenepoly-, triethylenetetramine fraction**:**

Reproductive toxicity - Assessment : The reprotoxic effects of Triethylenetetramine (TETA) are under further evaluation as part of the EU REACH program due in part to the aminoethyl ethanolamine (AEEA) content.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

Propylidynetrimethanol, propoxylated, reaction products with ammonia**:**
Species: Rat, male and female
NOAEL: >= 100 mg/kg
Application Route: Oral
Exposure time: 90 d Dose: 0, 10, 75, 100, 150, 200 mg/kg
Method: OECD Test Guideline 408

Amines, polyethylenepoly-, triethylenetetramine fraction**:**
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion

Exposure time: 26 WeeksNumber of exposures: 7 d
Method: Subchronic toxicity

Salicylic acid**:**
Species: Dog, male and female
NOEC: 700
Application Route: Ingestion
Test atmosphere: vapour
Exposure time: 4 WeeksNumber of exposures: 6 d
Method: OECD Test Guideline 412

Species: Rat, male and female
LOAEL: 250 mg/kg
Application Route: Ingestion
Exposure time: 2 yrNumber of exposures: 7 d
Method: Chronic toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity
No data available

Experience with human exposure
General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution
No data available

Neurological effects
No data available

Further information

Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

Propylidynetrimethanol, propoxylated, reaction products with ammonia:

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l Exposure time: 96 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 13 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202
Toxicity to algae	:	ErC50 (Selenastrum capricornutum (green algae)): 4.4 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 201 NOEC (Selenastrum capricornutum (green algae)): 1 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 201
Toxicity to microorganisms	:	EC50 (activated sludge): ca. 1,000 mg/l Exposure time: 0.5 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 209

Amines, polyethylenepoly-, triethylenetetramine fraction:

Toxicity to fish	:	LC50 (Pimephales promelas (fathead minnow)): 330 mg/l Exposure time: 96 h Test Type: static test Test substance: Fresh water Method: EPA OTS 797.1400
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 31.1 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water Method: Directive 67/548/EEC, Annex V, C.2.

Toxicity to algae	:	ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l Exposure time: 72 h Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 201
Toxicity to microorganisms	:	EC50 (activated sludge): 800 mg/l Exposure time: 0.5 h Test Type: static test Test substance: Fresh water
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	EC10: 1.9 mg/l Exposure time: 21 d Species: Daphnia magna (Water flea) Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 202
Ecotoxicology Assessment Acute aquatic toxicity	:	This product has no known ecotoxicological effects.

Salicylic acid**:**

Toxicity to fish	:	LC50 (Pimephales promelas (fathead minnow)): 1,370 mg/l Exposure time: 96 h Test Type: flow-through test Test substance: Fresh water Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 : 870 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202
Toxicity to algae	:	EC50 : > 100 mg/l Exposure time: 72 h Method: OECD Test Guideline 201
Toxicity to microorganisms	:	EC50 (Pseudomonas putida): 380 mg/l Exposure time: 16 h Test Type: static test Test substance: Fresh water Method: Cell multiplication inhibition test
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC: 10 mg/l Exposure time: 21 d Species: Daphnia magna (Water flea) Method: OECD Test Guideline 202

12.2 Persistence and degradability

Components:

Propylidynetrimethanol, propoxylated, reaction products with ammonia**:**

Biodegradability	:	Concentration: 100 mg/l Result: Not readily biodegradable. Biodegradation: < 5 % Exposure time: 28 d Method: OECD Test Guideline 301F
Stability in water	:	Degradation half life (DT50): > 1 yr (25 °C) pH: 7.5 Method: OECD Test Guideline 111 Remarks: Fresh water

Amines, polyethylenepoly-, triethylenetetramine fraction**:**

Biodegradability	:	Inoculum: activated sludge Result: Not readily biodegradable. Biodegradation: 0 % Exposure time: 162 d Method: OECD Test Guideline 301D Inoculum: activated sludge Result: Not readily biodegradable. Biodegradation: 20 % Exposure time: 84 d Method: OECD Test Guideline 302 A
Chemical Oxygen Demand (COD)	:	1,940 mg/g

Salicylic acid**:**

Biodegradability	:	Inoculum: Mixture Result: Readily biodegradable. Biodegradation: 88.1 % Exposure time: 14 d Method: OECD Test Guideline 301C
Biochemical Oxygen Demand (BOD)	:	950 mgO2/g Method: Directive 67/548/EEC, Annex V, C.5
Chemical Oxygen Demand (COD)	:	1580 mgO2/g

12.3 Bioaccumulative potential

Components:

Propylidynetrimethanol, propoxylated, reaction products with ammonia**:**

Partition coefficient: n-octanol/water	:	log Pow: -1.13 (20 - 25 °C) pH: 12.7 Method: Partition coefficient

Amines, polyethylenepoly-, triethylenetetramine fraction**:**

Partition coefficient: n-octanol/water	:	log Pow: -2.65 (20 °C) Method: OECD Test Guideline 117

Salicylic acid**:**

Partition coefficient: n-octanol/water	:	log Pow: 2.25 (25 °C) Method: OECD Test Guideline 117

12.4 Mobility in soil

Components:

Amines, polyethylenepoly-, triethylenetetramine fraction**:**

Distribution among environmental compartments	:	Koc: 1584.9 - 5012 Method: OECD Test Guideline 106

Salicylic acid**:**

Distribution among environmental compartments	:	Koc: 35 Method: OECD Test Guideline 121

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

IATA

14.1 UN number	:	UN 3267
14.2 UN proper shipping name	:	Corrosive liquid, basic, organic, n.o.s. (ALIPHATIC POLYAMINE)
14.3 Transport hazard class(es)	:	8
14.4 Packing group	:	II
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	855
Packing instruction (passenger aircraft)	:	851

IMDG

14.1 UN number	:	UN 3267
14.2 UN proper shipping name	:	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (ALIPHATIC POLYAMINE)
14.3 Transport hazard class(es)	:	8
14.4 Packing group	:	II
Labels	:	8
EmS Code	:	F-A, S-B
14.5 Environmental hazards		
Marine pollutant	:	yes

ADR

14.1 UN number	:	UN 3267
14.2 UN proper shipping name	:	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (ALIPHATIC POLYAMINE)
14.3 Transport hazard class(es)	:	8
14.4 Packing group	:	II
Labels	:	8
14.5 Environmental hazards		
Environmentally hazardous	:	yes

RID

14.1 UN number	:	UN 3267
14.2 UN proper shipping name	:	CORROSIVE LIQUID, BASIC, ORGANIC, N.O.S. (ALIPHATIC POLYAMINE)
14.3 Transport hazard class(es)	:	8
14.4 Packing group	:	II
Labels	:	8
14.5 Environmental hazards		
Environmentally hazardous	:	no

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
REACH - List of substances subject to authorisation - Future sunset date	:	Not applicable

Other regulations:

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL	:	All components of this product are on the Canadian DSL
AICS	:	On the inventory, or in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302	:	Harmful if swallowed.
H312	:	Harmful in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H411	:	Toxic to aquatic life with long lasting effects.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Skin Corr.	:	Skin corrosion
Skin Sens.	:	Skin sensitisation

Further information

Classification of the mixture:		**Classification procedure:**
Acute Tox. 4	H302	Calculation method
Acute Tox. 4	H312	Calculation method
Skin Corr. 1B	H314	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : ARALDITE® CW 1302 GB

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Component used for the manufacture of electrical insulation parts

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA
Address : Everslaan 45
3078 Everberg
Belgium
Telephone : +41 61 299 20 41
Telefax : +41 61 299 20 40

E-mail address of person responsible for the SDS : Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234
France ORFILA: +33(0)145425959
ASIA: +65 6336-6011
China: +86 20 39377888
+86 532 83889090
India: + 91 22 42 87 5333
Australia: 1800 786 152
New Zealand: 0800 767 437
USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Chronic aquatic toxicity, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :

Signal word : Warning

Hazard statements :

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H411	Toxic to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P261	Avoid breathing mist or vapours.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.

Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P391	Collect spillage.

Hazardous components which must be listed on the label:
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane

bisphenol A - epoxy resins, number average MW >700 - <1100

3-Aminopropyltriethoxysilane

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3 216-823-5 603-073-00-2 01-2119456619-26	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 25 - < 30
bisphenol A - epoxy resins, number average MW >700 - <1100	25068-38-6 Polymer	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317	>= 0.1 - < 1

3-Aminopropyltriethoxysilane	919-30-2 213-048-4 612-108-00-0 01-2119480479-24	Acute Tox. 4; H302 Skin Corr. 1B; H314 Skin Sens. 1; H317	>= 0.1 - < 1

For explanation of abbreviations see section 16.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of Bisphenol A and Epichlorohydrin

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

4.2 Most important symptoms and effects, both acute and delayed

None known.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	No data is available on the product itself.

5.3 Advice for firefighters

Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.
Specific extinguishing methods	:	No data is available on the product itself.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains.Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.

6.2 Environmental precautions

Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal considerations see section 13., See Section 1 for emergency contact information., For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	Do not breathe vapours or spray mist. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the

application area.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.

Advice on common storage : For incompatible materials please refer to Section 10 of this SDS.

Further information on storage stability : Stable under normal conditions.

7.3 Specific end use(s)

Specific use(s) : No data available

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Kaolin	1332-58-7	TWA (Respirable dust)	2 mg/m3	GB EH40
Further information	For the purposes of these limits, respirable dust and inhalable dust are those fractions of airborne dust which will be collected when sampling is undertaken in accordance with the methods described in MDHS14/3 General methods for sampling and gravimetric analysis of respirable and inhalable dust, The COSHH definition of a substance hazardous to health includes dust of any kind when present at a concentration in air equal to or greater than 10 mg.m-3 8-hour TWA of inhalable dust or 4 mg.m-3 8-hour TWA of respirable dust. This means that any dust will be subject to COSHH if people are exposed above these levels. Some dusts have been assigned specific WELs and exposure to these must comply with the appropriate limit., Most industrial dusts contain particles of a wide range of sizes. The behaviour, deposition			

	and fate of any particular particle after entry into the human respiratory system and the body response that it elicits, depend on the nature and size of the particle. HSE distinguishes two size fractions for limit-setting purposes termed 'inhalable' and 'respirable'., Inhalable dust approximates to the fraction of airborne material that enters the nose and mouth during breathing and is therefore available for deposition in the respiratory tract. Respirable dust approximates to the fraction that penetrates to the gas exchange region of the lung. Fuller definitions and explanatory material are given in MDHS14/3., Where dusts contain components that have their own assigned WEL, all the relevant limits should be complied with., Where no specific short-term exposure limit is listed, a figure three times the long-term exposure should be used

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Workers	Dermal	Systemic effects, Short-term exposure	8.33 mg/kg bw/day
	Workers	Inhalation	Systemic effects, Short-term exposure	12.25 mg/m3
	Workers	Dermal	Systemic effects, Long-term exposure	8.33 mg/kg bw/day
	Workers	Inhalation	Systemic effects, Long-term exposure	12.25 mg/m3
	Consumers	Dermal	Systemic effects, Short-term exposure	3.571 mg/kg bw/day
	Consumers	Oral	Systemic effects, Short-term exposure	0.75 mg/kg bw/day
	Consumers	Dermal	Systemic effects, Long-term exposure	3.571 mg/kg bw/day
	Consumers	Oral	Systemic effects, Long-term exposure	0.75 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	Fresh water	0.006 mg/l
Remarks:	Assessment Factors	
	Marine water	0.0006 mg/l
	Assessment Factors	
	Freshwater - intermittent	0.018 mg/l
	Assessment Factors	

		Fresh water sediment	0.996 mg/kg
	Equilibrium method		
		Marine sediment	0.0996 mg/kg
	Equilibrium method		
		Soil	0.196 mg/kg
	Equilibrium method		
		Sewage treatment plant	10 mg/l
	Assessment Factors		
		Secondary Poisoning	11 mg/kg

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Hand protection
Material : butyl-rubber
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Neoprene gloves
Break through time : 10 - 480 min

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Combined particulates and organic vapour type (A-P)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : paste

Colour : No data is available on the product itself.

Odour	:	slight
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Melting point/freezing point	:	No data available
Boiling point	:	> 200 °C
Flash point	:	> 100 °C Method: closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Burning rate	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	0.01 hPa (20 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	No data is available on the product itself.
Density	:	1.74 - 1.77 g/cm3 (20 °C)
Solubility(ies)		
Water solubility	:	practically insoluble (20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Decomposition temperature	:	> 200 °C
Viscosity		
Viscosity, dynamic	:	20,000 - 27,000 mPa.s (25 °C) Method: ISO 3219
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.

9.2 Other information

Molecular weight : No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Stable under recommended storage conditions.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : None known.

10.5 Incompatible materials

Materials to avoid : Strong acids and strong bases
Strong oxidizing agents

10.6 Hazardous decomposition products

Carbon oxides
Burning produces noxious and toxic fumes.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity

bisphenol A - epoxy resins, number average MW >700 - <1100:
Acute oral toxicity : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity

3-Aminopropyltriethoxysilane:
Acute oral toxicity : LD50 (Rat, male and female): 1,491 - 2,688 mg/kg
Method: EPA OTS 798.1175

Components:

3-Aminopropyltriethoxysilane**:**

Acute inhalation toxicity : LC50 (Rat, male): > 5 ppm
Exposure time: 6 h
Test atmosphere: vapour
Method: OECD Test Guideline 403

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

bisphenol A - epoxy resins, number average MW >700 - <1100**:**

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

3-Aminopropyltriethoxysilane**:**

Acute dermal toxicity : LD50 (Rabbit, male and female): 4,075 mg/kg
Method: Acute dermal toxicity
Assessment: The substance or mixture has no acute dermal toxicity

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rabbit
Assessment: Mild skin irritant
Method: OECD Test Guideline 404
Result: Irritating to skin.

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Method: OECD Test Guideline 404
Result: Skin irritation

3-Aminopropyltriethoxysilane**:**
Species: Rabbit
Method: OECD Test Guideline 404
Result: Causes burns.

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rabbit
Assessment: Mild eye irritant
Method: OECD Test Guideline 405
Result: Irritating to eyes.

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Species: Rabbit
Method: OECD Test Guideline 405
Result: Eye irritation

3-Aminopropyltriethoxysilane**:**
Species: Rabbit
Method: OECD Test Guideline 405
Result: Risk of serious damage to eyes.

Respiratory or skin sensitisation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Exposure routes: Skin
Species: Mouse
Assessment: May cause sensitisation by skin contact.
Method: OECD Test Guideline 429
Result: Causes sensitisation.

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

3-Aminopropyltriethoxysilane**:**
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: The product is a skin sensitiser, sub-category 1B.

Assessment: No data available

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

: Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

bisphenol A - epoxy resins, number average MW >700 - <1100**:**

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: Positive results were obtained in some in vitro tests.

: Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

3-Aminopropyltriethoxysilane**:**

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

bisphenol A - epoxy resins, number average MW >700 - <1100**:**

Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

3-Aminopropyltriethoxysilane**:**
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 days/week
Method: OECD Test Guideline 453
Result: negative

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 daily
Method: OECD Test Guideline 453
Result: negative

Carcinogenicity - Assessment : No data available

Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral

Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Species: Rat, male and female
Application Route: Oral
General Toxicity - Parent: No-observed-effect level: 750 mg/kg body weight
General Toxicity F1: No-observed-effect level: 750 mg/kg body weight
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female

Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 WeeksNumber of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 WeeksNumber of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 WeeksNumber of exposures: 3 d
Method: Subchronic toxicity

bisphenol A - epoxy resins, number average MW >700 - <1100**:**
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 WeeksNumber of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female

NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 WeeksNumber of exposures: 5 d
Method: Subchronic toxicity

3-Aminopropyltriethoxysilane**:**
Species: Rat, male and female
NOAEL: 200 mg/kg
Application Route: Ingestion
Exposure time: 2,160 hMethod: Subchronic toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l Exposure time: 96 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 203
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): 2.7 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water
Toxicity to algae	:	EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water Method: EPA-660/3-75-009
Toxicity to microorganisms	:	IC50 (activated sludge): > 100 mg/l Exposure time: 3 h Test Type: static test Test substance: Fresh water
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	NOEC: 0.3 mg/l Exposure time: 21 d Species: Daphnia magna (Water flea) Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211

bisphenol A - epoxy resins, number average MW >700 - <1100**:**

Toxicity to fish	:	LC50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l Exposure time: 96 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 203 GLP: no
Toxicity to daphnia and other aquatic invertebrates	:	EC50 (Daphnia magna (Water flea)): > 100 mg/l Exposure time: 48 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202 GLP: yes
Toxicity to algae	:	EgC50 (Selenastrum capricornutum (green algae)): > 100 mg/l Exposure time: 72 h

Method: OECD Test Guideline 201
GLP: no

3-Aminopropyltriethoxysilane**:**

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 934 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 331 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): > 1,000 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.3.

Toxicity to microorganisms : EC50 (Pseudomonas putida): 43 mg/l
Exposure time: 5.75 h
Test Type: static test
Test substance: Fresh water

12.2 Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Biodegradability : Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C)
pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C)
pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C)
pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

bisphenol A - epoxy resins, number average MW >700 - <1100**:**

Biodegradability : Test Type: aerobic
Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not biodegradable
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Stability in water : Degradation half life (DT50): 4.83 d (25 °C)
pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 7.1 d (25 °C)
pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life (DT50): 3.58 d (25 °C)
pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

3-Aminopropyltriethoxysilane**:**

Biodegradability : Inoculum: activated sludge
Concentration: 8.95 mg/l
Result: Not readily biodegradable.
Biodegradation: 67 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.A.

12.3 Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water : log Pow: 3.242 (25 °C)
pH: 7.1
Method: OECD Test Guideline 117

bisphenol A - epoxy resins, number average MW >700 - <1100**:**

Bioaccumulation : Species: Fish
Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

3-Aminopropyltriethoxysilane**:**

Bioaccumulation : Species: Cyprinus carpio (Carp)
Bioconcentration factor (BCF): 3.4
Remarks: Does not bioaccumulate.

Partition coefficient: n-octanol/water	:	log Pow: 1.7 (20 °C) pH: 7

12.4 Mobility in soil

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane**:**

Distribution among environmental compartments	:	Koc: 445

bisphenol A - epoxy resins, number average MW >700 - <1100**:**

Distribution among environmental compartments	:	Koc: 445

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Other adverse effects

Product:

Additional ecological information	:	There is no data available for this product. An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

IATA

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	Miscellaneous
Packing instruction (cargo aircraft)	:	964
Packing instruction (passenger aircraft)	:	964

IMDG

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F
14.5 Environmental hazards		
Marine pollutant	:	yes

ADR

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	9
14.5 Environmental hazards		
Environmentally hazardous	:	yes

RID

14.1 UN number	:	UN 3082
14.2 UN proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
14.3 Transport hazard class(es)	:	9
14.4 Packing group	:	III
Labels	:	9

14.5 Environmental hazards
Environmentally hazardous : yes

Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
REACH - List of substances subject to authorisation - Future sunset date	: Not applicable

Other regulations:
Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL	: All components of this product are on the Canadian DSL
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: Not in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory

TSCA : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

Chemical Safety Assessments for all substances in this product are either Complete or Not applicable.

SECTION 16: Other information

Full text of H-Statements

H302	:	Harmful if swallowed.
H314	:	Causes severe skin burns and eye damage.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H319	:	Causes serious eye irritation.
H411	:	Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Chronic aquatic toxicity
Eye Irrit.	:	Eye irritation
Skin Corr.	:	Skin corrosion
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 / TWA	:	Long-term exposure limit (8-hour TWA reference period)

Further information

Classification of the mixture:		**Classification procedure:**
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 2	H411	Calculation method

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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