

Parker Legris Blowguns: A Large Selection to Suit All Applications aerospace
climate control
electromechanical
filtration
fluid & gas handling
hydraulics
pneumatics
process control
sealing & shielding





Together, we can connect you to the best in technology. Better than ever before.

In the updated edition of the Parker Legris catalogue, we have developed the content, structure and layout to enable you to find the products and information you require as quickly as possible. 31 complementary ranges and more than 1000 additional part numbers have been included, widening the choice of solutions available in order to meet your requirements more effectively. By putting our knowledge and expertise at your fingertips, we strive to provide the day-to-day support you need when designing your industrial equipment.



climate control

filtration

electromechanical





Blowgun Range

Polymer Blowguns

Standard

0659

Safety

0654

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SUVA Safety

0653
Lower Connection
Interchangeable Nozzle

Energy-Saving

Interchangeable No Page 6 **0653** Lower Connection Page 6



With Interchangeable Nozzle

0652 Lower Connection Page 6



0655 Upper Connection Page 6



0651 065

Pre-Assembled with Nozzle



U658 Upper Connection Page 7



Lower Connection Page 7



0657 Upper Connection Page 7



Merchandising Box

065.. 13 02



Nozzles for Polymer Blowguns

Standard

Standard Page 9



0690 06 01 Angled Tube (short)Page 10



0690 03 **Safety** Page 9



0690 07 LF 3000[®] Nozzle



0690 03



0690 08 Coanda Page 10



0690 04



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0690 05 Angled Tube (long) Page 9



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0690 11 Booster with Air Screen



Metal Blowguns

Lever-Operated

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Button-Operated

Water Pistol

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Blowgun Kits

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0631...08 Energy-Saving Interchangeable Nozzle Page 17



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0631..23 Energy-Saving



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The Parker Legris polymer blowgun offers **ease of use**, **energy savings**, adaptability and efficiency. These blowguns comply with **international regulations** for health, **safety** and **noise** levels.

Product Advantages

Quality & Performance

Comply with international standards for noise and pressure regulation

Powerful flow with progressive control
Rotating nozzle for directional jet
Durable, shock-resistant materials
100% leak and flow-tested in production

Date coding to guarantee quality and traceability

Safety & Sustainable Development

40% energy consumption reduction with Energy-Saving model

Complete user safety with the Safety model

Wide selection of nozzles which comply with noise and

pressure level regulations

SUVA-certified blowgun combining all advantages of energy-

saving and safety models

Ergonomics & Versatility

Comfortable to use

Lightweight and easy to use

Wide range of models and nozzles for optimum blowing power

and flow rate

Lower or upper connection



Manufacturing Workshops
Cleaning
Blowing
Mixing
Ejection
Cooling
Packaging

Technical Characteristics

Compatible	Compressed air
Fluids	Other fluids: contact us
Working Pressure	0 to 10 bar
Working	Air: -15°C to +50°C
Temperature	Dry air: -20°C to +80°C
Tubes	Recoil tubes and hose

Regulations

Compliance for all blowguns:

DI: 97/23/EC (PED) DI: 2002/95/EC (RoHS), 2011/65/EC

DI: 1907/2006 (REACH) SUVA: 7030d and 7030e

Protection of design

All designs and models of Parker Legris blowguns have been registered with the following numbers: 13224 / 13225 / 13226. Compliance for specific blowguns:

DI: 1910.242 (b) [OSHA]
The static pressure must be less than 30 psi in case the nozzle becomes blocked.

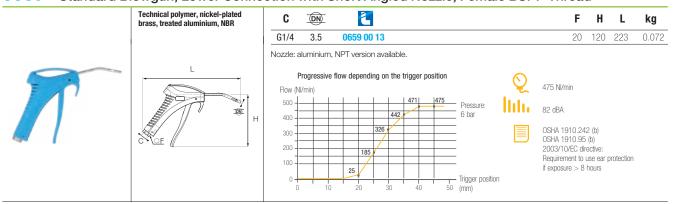
DI: 1910.95 (b) [OSHA] The noise level must be less than 90 dBA over 8 hours' exposure.

DI: 2003/10/EC

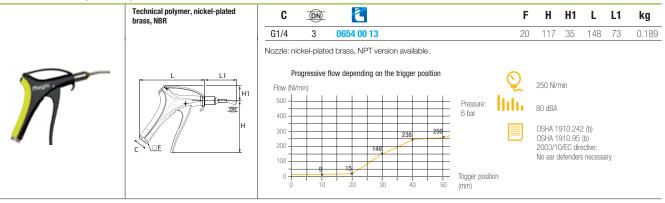
Regulation relating to exposure to noise, particularly with regard to risks to hearing. The noise level must be less than 87 dBA.



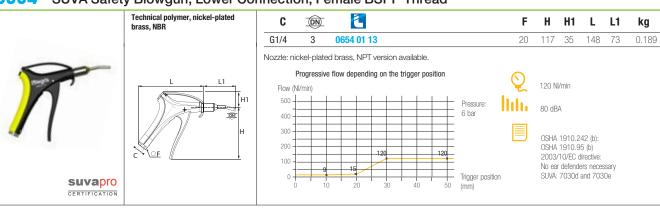
0659 Standard Blowgun, Lower Connection with Short Angled Nozzle, Female BSPP Thread



0654 Safety Blowgun, Lower Connection, Female BSPP Thread



0654 SUVA Safety Blowgun, Lower Connection, Female BSPP Thread

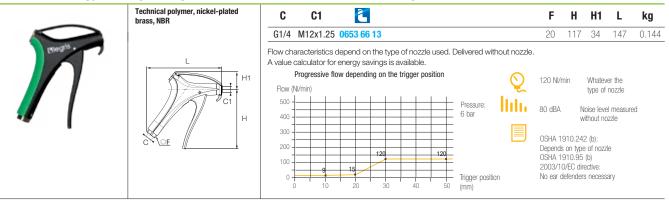




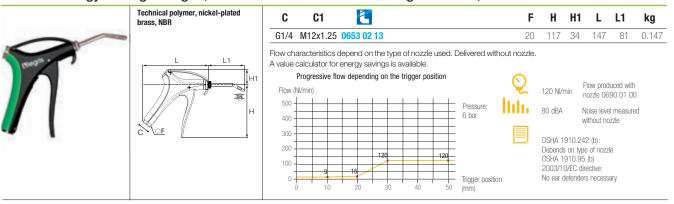


Flow stopped completely and pressure reduced to 0.5 bar Flow diverted and pressure reduced to 0.5 bar

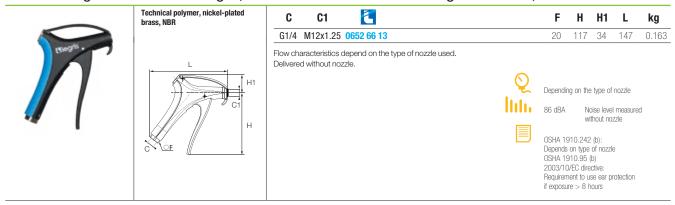
0653 Energy-Saving Blowgun, Lower Connection with Interchangeable Nozzle, Female BSPP Thread



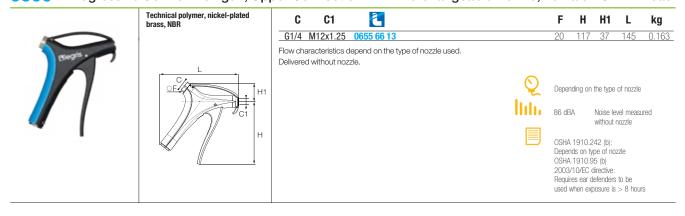
0653 Energy-Saving Blowgun, Lower Connection with Short Angled Nozzle, Female BSPP Thread



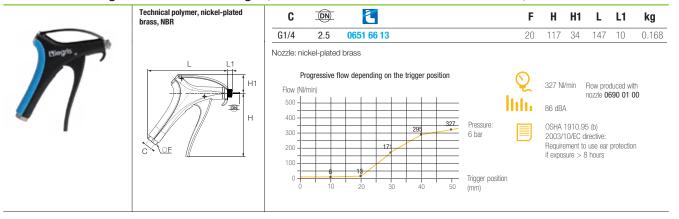
0652 Progressive Control Blowgun, Lower Connection with Interchangeable Nozzle, Female BSPP Thread



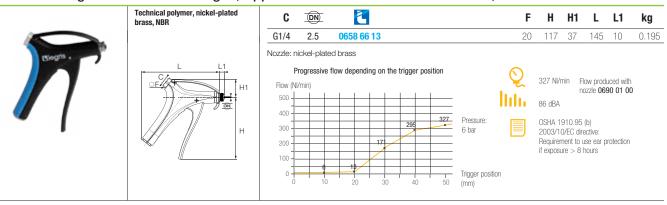
0655 Progressive Control Blowgun, Upper Connection with Interchangeable Nozzle, Female BSPP Thread



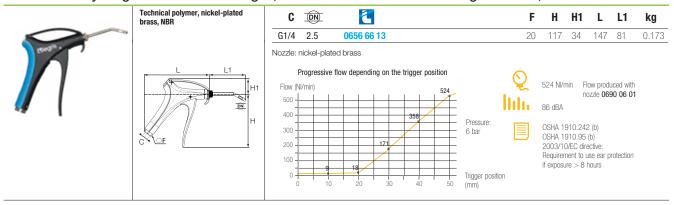
Progressive Control Blowgun, Lower Connection with Standard Nozzle, Female BSPP Thread



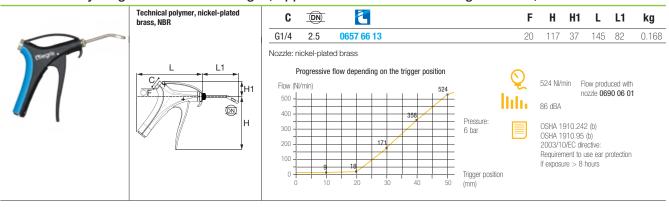
0658 Progressive Control Blowgun, Upper Connection with Standard Nozzle, Female BSPP Thread



0656 Safety Progressive Control Blowgun, Lower Connection with Short Angled Nozzle, Female BSPP Thread



10657 Safety Progressive Control Blowgun, Upper Connection with Short Angled Nozzle, Female BSPP Thread



Merchandising Box of Polymer Blowguns

0659 Merchandising Box - Standard Blowguns





	L	Н	L1	kg
0659 00 13 02	28	16	20	1.720

The box includes 10 blowguns 0659 00 13

0654 Merchandising Box - Safety Blowguns





₹	L	Н	L1	kg
0654 00 13 02	28	16	20	1.890

The box includes 10 blowguns 0654 00 13

0654 Merchandising Box - SUVA Safety Blowguns





E	L	Н	L1	kg
0654 01 13 02	28	16	20	1.890

The box includes 10 blowguns 0654 01 13

0653 Merchandising Box - Energy-Saving Blowguns





•	L	Н	L1	kg
0653 02 13 02	28	16	20	1.730

The box includes 10 blowguns 0653 02 13

0656 Merchandising Box - Progressive Control Blowguns



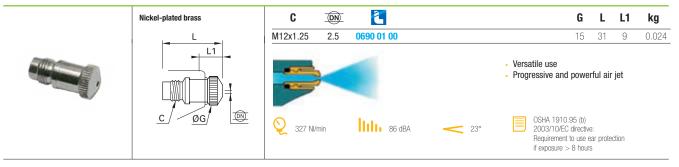


	€	L	Н	L1	kg
l	0656 66 13 02	28	16	20	1.730

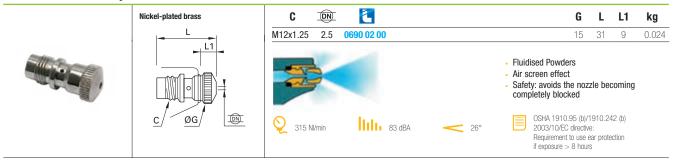
The box includes 10 blowguns 0656 66 13

Nozzles for Polymer Blowguns

0690 01 Standard Nozzle



0690 02 Safety Nozzle



0690 03 Straight Nozzle (Long)



0690 04 Safety Straight Nozzle (Short)



0690 05 Angled Nozzle (Long)



Nozzles for Polymer Blowguns

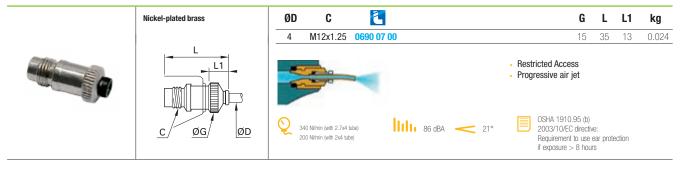
0690 06 Safety Angled Nozzle (Short)



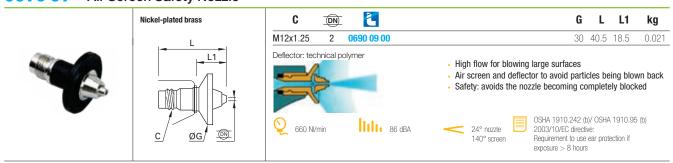
0690 06 01 Angled Nozzle (Short)



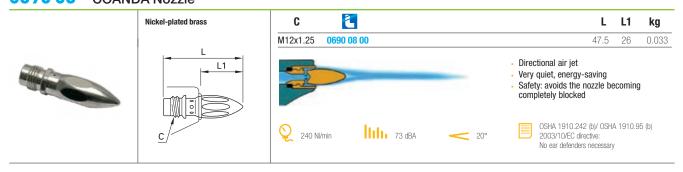
0690 07 Nozzle with LF 3000® Push-In Connection



0690 09 Air Screen Safety Nozzle

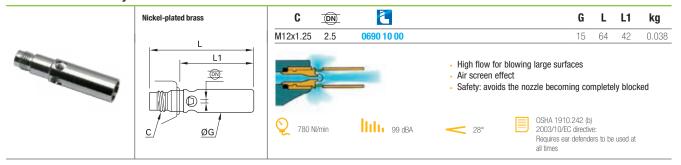


0690 08 COANDA Nozzle

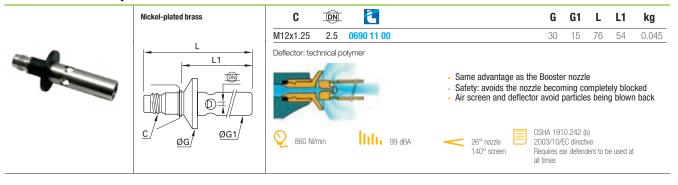


Nozzles for Polymer Blowguns

0690 10 Safety Booster Nozzle



0690 11 Safety Booster Nozzle with Air Screen



Metal Blowguns and Water Pistols

This range of robust blowguns guarantees a **longer service life** under **severe conditions** (crushing, impact, shock and corrosion). It includes two versions **to meet all requirements** for blowing and spraying in industrial applications.

Product Advantages

Workshop Blowgun

Compact for easy incorporation into compressed air ring mains Nickel-plated forged brass for increased corrosion resistance

Water Pistol

Intended for the transmission of water and fluids

Designed for precise flow control and optimisation of the power and shape of the jet

Optimum use of industrial fluids

Excellent ergonomics and service life



Manufacturing Workshops
Assembly machines
Robotics
Ejection
Cooling
Packaging
Automotive Process

Applications

Technical Characteristics

Model	Metal Blowgun	Water Pistol
Compatible Fluids	Compressed air, industrial fluids	Water, oil, industrial fluids
Working Pressure	0 to 10 bar	0 to 20 bar
Working Temperature	Air: -15°C to +50°C Dry air: -20°C to +80°C	-20°C to +100°C
Tubes	Recoil tubes and hose	Braided hose with Parker Legris couplers



Regulations

Compliance for all blowguns:

DI: 97/23/EC (PED)

DI: 2002/95/EC (RoHS), 2011/65/EC

DI: 1907/2006 (REACH)

Metal Blowguns and Water Pistols

0623 Lever-Operated Blowgun, Female BSPP Thread

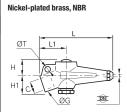


C	DN	(G	H min	H max	H1	L	L1	L2	kg
G1/4	2	0623 10 35	18	19	37	21	64	28	60	0.119

This blowgun has a hardened steel nozzle.

0622 Button-Operated Blowgun, Female BSPP Thread





С	DN		G	Н	H1	L	L1	ØT	kg
G1/4	2	0622 26 73	18	17.5	20.5	82	29	7	0.196

This blowgun has a hardened steel nozzle.

2299 Water Pistol





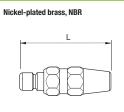
		H L	kg
12	2299 12 01	140 126	0.471

- This pistol allows independent control of:
- the flow rate (trigger)
- type of jet (adjustable to a fine mist) by the adjustable nozzle



2299 Adjustable Nozzle





		L	kg
12	2299 12 20	77.4	0.137

This nozzle allows adjustment of the spray.

Associated Products

For optimum connection and usage of the pistol and adjustable nozzle, Parker Legris offers a full range of quick-acting couplers, in the Midi and Maxi Series.

Mid



Mavi



Merchandising Pack for Blowgun Kits

Ready for use, simple and ergonomic, the Parker Legris blowgun kit remains an essential item of equipment for any blowing or spraying operation in the industrial environment.

Product Advantages

Ready for Use

Ready Kit contents:

- one blowgun
- a 4 metre recoil tube
- one R1/4 threaded fitting, external diameter 8 mm

Easy to install and comfortable to use

Wide range of models and nozzles for optimum flow

Lower or upper connection

Labelling and colours can be customised

Packaging designed to facilitate self-service sales

Safety & Performance

Safe operation with the Safety or OSHA models

Durable, shock-resistant materials

100% leak and flow-tested in production

Date coding to guarantee quality and traceability

Minimum pressure drop

Optimisation of your energy consumption with the Energy-

Saving model

SUVA-certified blowgun combining all advantages of Energy-

Saving and Safety model



Manufacturing Workshops Cleaning

Blowing
Mixing
Ejection
Cooling

Cooling Packaging

Technical Characteristics

Compatible	Compressed air
Fluids	Other fluids: contact us
Working Pressure	0 to 10 bar
Working	Air: -15°C to +50°C
Temperature	Dry air: -20°C to +80°C
Tubes	Recoil tubing

Regulations

Compliance for all blowguns:

DI: 97/23/EC (PED) **DI:** 2002/95/EC (RoHS), 2011/65/EC

DI: 1907/2006 (REACH) SUVA: 7030d and 7030e

Protection of design

All designs and models of Parker Legris blowguns have been registered with the following numbers: 13224/13225/13226.

Compliance for specific blowguns:

DI: 1910.242 (b) [OSHA]
The static pressure must be less than 30 psi in case the nozzle becomes blocked.

DI: 1910.95 (b) [OSHA] The noise level must be less than 90 dBA over 8 hours' exposure. DI: 2003/10/EC

Regulation relating to exposure to noise, particularly with regard to risks to hearing. The noise level must be less than 87 dBA.

Component Materials

Nozzle: • Standard blowgun: aluminium • Safety and other blowguns: nickel-plated brass Body: technical polymer Trigger: technical polymer Insert: nickel-plated brass

Customisation on request

Marking

Silicone-free

- Kit contents adaptable to your applications
- Additional functions
- Colour





Blowgun Kits

0631..09 Blowgun Kit, Lower Connection, Male BSPT Thread



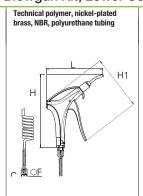


C		F	Н	H1	L	kg
R1/4	0631 00 09	16	192.5	139.5	152	0.441

Flow characteristics, noise level and norm compliance are identical to those of our blowguns (0659 00 13).

0631...01 Safety Blowgun Kit, Lower Connection, Male BSPT Thread



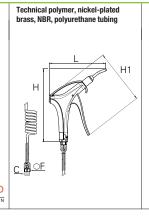


С		F	Н	H1	L	kg
R1/4	0631 00 01	16	198.5	148.5	154	0.575

Flow characteristics, noise level and norm compliance are identical to those of our blowguns (0654 00 13).

0631...30 SUVA Safety Blowgun Kit, Lower Connection, Male BSPT Thread



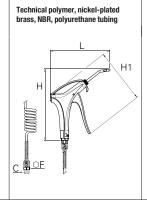


C		F	Н	H1	L	kg
R1/4	0631 00 30	16	198.5	148.5	154	0.575

Flow characteristics, noise level and norm compliance are identical to those of our blowguns (0654 00 13).

0631...23 Energy-Saving Blowgun Kit with Angled Nozzle, Male BSPT Thread



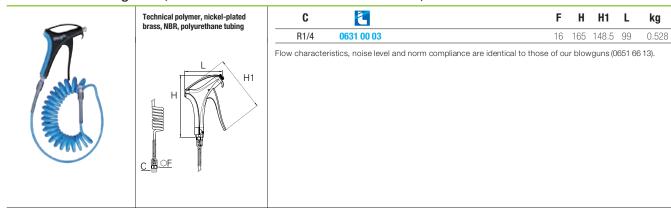


C	•	F	Н	H1	L	kg
R1/4	0631 00 23	16	195	148.5	154	0.456

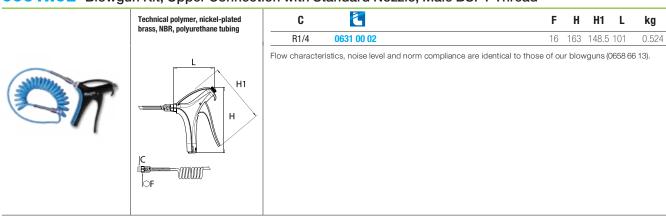
Flow characteristics, noise level and norm compliance are identical to those of our blowguns (0653 02 13). External diameter of tube 6 mm

Blowgun Kits

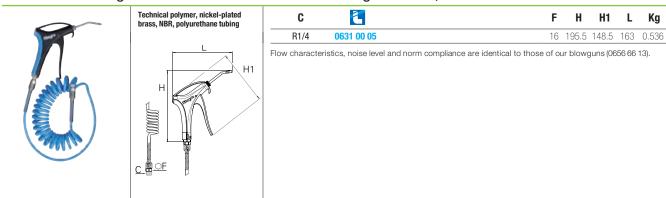
0631...03 Blowgun Kit, Lower Connection with Standard Nozzle, Male BSPT Thread



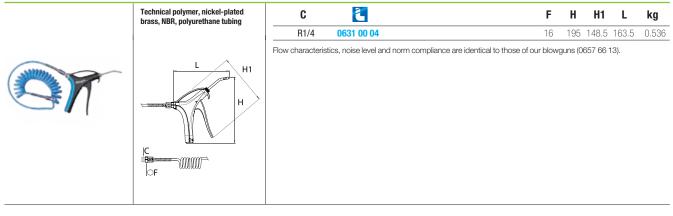
0631...02 Blowgun Kit, Upper Connection with Standard Nozzle, Male BSPT Thread



0631..05 Blowgun Kit Lower Connection with Short Angled Nozzle, Male BSPT Thread

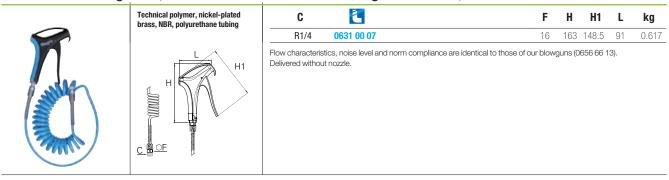


0631..04 Blowgun Kit, Upper Connection with Short Angled Nozzle, Male BSPT Thread

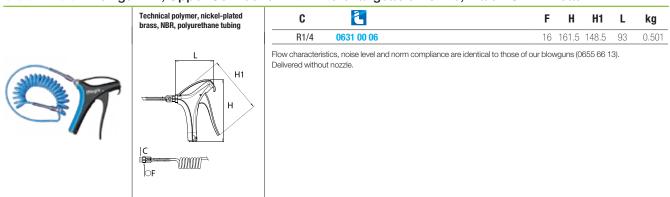


Blowgun Kits

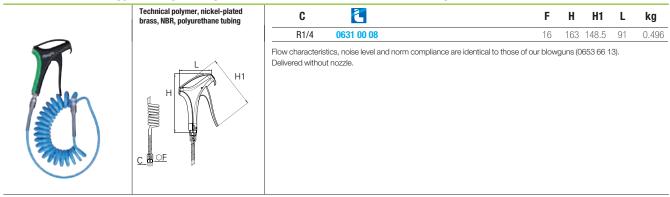
0631..07 Blowgun Kit, Lower Connection with Interchangeable Nozzle, Male BSPT Thread



0631...06 Blowgun Kit, Upper Connection with Interchangeable Nozzle, Male BSPT Thread



0631...08 Energy-Saving Blowgun Kit, Lower Connection, Interchangeable Nozzle, Male BSPT Thread



Related Products

You will find all related products associated with this range in our general Catalogue and on our Internet website, www.parkerlegris.com.

Tubing

Braided PU Hose



With its small coil diameter and good impact resistance, this polyurethane recoil tubing is perfect for installations requiring **flexibility** in confined spaces. Good resistance to shock and abrasion, together with a design integrating straight ends, allow for **easy and safe operation** of pneumatic equipment.

Braided PU Recoil Hose



This recoil hose offers all the advantages of polyurethane, combining the **durability** and **kink resistance** of bulkier braided hoses with great **elasticity** and maximum **flexibility**.

PA Recoil Tubing



Parker Legris recoil tubing has a **lasting memory after multiple uses**, offering an **alternative** to **reels** for excellent ergonomics and space saving. The pre-assembled tubes are equipped with a protection spring, preventing damage to the ends.

Accessories



Push-In fittings with **protection spring**.

C 9000 Polymer Quick-Acting Safety Couplers





This range of ergonomic polymer couplers has been designed for **the safety of operators and machinery** while giving very high **energy efficiency performance**. Available in three profile standards, it is perfectly suited for any type of installation.

-Parker

At Parker, we're guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion and control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker. For further

Parker's Motion & Control Technologies



Aerospace Key Markets

Aftermarket services Commercial transports Engines General & business aviation

Helicopters
Launch vehicles
Military aircraft

Missiles
Power generation
Regional transports
Unmanned aerial vehicles

Key Products

Control systems & actuation products Engine systems & components Fluid conveyance systems & components Fluid metering, delivery & atomization devices Fuel systems & components Fuel tank inerting systems Fuel tank inerting systems

Hydraulic systems & components Thermal management Wheels & brakes



Climate Control

Key Markets Agriculture

Air conditioning
Construction Machinery
Food & beverage
Industrial machinery
Life sciences
Oil & gas
Precision cooling
Process
Refrigeration
Transportation

Key Products

Accumulators
Advanced actuators
CO2 controls
Electronic controllers
Filter driers
Hand shut-off valves
Heat exchangers
Hose & fittings
Pressure regulating valves
Refrigerant distributors
Safety relief valves
Smart pumps
Solenoid valves
Thermostatic expansion valves



Electromechanical

Key Markets
Aerospace

Factory automation
Life science & medical
Machine tools
Packaging machinery
Paper machinery
Plastics machinery & converting
Primary metals
Semiconductor & electronics
Textille
Wire & cable

Key Products

AC/DC drives & systems
Electric actuators, gantry robots
& slides
Electrohydrostatic actuation systems
Electromechanical actuation systems
Human machine interface
Linear motors
Stepper motors, servo motors,
drives & controls
Structural extrusions



Filtration

Key Markets

Aerospace
Food & beverage
Industrial plant & equipment
Life sciences
Marine
Mobile equipment
Oil & gas
Power generation &
renewable energy
Process
Transportation
Water Purification

Key Products

Analytical gas generators
Compressed air filters & dryers
Engine air, coolant, fuel & oil filtration systems
Fluid condition monitoring systems
Flydraulic & lubrication filters
Hydragen, nitrogen & zero
air generators
Instrumentation filters
Membrane & fiber filters
Microfiltration
Sterile air filtration
Water desalination & purification filters &



info call 00800 27 27 5374

Fluid & Gas Handling

Key Markets

Aerial lift
Agriculture
Bulk chemical handling
Construction machinery
Food & beverage
Fuel & gas delivery
Industrial machinery
Life sciences
Marine
Mining
Mobile
Oll & gas
Renewable energy
Transportation

Key Products

Check valves
Connectors for low pressure
fluid conveyance
Deep sea umbilicals
Diagnostic equipment
Hose couplings
Industrial hose
Mooring systems &
power cables
PTEF hose & tubing
Quick couplings
Rubber & thermoplastic hose
Tube fittings & adapters
Tubing & plastic fittings



Hydraulics

Key Markets Aerial lift

Agriculture
Alternative energy
Construction machinery
Forestry
Industrial machinery
Machine tools
Marine
Material handling
Mining
Oil & gas
Power generation
Refuse vehicles
Renewable energy
Tuf equipment

Key Products

Accumulators
Cartridge valves
Electrohydratilic actuators
Human machine interfaces
Hydratid drives
Hydraulic cylinders
Hydraulic motors & pumps
Hydraulic systems
Hydraulic valves & controls
Hydrostatic steering
Integrated hydraulic circuits
Power take-offs
Power units
Rotary actuators



Pneumatics

Key Markets

Aerospace Conveyor & material handling Factory automation Life science & medical Machine tools Packaging machinery Transportation & automotive

Key Products

Air preparation
Brass fittings & valves
Manifolds
Pneumatic accessories
Pneumatic actuators & grippers
Pneumatic valves & controls
Quick disconnects
Rotary actuators
Rubber & thermoplastic hose
& couplings
Structural extrusions
Thermoplastic tubing & fittings
Vacuum generators, cups & sensors
Vacuum generators, cups & sensors



Process Control

Key Markets

Alternative fuels
Biopharmaceuticals
Chemical & refining
Food & beverage
Marine & shipbuilding
Medical & dental
Microelectronics
Nuclear Power
Offshore oil exploration
Oil & gas
Pharmaceuticals
Power generation
Pulp & paper
Steel
Water/wastewater

Key Products

Analytical Instruments

Analytical sample conditioning
products & systems

Chemical injection fittings
& valves

Fluoropolymer chemical
delivery fittings, valves
& pumps

High purity gas delivery
fittings, valves, regulators
& digital flow controllers

Permanent no-weld tube fittings
Precision industrial regulators
& flow controllers
Process control double
block & bleeds
Process control fittings, valves,

Industrial mass flow meters/



Sealing & Shielding

Key Markets

Aerospace
Chemical processing
Consumer
Fluid power
General industrial
Information technology
Life sciences
Microelectronics
Military
Oil & gas
Power generation
Renewable energy
Telecommunications
Transportation

Key Products

Dynamic seals Elastomeric o-rings Flectro-medical instrument design & assembly EMI shielding Extruded & precision-cut, fabricated elastomeric seals High temperature metal seals Homogeneous & inserted elastomeric shapes Medical device fabrication & assembly Metal & plastic retained composite seals Shielded optical windows Silicone tubing & extrusions Thermal management Vibration damnening

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