



## Technical datasheet: MONTA PACK 325

### APPLICATION

monta pack 325 is a well-priced adhesive tape for a reliable closure of light to medium heavy cartons. Because of the backside-coating the adhesive tape is easy to unwind and is ideal for the processing on packaging machines.

If stored and applied correctly, the adhesive tape secures the permanent carton closure even in deep-freeze conditions.

### CATEGORIES

envelope sealing/frozen goods/laminate

### PROPERTIES

good tensile strength in longitudinal and cross direction / high immediate tack and adhesion on various surfaces / easy to unwind / resistant to diluted acids and alkalis / temperature resistant: after application at room temperature from approx. -30°C up to +130°C short term / suitable for recycling processes

### TECHNICAL SPECIFICATIONS

Backing		OPP
Adhesive		Natural Rubber
Tensile force	N/25mm N/cm	minimum 90 minimum 36
Thickness	mm	0.044 ±10%
Adhesive force on steel	cN/25 mm N/cm	500 ±150 2.0 ±0.6
Color		clear, white, havana brown
Core diameter	mm	76

All information is based on manufacturer data. We therefore recommend that the user check the suitability of the self-adhesive tape for the intended use or the application itself.

## Technical datasheet: MONTA PACK 325



### PRODUCT SUITABILITY

The suitability of the product for the following properties (0-4).

Low noise	*	Thermoformable	-
Tensile strength (breaking load)	**	Resistant to diluted acids and alkalis	*
Immediate tack	***	Resistant to humidity	*
Adhesion (to steel)	***	Elongation	*
For smooth surfaces	**	Removeable residue-free	*
For different surfaces	**	UV and aging resistant	-
For challenging surfaces	**	Die cutting	*
Easy and smooth unwinding	***	Manual rolls	***
Printable	-	Machine rolls	***
(*** directly/ * with Primer-Release)		Carton sealing (carton weight)	**
Low temperature	**		
High temperature	***		