Magl³C Power Module **VDMM** – Variable Step Down MicroModule

2.5V - 5.5V / 1A / 0.8V - 5.5V Output



DESCRIPTION

The VDMM 171010502 Magl³C MicroModule provides a fully integrated DC-DC power supply including the switching regulator with integrated MOSFETs. compensation, shielded inductor and input capacitor in one package.

The 171010502 offers high efficiency and delivers up to 1A of output current. It operates with an input voltage from 2.5V to 5.5V and is designed for a small solution size.

The selectable forced PWMor PFWPWM mode allows for the choice between high efficiency and low output voltage ripple at light load.

It is available in an LGA-6EP package (3.2 x 2.5 x 1.55mm).

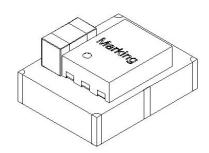
This module has integrated protection circuitry that guards against thermal overstress with thermal shutdown and protects against electrical damage using overcurrent, short-circuit and undervoltage protections.

TYPICAL APPLICATIONS

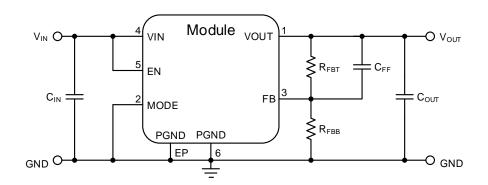
- General point of load power supply for low power
- Replacement of linear regulators
- DSP and FPGA power supply auxiliary voltages
- Portable instruments
- Battery powered equipment

FEATURES

- Peak efficiency up to 96%
- Current capability up to 1A
- Input voltage range: 2.5V to 5.5V
- Output voltage range: 0.8V to 5.5V
- 25 µA typical quies cent current
- Integrated shielded inductor and input capacitor
- Low output voltage ripple: ±6mV typ.
- Output voltage accuracy over temperature: 2% max.
- Fixed switching frequency: 4 MHz
- Constant On-Time control
- Synchronous operation
- Selectable forced PWM or PFM/PWM mode
- Undervoltage lockout protection (UVLO)
- Embedded soft-start
- Thermal shutdown
- Short-circuit protection
- Cycle-by-cycle current limit
- RoHS und REACh compliant
- Operating ambient temperature up to 85°C
- Operating junction temp. range: -40 to 125°C
- Complies with EN55032 class B radiated emissions standard



TYPICAL CIRCUIT DIAGRAM



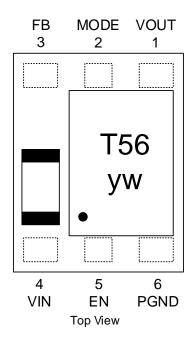
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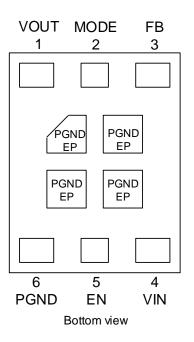
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Magl³C Power Module VDMM – Variable Step Down MicroModule



PACKAGE





MARKING DESCRIPTION

MARKING	DESCRIPTION
T56	Marking Coder
У	Date Code (year)
W	Date Code (month)

PIN DESCRIPTION

SYMBOL	NUMBER	TYPE	DESCRIPTION
VOUT	1	Power	Output voltage. Place output capacitors as close as possible. For best
VOO1	'	rower	thermal performance use copper plane(s) at this pin.
			Forced PWM or PFWPWM mode selection pin. Setting this pin high, the
MODE	2	Input	forced PWM mode is selected for any load current. Setting this pin low,
WODE	2	input	PFM/PWM is selected, with the transition automatically between the two
			operations according to the load. This pin must not be left floating.
FB	3	Innut	Feedback pin. This pin must be connected to the external resistor divider
ГВ	FB 3 Input		(between VOUT and GND) to adjust the output voltage.
VIN	4	Power	Input voltage. Place the input capacitor as close as possible.
EN	5	Input	Enable pin. Setting this pin high enables the device, while setting this pin low
LIN	5	input	shuts down the device. This pin must not be left floating.
PGND	6	Power	Power Ground. It must be connected to the ground plane and the Thermal
1 GND	0	1 OWEI	Pads.
			Exposed Pads. These pins are internally electrically connected to PGND. It is
PGND	EP	Exposed Pads	recommended to connect them to the ground plane for device heat
			dissipation

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Magl³C Power Module VDMM – Variable Step Down MicroModule



ORDERING INFORMATION

ORDER CODE	SPECIFICATIONS	PACKAGE	PACKAGING UNIT
171010502	1A / 0.8-5.5Vout version	LGA-6EP	Reel (2000 pieces)
178010502	1A / 0.8-5.5Vout version	Eval Board	

SALES INFORMATION

SALES CONTACTS

Würth Elektronik eiSos GmbH & Co. KG EMC & Inductive Solutions Max-Eyth-Str. 1 74638 Waldenburg Germany

Tel. +49 (0) 7942 945 0

 $\underline{www.we\text{-}online.com/power modules}$

Technical support: powermodules@we-online.com

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MagI³C Power Module VDMM – Variable Step Down MicroModule



ABSOLUTE MAXIMUM RATINGS

Caution:

Exceeding the listed absolute maximum ratings may affect the device negatively and may cause permanent damage.

SYMBOL	PARAMETER	LIMI	UNIT	
STIVIDOL	FARAWETER	MIN ⁽¹⁾	MAX (1)	ONIT
VIN	Input voltage	-0.3	6	V
VOUT	Output voltage	-0.3	V _{IN} +0.3	V
FB	Feedback pin	-0.3	V _{IN} +0.3	V
EN	Enable pin	-0.3	V _{IN} +0.3	V
MODE	Mode pin	-0.3	V _{IN} +0.3	V
T _{storage}	Assembled, non-operating storage temperature	-65	150	°C
V _{ESD}	ESD voltage (HBM), all pins (C=100pF, R= 1.5kΩ)	-4	4	kV

OPERATING CONDITIONS

Operating conditions are conditions under which the device is intended to be functional. All values are referenced to GND.

MIN and MAX limits are valid for the recommended ambient temperature range of **-40°C to 85°C**. Typical values represent statistically the utmost probable values at the following conditions: $V_{IN} = 5V$, $V_{OUT} = 1.8V$, $C_{IN} = 4.7 \mu F$, $C_{OUT} = 10 \mu F$ ceramic, unless otherwise noted.

SYMBOL	PARAMETER	MIN (1)	TYP (2)	MAX (1)	UNIT
V _{IN}	Input voltage	2.5	-	5.5	V
V _{OUT}	Output voltage (depending on the external resistor divider)	0.8	-	5.5	V
T _A	Ambient temperature range	-40	-	85 ⁽³⁾	°C
T_JOP	Junction temperature range	-40	1	125	ů
l _{out}	Nominal output current			1	Α

THERMAL SPECIFICATIONS

SYMBOL	PARAMETER	TYP (2)	UNIT
Θ_{JA}	Junction-to-ambient thermal resistance (4)	150	°C/W
TSD	Thermal shutdown, rising	160	°C
130	Thermal shutdown hysteresis, falling	10	°C

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Magl³C Power Module VDMM – Variable Step Down MicroModule



ELECTRICAL SPECIFICATIONS

MIN and MAX limits are valid for the recommended ambient temperature range of **-40°C to 85°C**. Typical values represents statistically the utmost probable values at the following conditions: $V_{IN} = 5V$, $V_{OUT} = 1.8V$, $C_{IN} = 4.7 \mu F$, $C_{OUT} = 10 \mu F$ ceramic, unless otherwise noted.

SYMBOL	PARAMETER	TEST CONDITIONS	MIN ⁽¹⁾	TYP (2)	MAX (1)	UNIT
		Output current	•	•		
I _{OCP}	Overcurrent protection	T _A = 25°C	1.5	2.3	3.0	Α
		Output accuracy				
V _{FB}	Reference voltage	T _A = 25°C	0.784	8.0	0.816	V
VFB	Temperature variation	-40°C ≤ T _A ≤ 85°C	0.784	0.8	0.816	V
I _{FB}	Input current feedback pin		-50	0	50	nA
	Line regulation	$V_{IN} = V_{OUT}+1$ to 5.5V, MODE = low	-	0.05	-	%/V
	Load regulation	500mA < I _{LOAD} < 1A	-	-0.9	-	%/A
V _О Т	Output voltage ripple	$V_{IN} = 3.6V, V_{OUT} = 1.8V, I_{OUT} = 100 mA$ MODE = high, 20 MHz BW, $T_A = 25 ^{\circ}C^{(5)}$	-	6	-	mV
	Output whage ripple	$V_{IN} = 3.6V$, $V_{OUT} = 1.8V$, $I_{OUT} = 100$ mA MODE = Iow, 20MHz BW, $T_A = 25$ °C ⁽⁵⁾	-	65	-	mV
		Switching frequency	l	I	1	
f _{SW}	Switching frequency	-	3.6	4	4.4	MHz
		Enable and undervoltage lockout	1		<u> </u>	
Vuvlo	V _{IN} undervoltage threshold	V _{IN} increasing	2	2.2	2.4	V
VUVLO	V _{IN} undervoltage hysteresis	T _A = 25°C	-	170	-	mV
V _{ENABLE}	Enable threshold trip	Enable logic high voltage T _A = 25°C	1.2	-	-	V
VENABLE	point	Enable logic low voltage T _A = 25°C	-	-	0.4	V
I _{ENABLE}	Enable input current		-1	-	1	μΑ
		MODE selection				
V_{MODE}	MODE threshold trip	Mode logic high voltage T _A = 25°C	1.2	-	-	V
VMODE	point	Mode logic low voltage T _A = 25°C	-	-	0.4	V
L	MODE current	MODE = high, T _A = 25°C		75		nA
I _{MODE}	consumption	MODE = Iow, T _A = 25°C		-60		nA
	•	Soft-Start	•	•		
tss	Soft-start duration	$T_A = 25$ °C (rising edge to 95% of V_{OUT})		128		μs

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Magl³C Power Module VDMM – Variable Step Down MicroModule



ELECTRICAL SPECIFICATIONS

MIN and MAX limits are valid for the recommended ambient temperature range of **-40°C to 85°C**. Typical values represents statistically the utmost probable values at the following conditions: $V_{IN} = 5V$, $V_{OUT} = 1.8V$, $C_{IN} = C_{OUT} = 10\mu F$ ceramic, unless otherwise noted.

SYMBOL	PARAMETER	TEST CONDITIONS	MIN (1)	TYP (2)	MAX ⁽¹⁾	UNIT				
	Efficiency									
		$V_{IN} = 3.6V$, $V_{OUT} = 1.8V$, $I_{OUT} = 50$ m A MODE = low	-	87	-	%				
		$V_{IN} = 5V$, $V_{OUT} = 3.3V$, $I_{OUT} = 50$ mA MODE = low	-	90	-	%				
η	Efficiency	V _{IN} = 3.6V, V _{OUT} = 1.8V, I _{OUT} = 200mA, MODE = high	-	88	-	%				
		V_{IN} = 5V, V_{OUT} = 3.3V, I_{OUT} = 200mA, MODE = high	-	90	-	%				
		$V_{IN} = 3.6V$, $V_{OUT} = 3.3V$, $I_{OUT} = 200$ mA, $MODE = Iow$	-	96	-	%				
		Input quiescent/shutdown current								
I _{SD}	Shutdown quiescent current	V _{ENABLE} = 0V, T _A = 25°C, V _{IN} = 5V	-	0.5	-	μΑ				
	No load input current	MODE = high, EN = high, switching with no load, V _{OUT} = 1.8V, T _A = 25°C	-	13	-	mA				
I _{IN}		MODE = low, EN = high, switching with no load, V _{OUT} = 1.8V, T _A = 25°C	-	25	-	μΑ				
1-	Quiescent current	MODE = high, EN = high, no switching, V _{OUT} = 1.8V, T _A = 25°C	-	25	-	μΑ				
lα		MODE = low, EN = high, no switching, V _{OUT} = 1.8V, T _A = 25°C	-	25	-	μΑ				

RoHS, REACh

RoHS directive	COMPLIANT ROHS&REACH	Directive 2011/65/EU of the European Parliament and the Council of June 8th, 2011 on the restriction of the use of certain hazardous substances in electrical and electronic equipment.
REACh directive	WÜRTH ELEKTRONIK	Directive 1907/2006/EU of the European Parliament and the Council of June 1st, 2007 regarding the Registration, Evaluation, Authorization and Restriction of Chemicals (REACh).

PACKAGE SPECIFICATIONS

Weight	Molding compound UL class		Certificate number	
0.0416g	None	Not applicable	Not applicable	

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MagI³C Power Module VDMM – Variable Step Down MicroModule



NOTES

- (1) Min and Max limits are 100% production tested at 25°C. Limits over the operating temperature range are guaranteed through correlation using Statistical Quality Control (SQC) methods.
- (2) Typical numbers are valid at 25°C ambient temperature and represent statistically the utmost probable values assuming a Gaussian distribution.
- (3) Depending on heat sink design, number of PCB layers, copper thickness and air flow.
- (4) Measured on a 101.5 x 114.5 mm one layer board, with 70μm (2 ounce) copper, no air flow, according to JESD51-9.
- (5) The industry standard for comparison of the output voltage ripple between switching regulators or modules requires a 10μF ceramic (sometimes additional 1μF ceramic in parallel) at the point of load where the voltage measurement is done using an oscilloscope with its probe and probe jack designed for low voltage/high frequency (low impedance) measurement. The oscilloscopes bandwidth is limited at 20MHz.

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MagI³C Power Module VDMM – Variable Step Down MicroModule



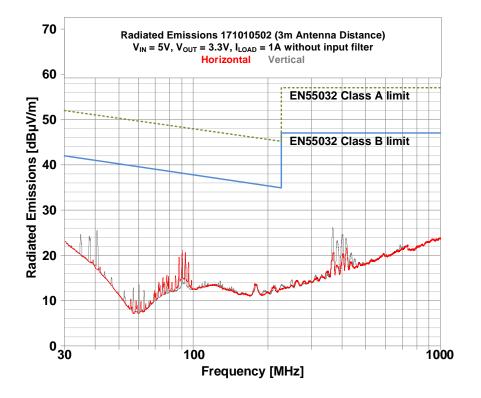
TYPICAL PERFORMANCE CURVES

If not otherwise specified, the following conditions apply: $V_{IN} = 5V$; $C_{IN} = 4.7 \mu F$ X5R ceramic; $C_{OUT} = 10 \mu F$ X5R ceramic, $C_{FF} = 22 p F$, $T_{AMB} = 25 ° C$.

RADIATED EMISSIONS EN55032 (CISPR-32) CLASS B COMPLIANT

Measured with module on an Evaluation Board 178010502 in a Fully Anechoic Room (FAR) at 3m antenna distance.

Without input filter

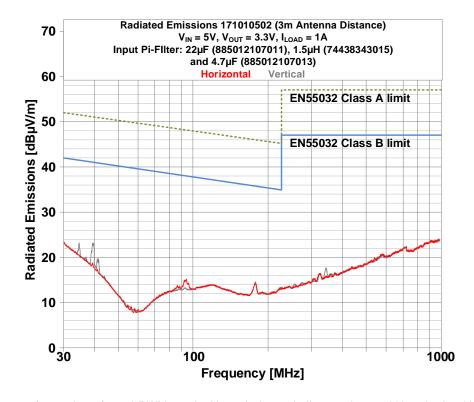


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Magl³C Power Module VDMM – Variable Step Down MicroModule



With input filter

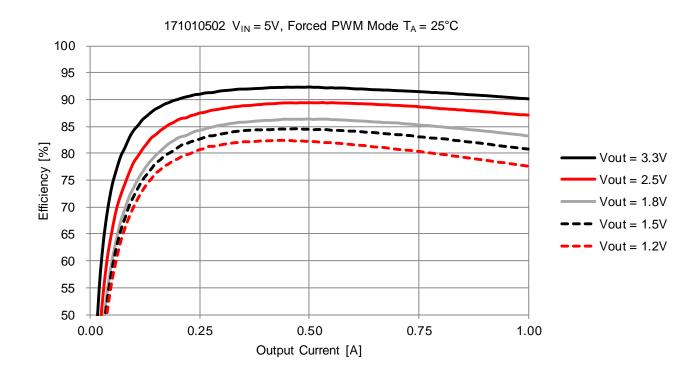


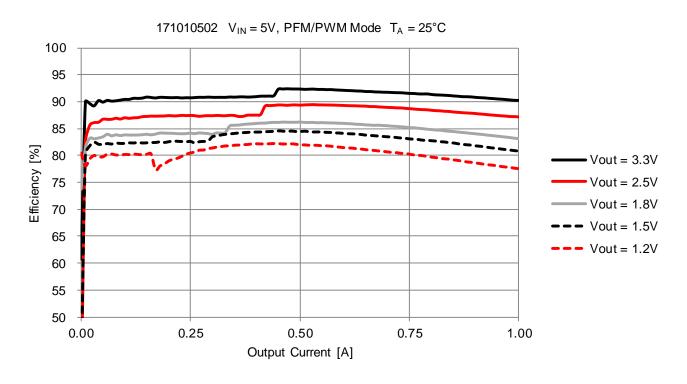
The diagram above refers only to forced PWM mode. Nevertheless similar results would be obtained in PFM/PWM mode because at this load current (1A) there is no difference between the two modes.

Magl³C Power Module VDMM – Variable Step Down MicroModule



EFFICIENCY

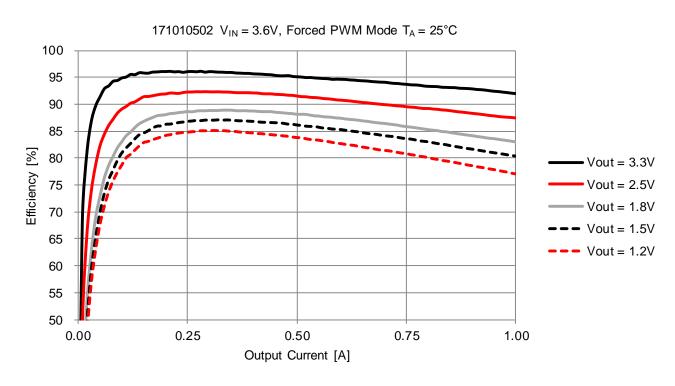


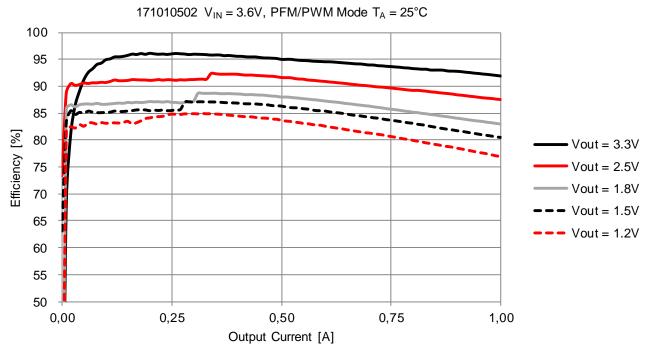


Magl³C Power Module VDMM – Variable Step Down MicroModule



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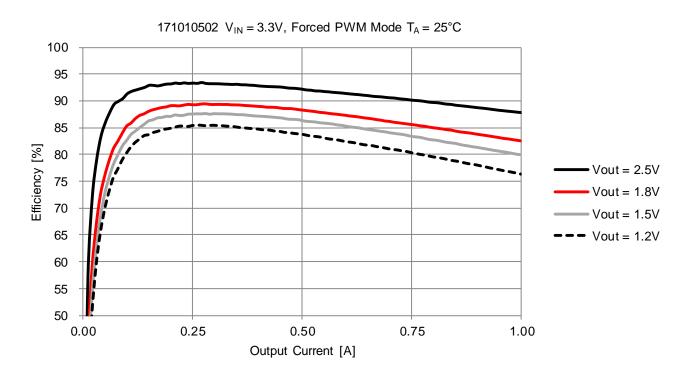


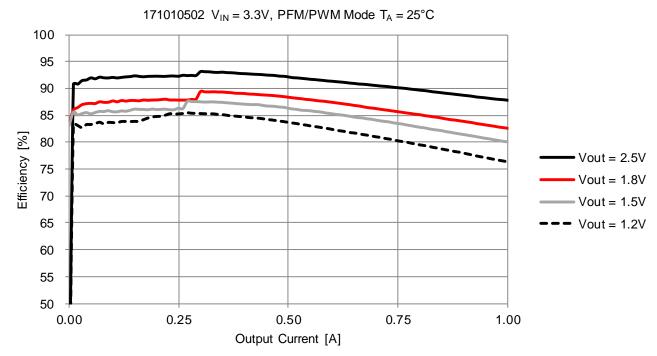


Magl³C Power Module VDMM – Variable Step Down MicroModule



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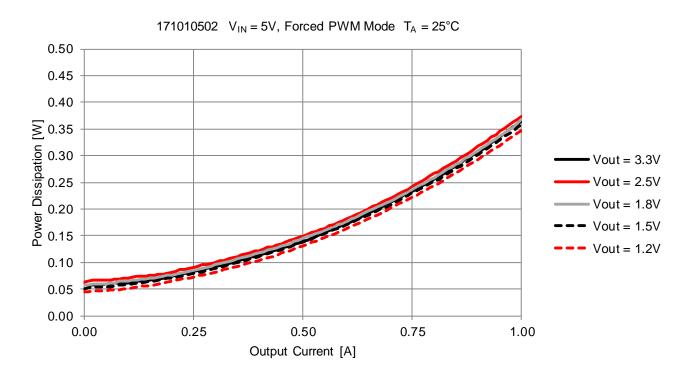


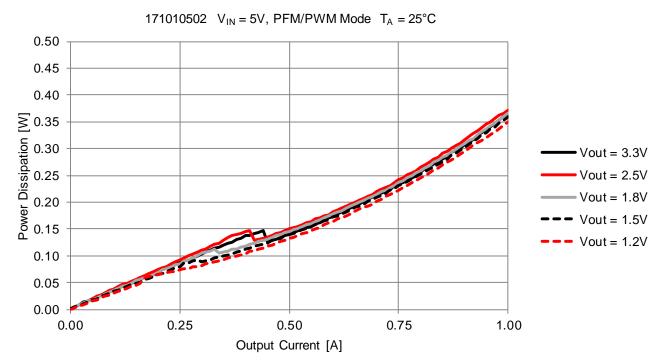


MagI³C Power Module VDMM – Variable Step Down MicroModule



POWER DISSIPATION

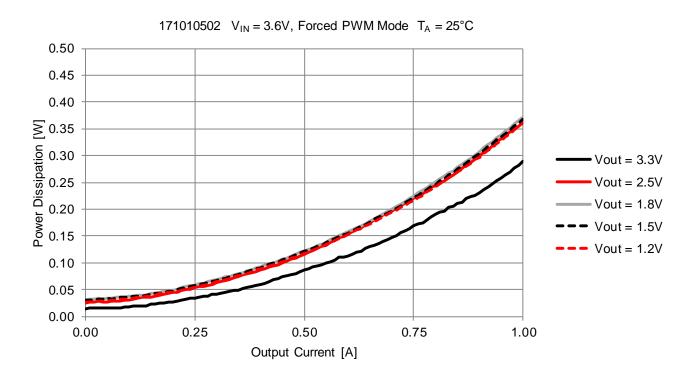


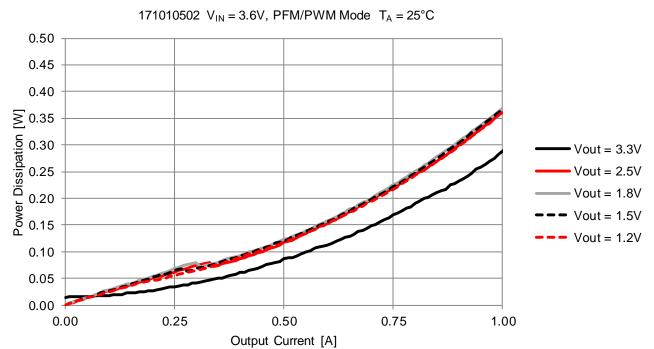


Magl³C Power Module VDMM – Variable Step Down MicroModule



POWER DISSIPATION

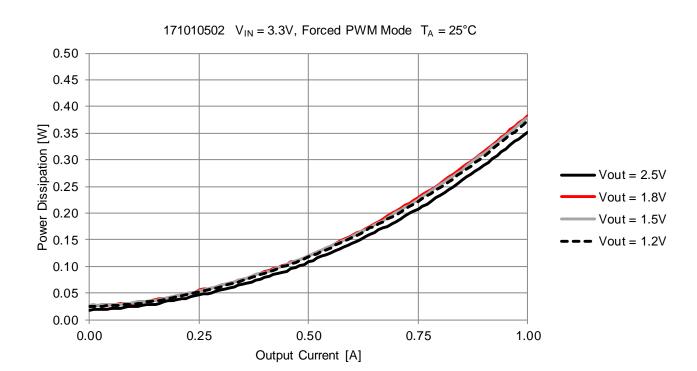


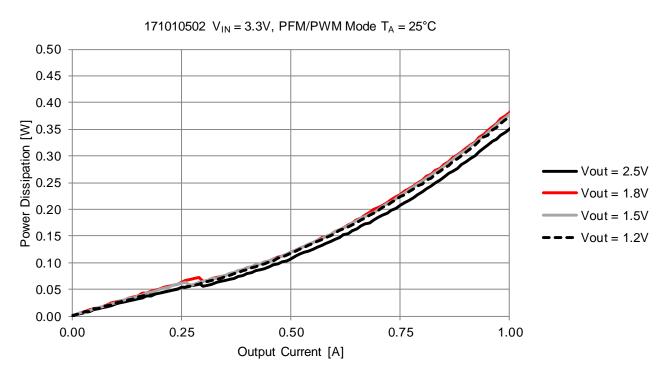


Magl³C Power Module VDMM – Variable Step Down MicroModule



POWER DISSIPATION

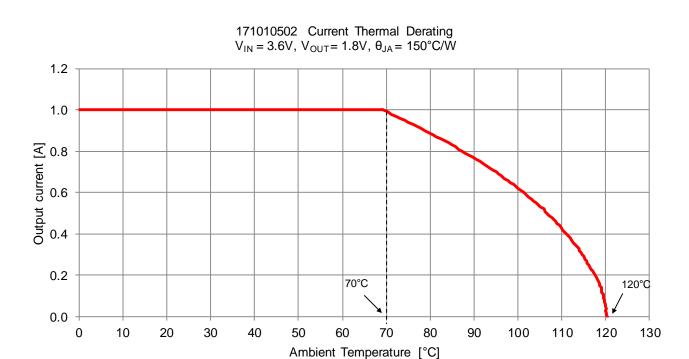


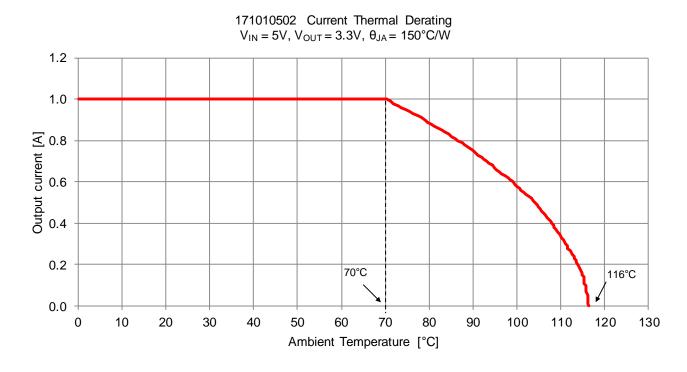


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OUTPUT POWER DERATING





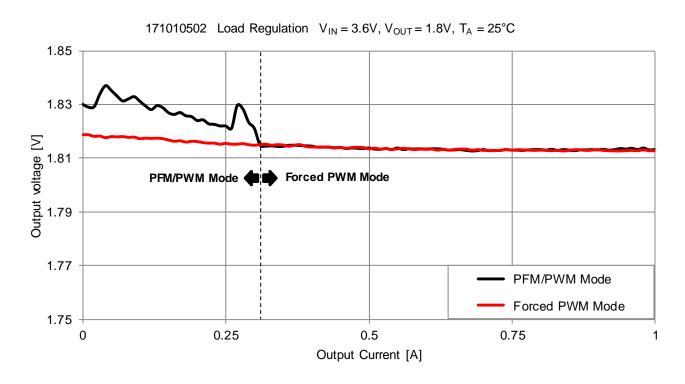
 $\underline{Note} : see \, T_A \, \, limits \, in \, \underline{Operating \, Conditions} \, on \, page \, 4.$

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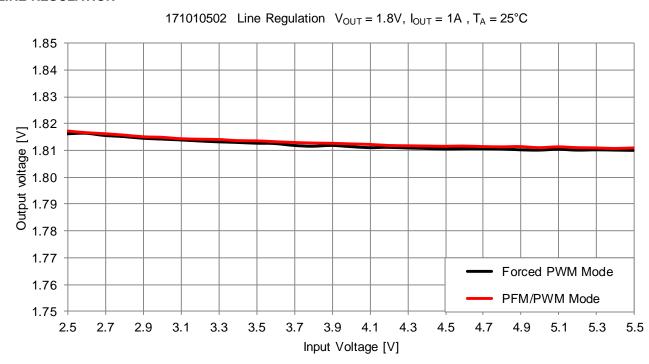
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LOAD REGULATION



LINE REGULATION



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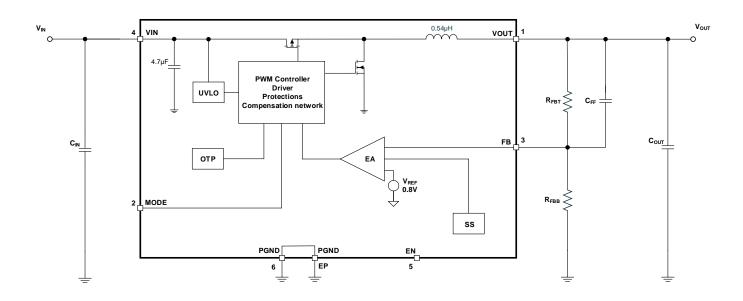
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Magl³C Power Module VDMM – Variable Step Down MicroModule



BLOCK DIAGRAM



CIRCUIT DESCRIPTION

The Magl³C MicroModule 171010502 is a synchronous step down regulator with integrated MOSFETs, a power inductor and an input capacitor. The control scheme is based on a Constant On-Time (COT) regulation loop. An additional mode for light load operation can be engaged based on the condition applied to the MODE pin.

The V_{OUT} of the regulator is divided by the feedback resistor network R_{FBT} and R_{FBB} and fed into the FB pin. The internal comparator compares this signal with the internal 0.8V reference. If the feedback voltage is below the reference, the high side MOSFET is turned on for a fixed on-time.

The constant on-time control scheme does not require compensation circuitry which makes the overall design very simple. Nevertheless, it requires a certain minimum ripple at the feedback pin. The Magl 3 C Power Module 171010502 generates this ripple internally and is supported by the C $_{FF}$ capacitor which bypasses AC ripple directly to the feedback pin from the output. With this architecture very small output ripple values under 10mV (similar to current or voltage mode devices) can be achieved.

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Magl³C Power Module VDMM – Variable Step Down MicroModule

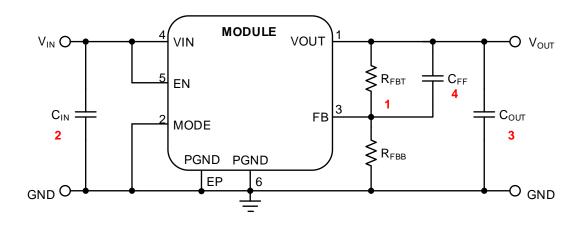


DESIGN FLOW

The next four simple steps will show how to select the external components to design the 171010502 application.

Essential Steps

- 1. Set output voltage
- 2. Select input capacitor
- 3. Select output capacitor
- 4. Select the feed-forward capacitor



Magl³C Power Module VDMM – Variable Step Down MicroModule



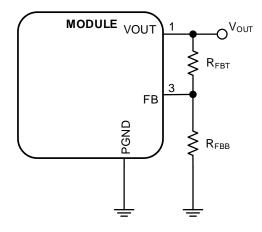
Step 1 Setting the output voltage (VOUT)

The output voltage is selected with an external resistor divider between VOUT and GND (see circuit below). The voltage across the lower resistor of the divider is provided to the FB pin and compared with a reference voltage of 0.8V (V_{FB}). The output voltage adjustment range is from 0.8V to 5.5V. The output voltage can be calculated according to the following formula:

$$V_{OUT} = V_{FB} \cdot \left(\frac{R_{FBT}}{R_{FBB}} + 1\right)$$

One resistor must be chosen and then the other resistor can be calculated. For example, if $R_{FBT} = 100 k\Omega$ then the resistance value of the lower resistor in the feedback network is indicated in the table below for common output voltages.

V _{OUT}	1.2V	1.5V	1.8V	2.5V	3.3V	3.6 V	4.2V
R _{FBB} (E96)	200kΩ	115kΩ	80.6kΩ	47.5kΩ	32.4kΩ	28.7kΩ	23.7kΩ



Magl³C Power Module VDMM – Variable Step Down MicroModule



Step 2 Select input capacitor (C_{IN})

The energy at the input of the MicroModule is stored in the input capacitor. An input capacitor $(4.7\mu\text{F})$ is integrated inside the 171010502 Magl³C MicroModule, ensuring good EMI performance and helping protect the internal circuitry from possible voltage transients. Additional input capacitance is required externally to provide cycle-by-cycle switching current and to support load transients. The external input capacitor must be placed directly at the VIN pin. For this Magl³C MicroModule it is recommended to use a MLCC (Mutli Layer Ceramic Capacitor) of $4.7\mu\text{F}$. Attention must be paid to the voltage, frequency and temperature deratings of the selected capacitor.

Step 3 Select output capacitor (Cout)

The output capacitor should be selected in order to minimize the output voltage ripple and to provide a stable voltage at the output. It also affects the loop stability. An external MLCC of $10\mu F$ is recommended for all application conditions. Attention must be paid to the voltage, frequency and temperature deratings of the selected capacitor.

In general, the output voltage ripple can be calculated using the following equation:

$$V_{OUT ripple} = \Delta I_{L} \cdot ESR + \Delta I_{L} \cdot \frac{1}{8 \cdot f_{SW} \cdot C_{OUT}}$$
(1)

where ΔI_{L} is the inductor current ripple and can be calculated with the following equation:

$$\Delta I_{L} = \frac{V_{OUT} \cdot (V_{IN} - V_{OUT})}{f_{SW} \cdot L \cdot V_{IN}}$$
 (2)

Example

In the section OUTPUT VOLTAGE RIPPLE on page 27 a ripple measurement is shown under the following conditions:

 $V_{IN} = 3.6V$

 $V_{OUT} = 1.8V$

L = 540nH

 $f_{SW} = 4MHz$

 $C_{OUT} = 10\mu F$ (external, Würth Elektronik, part number 885012107014)

Assuming a reduction of the capacitance of about 10% due to the bias voltage, a remaining capacitance of around $9\mu F$ can be considered. Another assumption can be done for the ESR, which can be considered lower than $5m\Omega$.

Using equations (1) and (2), the expected ripple is $V_{OUT ripple} \le 2mV$, which matches the results obtained with the measurement.

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Magl³C Power Module VDMM – Variable Step Down MicroModule



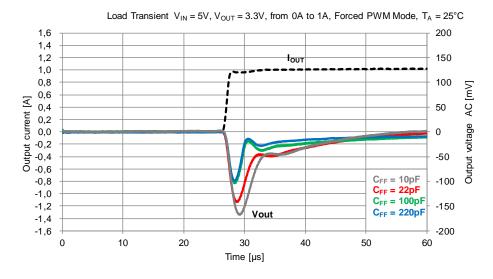
Step 4 Select the feed-forward capacitor (CFF)

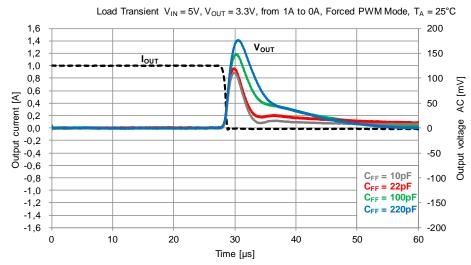
The 171010502 Magl 3 C Micromodule allows for the selection of a feed forward capacitor, C_{FF} , providing a trade-off between response time and efficiency while also affecting the transition current threshold between the PFM and PWM modes. A lower value of C_{FF} will increase the efficiency of the module at light load while slowing down the response time. Increasing the C_{FF} value will speed up the response time while decreasing efficiency. Increasing the value of C_{FF} results in higher values of current needed to leave PFM mode.

22pF has been evaluated experimentally as a value with suitable efficiency and transient characteristics for most applications.

The pictures below show the transient behavior of the 171010502 in response to a load transition from 0A to 1A using the recommended $C_{FF} = 22pF$, as well as other values of C_{FF} .

A higher value of C_{FF} helps to reduce the over and undershoot just after the load transitions and allows the module to settle to the regulated output voltage in less time.





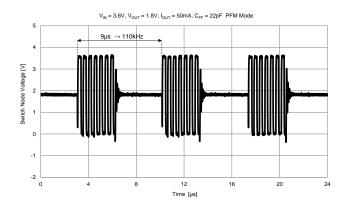
This behavior is valid only for this test under the specified conditions and must be verified in the real application.

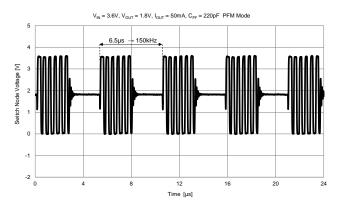
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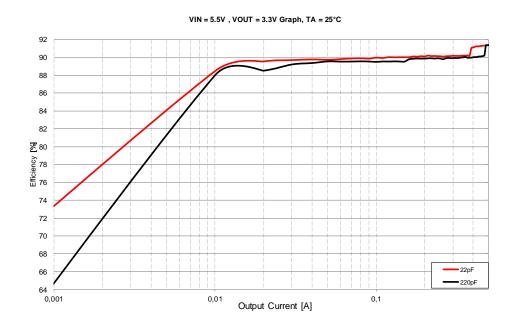


The C_{FF} value only affects the efficiency during light load conditions when the PFM/PWM mode is chosen. As explained in the section LIGHT LOAD OPERATION on page 23, under light load operation while PFM/PWM mode is selected (MODE pin tied to GND), the device does not continuously switch, instead delivering energy to the load in bursts. The frequency between bursts is influenced by various parameters, including the C_{FF} value. The LIGHT LOAD OPERATION section provides a more in-depth explanation of the additional parameters which affect behavior in this region.





Increasing C_{FF} will cause the module to burst more often (shown in the two images above) resulting in a decrease in light load efficiency as depicted in the diagram below. In addition, increasing the C_{FF} value will result in an increase in the current threshold required to exit PFM mode, also shown below as a difference of almost 100mA.



While the recommended C_{FF} value of 22pF will work for most applications, the user can adjust the performance of the module based on their application by trading between light load efficiency and transient response. This customization tailors the behavior of the module to the application's needs.

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Magl³C Power Module VDMM – Variable Step Down MicroModule

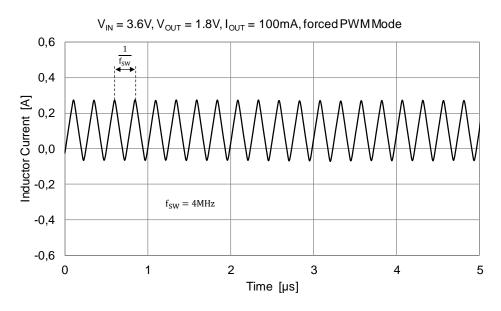


MODES OF OPERATION

The MODE pin of the 171010502 can be pulled either high or low to alter the light load performance of the module based on the application requirements.

Forced PWM mode

Pulling the MODE pin high selects the forced PWMmode. In this mode the device constantly functions in PWMmode, switching at the default 4 MHz fixed switching frequency, independently of the load (see figure below). This mode of operation eases the filtering requirements to help with noise sensitive applications.



Behavior at varying input voltages

During PWM operation, if the duty cycle is under a certain value, typically 76%, the module controls the off-time based on the feedback ripple compared to an internal reference that utilizes the inductor ripple. The on-time is fixed and depends on V_{IN} and V_{OUT} as well as the fixed switching frequency of 4MHz, as indicated by the following equation:

$$ton = \frac{Vout}{Vin * fsw}$$

When the input voltage decreases (such as with a discharging battery) the duty cycle will increase to deliver the same amount of power to the load. When the duty cycle reaches a critical point, typically 76%, the module transitions to a fixed off-time mode where it controls the low-side switch using the feedback ripple and internal comparator, keeping the low-side switch off for a fixed 60ns and varying the on-time to meet the duty cycle requirements and output voltage. This results in a decrease of switching frequency as the duty cycle continues to increase.

If the input voltage decreases further and the difference between the input voltage and output voltage is not significantly large, such that the duty cycle approaches 100% operation, the module enters a drop-out mode of operation, leaving the high-side switch on continuously and regulating the output voltage using the combined DC resistance of the high-side switch and the integrated inductor.

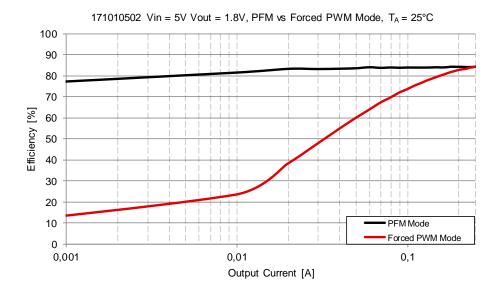
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Magl³C Power Module VDMM – Variable Step Down MicroModule

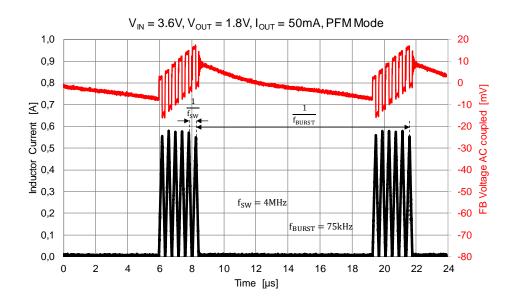


PFM/PWM mode

Setting the MODE pin low selects the PFM/PWM mode. This mode provides a much higher efficiency at light loads (shown in the picture below) by using PFM mode to save energy.



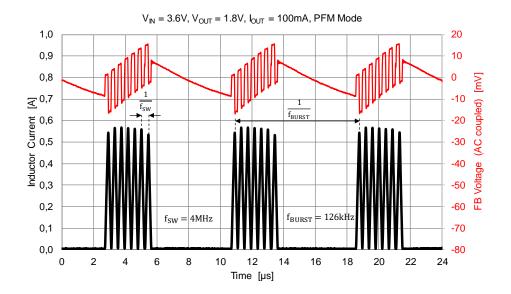
During PFM mode the module delivers energy in short bursts to the load (see the figure below). Within each burst the device switches at the default switching frequency and the energy is delivered to both the load and the output capacitor. In between bursts, the device experiences a period where both the high side and low side switches are in an off state. The load demands are supplied exclusively by the output capacitor during this time and the current consumption of the device drops dramatically until the feedback system triggers the next cycle. This behavior results in higher efficiency than traditional PWM operation can deliver.



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MagI³C Power Module VDMM – Variable Step Down MicroModule





Please consider that the dead times shown above are examples and measured values are heavily dependent on several parameters including the output capacitor, routing techniques, distance between the output capacitor and load, and the feed-forward capacitor.

The device transitions from PFM to PWM mode automatically when the dead time approaches zero, resuming constant switching behavior at the default switching frequency of 4MHz.

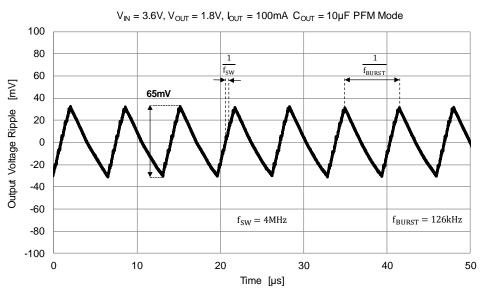
MagI³C Power Module VDMM – Variable Step Down MicroModule



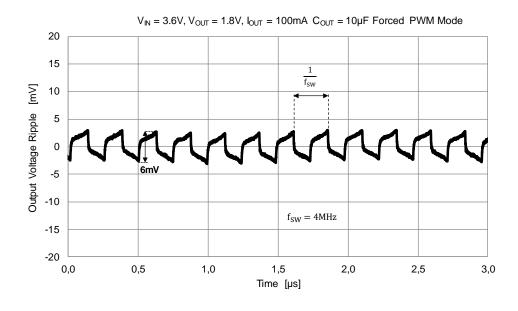
OUTPUT VOLTAGE RIPPLE

The output voltage ripple is also influenced by the selection of the MODE pin. If the forced PWM mode is selected and the duty cycle is below 76%, the ripple is very low and it always has the same frequency as the internal oscillator (4 MHz). If the PFM/PWM mode is selected and the load current is low enough to be in the PFM mode of operation or if the duty cycle is high enough to enter the constant off-time mode of operation then the output voltage ripple will be higher and the frequency lower than the nominal switching frequency (see pictures below).

Ripple in PFM/PWM mode



Ripple in forced PWM mode



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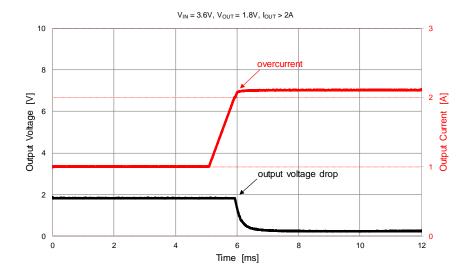
Magl³C Power Module VDMM – Variable Step Down MicroModule



PROTECTIVE FEATURES

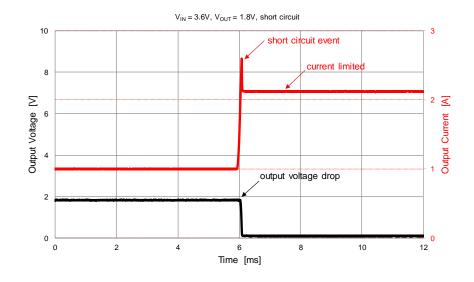
Overcurrent protection (OCP)

For protection against load faults, the Magl³C MicroModule incorporates a cycle-by-cycle current limiting (see l_{OCP} in "Electrical Specification" on page 5). During switching, the output current is limited by turning off the high-side switch when the current limit value is detected. This switching behavior continues, limiting the on-time of the device until the overcurrent condition is removed. When the overcurrent condition is removed normal switching times resumes. The output voltage is reduced to zero until the current no longer exceeds the limit.



Short-circuit protection (SCP)

When the Magl³C MicroModule experiences a short-circuit condition at the output it will limit the current, typically to 2.2A, until the thermal protection circuit shuts the module off. If the short-circuit condition is removed, normal switching operation will begin if the module temperature is not exceeding the thermal shutdown threshold.



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MagI³C Power Module VDMM – Variable Step Down MicroModule



Over temperature protection (OTP)

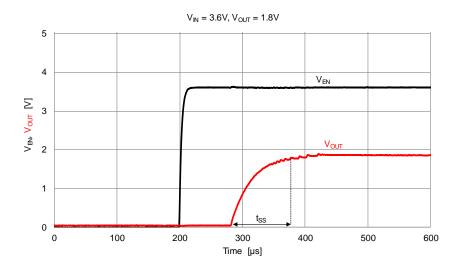
Thermal protection helps prevent catastrophic failures due to accidental device overheating. The junction temperature of the Magl³C MicroModule should not be allowed to exceed its maximum ratings. Thermal protection is implemented by an internal thermal shutdown circuit, which activates when the junction temperature reaches 160° C (typ). Under the thermal shutdown condition both MOSFETs remain off causing V_{OUT} to drop. When the junction temperature falls below 150° C the internal soft-start is released, V_{OUT} rises smoothly, and normal operation resumes.

Input undervoltage lockout

The device incorporates undervoltage lockout (UVLO) to protect unexpected behavior at input voltages below the recommended values. The thresholds of the UVLO are indicated in the <u>Electrical Specifications</u> on page 5.

Soft-Start

The 171010502 implements an internal soft-start in order to limit the inrush current and avoid output voltage overshoot during start-up. The typical duration of the soft-start is around 100µs (see figure below).



Enable

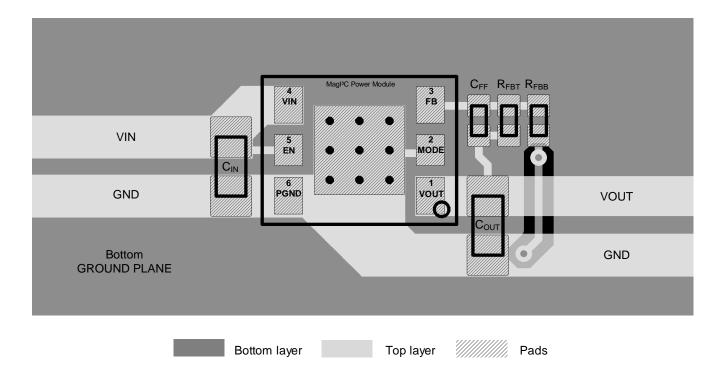
The $171010502 \, Magl^3C \, MicroModule$ is enabled by setting the pin EN high. After setting EN high the module prepares for operation, a process which takes roughly $100\mu sec$. Once prepared, the module begins switching and the internal soft-start regulates the output voltage rise until the desired output voltage is met allowing normal operation to take place.

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MagI³C Power Module VDMM – Variable Step Down MicroModule



LAYOUT RECOMMENDATION



The picture above shows a possible layout for the $171010502 \text{ MagI}^3\text{C}$ MicroModule. Nevertheless, some recommendations should be followed when designing the layout:

- 1. The exposed pad should be connected to the bottom copper layer of the circuit board with enough vias to assist the module in dissipating heat during operation. The above example uses 9 vias each with a drill diameter of 200 µm.
- 2. The input and output capacitors should be placed as close as possible to the VIN and VOUT pins of the device.
- 3. The feedback resistor divider should be placed as close as possible to the FB pin
- 4. Pins 5 and 2 (EN and MODE respectively) must be always connected to either V_{IN} or ground and they cannot be left floating (an example is shown in the layout depicted above, where EN and MODE pins are respectively connected to V_{IN} and ground).

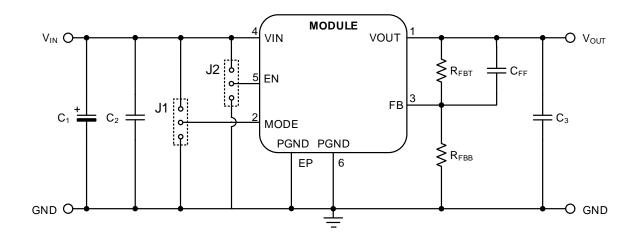
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Magl³C Power Module VDMM – Variable Step Down MicroModule



EVALUATION BOARD SCHEMATIC



Operational Requirements

The additional aluminum polymer capacitor C1 is only for evaluation board protection purposes. It is mounted at the termination of the supply line and provides slight damping of possible oscillations of the series resonance circuit represented by the inductance of the supply line and the input capacitance. It is not essential for operation but will provide better performance in a testing environment.

Bill of Material

Designator		Description	Quantity	Order Code	Manufacturer
IC1	Magl ³ C Mici	roModule	1	171010502	Würth Elektronik
C ₁	Aluminum F	Polymer Capacitor 220µF/10V	1	875105244013	Würth Elektronik
C ₂	Ceramicch	ip capacitor 4.7 µF/16V X5R, 0805	1	885012107013	Würth Elektronik
C ₃	Ceramic chip capacitor 10µF/16V X5R, 0805 Ceramic chip capacitor 10µF/10V X5R, 0805(*)		1	885012107014	Würth Elektronik
C ₃				885012107010	Würth Elektronik
C _{FF}	Ceramicch	ip capacitor 22pF/25V NP0/COG 0603	1		
R _{FBT}	24.9 kΩ		1		
		open for V _{OUT} = 0.8V			
	Set by jumper	97.6 kΩ for $V_{OUT} = 1.0V$	1		
		48.7 kΩ for $V_{OUT} = 1.2V$	1		
		28 kΩ for $V_{OUT} = 1.5V$	1		
R _{FBB}		19.6 kΩ for $V_{OUT} = 1.8V$	1		
KFBB		11.5 kΩ for $V_{OUT} = 2.5V$	1		
		$7.87 \text{ k}\Omega$ for $V_{OUT} = 3.3 \text{V}$	1		
		To be soldered for adjustable output			
		voltage $R_{FBB} = \frac{R_{FBT}}{\frac{V_{OUT}}{V_{FB}} - 1}$			
J1	•	MODE connection to either	1		
01	VIN (Forced	PWM) or GND (PFM/PWM)	'		
J2	•	EN connection to either	1		
02	VIN (device enabled) or GND (device disabled)		,		

(*) alternative recommended part

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Magl³C Power Module **VDMM** – Variable Step Down MicroModule

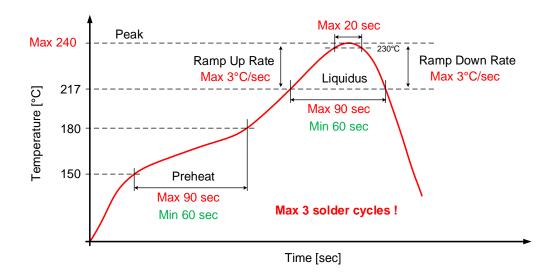


HANDLING RECOMMENDATIONS

- The power module is classified as MSL1 (JEDEC Moisture Sensitivity Level 1) and requires special handling due to moisture sensitivity (JEDEC J-STD033).
- 2. The parts are delivered in a sealed bag (Moisture Barrier Bags = MBB) and should be processed within one year.
- When opening the moisture barrier bag check the Humidity Indicator Card (HIC) for color status. Bake parts prior to 3. soldering in case indicator color has changed according to the notes on the card.
- 4. Parts must be processed after 168 hour (7 days) of floor life. Once this time has been exceeded, bake parts prior to soldering per JEDEC J-STD033 recommendation.

SOLDER PROFILE

- Only Pb-Free assembly is recommended according to JEDEC J-STD020. 1.
- 2. Measure the peak reflow temperature of the Magl³C MicroModule in the middle of the top view.
- 3. Ensure that the peak reflow temperature does not exceed 235°C ±5°C as per JEDEC J-STD020.
- 4. The reflow time period during peak temperature of 235°C ±5°C must not exceed 20 seconds.
- 5. Reflow time above liquidus (217°C) must not exceed 90 seconds.
- 6. Maximum ramp up is rate 3°C per second.
- 7. Maximum ramp down rate is 3°C per second.
- Reflow time from room (25°C) to peak must not exceed 8 minutes as per JEDEC J-STD020. 8
- 9. Maximum numbers of reflow cycles is three.
- 10. For minimum risk, solder the module in the last reflow cycle of the PCB production.
- For soldering process please consider lead material copper (Cu) and lead finish tin (Sn). 11.
- 12. For solder paste use a LFM-48W or Indium based SAC 305 alloy (Sn 96.5 / Ag 3.0 / Cu 0.5 / Indium 8.9HF / Type 3 / 89%) type 3 or higher.
- 13. The profile shown below is valid for convection reflow only.
- 14. Other soldering methods (e.g.vapor phase) are not verified and have to be validated by the customer at their own risk.



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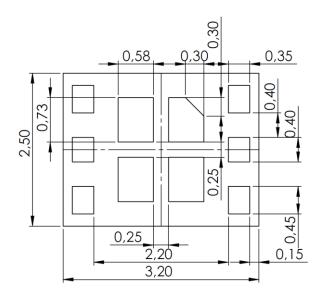
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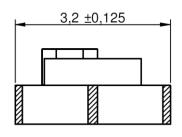
Magl³C Power Module VDMM – Variable Step Down MicroModule

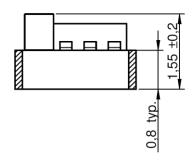


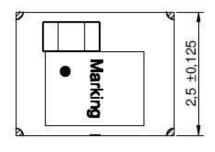
PHYSICAL DIMENSIONS

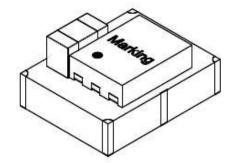


Bottom view
All dimensions in mm, tolerances ±0.1mm









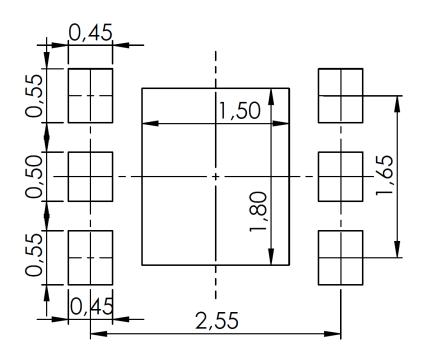
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All dimensions in \mbox{mm}

Magl³C Power Module VDMM – Variable Step Down MicroModule



EXAMPLE FOOTPRINT DESIGN



All dimensions in mm

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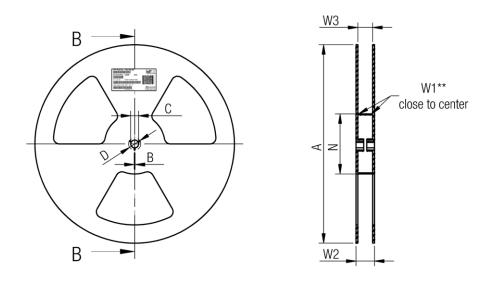
171010502

Magl³C Power Module VDMM – Variable Step Down MicroModule

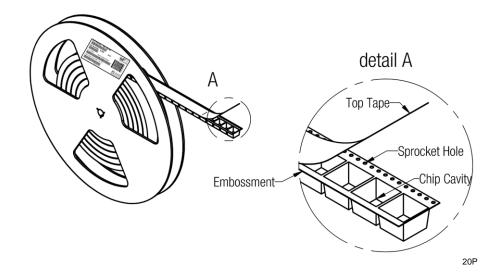


PACKAGING

Reel (mm)



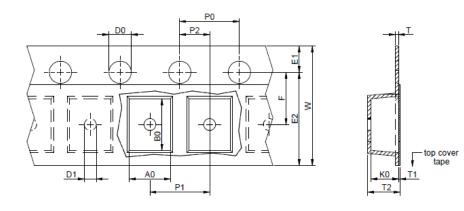
		Α	В	С	D	N	W1	W2	W3
tolerance		typ.	min.	± 0.8	min. min.		+1.5	max.	min.
Tape width	24mm	178.00	1.50	13.00	20.20	50.00	8.40	14.40	7.90



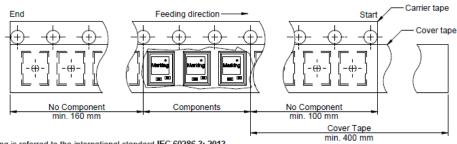
Magl³C Power Module VDMM – Variable Step Down MicroModule



Tape (mm)



		Α0	B0	W	P1	Т	T1	T2	D0	E1	E2	F	P0	P2	Tape	Packaging Unit
tole	rance	±0.1	±0.1	±0.1	±0.1	±0.05	max.	typ.	±0.1	±0.1	min.	±0.1	±0.1	±0.05		
size	1210	2.75	3.45	8.00	4.00	0.22	0.10	2.20	1.50	1.75	6.25	3.50	4.00	2.00	Polystyrene	2000



Packaging is referred to the international standard IEC 60286-3; 2013

Magl³C Power Module VDMM – Variable Step Down MicroModule



DOCUMENT HISTORY

Revision	Date	Description	Comment
1.0	January 2019	Initial datasheet released	

Magl³C Power Module VDMM – Variable Step Down MicroModule



CAUTIONS AND WARNINGS

The following conditions apply to all goods within the product series of Magl³C of Würth Elektronik eiSos GmbH & Co. KG:

General:

- All recommendations according to the general technical specifications of the data-sheet have to be complied with.
- The usage and operation of the product within ambient conditions which probably alloy or harm the component surface has to be avoided.
- Electronic components that will be used in safety-critical or high-reliability applications, should be pre-evaluated by the customer.
- The component is designed and manufactured to be used within the datasheet specified values. If the usage and operation conditions specified in the datasheet are not met, the component may be damaged or dissolved.
- Do not drop or impact the components as material of the body, pins or termination may flake apart.
- Würth Elektronik products are qualified according to international standards, which are listed in each product reliability report. Würth Elektronik does not warrant any customer qualified product characteristics beyond Würth Elektroniks's pecifications, for its validity and sustainability over time.
- The responsibility for the applicability of the customer specific products and use in a particular customer design is always within the authority of the customer. All technical specifications for standard products also apply to customer specific products.
- Customer acknowledges and agrees that it is solely responsible for compliance with all legal, regulatory and safety-related requirements concerning its products, and any use of Würth Elektronik eiSos GmbH & Co. KG components in its applications, notwithstanding any applications-related information or support that may be provided by Würth Elektronik eiSos GmbH & Co. KG. Customer represents and agrees that it has all the necessary expertise to create and implement safeguards which anticipate dangerous consequences of failures, monitor failures and their consequences lessen the likelihood of failures that might cause harm and take appropriate remedial actions. Customer will fully indemnify Würth Elektronik eiSos and its representatives against any damages arising out of the use of any Würth Elektronik eiSos GmbH & Co. KG components in safety-critical applications.

Product specific:

Follow all instructions mentioned in the datasheet, especially:

- The solder profile has to comply with the technical reflow or wave soldering specification, otherwise this will void the warranty.
- All products are supposed to be used before the end of the period of 12 months based on the product date-code.
- · Violation of the technical product specifications such as exceeding the absolute maximum ratings will void the warranty.
- It is also recommended to return the body to the original moisture proof bag and reseal the moisture proof bag again.
- ESD prevention methods need to be followed for manual handling and processing by machinery.
- Residual washing varnish agent that is used during the production to clean the application might change the characteristics of the body, pins or termination. The washing varnish agent could have a negative effect on the long term function of the product.
- Direct mechanical impact to the product shall be prevented as the material of the body, pins or termination could flake or in the worst case it could break. As these devices are sensitive to electrostatic discharge customer shall follow proper IC Handling Procedures.

DISCLAIMER

This electronic component has been designed and developed for usage in general electronic equipment only. This product is not authorized for use in equipment where a higher safety standard and reliability standard is especially required or where a failure of the product is reasonably expected to cause severe personal injury or death, unless the parties have executed an agreement specifically governing such use.

Moreover Würth Elektronik eiSos GmbH & Co KG products are neither designed nor intended for use in areas such as military, aerospace, aviation, nuclear control, submarine, transportation (automotive control, train control, ship control), transportation signal, disaster prevention, medical, public information network etc.. Würth Elektronik eiSos GmbH & Co KG must be informed about the intent of such usage before the design-in stage. In addition, sufficient reliability evaluation checks for safety must be performed on every electronic component which is used in electrical circuits that require high safety and reliability functions or performance.

These cautions and warnings comply with the state of the scientific and technical knowledge and are believed to be accurate and reliable. However, no responsibility is assumed for inaccuracies or incompleteness.

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Magl³C Power Module VDMM – Variable Step Down MicroModule



IMPORTANT NOTES

The following conditions apply to all goods within the product range of Würth Elektronik eiSos GmbH & Co. KG:

1. General Customer Responsibility

Some goods within the product range of Würth Elektronik eiSos GmbH & Co. KG contain statements regarding general suitability for certain application areas. These statements about suitability are based on our knowledge and experience of typical requirements concerning the areas, serve as general guidance and cannot be estimated as binding statements about the suitability for a customer application. The responsibility for the applicability and use in a particular customer design is always solely within the authority of the customer. Due to this fact it is up to the customer to evaluate, where appropriate to investigate and decide whether the device with the specific product characteristics described in the product specification is valid and suitable for the respective customer application or not. Accordingly, the customer is cautioned to verify that the datasheet is current before placing orders.

2. Customer Responsibility related to Specific, in particular Safety-Relevant Applications

It has to be clearly pointed out that the possibility of a malfunction of electronic components or failure before the end of the usual lifetime cannot be completely eliminated in the current state of the art, even if the products are operated within the range of the specifications. In certain customer applications requiring a very high level of safety and especially in customer applications in which the malfunction or failure of an electronic component could endanger human life or health it must be ensured by most advanced technological aid of suitable design of the customer application that no injury or damage is caused to third parties in the event of malfunction or failure of an electronic component.

3. Best Care and Attention

Any product-specific notes, warnings and cautions must be strictly observed. Any disregard will result in the loss of warranty.

4. Customer Support for Product Specifications

Some products within the product range may contain substances which are subject to restrictions in certain jurisdictions in order to serve specific technical requirements. Necessary information is available on request. In this case the field sales engineer or the internal sales person in charge should be contacted who will be happy to support in this matter.

5. Product R&D

Due to constant product improvement product specifications may change from time to time. As a standard reporting procedure of the Product Change Notification (PCN) according to the JEDEC-Standard we inform about minor and major changes. In case of further queries regarding the PCN, the field sales engineer or the internal sales person in charge should be contacted. The basic responsibility of the customer as per Section 1 and 2 remains unaffected.

6. Product Life Cycle

Due to technical progress and economical evaluation we also reserve the right to discontinue production and delivery of products. As a standard reporting procedure of the Product Termination Notification (PTN) according to the JEDEC -Standard we will inform at an early stage about inevitable product discontinuance. According to this we cannot guarantee that all products within our product range will always be available. Therefore it needs to be verified with the field sales engineer or the internal sales person in charge about the current product availability expectancy before or when the product for application design-in disposal is considered. The approach named above does not apply in the case of individual agreements deviating from the foregoing for customer-specific products.

7. Property Rights

All the rights for contractual products produced by Würth Elektronik eiSos GmbH & Co. KG on the basis of ideas, development contracts as well as models or templates that are subject to copyright, patent or commercial protection supplied to the customer will remain with Würth Elektronik eiSos GmbH & Co. KG. Würth Elektronik eiSos GmbH & Co. KG does not warrant or represent that any license, either expressed or implied, is granted under any patent right, copyright, mask work right, or other intell ectual property right relating to any combination, application, or process in which Würth Elektronik eiSos GmbH & Co. KG components or services are used.

8. General Terms and Conditions

Unless otherwise agreed in individual contracts, all orders are subject to the current version of the "General Terms and Conditions of Würth Elektronik eiSos Group", last version available at www.we-online.com.

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